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# Tables of Dielectric Materials Volume IV

Technical Report No. 57  
Laboratory for Insulation Research  
Massachusetts Institute of Technology

January, 1953



TABLES OF DIELECTRIC MATERIALS  
VOLUME IV

Laboratory for Insulation Research  
Massachusetts Institute of Technology  
Cambridge, Massachusetts

O. N. R. Contracts N5ori-07801  
N5ori-07858

January, 1953

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## Tables of Dielectric Materials

### Volume IV

Laboratory for Insulation Research  
Massachusetts Institute of Technology  
Cambridge, Massachusetts

About five years have passed since Volume III of the "Tables of Dielectric Materials" was issued. The world situation appeared to quiet down at that time, and we hoped to concentrate the whole activity of this laboratory on fundamental research in the field of dielectrics (polarization, magnetization and conduction). The outbreak of the Korean War found our country again unprepared and demonstrated with expensive clarity that we have to live on the alert for the rest of our lives. In consequence, the laboratory felt bound to retain the practical task assumed in World War II of acting as a clearing house for dielectric materials and their uses. One aspect of this activity is our long-range applied research program of tailoring dielectrics to order for specific applications. This work is concentrated at the present time on the problem of shaping the hysteresis loops of ferroelectrics and of ferromagnetic semiconductors to the requirements of the electrical engineer concerned with the development of memory systems, dielectric and magnetic amplifiers and other nonlinear devices. A second aspect is the "Tables of Dielectric Materials."

The "Tables" in their present form summarize the measurements of this laboratory on the complex permittivity (dielectric constant and loss tangent) and the complex permeability of important dielectrics made in this country. They are intended to aid government agencies, engineers and manufacturers in the proper application of dielectrics and in the development of better products. Volume IV reports on about 250 new materials; simultaneously, it has taken over and amplified the measurements given in the previous volumes as far as they still are of special interest. A number of materials now not in produc-

tion have been retained for this reason but are indicated as "discontinued." The total number of materials included amounts to over 600.

The selection of these materials was undertaken with the full co-operation of the manufacturers concerned. The laboratory measures any important new material free of charge for inclusion in the "Tables" if the manufacturer supplies all additional essential information. If some of this information is "confidential," it is locked away in our files and will be made available only after release by the manufacturer.

We are fully aware that these data should be expanded, especially towards higher temperatures and frequencies. Furthermore, additional measurements on d.c. conductivity, breakdown strength and other electric parameters would be of great value, and a presentation of the materials as in Volume III, where the dielectric characteristics of each individual dielectric have been plotted and essential information given on composition, properties, methods of handling and recommended uses. Finally, a real "dielectric analysis" of the materials should be undertaken, linking their dielectric response to composition and molecular structure. We have to ask for the indulgence of the users of these "Tables" on these scores; *ultra posse nemo obligatur*, or, in free translation, our budget is already stretched to the breaking point by our present obligations.

Volume IV does not contain our more extensive measurements on ferroelectrics and ferromagnetics. These data on nonlinear dielectrics will be issued in a separate Volume V as soon as they are reasonably complete.

The measurements were made by W. B. Westphal, group leader of our dielectric measurements group, who was ably supported by three staff operators: Helen M. Dunn, Patricia A. Fergus and Elizabeth McCarty. Invaluable help in the editing and correcting of the manuscript was given by Harriet B. Armstrong.

This work was sponsored under our O.N.R. contracts jointly by the Navy Department (Office of Naval Research), the Army Signal Corps and the Air Force

(Air Materiel Command); we thank all three Services for their understanding and co-operation.

von Hippel, Director  
Laboratory for Insulation Research



### Dielectric Parameters

1.  $\epsilon'$ , the dielectric constant or permittivity relative to vacuum, also designated in the literature as  $K$ ,  $\kappa$ ,  $\epsilon$ , D.C., etc.
2.  $\tan \delta$  or  $\tan \delta_d$ , the dielectric loss tangent or dissipation factor, also designated in the literature as D.F.,  $1/Q$ , and when losses are low, as power factor or  $\cos \theta$ .
3.  $\mu'$ , the magnetic permeability relative to vacuum, also given in the literature as  $\mu'$  or  $\mu_0$ .
4.  $\tan \delta_m$ , the magnetic loss tangent.
5.  $\rho$ , the a.c. volume resistivity in ohm cm. This parameter is used in these tables only for very high-loss materials.

Transformation to other parameters. The dielectric loss factor relative to vacuum,  $\epsilon''/\epsilon_0$ , is the product of the dielectric loss tangent and  $\epsilon'/\epsilon_0$ . A.c. volume conductivity,  $\sigma$ , is given by

$$\sigma = \frac{1}{\rho} = \frac{f(\epsilon'/\epsilon_0)\tan \delta}{1.8 \times 10^{12}} \quad [\text{mho cm.}] (f \text{ in c/s})$$

A chart is given (page x) for approximate calculations of  $\sigma$  or  $\rho$  from the data given in the tables.

The magnetic loss factor relative to vacuum,  $\mu''/\mu_0$ , is the product of the magnetic loss tangent and  $\mu'/\mu_0$  (in analogy to the dielectric loss factor). In the literature, the loss factor is sometimes given as  $\frac{1}{\mu_0 Q}$  or in our notation,  $\tan \delta_m/(\mu'/\mu_0)$ .

The attenuation constant,  $\alpha$ , for propagation in free space is

$$\frac{2\pi}{\lambda_0} \left[ \frac{\mu'\epsilon'}{\mu_0\epsilon_0} \frac{1 - \tan \delta_d \cdot \tan \delta_m}{2} \left( [1 + \tan^2(\delta_d + \delta_m)]^{1/2} - 1 \right) \right]^{1/2},$$

which for nonmagnetic dielectrics reduces to

$$\frac{2\pi}{\lambda_0} \left( \frac{\epsilon'}{\epsilon_0} \right)^{1/2} \left[ \frac{(1 + \tan^2 \delta_d)^{1/2} - 1}{2} \right]^{1/2}.$$

Charts for finding  $\alpha$  in terms of  $\epsilon'/\epsilon_0$  and  $\tan \delta_d$  are included in this report (pages xi-xiii). They apply also to magnetic dielectrics when the product  $(\mu'/\mu)(\epsilon'/\epsilon_0)$  is substituted for  $\epsilon'/\epsilon_0$  and an equivalent combined loss tangent  $\tan \delta_e$  is used instead of  $\tan \delta_d$ . A graph is given (page xiv) showing  $\tan \delta_e$  for values of  $\tan \delta_d$  and  $\tan \delta_m$  in the range 0.1 to 10. For smaller values,  $\tan \delta_e = \tan \delta_d + \tan \delta_m$ .

The phase constant  $\beta$  for propagation in free space is

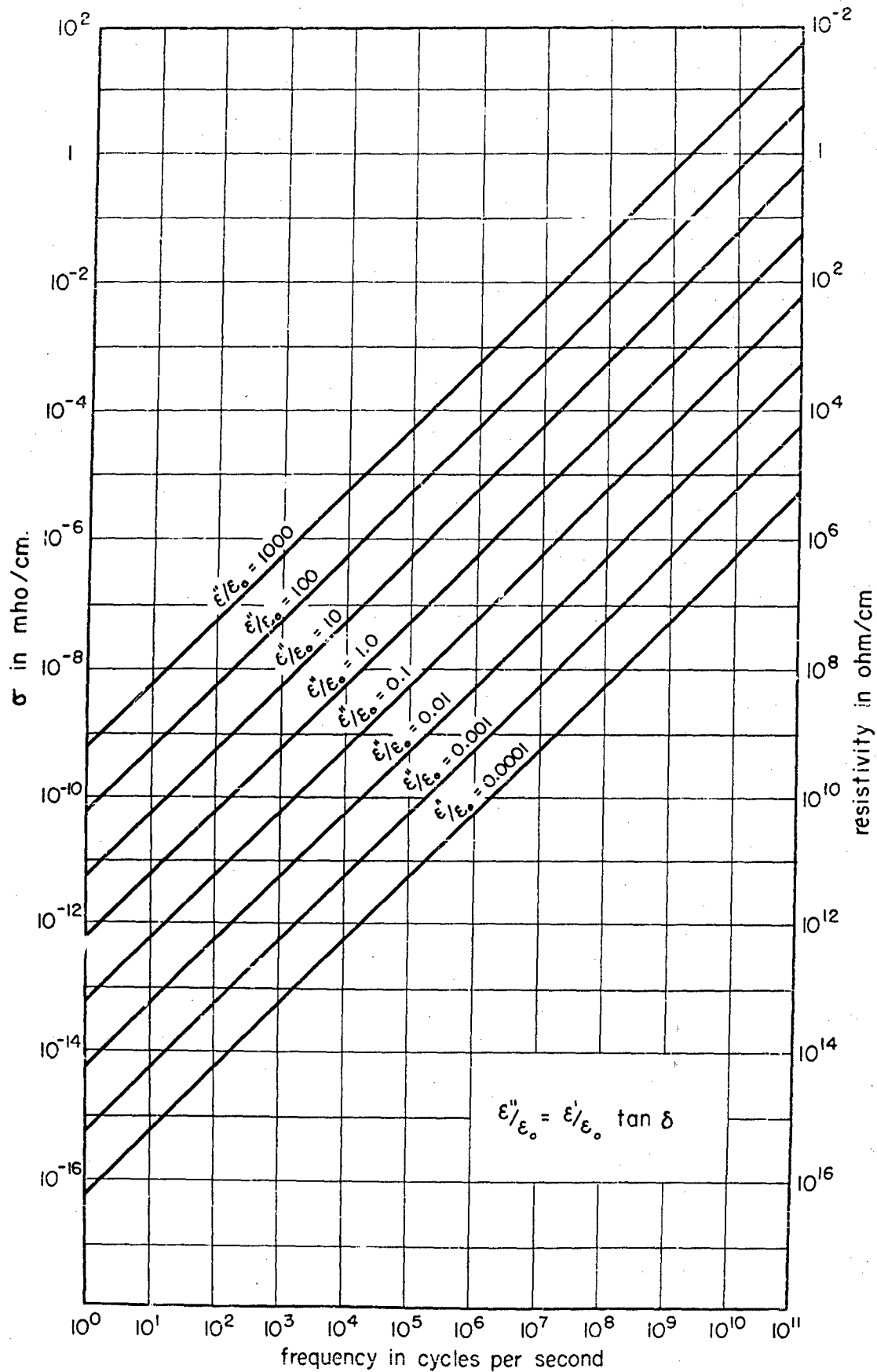
$$\frac{2\pi}{\lambda_0} \left[ \frac{\mu'\epsilon'}{\mu_0\epsilon_0} \frac{1 - \tan \delta_d \cdot \tan \delta_m}{2} \left( \left[ 1 + \tan^2(\delta_d + \delta_m) \right]^{1/2} + 1 \right) \right]^{1/2},$$

which reduces for nonmagnetic materials to

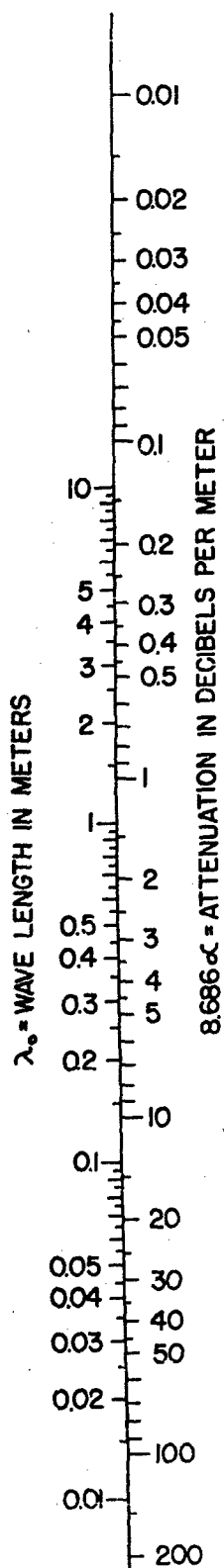
$$\frac{2\pi}{\lambda_0} \left( \frac{\epsilon'}{\epsilon_0} \right)^{1/2} \left[ \frac{(1 + \tan^2 \delta_d)^{1/2} + 1}{2} \right]^{1/2}$$

The intrinsic impedance  $Z$  of the material is

$$377 \left( \frac{\mu^* \epsilon_0}{\mu_0 \epsilon^*} \right)^{1/2}$$



Conductivity-resistivity as function of  $\epsilon''/\epsilon_0$  and frequency.

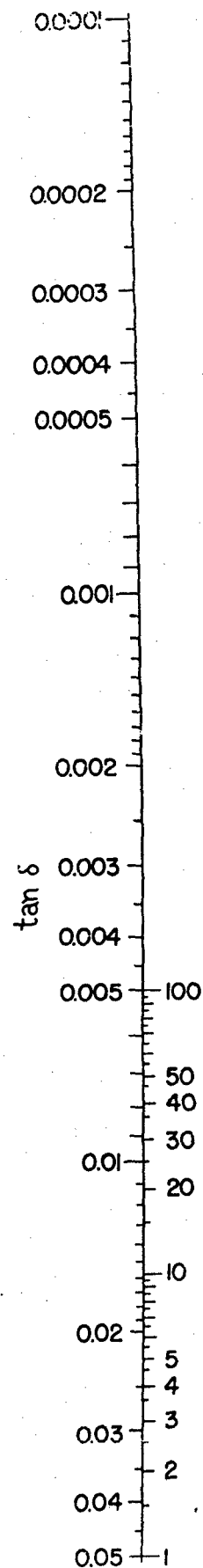
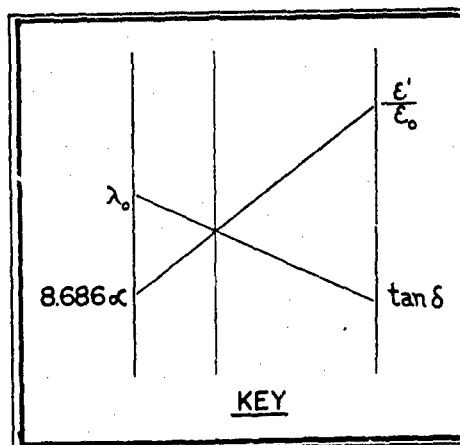


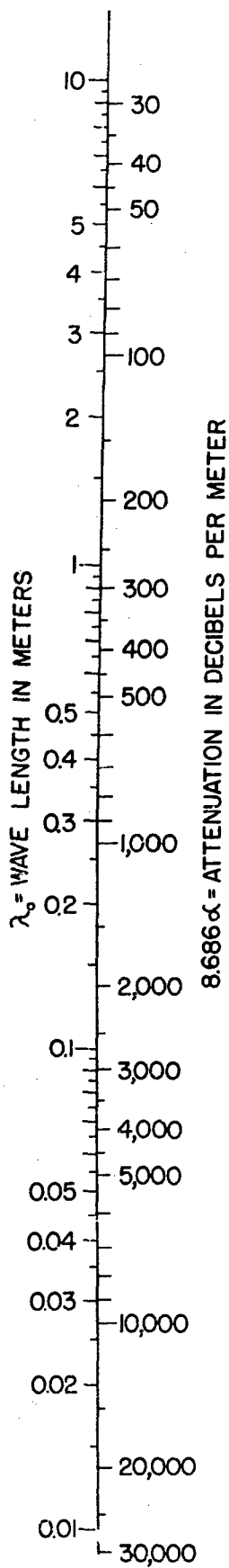
**EQUATION**

$$8.686\alpha = \frac{8.636 \cdot \pi \cdot \tan \delta}{\lambda_o} \sqrt{\frac{\epsilon' \mu}{\epsilon_o \mu_o}}$$

$$\frac{\mu}{\mu_o} = 1$$

$$\tan \delta = 0.0001 \text{ to } 0.05$$



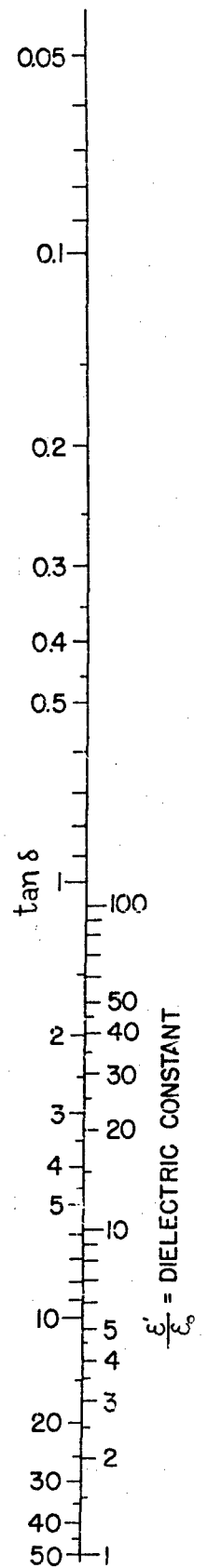
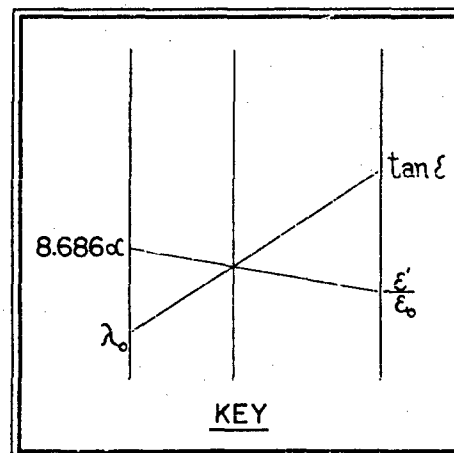


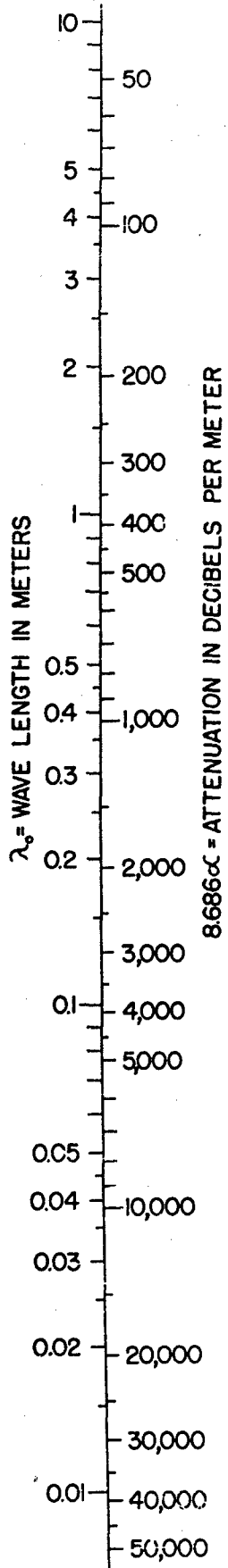
EQUATION

$$8.686\alpha = \frac{17.37\pi}{\lambda_0} \sqrt{\frac{\epsilon'\mu}{\epsilon_0\mu_0} \frac{\sqrt{1+\tan^2\delta}-1}{2}}$$

$$\frac{\mu}{\mu_0} = 1$$

$\tan \delta = 0.05 \text{ to } 50$



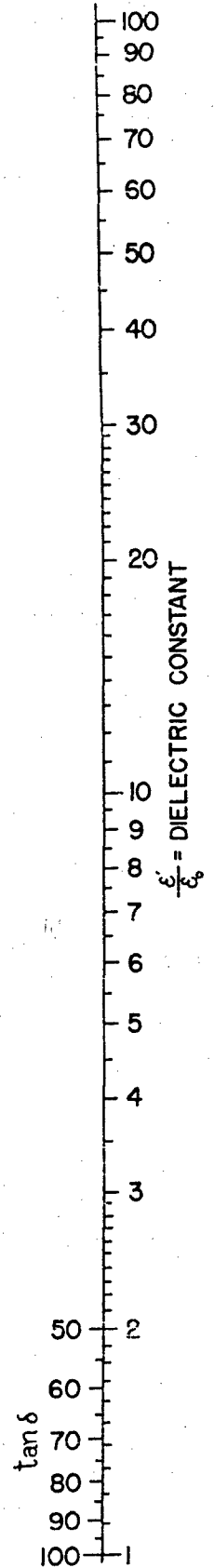
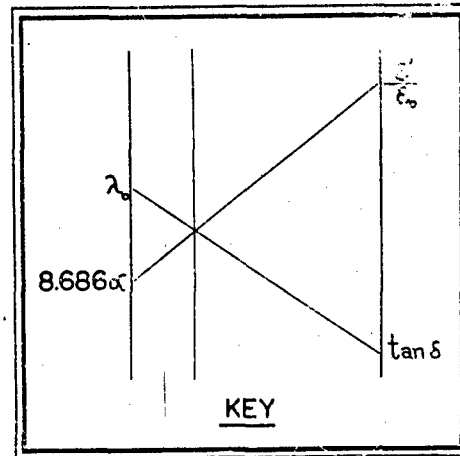


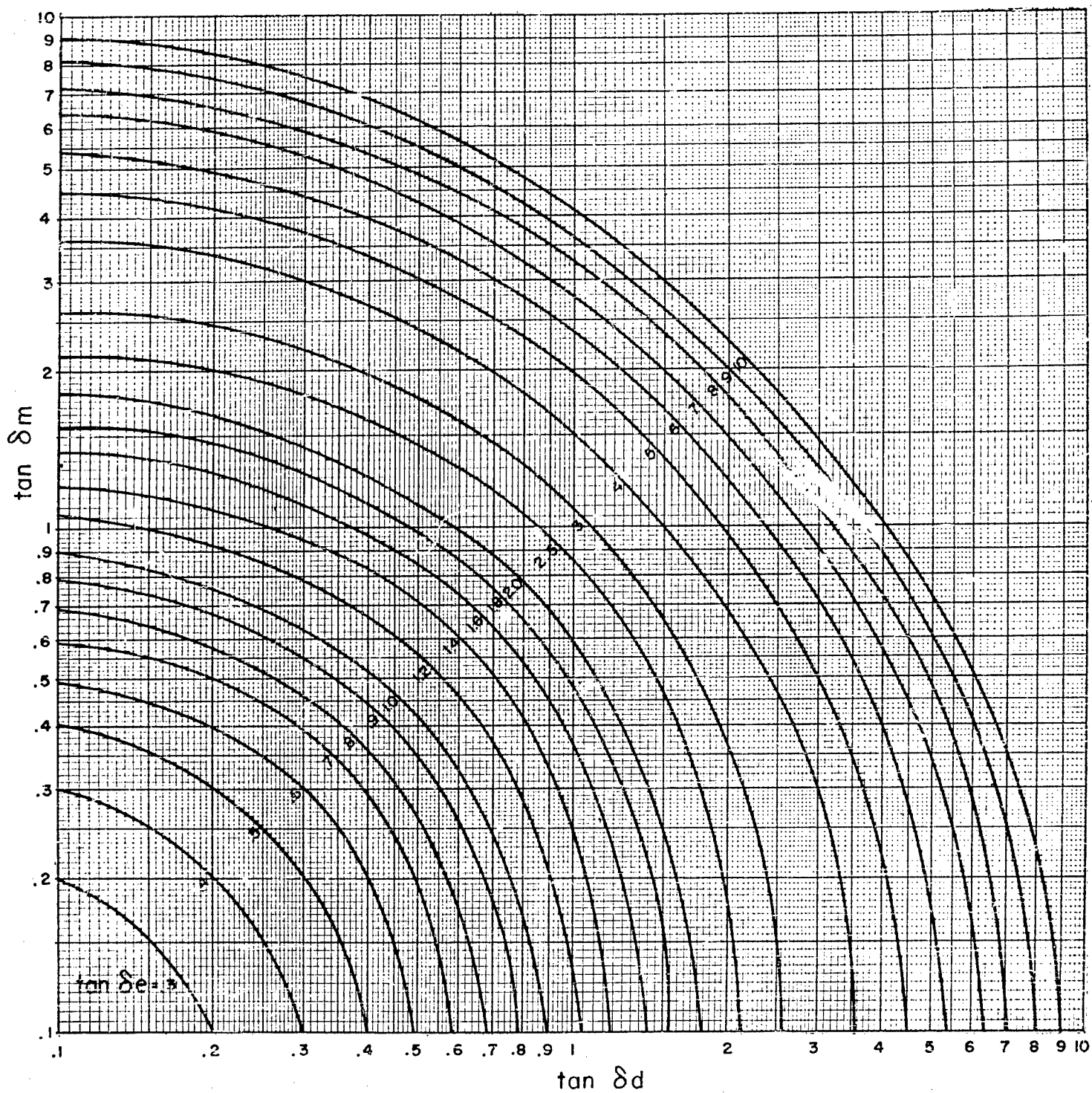
**EQUATION**

$$8.686\alpha = \frac{17.37\pi}{\lambda_0} \sqrt{\frac{\epsilon'\mu}{\epsilon_0\mu_0}} \frac{\tan\delta}{2}$$

$$\frac{\mu}{\mu_0} = 1$$

$\tan\delta = 50 \text{ to } 100$





Equivalent loss tangent of magnetic materials.

### Measurements and Accuracy

The measurements have been made, in general, on only one batch of the material and refer, unless otherwise specified, to samples dried over phosphorous pentoxide. Due to the wide variety of materials and improvements in techniques, no figures of general validity can be given concerning the accuracy of these measurements. For  $\epsilon'/\epsilon_0$ , the nominal accuracy is  $\pm 2\%$ ; the accuracy trends are toward  $\pm 1\%$  for rigid, low-loss materials ( $\tan \delta < 0.005$ ) and  $\pm 5\%$  for high-loss materials ( $\tan \delta > 1$ ). For  $\tan \delta_d$ , the nominal accuracy is  $\pm 5\%$ ; for high-loss materials, the error may be  $\pm 10\%$ . For very low-loss materials ( $\tan \delta < 0.002$ ), the accuracy is  $\pm 0.0001$  when the losses are given as multiples of 0.0001. When the loss is expressed in multiples of 0.00001, the error may be  $\pm 0.00003$ . For  $\mu'/\mu_0$ , the nominal accuracy is  $\pm 5\%$ , for  $\tan \delta_m$ ,  $\pm 10\%$ .

Field strengths. The linear dielectrics, those normally not field-strength sensitive, were measured at field strengths of approximately 50 volts per cm. in the frequency range  $10^2$  to  $10^8$  c/s and at lower field strengths at higher frequencies. At high temperatures (near  $500^\circ\text{C}$ ) many of these materials show field-strength sensitivity, particularly at low frequencies. The effects may be wholly or partly due to space charge polarization.

The ferroelectric and ferromagnetic materials, unless otherwise noted, were measured at field strengths in their linear region. The values thus measured are the initial permittivity and permeability. Typical field strengths are 40 volts/cm. for titanate ceramics, 0.01 volts/cm. for KDP crystals, 0.01 oersteds for the ferrites.



I. SOLIDS

Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

A. Inorganic

1. Crystals	T°C	1x10 <sup>2</sup>	1x10 <sup>3</sup>	1x10 <sup>4</sup>	1x10 <sup>5</sup>	1x10 <sup>6</sup>	1x10 <sup>7</sup>	1x10 <sup>8</sup>	3x10 <sup>8</sup>	3x10 <sup>9</sup>	1x10 <sup>10</sup>	2.5x10 <sup>10</sup>
Ice <sup>a</sup>	-12	---	---	---	4.8	4.15	3.7	---	---	3.20	3.17	---
Snow <sup>b</sup>	-20	---	---	---	8000	1200	180	---	---	9	7	---
Snow <sup>c</sup>	-6	---	---	---	1.9	1.55	---	---	---	1.5	---	---
Aluminum oxide, sapphire <sup>d</sup>	25	---	---	---	15300	2900	---	---	---	9	---	---
(field ⊥ optical axis)		8.6	8.6	8.6	8.6	8.6	8.6	8.6	8.6	---	---	8.6
(field ∥ optical axis)		< 10	< 2	< 10	< 10	< 10	< 10	< 10	< 1	---	---	14
Ammonium dihydrogen phosphate (field ⊥ optical axis) <sup>e</sup>	25	56.4	56.0	55.9	55.9	55.9	55.9	55.9	55.9	---	---	---
(field ∥ optical axis)		400	46	4.6	< 5	< 5	< 5	< 5	< 10	---	---	---
Lithium fluoride <sup>f</sup>	25	16.4	16.0	15.4	14.7	14.3	14.3	---	14.3	---	13.7	---
		2400	240	70	70	60	10	---	5	---	50	---
		9.00	9.00	9.00	9.00	9.00	9.00	---	9.00	---	9.00	---
		15	< 3	< 2	< 2	< 2	< 2	---	.7	---	1.8	---
	80	9.11	9.11	9.11	9.11	9.11	9.11	---	---	---	9.11	---
		120	20	11	4	< 2	< 2	---	---	---	3.3	---
Magnesium oxide <sup>g</sup>	25	9.65	9.65	9.65	9.65	9.65	9.65	9.65	---	---	---	---
		< 3	< 3	< 3	< 3	< 3	< 3	< 3	4.90	---	4.90	---
Potassium bromide <sup>f</sup>	25	4.90	4.90	4.90	4.90	4.90	4.90	---	< 1	---	2.3	---
		7	7	8	4.5	< 2	< 2	---	4.97	---	4.97	---
	87	4.97	4.97	4.97	4.97	4.97	4.97	---	---	---	---	---
		16	7	11	9	5	3	---	2.4	---	3.5	---
Potassium dihydrogen phosphate (field ⊥ optical axis) <sup>e</sup>	25	44.5	44.3	44.3	44.3	44.3	4.43	4.43	---	---	---	---
(field ∥ optical axis)		98	15	< 5	< 5	< 5	< 5	< 5	< 5	---	---	---
		21.4	20.7	20.5	20.3	20.2	20.2	20.2	20.2	---	---	---
		170	24	< 20	< 5	< 5	< 5	< 5	< 5	---	---	---
Selenium, multi-crystal-line <sup>h</sup>	25	---	---	---	---	---	---	---	11.0	10.4	---	7.5
		---	---	---	---	---	---	---	2500	1540	---	1100

a. From conductivity water. b. Freshly fallen snow. c. Hard-packed snow followed by light rain. d. Linde Air. e. Brush.

f. Fresh crystals (Harshaw). g. Norton. h. Lab. Ins. Res.

\* -6°C.

# I. Solids, A. Inorganic,

## 1. Crystals (cont.)

Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

T°C		$\frac{1 \times 10^2}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^3}{\tan \delta}$	$\frac{1 \times 10^4}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^5}{\tan \delta}$	$\frac{1 \times 10^6}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^7}{\tan \delta}$	$\frac{1 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^8}{\tan \delta}$	$\frac{3 \times 10^9}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^{10}}{\tan \delta}$	$\frac{2.5 \times 10^{10}}{\epsilon'/\epsilon_0}$
25	Sodium chloride <sup>a</sup>	5.90	< 1	5.90	< 2	5.90	5.90	5.90	5.90	5.90	5.90	5.90
85		6.35	6.11	6.00	5.98	5.98	5.98	5.98	5.98	5.98	5.98	< 5
25	Sulfur <sup>b</sup> (100)	170	240	70	6	< 2	< 2	< 2	< 2	< 2	< 2	5.97
25	(010)	3.75	3.75									< 3.9
25	(001)	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5	< 5
25	Sulfur, sublimed <sup>c</sup>	3.69	3.69	3.69	3.69	3.69	3.69	3.69	3.69	3.69	3.69	3.69
25	Thallium bromide <sup>d</sup>	3	2	< 2	< 2	< 2	< 2	< 2	< 2	< 2	< 2	< 2
25	Thallium iodide <sup>d</sup>	31.1	30.3	30.3	30.3	30.3	30.3	30.3	30.3	30.3	30.3	30.3
25		1300	128	13.3	2	1	.4					
25		22.3	21.8	21.8	21.8	21.8	21.8	21.8	21.8	21.8	21.8	21.8
193		950	120	12	1.2	.5	.5					
		-----	-----	-----	-----	-----	37.3					
		-----	-----	-----	-----	-----	820					
25	Thallium bromide - chloride <sup>d,e</sup>	32.9	32.0	32.0	31.8							
25	Thallium bromide - iodide <sup>d,f</sup>	4500	441	46	5.9							
25	Titanium dioxide, rutile <sup>g</sup>	32.9	32.8	32.5	32.5	32.5	32.5	32.5	32.5	32.5	32.5	32.5
25	(field $\perp$ optical axis)	29800	2800	277	37	4	.4					
25	(field $\parallel$ optical axis)	87.3	86.7	86.4	86	85.8	85.8	85.8	85.8	85.8	85.8	85.8
25		110	32	9	4	2	2	2	2	2	2	2
25		-----	-----	200	170	170	160					
25		-----	-----	3500	600	80	16					

a. Fresh crystals (Harshaw). b. Measured with field  $\perp$  to cuts indicated. Grown at Lab. Ins. Res. c. U.S.P. d. Grown at Eng. Res. and Dev. Lab., Fort Belvoir, Va. e. KRS-6, 60% ThBr, 40% ThCl. f. KRS-5, 42% ThBr, 58% ThI. g. Linde Air.

# 1. Solids, A. Inorganic

## 2. Ceramics

### a. Steatite Bodies

ALSiMag A-35<sup>a</sup>

ALSiMag A-196<sup>a</sup>

ALSiMag 211<sup>a</sup>

ALSiMag 228<sup>a</sup>

ALSiMag 243<sup>a</sup>

ALSiMag 393<sup>b</sup>

Ceramic F-66<sup>c</sup>

Steatite Type 302<sup>d</sup>

Steatite Type 400<sup>d</sup>

Steatite Type 410<sup>d</sup>

Steatite Type 452<sup>d</sup>

Values for tan  $\delta$  are multiplied by  $10^4$ ; frequency given in c/s.

T°C	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
23	$\epsilon'/\epsilon_0$	6.10	5.96	5.89	5.86	5.84	5.80	5.75	-----	5.36
	tan $\delta$	150	100	70	50	38	35	37	-----	58
85	$\epsilon'/\epsilon_0$	6.84	6.37	6.11	5.96	5.86	5.80	5.75	-----	5.50
	tan $\delta$	890	370	175	103	77	50	50	-----	47
25	$\epsilon'/\epsilon_0$	5.90	5.88	5.84	5.80	5.70	5.65	5.60	5.24	5.18
	tan $\delta$	30	59	79.5	55	30.5	19	16	26	38
81	$\epsilon'/\epsilon_0$	5.90	5.88	5.84	5.80	5.70	5.65	5.60	-----	5.42
	tan $\delta$	58	40	46.5	70.5	66	40.5	24	-----	18
25	$\epsilon'/\epsilon_0$	6.00	5.98	5.98	5.97	5.97	5.96	5.96	5.90	-----
	tan $\delta$	92	34	12	6	5	4	4	14	-----
25	$\epsilon'/\epsilon_0$	6.40	6.40	6.40	6.40	6.36	6.30	6.20	5.97	5.83
	tan $\delta$	15.6	20	20	15.6	12.4	11.2	10	13	42
81	$\epsilon'/\epsilon_0$	6.52	6.46	6.40	6.40	6.36	6.30	-----	5.95	-----
	tan $\delta$	35.6	22	18	21.5	18.4	11.8	-----	11	-----
22	$\epsilon'/\epsilon_0$	6.30	6.30	6.28	6.25	6.22	6.17	6.10	5.76	5.75
	tan $\delta$	12.5	4.5	4.0	< 9	3.7	3.5	3	8.5	12
85	$\epsilon'/\epsilon_0$	6.37	6.37	6.37	6.36	6.32	6.28	-----	5.88	-----
	tan $\delta$	21	13.7	8.0	< 9	3.7	3.5	-----	6	-----
24	$\epsilon'/\epsilon_0$	4.95	4.95	4.95	4.95	4.95	4.95	4.95	4.95	4.91
	tan $\delta$	38	23	16	12	10	10	10	9.7	14
25	$\epsilon'/\epsilon_0$	6.22	6.22	6.22	6.22	6.22	6.22	6.22	-----	6.2
	tan $\delta$	14.5	9	5	2	1	1.5	3	-----	11
25	$\epsilon'/\epsilon_0$	5.80	5.80	5.80	5.80	5.80	5.80	5.80	5.8	5.8
	tan $\delta$	32	20	16	13	12	12	12	36	36
25	$\epsilon'/\epsilon_0$	5.54	5.54	5.54	5.54	5.54	5.54	5.54	5.5	5.5
	tan $\delta$	160	100	72	60	50	45	39	53	53
25	5.77	5.77	5.77	5.77	5.77	5.77	5.77	5.77	5.7	5.7
	tan $\delta$	55	30	16	9	7	6	6	22	22
25	$\epsilon'/\epsilon_0$	8.15	8.15	8.15	8.15	8.15	8.15	8.15	8.15	8.15
	tan $\delta$	65	28	17	12	10	10	10	31	31

a. Magnesium silicate (Am. Lava). b. 93%  $Al_2O_3$ , 6%  $SiO_2$ , 1% MgO (Am. Lava). c. 60% talc, 15% kaolin, 17.5%  $BaCO_3$ , 7.5%  $MgCO_3$  (Bell). d. Centralab.

# I. Solids, A. Inorganic (cont.)

## 2. Ceramics (cont)

a. Steatite Bodies(cont.)		T°C												
Steatite Body 7292 <sup>a</sup>	25	$\epsilon'/\epsilon_0$	$\frac{1 \times 10^2}{6.55}$	$\frac{1 \times 10^3}{6.55}$	$\frac{1 \times 10^4}{6.54}$	$\frac{1 \times 10^5}{6.53}$	$\frac{1 \times 10^6}{6.53}$	$\frac{1 \times 10^7}{6.53}$	$\frac{1 \times 10^8}{6.53}$	$\frac{3 \times 10^8}{6.53}$	$\frac{3 \times 10^9}{6.52}$	$\frac{1 \times 10^{10}}{6.51}$	$\frac{2.5 \times 10^{10}}{6.51}$	
		$\tan \delta$	14	7	4.8	3.9	4.9	5.2	6.2	6.8	9	10.9		
Crolite #29 <sup>b</sup>	24	$\epsilon'/\epsilon_0$	6.04	6.04	6.04	6.04	6.04	6.04	-----	-----	5.90	5.71		
		$\tan \delta$	25	19	15	13	11	10	-----	-----	24	30		

## b. Titania and Titanate

### Bodies

Ceramic NPOT96 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	29.5	29.5	29.5	29.5	29.5	29.5	29.5	-----	-----	28.9	
		$\tan \delta$	12	4.9	3.3	2.5	1.6	1.7	2	-----	-----	20	
Ceramic N75OT96 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	83.4	83.4	83.4	83.4	83.4	83.4	83.4	-----	-----	83.4	
		$\tan \delta$	5.7	4.5	3.5	2.5	2.2	2.3	4.6	-----	-----	14.6	
Ceramic N14OOT110 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	131	130.8	130.7	130.5	130.2	130.2	130.0	-----	-----		
		$\tan \delta$	6.7	5.5	3.3	1.4	3.0	5.5	7.0	-----	-----		
Body T106 <sup>c</sup>	25*	$\epsilon'/\epsilon_0$	1518	1508	1480								
		$\tan \delta$	31	87	99								

### TI Pure R-200<sup>d</sup>

	25**	$\epsilon'/\epsilon_0$	1308	1280	1260	1245	1232	1220	1210				
		$\tan \delta$	98	120	140	100	85	150	420				
	26	$\epsilon'/\epsilon_0$	100	100	100	100	100	100	100	-----	-----	90	
		$\tan \delta$	23	15	6.2	4	3	2.5	2.5	-----	-----	20	

### Tam Ticon T-J, T-L and T-M<sup>e</sup>

	78	$\epsilon'/\epsilon_0$	97.5	97	97	97	97	97	97				
		$\tan \delta$	130	60	33	13	4.5	2.3					

### Tam Ticon MC<sup>f</sup>

	24	$\epsilon'/\epsilon_0$	96	96	96	96	96	96	96	-----	96	-----	91
		$\tan \delta$	8	4.5	2	1	2	3	-----	-----	3.4	-----	33
	78	$\epsilon'/\epsilon_0$	90	89	88.5	88	87.5	87					
		$\tan \delta$	55	16	4	4	4	4					
	25	$\epsilon'/\epsilon_0$	13.9	13.9	13.9	13.9	13.9	13.9	13.9	13.9	13.8	13.8	13.7
		$\tan \delta$	15	11	9	7	4	4	5	9	17	28	65

a. Gen. Ceramics and Steatite. b. Al<sub>2</sub>O<sub>3</sub>, SiO<sub>2</sub>, MgO, CaO, BaO (Crowley). c. Amer. Lava. d. Rutile (Dupont, fired at Lab. Ins. Res.). e. Rutile (Titanium Alloy, fired at Lab. Ins. Res.). f. Magnesium titanate (Titanium Alloy, fired at Lab. Ins. Res.).

\* - 3/4" Disk. \*\* 0.2" disk cut from 3/4" disk.

# I. Solids, A. Inorganic (cont.)

## 2. Ceramics (cont.)

### b. Titanite and titanate

#### bodies (cont.)

	T°C	Values for tan δ are multiplied by 10 <sup>4</sup> ; frequency given in c/s.									
		1x10 <sup>2</sup>	1x10 <sup>3</sup>	1x10 <sup>4</sup>	1x10 <sup>5</sup>	1x10 <sup>6</sup>	1x10 <sup>7</sup>	1x10 <sup>8</sup>	3x10 <sup>8</sup>	1x10 <sup>10</sup>	2.5x10 <sup>10</sup>
Titanite Ceramic <sup>a</sup>	25	ε'/ε <sub>0</sub>	---	---	---	33	---	---	---	---	---
		tan δ	---	---	---	5.2	60.5	---	---	---	---
Titanite Ceramic <sup>b</sup>	25	ε'/ε <sub>0</sub>	---	---	---	---	---	---	60	---	---
		tan δ	---	---	---	---	8.3	---	11	---	---
Tam Ticon C <sup>c</sup>	25	ε'/ε <sub>0</sub>	167.8	167.7	167.7	167.7	167.7	---	166.8	165	165
		tan δ	13.6	4.4	2.5	2	2	---	5	23	85
	82	ε'/ε <sub>0</sub>	157	156	156	156	156	---	---	---	---
		tan δ	400	49	11	6	6	---	---	---	---
Tam Ticon S <sup>d</sup>	25	ε'/ε <sub>0</sub>	234	233	232	232	232	232	---	230	---
		tan δ	21	11	8	5	1	1	---	28	---
Tam Ticon B <sup>e</sup>	25	ε'/ε <sub>0</sub>	1240	1200	1170	1153	1143	---	1100	150	100
		tan δ	360	130	150	120	105	---	500	3000	6000
Tam Ticon BS <sup>f</sup> (discontinued)	25	ε'/ε <sub>0</sub>	8700	8500	8200	8100	8000	8000	7000	2000	---
		tan δ	230	200	230	90	48	98	900	5000	4000
Mix 71 BaTiO <sub>3</sub> <sup>g</sup>	25	ε'/ε <sub>0</sub>	1740	1720	1680	1650	---	---	---	---	---
		tan δ	63	107	170	150	---	---	---	---	---
Mix 72 BaTiO <sub>3</sub> 90% <sup>g</sup>	25	ε'/ε <sub>0</sub>	1310	13.7	1300	1280	1275	---	---	---	---
		tan δ	31	43	70	77	46	---	---	---	---
Mix 73 BaTiO <sub>3</sub> 80% <sup>g</sup>	25	ε'/ε <sub>0</sub>	2163	2160	2120	2020	1960	---	---	---	---
		tan δ	94	155	280	200	75	---	---	---	---
Mix 74 BaTiO <sub>3</sub> 70% <sup>g</sup>	25	ε'/ε <sub>0</sub>	2990	2970	2910	2840	2820	---	---	---	---
		tan δ	47	61	88	67	40	---	---	---	---
Mix 75 BaTiO <sub>3</sub> 60% <sup>g</sup>	25	ε'/ε <sub>0</sub>	1125	1122	1120	1110	1090	---	---	---	---
		tan δ	110	72	45	30	19	---	---	---	---

a. 84.3% TiO<sub>2</sub>, 11.1% MgCO<sub>3</sub>, 4.6% MgO (Lab. Ins. Res.). b. 84.6% TiO<sub>2</sub>, 15.4% kaolin (Lab. Ins. Res.). c. Calcium titanate (Titanium Alloy; fired at Lab. Ins. Res.). d. Strontium titanate (Titanium Alloy; fired at Lab. Ins. Res.). e. Barium titanate (Titanium Alloy; fired at Lab. Ins. Res.). f. 79% barium, 21% strontium titanate (Titanium Alloy; fired at Lab. Ins. Res.). g. Thin sheet (Glenco).

I. Solids, A. Inorganic (cont.)

2. Ceramics (cont.)

b. Titanate and titanate bodies (cont.)

	T <sup>o</sup> C	$\epsilon'/\epsilon_o$	$\frac{1 \times 10^2}{740}$	$\frac{1 \times 10^3}{738}$	$\frac{1 \times 10^4}{735}$	$\frac{1 \times 10^5}{732}$	$\frac{1 \times 10^6}{730}$	$\frac{1 \times 10^7}{---$	$\frac{1 \times 10^8}{---$	$\frac{3 \times 10^8}{---$	$\frac{3 \times 10^9}{---$	$\frac{1 \times 10^{10}}{---$
Mix 76 BaTiO <sub>3</sub> 50% <sup>a</sup>	25	tan $\delta$	10.7	6	7	21	28	---	---	---	---	---
SrTiO <sub>3</sub> 50%												
Mix 77 BaTiO <sub>3</sub> 68.1% <sup>a</sup>	25	$\epsilon'/\epsilon_o$	892	890	890	890	890	---	---	---	---	---
SrTiO <sub>3</sub> 28.1%		tan $\delta$	16	10	12	25	8	---	---	---	---	---
MgZrO <sub>3</sub> 2.8%												

c. Porcelains

Zirconium Porcelain Zi-4 <sup>b</sup>	25	$\epsilon'/\epsilon_o$	6.44	6.40	6.35	6.32	6.32	6.30	6.30	6.30	6.23	6.18
		tan $\delta$	59	40	31	27	23	21	25	27	45	57
Porcelain, wet process <sup>c</sup>	25	$\epsilon'/\epsilon_o$	6.47	6.24	6.08	5.98	5.87	5.82	5.80	5.75	---	5.51
		tan $\delta$	280	180	130	105	90	115	135	140	---	155
Porcelain, dry process <sup>c</sup>	25	$\epsilon'/\epsilon_o$	5.50	5.36	5.23	5.14	5.08	5.04	5.04	5.02	---	4.74
		tan $\delta$	220	140	105	85	75	70	78	98	---	156
Coors AI-200 <sup>d</sup>	25	$\epsilon'/\epsilon_o$	8.83	8.83	8.82	8.80	8.80	8.80	8.80	---	8.79	8.79
		tan $\delta$	14	5.7	4.8	3.8	3.3	3.2	3.0	---	10	18
Porcelain #4462 <sup>e</sup>	25	$\epsilon'/\epsilon_o$	8.99	8.95	8.95	8.95	8.95	8.95	8.95	8.93*	8.90	8.80
		tan $\delta$	22	9.1	6.0	3.0	2.0	2.0	4.0	9*	11	14
Coors AB-2 <sup>d</sup>	25	$\epsilon'/\epsilon_o$	8.22	8.18	8.17	8.17	8.16	8.16	8.16	---	6.14	8.08
		tan $\delta$	20	13.4	11.4	10.5	9.0	7.5	9.0	---	16	27
ALSiMag 491 <sup>f</sup>	25	$\epsilon'/\epsilon_o$	---	---	---	---	8.74	---	---	---	8.60	8.50
		tan $\delta$	---	---	---	---	22	---	---	---	17	23
d. Miscellaneous Ceramics												
Beryllium oxide <sup>g</sup>	25	$\epsilon'/\epsilon_o$	4.61	4.47	4.41	4.34	4.28	4.24	4.23	---	---	4.20
		tan $\delta$	170	84	74	72	38	19	12.5	---	---	5
Porous Ceramic AF-497 <sup>h</sup>	25	$\epsilon'/\epsilon_o$	---	---	---	---	---	---	---	---	---	1.472
		tan $\delta$	---	---	---	---	---	---	---	---	---	17

a. Thin sheet (Glenco). b. Coors. c. Knox. d. Aluminum oxide (Coors). e. Aluminum oxide (Frenchtown Porcelain). f. Aluminum oxide (Amer. Lava). g. Norton. h. 53% diatomaceous-earth, 32% anthracite coal, 5.5% whiting (Stupakoff). \*Frequency =  $1 \times 10^9$ .

I. Solids, A. Inorganic, 2. Ceramics (cont.)

e. Ferrites

Frequency given in c/s; temperature = 25°C.

Freq.	Crowley 20 <sup>a</sup>				Crowley 70 <sup>a</sup>				Crowley BX113 <sup>a*</sup>				Crowley BX114 <sup>a</sup>			
	$\epsilon'/\epsilon_0$	$\tan \delta_d$	$\mu'/\mu_0$	$\tan \delta_m$	$\epsilon'/\epsilon_0$	$\tan \delta_d$	$\mu'/\mu_0$	$\tan \delta_m$	$\epsilon'/\epsilon_0$	$\tan \delta_d$	$\mu'/\mu_0$	$\tan \delta_m$	$\epsilon'/\epsilon_0$	$\tan \delta_d$	$\mu'/\mu_0$	$\tan \delta_m$
10 <sup>2</sup>	35400	2.41	---	---	440000	26.7	400	---	19.4	.59	---	---	29	.58	21	---
4x10 <sup>2</sup>	9900	3.94	---	---	---	---	---	---	---	---	---	---	19.2	---	---	---
10 <sup>3</sup>	5430	2.65	120	---	350000	3.35	400	---	14.7	.20	14.5	---	19.2	.30	17.5	---
10 <sup>4</sup>	1590	1.47	120	---	250000	.78	400	---	13.0	.066	14.5	---	14.9	.15	15.6	---
10 <sup>5</sup>	480	1.6	120	---	123000	.64	400	---	12.8	.024	14.5	---	12.9	.06	14.5	---
10 <sup>6</sup>	---	---	---	---	---	---	440	.28	12.6	.010	14	---	12.6	.024	---	---
3x10 <sup>6</sup>	---	---	108	.08	---	---	147	1.53	---	---	13	<.1	---	---	16	<.1
10 <sup>7</sup>	18	1.1	84	.48	16400	1.4	92	.24	12.5	.005	12,47	<.1, .02	12.4	.007	18.5	<.1
2x10 <sup>7</sup>	---	---	---	---	---	---	---	---	---	---	12	<.2	---	---	---	---
3x10 <sup>7</sup>	---	---	47	.92	---	---	---	---	---	---	12.8, 46	.05, .03	---	---	20.7	<.1
6.5x10 <sup>7</sup>	---	---	35	1.16	---	---	41	1.92	---	---	51	.25	---	---	23	<.1
8x10 <sup>7</sup>	---	---	24.6	1.58	---	---	29	2.36	---	---	49.4	.46	---	---	24	<.1
10 <sup>8</sup>	---	---	17.9	2.15	---	---	18	3.35	12.5	.0026	37	.74	12.4	.0037	26	<.1
1.2x10 <sup>8</sup>	---	---	15.9	1.98	---	---	21	2.58	---	---	34	.9	---	---	30	.13
1.4x10 <sup>8</sup>	---	---	24.6	1.43	---	---	---	---	---	---	28.5	1.15	---	---	31	.32
3x10 <sup>8</sup>	---	---	---	---	---	---	---	---	---	---	17.9	1.5	---	---	17.6	1.61
9x10 <sup>8</sup>	12	.07	---	---	---	---	---	---	---	---	5.34	3.4	---	---	3.25	4.46
10 <sup>9</sup>	12	.07	.98	5.8	---	---	---	---	---	---	---	---	---	---	---	---
3x10 <sup>9</sup>	12	.04	.28	7.2	42	---	.19	10.6	12	<.012	1.74	1.9	12	<.01	1.34	2.48

a. H. L. Crowley.

\*Two samples were measured; they differed as shown by the two sets of values at 10<sup>7</sup> and 3x10<sup>7</sup>. Lower  $\mu'/\mu_0$  values were obtained on sample cut from 2" disk, higher values on 3/4" disk.  $\epsilon'/\epsilon_0$  values did not differ.

# I. Solids, A. Inorganic, 2. Ceramics (cont.)

## a. Ferrites (cont.)

Frequency given in c/s; temperature = 25°C.

Freq.	Ferramic A <sup>a,b</sup>				Ferramic B <sup>a</sup>				Ferramic C <sup>a</sup>				Ferramic D <sup>a</sup>			
	$\epsilon'/\epsilon_0$	$\tan \delta_d$	$\mu'/\mu_0$	$\tan \delta_m$	$\epsilon'/\epsilon_0$	$\tan \delta_d$	$\mu'/\mu_0$	$\tan \delta_m$	$\epsilon'/\epsilon_0$	$\tan \delta_d$	$\mu'/\mu_0$	$\tan \delta_m$	$\epsilon'/\epsilon_0$	$\tan \delta_d$	$\mu'/\mu_0$	$\tan \delta_m$
$10^3$	9.82	.112	19.6	----	20800	4.5	----	----	110000	2.4	240	----	35000	84	380	----
$10^4$	9.30	.026	19.6	----	19700	4.8	94	----	32000	1.44	240	----	35000	8.1	380	----
$10^5$	9.13	.0076	19.5	----	15500	.78	----	----	22000	1	----	----	----	----	----	----
$10^6$	8.99	.0032	19.4	----	8600	.65	----	----	13500	1.32	242	.015	17600	.77	510	<.05
$2 \times 10^6$	----	----	20.0	----	----	----	108	.027	----	----	259	----	----	----	550	.18
$3 \times 10^6$	----	----	22	----	----	----	----	----	----	----	267	.068	11000	.80	565	.47
$4 \times 10^6$	----	----	----	----	----	----	----	----	----	----	----	----	----	----	411	.55
$7 \times 10^6$	----	----	23	----	----	----	----	----	----	----	----	----	----	----	112	2.76
$10^7$	8.87	.0016	24.6	.08	1060	2.9	107	.36	2850	2.0	195	.85	6000	.90	52	4.0
$2 \times 10^7$	----	----	25.4	.177	----	----	----	----	----	----	78	1.6	----	----	17.7	5.8
$3 \times 10^7$	----	----	----	----	----	----	62	.67	----	----	33.5	2.7	----	----	12.9	6.2
$5 \times 10^7$	8.5	<.1	12.5	1.00	----	----	----	----	----	----	----	----	485	2.9	----	----
$10^8$	----	----	7.2	1.29	----	----	14.4	1.12	64	.70	16.8	.61	106	3.1	1.09	18.4
$3 \times 10^8$	----	----	2.8	1.6	51	1.56	----	----	----	----	----	----	----	----	----	----
$5 \times 10^8$	----	----	2.0	1.2	----	----	----	----	----	----	----	----	----	----	----	----
$10^9$	8.5	<.1	3.0	.67	----	----	----	----	----	----	----	----	----	----	----	----
$2 \times 10^9$	----	----	1.0	2.0	----	----	----	----	----	----	----	----	----	----	----	----
$3 \times 10^9$	----	----	.6	2.0	20	.68	.29	10	24.6	1.14	.18	22	35	3.3	.15	20
$10^{10}$	8.5	<.1	1.0	----	15	.52	.42	.37	18.7	.58	.51	1.26	30	1.35	1.9	1.0

Freq.	Ferramic G <sup>a</sup>				Ferramic H <sup>a</sup>				Ferramic I <sup>a</sup>				Ferramic J <sup>a</sup>			
	$\epsilon'/\epsilon_0$	$\tan \delta_d$	$\mu'/\mu_0$	$\tan \delta_m$	$\epsilon'/\epsilon_0$	$\tan \delta_d$	$\mu'/\mu_0$	$\tan \delta_m$	$\epsilon'/\epsilon_0$	$\tan \delta_d$	$\mu'/\mu_0$	$\tan \delta_m$	$\epsilon'/\epsilon_0$	$\tan \delta_d$	$\mu'/\mu_0$	$\tan \delta_m$
$10^3$	----	----	450	----	670000	7.2	720	----	12000	2.9	890	----	----	----	256	----
$10^4$	23.5	.60	400	----	152500	4.5	720	----	7800	.81	890	----	17.5	1.95	256	----
$10^5$	15.5	.216	360	----	22400	4.2	720	----	930	3.1	890	<.1	13.8	.37	256	----
$10^6$	13.6	.069	340	.05	1600	8.2	690	.18	90	4.7	1050	.29	12.6	.062	256	.015
$10^7$	13.0	.026	245	.66	----	----	300	1.33	26	2.1	215	1.6	12.4	.015	196	.66
$3 \times 10^8$	----	----	----	----	----	----	----	----	13.6	.114	10.7	1.03	----	----	----	----
$3 \times 10^9$	----	----	----	----	----	----	----	----	12	.012	.90	.04	----	----	----	----

a. Gen. Ceramics and Steatite. b. Data partly from Rado, Wright and Emerson, Phys. Rev. 80, 273 (1950).



## I. Solids, A. Inorganic (cont.)

Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

3. Glasses	T <sup>o</sup> C	$\epsilon'/\epsilon_0$	$\tan \delta$	$\frac{1 \times 10^2}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^3}{\tan \delta}$	$\frac{1 \times 10^4}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^5}{\tan \delta}$	$\frac{1 \times 10^6}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^7}{\tan \delta}$	$\frac{1 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^8}{\tan \delta}$	$\frac{1 \times 10^{10}}{\epsilon'/\epsilon_0}$	$\frac{2.5 \times 10^{10}}{\tan \delta}$
Phosphate Glass #2043r <sup>a</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	5.25	5.25	5.25	5.25	5.25	5.25	5.24	5.23	5.00	4.93
Phosphate Glass #2279x <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	4.92	4.92	4.92	4.92	4.92	4.92	4.92	4.92	4.9	4.9
Borosilicate Glass <sup>c</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	4.05	4.05	4.05	4.05	4.05	4.05	4.05	4.05	4.05	4.05
Corning 001c <sup>d</sup>	24	$\epsilon'/\epsilon_0$	$\tan \delta$	6.68	6.63	6.57	6.50	6.43	6.39	6.33	6.1	5.96	5.87
Corning 0014 <sup>e</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	77.5	53.5	35	23	16.5	15	23	60	90	110
Corning 0080 <sup>f</sup>	23	$\epsilon'/\epsilon_0$	$\tan \delta$	6.78	6.77	6.76	6.75	6.73	6.72	6.70	6.69	6.64	6.62
Corning 0090 <sup>g</sup>	20	$\epsilon'/\epsilon_0$	$\tan \delta$	23.1	17.2	14.4	12.2	12.4	13.8	17.0	19.5	70	180
Corning 0100 <sup>h</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	8.30	7.70	7.35	7.08	6.90	6.82	6.75	6.71	6.71	8.25
Corning 0120 <sup>i</sup>	23	$\epsilon'/\epsilon_0$	$\tan \delta$	9.15	9.15	9.15	9.14	9.12	9.10	9.02	8.67	8.45	106
Corning 1770 <sup>j</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	7.18	7.17	7.16	7.14	7.10	7.10	7.07	7.00	6.95	6.87
Corning 1990 <sup>k</sup>	24	$\epsilon'/\epsilon_0$	$\tan \delta$	6.75	6.70	6.66	6.65	6.65	6.65	6.65	6.64	6.60	6.51
Corning 1991 <sup>m</sup>	24	$\epsilon'/\epsilon_0$	$\tan \delta$	46	30	20	14	12	13	18	41	63	127
Corning 3320 <sup>n</sup>	24	$\epsilon'/\epsilon_0$	$\tan \delta$	6.25	6.16	6.10	6.03	6.00	6.00	6.00	5.95	5.83	5.44
Corning 7040 <sup>o</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	49.5	42	33	26	27	34	38	56	84	140
Corning 7050 <sup>p</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	8.40	8.38	8.35	8.32	8.30	8.25	8.20	7.99	7.94	7.84
	24	$\epsilon'/\epsilon_0$	$\tan \delta$	4	4	3	4	5	7	9	19.9	42	112
	24	$\epsilon'/\epsilon_0$	$\tan \delta$	8.10	8.10	8.08	8.08	8.08	8.06	8.00	7.92	7.83	7.83
	24	$\epsilon'/\epsilon_0$	$\tan \delta$	12	9	6	5	5	7	12	38	51	51
	24	$\epsilon'/\epsilon_0$	$\tan \delta$	5.00	4.93	4.88	4.82	4.79	4.78	4.77	4.74	4.72	4.7
	25	$\epsilon'/\epsilon_0$	$\tan \delta$	80	58	43	34	30	30	32	55	73	120
	25	$\epsilon'/\epsilon_0$	$\tan \delta$	4.84	4.82	4.79	4.77	4.73	4.70	4.68	4.67	4.64	4.52
	25	$\epsilon'/\epsilon_0$	$\tan \delta$	50	34	25.5	20.5	19	22	27	44	57	73
	25	$\epsilon'/\epsilon_0$	$\tan \delta$	4.88	4.84	4.82	4.80	4.78	4.76	4.75	4.74	4.71	4.64
	25	$\epsilon'/\epsilon_0$	$\tan \delta$	81	56	43	33	27	28	35	52	61	83

a. Contains 2% iron oxide (Am. Optical). b. Aluminum-zinc phosphate. (ca. 70%  $P_2O_5$ ) (Am. Optical). c. 73.2%  $SiO_2$ , 24.8%  $P_2O_5$  (Components and Systems Lab., Air Materiel Command). d. Soda-potash-lead silicate ca. 20% PbO. e. Lead-barium glass. f. Soda-lime-silicate. g. Potash-lead-silicate. h. Potash-soda-barium silicate. i. Soda-potash-lead-silicate. j. Lime-alumina-silicate. k. Iron-sealing glass. m. 45%  $SiO_2$ , 14%  $K_2O$ , 6%  $Na_2O$ , 3% PbO, 5% CaO (iron-sealing glass). n. Soda-potash-borosilicate. o. Soda-potash-borosilicate. p. Soda-borosilicate (ca. 70%  $SiO_2$ ).

## I. Solids, A. Inorganic (cont.)

Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

3. Glasses (cont.)	T <sup>o</sup> C	$\frac{1 \times 10^2}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^3}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^4}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^5}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^6}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^7}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^9}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^{10}}{\epsilon'/\epsilon_0}$	$\frac{2.5 \times 10^{10}}{\epsilon'/\epsilon_0}$
Corning 7052 <sup>a</sup>	23	$\epsilon'/\epsilon_0$	5.20	5.18	5.14	5.12	5.10	5.09	-----	5.04	4.93	4.85
		$\tan \delta$	68	49	34	26	24	34	-----	58	81	114
Corning 7055	25	$\epsilon'/\epsilon_0$	5.45	5.41	5.38	5.33	5.30	5.27	5.25	-----	5.08	-----
		$\tan \delta$	45	36	30	28	29	38	49	-----	130	-----
Corning 7060 <sup>b</sup>	25	$\epsilon'/\epsilon_0$	5.02	4.97	4.92	4.86	4.84	4.84	-----	4.82	4.80	4.65
		$\tan \delta$	89	55	42	40	36	30	-----	54	98	90
Corning 7070 <sup>c</sup>	23	$\epsilon'/\epsilon_0$	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	3.9
		$\tan \delta$	6	5	5	6	8	11	12	12	21	31
	100	$\epsilon'/\epsilon_0$	4.17	4.16	4.15	4.14	4.13	4.10	-----	4.00	4.00	-----
		$\tan \delta$	50	22	13	10	9	11	-----	19	21	-----
Corning 7230 <sup>d</sup>	25	$\epsilon'/\epsilon_0$	3.88	3.86	3.85	3.85	3.85	3.85	-----	3.75	-----	-----
		$\tan \delta$	33	23	16	13	11	12	-----	22	-----	-----
Corning 7570	25	$\epsilon'/\epsilon_0$	14.58	14.56	14.54	14.53	14.52	14.50	14.42	-----	14.2	-----
		$\tan \delta$	11.5	13.5	15.9	16.5	19.0	23.5	.33	-----	98	-----
Corning 7720 <sup>e</sup>	24	$\epsilon'/\epsilon_0$	4.74	4.70	4.67	4.64	4.62	4.61	-----	-----	4.59	-----
		$\tan \delta$	78	42	29	22	20	23	-----	-----	43	-----
Corning 7740 <sup>f</sup>	25	$\epsilon'/\epsilon_0$	4.80	4.73	4.70	4.60	4.55	4.52	4.52	-----	4.52	4.50
		$\tan \delta$	128	86	65	54	49	45	45	-----	85	96
Corning 7750 <sup>f</sup>	25	$\epsilon'/\epsilon_0$	4.45	4.42	4.39	4.38	4.38	4.38	-----	4.38	4.38	-----
		$\tan \delta$	45	33	24	20	18	19	-----	43	54	-----
Corning 7900 <sup>g</sup>	20	$\epsilon'/\epsilon_0$	3.85	3.85	3.85	3.85	3.85	3.85	3.85	3.84	3.82	3.82
		$\tan \delta$	6	6	6	6	6	6	6	6.8	9.4	13
	100	$\epsilon'/\epsilon_0$	3.85	3.85	3.85	3.85	3.85	3.85	3.85	3.84	3.82	-----
		$\tan \delta$	37	17	12	10	8.5	7.5	7.5	10	13	-----
Corning 7911	25	$\epsilon'/\epsilon_0$	-----	-----	-----	-----	-----	-----	-----	-----	3.82	-----
		$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	6.5	-----
Corning 8460 <sup>h</sup>	25	$\epsilon'/\epsilon_0$	8.35	8.30	8.30	8.30	8.30	8.30	8.30	8.10	8.06	8.05
		$\tan \delta$	11	9	7.5	7	8	10	16	40	57	60
Corning 8830	25	$\epsilon'/\epsilon_0$	5.38	5.28	5.20	5.11	5.05	5.01	5.00	4.97	4.83	-----
		$\tan \delta$	204	130	91	73	60	54	57	63	99	-----

a. Soda-potash-lithia-borosilicate. b. Soda-borosilicate (Pyrex). c. Low alkali potash-lithia-borosilicate. d. Aluminum borosilicate.

e. Soda-lead borosilicate. f. Soda-borosilicate (ca. 80% SiO<sub>2</sub>). g. 96% SiO<sub>2</sub>. h. Barium borosilicate.

# I. Solids, A. Inorganic (cont.)

Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

3. Glasses (cont.)	T°C	$\epsilon'/\epsilon_0$	$\frac{1 \times 10^2}{\tan \delta}$	$\frac{1 \times 10^3}{\tan \delta}$	$\frac{1 \times 10^4}{\tan \delta}$	$\frac{1 \times 10^5}{\tan \delta}$	$\frac{1 \times 10^6}{\tan \delta}$	$\frac{1 \times 10^7}{\tan \delta}$	$\frac{1 \times 10^8}{\tan \delta}$	$\frac{3 \times 10^8}{\tan \delta}$	$\frac{3 \times 10^9}{\tan \delta}$	$\frac{1 \times 10^{10}}{\tan \delta}$	$\frac{2.5 \times 10^{10}}{\tan \delta}$
Corning 8871 <sup>a</sup>	25	$\tan \delta$	8.45	8.45	8.45	8.45	8.45	8.43	---	8.40	8.34	8.05	7.82
Corning 9010	25	$\epsilon'/\epsilon_0$	18	13	9	7	6	7	---	14	26	49	70
Corning Lab. No. 1890S	25	$\tan \delta$	6.51	6.49	6.48	6.45	6.44	6.43	6.42	6.40	---	6.27	---
" E " Glass <sup>b</sup>	23	$\tan \delta$	50.5	36.2	26.7	22.7	21.5	22.6	30	41	---	91	---
Foamglas <sup>c</sup>	23	$\tan \delta$	19.2	19.2	19.2	19.1	19.0	19.0	19.0	---	17.8	---	---
Fused Silica 915c <sup>d</sup>	25	$\tan \delta$	12.5	13	16.5	21	27	37	57	---	124	---	---
Fused Silica 915c <sup>d,e</sup>	25	$\epsilon'/\epsilon_0$	6.43	6.40	6.39	6.37	6.32	6.25	6.22	---	---	6.11	---
Fused quartz <sup>f</sup>	25	$\tan \delta$	42	34	27	18	15	17	23	---	---	60	---
Soda-Silica Glasses <sup>g</sup>	25	$\tan \delta$	90.0	82.5	68.0	44.0	17.5	9.0	---	---	---	5.49	---
9% Na <sub>2</sub> O, 91% SiO <sub>2</sub>	25	$\tan \delta$	1500	1600	2380	3200	3180	1960	---	---	---	455	---
12% Na <sub>2</sub> O, 88% SiO <sub>2</sub>	25	$\epsilon'/\epsilon_0$	3.78	3.78	3.78	3.78	3.78	3.78	3.78	3.78	---	3.78	---
16% Na <sub>2</sub> O, 84% SiO <sub>2</sub>	25	$\tan \delta$	6.6	2.6	1.1	0.4	0.1	0.1	0.3	0.5	---	1.7	---
20% Na <sub>2</sub> O, 80% SiO <sub>2</sub>	25	$\epsilon'/\epsilon_0$	3.78	3.78	3.78	3.78	3.78	3.78	3.78	---	3.78	3.78	---
25% Na <sub>2</sub> O, 75% SiO <sub>2</sub>	25	$\tan \delta$	0.08	0.13	<0.05	---	---	---	---	---	0.6	1	2.5
30% Na <sub>2</sub> O, 70% SiO <sub>2</sub>	25	$\tan \delta$	3.78	3.78	3.78	3.78	3.78	3.78	3.78	---	---	---	---
	25	$\epsilon'/\epsilon_0$	8.5	7.5	6	4	2	1	1	---	---	---	---
	25	$\epsilon'/\epsilon_0$	6.4	6.2	5.7	---	5.4	---	---	5.1	---	5.05	4.9
	25	$\tan \delta$	2500	820	400	---	130	---	---	100	---	130	160
	25	$\epsilon'/\epsilon_0$	8.2	6.7	6.1	---	5.6	---	---	5.2	---	5.15	5.04
	25	$\tan \delta$	1900	600	300	---	150	---	---	100	---	155	170
	25	$\epsilon'/\epsilon_0$	9.4	7.4	6.6	6.2	5.9	5.7	---	5.5	---	5.27	---
	25	$\tan \delta$	3000	960	500	250	165	130	---	110	---	180	---
	25	$\epsilon'/\epsilon_0$	10.8	8.3	7.3	6.8	6.6	6.3	---	5.9	---	5.6	6.1
	25	$\tan \delta$	4000	1500	670	360	220	180	---	140	---	200	280
	25	$\epsilon'/\epsilon_0$	13	9.7	8.4	---	7.6	---	---	6.7	---	6.3	---
	25	$\tan \delta$	6700	2400	1000	---	310	---	---	170	---	220	---
	25	$\epsilon'/\epsilon_0$	18	12	10.4	---	8.5	---	---	7.5	---	7.2	7.0
	25	$\tan \delta$	11000	3900	1300	---	400	---	---	190	---	240	350

a. Alkaline lead silicate. b. Owens-Corning. c. Soda-lime (Pittsburgh-Corning). d. SiO<sub>2</sub> (Corning). e. Sample B-135. f. SiO<sub>2</sub> (General Electric). g. Composition in mole % of oxides as mixed (Lab. Ins. Res.).

I. Solids, A. Inorganic (Cont.)		Values for $\tan \delta$ are multiplied by $10^4$ ; frequency given in c/s.									
3. Glasses (cont.)	T°C		$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$
Alkali-silica glasses <sup>a</sup>											
12.8% Li <sub>2</sub> O, 87.2% SiO <sub>2</sub>	25	$\epsilon'/\epsilon_0$	9.94	6.54	5.45	5.1	4.95	4.92	4.9	---	4.80
		$\tan \delta$	9700	3600	1000	310	174	124	79	---	102
12.8% Na <sub>2</sub> O, 87.2% SiO <sub>2</sub>	25	$\epsilon'/\epsilon_0$	8.09	6.61	6.00	5.8	5.66	5.57	5.4	---	5.33
		$\tan \delta$	3050	1370	450	240	159	126	118	---	182
12.8% K <sub>2</sub> O, 87.2% SiO <sub>2</sub>	25	$\epsilon'/\epsilon_0$	7.53	6.49	6.25	6.17	6.09	6.02	5.8	---	5.8
		$\tan \delta$	502	360	200	121	90	80	99	---	220
12.8% K <sub>2</sub> O, 87.2% SiO <sub>2</sub>	25	$\epsilon'/\epsilon_0$	7.10	6.63	6.30	6.12	6.10	6.08	5.95	---	5.75
Quenched		$\tan \delta$	730	470	270	160	119	103	106	---	240
12.8% Rb <sub>2</sub> O, 87.2% SiO <sub>2</sub>	25	$\epsilon'/\epsilon_0$	5.39	5.32	5.23	5.22	5.21	5.20	5.15	---	5.05
		$\tan \delta$	98	89	58	46	41	38	59	---	120
6.4% Li <sub>2</sub> O, 6.4% Na <sub>2</sub> O, 87.2% SiO <sub>2</sub>	25	$\epsilon'/\epsilon_0$	5.15	5.08	5.05	5.05	5.04	5.03	5.00	---	4.95
		$\tan \delta$	145	87	47	28	19	17	26	---	52
6.4% Li <sub>2</sub> O, 6.4% Na <sub>2</sub> O, 87.2% SiO <sub>2</sub> Quenched	25	$\epsilon'/\epsilon_0$	5.15	5.09	5.05	5.05	5.04	5.02	4.98	---	4.94
		$\tan \delta$	150	87	47	27	19	21	31	---	57
3.3% Li <sub>2</sub> O, 6.6% K <sub>2</sub> O, 71% SiO <sub>2</sub>	25	$\epsilon'/\epsilon_0$	5.23	5.19	5.17	5.15	5.14	5.10	5.07	---	5.04
		$\tan \delta$	53	47	37	28	24	24	40	---	83
3.3% Li <sub>2</sub> O, 6.6% K <sub>2</sub> O, 91% SiO <sub>2</sub> Quenched	25	$\epsilon'/\epsilon_0$	5.38	5.35	5.28	5.26	5.23	5.20	5.15	---	5.08
		$\tan \delta$	102	74	44	30	30	33	49	---	102
6.4% Na <sub>2</sub> O, 6.4% K <sub>2</sub> O, 87.2% SiO <sub>2</sub>	25	$\epsilon'/\epsilon_0$	5.68	5.62	5.58	5.56	5.56	5.54	5.51	---	5.50
		$\tan \delta$	102	75	42	31	25	23	40	---	115
6.4% Na <sub>2</sub> O, 6.4% K <sub>2</sub> O, 87.2% SiO <sub>2</sub> Quenched	25	$\epsilon'/\epsilon_0$	5.70	5.62	5.58	5.56	5.56	5.55	5.54	---	5.53
		$\tan \delta$	129	89	47	36	33	34	44	---	160

a. Composition in mole % of oxides as mixed (Lab. Ins. Res.)

## I. Solids A. Inorganic (cont.)

Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

4. Mica and Glass													
T <sup>o</sup> C		$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$	
25	Mycalox 2821 <sup>a</sup> (discontinued)	$\epsilon'/\epsilon_0$	7.50	7.50	7.50	7.50	7.45	7.45	---	---	7.09	---	
		$\tan \delta$	60	28	17	13	9	9	---	---	27	---	
25	Mycalox 400 <sup>b</sup>	$\epsilon'/\epsilon_0$	7.47	7.45	7.42	7.40	7.38	---	---	---	7.12	---	
		$\tan \delta$	29	19	16	14	13	---	---	---	33	---	
80		$\epsilon'/\epsilon_0$	7.64	7.59	7.54	7.52	7.47	---	---	---	7.32	---	
		$\tan \delta$	150	85	50	25	14	---	---	---	57	---	
24	Mycalox K10 <sup>c</sup>	$\epsilon'/\epsilon_0$	9.5	9.3	9.2	9.1	9.0	---	11.3*	11.3*	11.3*	---	
		$\tan \delta$	170	125	76	42	21	---	40	40	40	---	
25	Mykroy Grade 8 <sup>d</sup>	$\epsilon'/\epsilon_0$	6.87	6.81	6.76	6.74	6.73	6.72	---	6.68**	6.96**	6.66	
		$\tan \delta$	95	66	43	31	24	25	---	38	48	81	
25	Mykroy Grade 38 <sup>d</sup>	$\epsilon'/\epsilon_0$	7.71	7.69	7.64	7.61	7.61	---	---	7.68**	8.35**	---	
		$\tan \delta$	43	33	27	24	14	---	---	35	40	---	
5. Miscellaneous Inorganics													
26	Ruby mica <sup>e</sup>	$\epsilon'/\epsilon_0$	5.4	5.4	5.4	5.4	5.4	5.4	---	5.4	---	---	
		$\tan \delta$	25	6	3.5	3	3	2	---	3	---	---	
25	Canadian mica (field I sheet)	$\epsilon'/\epsilon_0$	6.90	6.90	6.90	---	---	---	---	---	---	---	
		$\tan \delta$	15	2	1	---	---	---	---	---	---	---	
25	(field II sheet)	$\epsilon'/\epsilon_0$	11.5	8.7	7.3	---	---	---	---	---	---	---	
		$\tan \delta$	2300	980	400	---	---	---	---	---	---	---	
25	Marble S-3030 <sup>f</sup> (after drying over P <sub>2</sub> O <sub>5</sub> )	$\epsilon'/\epsilon_0$	15.6	12.8	11.4	10.6	10.0	9.5	9.1	8.8	8.6	---	
		$\tan \delta$	2000	1100	630	390	360	370	290	250	120	---	
25	(after baking)	$\epsilon'/\epsilon_0$	9.45	9.42	9.29	9.25	9.07	8.98	8.85	---	8.53	---	
		$\tan \delta$	180	130	81	75	110	120	120	---	110	---	
25	(after 60% humidity for 3 weeks)	$\epsilon'/\epsilon_0$	---	---	---	---	---	9.35	8.95	---	---	---	
		$\tan \delta$	---	---	---	---	---	500	250	---	---	---	
25	Selenium, amorphous <sup>g</sup>	$\epsilon'/\epsilon_0$	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	
		$\tan \delta$	18	4	< 3	< 5	< 3	< 2	< 5	1.8	6.7	13	
25	Quinterra <sup>h</sup> (Measured at 50% R.H.)	$\epsilon'/\epsilon_0$	5.75	4.80	4.1	3.3	3.1	---	---	---	---	---	
		$\tan \delta$	1770	1500	1240	590	250	---	---	---	---	---	
25	Quinorgo #3000 <sup>i</sup> (Measured at 50% R.H.)	$\epsilon'/\epsilon_0$	8.75	6.4	4.9	4.0	3.3	---	---	---	---	---	
		$\tan \delta$	210	2310	2150	1350	870	---	---	---	---	---	

a. Mica, glass (Gen. Elec.). b. Mica, glass (Mycalox). c. Mica, glass, TiO<sub>2</sub> (Mycalox). d. Mica, glass (Electronic Mech.).

e. Muscovite. f. Class A (Tenn. Marble). g. Amer. Smelt. and Refining. h. Asbestos fiber, chrysotile, Type I (Johns-Manville).

i. 85% chrysotile asbestos, 15% organic material (Johns-Manville).

\*Not corrected for variations of density. \*\*Samples nonhomogeneous.

I. Solids A. Inorganic (cont.)

5. Misc. Inorganics

(cont.)

Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

$T^\circ C$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$1 \times 10^{10}$
25	$\epsilon'/\epsilon_0$	3.42	2.91	2.75	2.55	2.59	2.55	2.55	2.53
	$\tan \delta$	.196	.08	.034	.020	.017	.016	.0100	.0036
25	$\epsilon'/\epsilon_0$	3.23	2.72	2.50	2.50	2.50	2.50	2.50	2.50
	$\tan \delta$	.64	.13	.056	.030	.025	.025	.026	.03
25	$\epsilon'/\epsilon_0$	---	---	---	5.0	4.70	4.50	4.50	3.60
	$\tan \delta$	---	1500	---	19	1.75	.3	.03	.12
25	$\epsilon'/\epsilon_0$	---	---	---	---	20	20	20	13
	$\tan \delta$	---	3425	367	---	4	.35	.03	.13
25	$\epsilon'/\epsilon_0$	3.06	2.83	2.69	2.60	2.53	2.48	2.47	2.44
	$\tan \delta$	.07	.05	.035	.03	.018	.014	.0065	.0014
25	$\epsilon'/\epsilon_0$	---	---	18	---	6.9	4	3.5	3.50
	$\tan \delta$	---	2.1	1.6	---	.65	.45	.06	.03
25	$\epsilon'/\epsilon_0$	---	---	---	---	---	14.5	20	13.8
	$\tan \delta$	---	8490	970	---	---	1.3	.16	.18
25	$\epsilon'/\epsilon_0$	4.73	3.94	3.27	2.79	2.57	2.44	2.38	2.16
	$\tan \delta$	.12	.12	.12	.10	.065	.04	.020	.015
25	$\epsilon'/\epsilon_0$	---	---	---	---	---	21.6	20	11.3
	$\tan \delta$	---	7800	1000	---	---	1.7	.52	.25
25	$\mu'/\mu_0$	---	---	---	---	1.09	1.09	1.09	1.005
	$\tan \delta_m$	---	---	---	---	---	---	.025	.099
25	$\epsilon'/\epsilon_0$	3.95	3.75	3.62	3.52	3.50	3.60	3.50	3.50
	$\tan \delta_d$	.041	.029	.022	.017	.015	.012	.018	.022
25	$\epsilon'/\epsilon_0$	---	---	---	---	12	10	9.0	8.3
	$\tan \delta_d$	---	$\rho = 2 \times 10^5$ ohm cm	---	---	9	1.0	.12	.22
25	$\epsilon'/\epsilon_0$	---	---	---	---	---	30	30	30
	$\tan \delta_d$	---	$\rho = 2 \times 10^4$ ohm cm	---	---	---	4	.2	.32
25	$\epsilon'/\epsilon_0$	4.34	4.32	4.30	4.30	4.30	4.29	---	---
	$\tan \epsilon$	.00314	.0022	.0019	.0017	.0017	.0018	---	---

a. Bentonite with organic binder (Aircraft Marine).

I. Solids, B. Organic, with or without inorganic components - Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

1. Crystals	T°C	$\epsilon'/\epsilon_0$	$\tan \delta$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
$\alpha$ -Trinitrotoluene <sup>a</sup>	26	$\epsilon'/\epsilon_0$	$\tan \delta$	2.64	2.64	2.64	2.64	2.64	2.64					
				36	20	11	6	4.5	4					
$\alpha$ -Trinitrotoluene at ca. 20% humidity <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	3.80	3.09	2.93	2.90	2.89	2.89	2.89	2.89	2.86	2.82	
Santicizer 9 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	4.19	3.76	3.56	3.51	3.47	3.43	3.35				3.21
				560	560	350	185	120	110	71				28
Naphthalene <sup>d</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	-----	2.85	2.85	2.85	2.85	2.85	-----	2.8	-----	-----	-----
				-----	19	9	5	3	2	-----	2.1	-----	-----	-----
Orthoterphenyl <sup>e</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.8	2.8	2.8	2.8	2.8	2.8	-----	-----	-----	2.74	-----
				3.7	4.7	6.0	6.3	6	5	-----	-----	-----	2.7	-----
Metaterphenyl <sup>e</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	-----	2.86	2.86	-----	2.86	2.86	2.66	-----	2.83	-----	-----
				-----	4.5	4.5	-----	9.5	10.1	5	-----	0.7	-----	-----
Paraterphenyl <sup>e</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	-----	-----	-----	-----	-----	-----	(2.95-3.20 depending on degree of crystallization)	-----	2.95	-----	-----
				-----	2	1	< 2	< 2	< 2	< 2	-----	2.1	-----	-----
Aroclor 1268 <sup>f</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.64	2.64	2.64	2.64	2.64	2.64					
				14	3.5	2	< 3	< 6	< 6					
2. Simple Noncrystals														
Aroclor 5460 <sup>g</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.43	2.43	2.42	2.42	2.41	2.41	2.41				
				< 3	4	16	20	18	13	8				
Aroclor 4465 <sup>h</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.81	2.80	2.79	2.79	2.79	2.79	2.79				
				45	17	6.6	4	2.4	1.5	1.0				
3. Plastics														
a. Phenol-formaldehyde														
Bakelite BM-120 <sup>i</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	4.87	4.74	4.62	4.50	4.36	4.16	3.95	-----	3.70	3.68	3.55
(preformed and preheated)				300	220	200	210	280	350	380	-----	438	410	390

a. Chem. Lab. M.I.T. b. War Dept., Picatinny Arsenal. c. o- and p-toluene sulfonamides (Monsanto). d. Eastman Kodak; recryst. and resbl. Lab. Ins. Res. e. Monsanto, recryst. Lab. Ins. Res. f. Nonachlorobiphenyl (Monsanto). g. Nonachloroterphenyls (Monsanto). h. Chlorinated mixture of biphenyl and terphenyl (Monsanto). i. 46% wood flour, 8% misc. (Bakelite).

I. Solids, B. Organic (cont.)

3. Plastics (cont.)

a. Phenol-formaldehyde

(cont.)	T°C	Values for tan δ are multiplied by 10 <sup>4</sup> ; frequency given in c/s.									
		1x10 <sup>2</sup>	1x10 <sup>3</sup>	1x10 <sup>4</sup>	1x10 <sup>5</sup>	1x10 <sup>6</sup>	1x10 <sup>7</sup>	1x10 <sup>8</sup>	3x10 <sup>8</sup>	3x10 <sup>9</sup>	1x10 <sup>10</sup>
Bakelite BM-120 <sup>a</sup>	27	ε'/ε <sub>0</sub>	5.50	4.90	4.65	4.45	4.30	---	---	3.70	3.55
(not preformed or preheated)		tan δ	740	345	320	350	415	---	---	400	500
Bakelite BM-250 <sup>b</sup>	57	ε'/ε <sub>0</sub>	7.80	5.70	5.30	4.90	4.65	4.5	---	4.15	
		tan δ	2950	530	380	430	470	480	---	530	
	88	ε'/ε <sub>0</sub>	18.2	6.5	5.7	5.2	5.0	4.7	---	4.40	
		tan δ	7600	1400	600	400	420	470	---	700	
(preformed and preheated)	25	ε'/ε <sub>0</sub>	37	12	7.2	5.3	5.0	---	---	---	5.0
		tan δ	3000	3900	2900	1250	220	---	---	---	320
Bakelite BT-48-306 <sup>c</sup>	24	ε'/ε <sub>0</sub>	8.2	6.5	5.9	5.4	4.9	4.4	---	3.64	3.52
		tan δ	1350	630	560	600	730	770	---	519	366
Bakelite BM-16981 <sup>d</sup>	25	ε'/ε <sub>0</sub>	7.6	5.4	5.1	4.9	4.8	4.7	---	4.6	4.5
		tan δ	2300	500	300	200	130	100	---	100	120
(not preformed or preheated)											
Bakelite BM-16981 <sup>d</sup>	25	ε'/ε <sub>0</sub>	4.82	4.73	4.62	4.60	4.59	4.58	---	4.57	4.57
		tan δ	140	120	70	52	50	60	---	90	85
(preformed and preheated)	25	ε'/ε <sub>0</sub>	5.05	4.87	4.79	4.72	4.67	4.62	---	---	4.52
		tan δ	190	160	90	72	60	56	---	---	82
Laminated Fiberglass BK-174 <sup>e</sup>	24	ε'/ε <sub>0</sub>	14.2	9.8	5.9	5.3	5.0	4.8	4.54	4.40	4.37
		tan δ	2500	2600	880	460	340	260	240	290	360
Catalin 200 base, white <sup>f</sup>	22*	ε'/ε <sub>0</sub>	8.6	8.2	7.5	7.0	6.5	---	---	4.89	
		tan δ	400	290	400	500	650	---	---	1080	
85**		ε'/ε <sub>0</sub>	53.5	34	17	12	9.5	---	---	5.81	
		tan δ	98000	20000	1800	1000	1100	---	---	1910	
25**		ε'/ε <sub>0</sub>	6.9	6.7	6.5	6.3	5.8	---	5.1	4.61	
		tan δ	130	170	330	380	480	---	878	926	

a. 46% wood flour, 8% misc. (Bakelite). b. 66% asbestos fiber (Bakelite). c. 100% (Bakelite). d. Mica-filled (Bakelite).

e. 31.6% Bakelite's BV-17085, 68.4% Fiberglass (Owens Corning). f. Catalin.

\* Measured December, 1943. \*\* Same material measured after two years at room temperature and humidity.



I. Solids, B. Organic 3. Plastics (cont.)

a. Phenol-formaldehyde

(cont.)	T°C	1x10 <sup>2</sup>	1x10 <sup>3</sup>	1x10 <sup>4</sup>	1x10 <sup>5</sup>	1x10 <sup>6</sup>	1x10 <sup>7</sup>	1x10 <sup>8</sup>	3x10 <sup>8</sup>	3x10 <sup>9</sup>	1x10 <sup>10</sup>	2.5x10 <sup>10</sup>
Catalin 500 base, yellow <sup>a</sup>	22*	ε'/ε <sub>0</sub>	9.7	9.4	8.8	8.1	7.3	6.3	4.90	4.72		
		tan δ	280	320	400	550	760	1200	996	870		
	25**	ε'/ε <sub>0</sub>	4.92	4.86	4.78	4.69	4.57	4.40	4.02	3.7	3.41	
		tan δ	66	100	150	230	330	460	580	620	520	360
Catalin 500 base, standard <sup>a</sup>	25	ε'/ε <sub>0</sub>	20.0	15.2	12.6	10.8	9.6	8.4	5.79	4.77	4.43	
		tan δ	2800	1500	1000	860	940	1200	1540	1250	1300	
	25*	ε'/ε <sub>0</sub>	94	44	16	11	8	6	4.74			
		tan δ	16500	8000	4100	2300	1600	1400	1530			
Catalin 700 base (Frystal) <sup>a</sup>	80*	ε'/ε <sub>0</sub>	----	----	51	18.5	10.0	7.4	4.77			
		tan δ	----	----	13200	6600	3700	2400	1640			
	25**	ε'/ε <sub>0</sub>	58	24	14	9.6	8.0	6.6	4.1	3.7		
		tan δ	14000	6400	3100	1900	1500	1400	950	740	500	
Durez 1601, natural <sup>b</sup>	26	ε'/ε <sub>0</sub>	5.09	4.94	4.80	4.68	4.60	4.55	4.51	4.48	4.47	
		tan δ	270	210	132	100	80	70	64	62		
	24	ε'/ε <sub>0</sub>	5.10	5.03	4.95	4.86	4.78	4.72	4.72	4.71	4.70	
		tan δ	130	104	86	78	82	102	115	126	128	
Formica IX <sup>d</sup> (field ⊥ to laminate)	26	ε'/ε <sub>0</sub>	5.23	5.15	4.96	4.78	4.60	4.32	4.04	3.57***	3.55+	
		tan δ	230	165	170	230	340	490	570	600***	700+	
	26	ε'/ε <sub>0</sub>	6.50	5.70	5.30	5.00	4.75	4.35	3.95	3.35***	3.25+	
		tan δ	1350	600	430	400	410	480	500	400***	460+	
Grade YN-25 <sup>f</sup> (field    to laminate)	25	ε'/ε <sub>0</sub>	3.73	3.65	3.61	3.61	3.59	3.47	3.24++	3.20	3.12	
		tan δ	121	132	200	207	187	187	183++	178	173	
	25	ε'/ε <sub>0</sub>	3.87	3.77	3.68	3.61	3.55	3.47	----	----	----	
		tan δ	166	150	182	204	182	191	----	----	----	
(field ⊥ to laminate) Panelyte Grade 776 <sup>g</sup>	25	ε'/ε <sub>0</sub>	4.25	4.18	4.10	3.95	3.87	3.73	3.40	3.22	3.12	3.05
		tan δ	190	150	160	200	280	370	400	390	370	340
												310

a. Catalin. b. 67% mica (Durez). c. 65% mica, 4% lubricants (Durite). d. 50% paper laminate (Formica). e. 40% cotton fabric (Formica). f. 50% Nylon fabric (Formica). g. Paper base (St. Regis).

\*Measured December, 1943. \*\*Same material measured after two years at room temperature and humidity. \*\*\*Rod stock in coaxial line. +Rod stock in H<sub>11</sub> (TE<sub>11</sub>) mode of circular guide. ++Freq. = 1 x 10<sup>9</sup>.

### 3. Plastic (cont.)

6. Phenol-formaldehyde  
(cont.)

a. Cresylic acid-formaldehyde, 50%  $\alpha$ -cellulose (Westinghouse). b. Cresylic acid-formaldehyde, 50% cotton drilling. (Westinghouse).  
c. 35% paper (Catalin). d. 53% filler (Monsanto). e. 35% mica, 18% filler (Monsanto). f. 40% random glass mat (Taylor).  
g. 45% cresol-phenol formaldehyde, 15% tung oil, 15% nylon (Continental Diamond).

\*Samples turned from sheet stock. \*\*Freq = 1 rlo<sup>9</sup>.

I. Solids, B. Organic (Cont.)

3. Plastics (cont.)

a. Phenol-formaldehyde (cont.)

Dilecto (hot punching)

XXX-P-26<sup>a</sup>

(Field II sheet)

T <sup>o</sup> C	1x10 <sup>2</sup>	1x10 <sup>3</sup>	1x10 <sup>4</sup>	1x10 <sup>5</sup>	1x10 <sup>6</sup>	1x10 <sup>7</sup>	1x10 <sup>8</sup>	3x10 <sup>8</sup>	3x10 <sup>9</sup>	1x10 <sup>10</sup>
	ε'/ε <sub>o</sub>	tan δ	ε'/ε <sub>o</sub>	tan δ	ε'/ε <sub>o</sub>	tan δ	ε'/ε <sub>o</sub>	tan δ	ε'/ε <sub>o</sub>	tan δ
25	14.7	8.61	6.68	5.76	5.05	4.60	4.10	3.78	3.45	3.35
90	6420	2970	1380	840	720	705	690	680	500	480
120	---	---	---	---	---	---	---	4.36	---	3.72
	---	---	---	---	---	---	---	950	---	770
	---	---	---	---	---	---	---	4.76	---	4.27
	---	---	---	---	---	---	---	990	---	820
25	4.29	4.21	4.14	4.01	3.89	3.73	3.56	3.35		
	137	119	137	180	250	340	390	440		
90	5.74	5.09	4.77	4.57	4.32	4.16				
120	1990	620	360	284	273	308				
	7.42	5.38	4.80	4.52	4.34	4.21				
	6700	1910	630	380	290	322				
24	5.36	5.29	5.20	5.10	5.01	4.92	4.80			
	270	130	115	122	138	150	170			
24	---	---	---	---	---	---	---	4.54*	4.34*	4.59**
	---	---	---	---	---	---	---	149*	188*	230**
	---	---	---	---	---	---	---	---	3.65	
24	6.70	5.70	5.30	4.90	4.55	4.30	4.15	---	350	
	2000	820	520	470	430	400	390	---	372	
84	13.8	7.0	5.8	5.2	4.9	4.5	4.3	---	800	
	9000	3300	1200	550	460	470	420	---	---	1.36
25	---	---	---	---	---	---	---	---	---	750
	---	---	---	---	---	---	---	---	---	
	---	---	---	---	---	---	---	---	1.21	
25	---	---	---	---	---	---	---	---	80	
	---	---	---	---	---	---	---	---	1.185	
25	---	---	---	---	---	---	---	---	58	
	---	---	---	---	---	---	---	---	---	

a. 45% cresol-phenol formaldehyde, 15% tung oil, 40% α paper (Conti. Diamond). b. Cresylic acid-formaldehyde, 60-65% glass fabric (Westinghouse). c. Phenol-furfuraldehyde (Durite). d. Expanded phenolic, den. 0.202 (Rezolin). e. Sponge Rubber Prod. \*Stacked sheets in coaxial line. \*\*Stacked sheets in H<sub>11</sub> (TE<sub>11</sub>) mode of circular guide.

# I. Solids, B. Organic (Cont.)

## 3. Plastics (cont.)

### b. Phenol-aniline-formaldehyde

		Values for tan $\delta$ are multiplied by $10^4$ ; frequency given in c/s.										
Temp °C		$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$1 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
		$\epsilon'/\epsilon_0$	$\tan \delta$	$\epsilon'/\epsilon_0$	$\tan \delta$	$\epsilon'/\epsilon_0$	$\tan \delta$	$\epsilon'/\epsilon_0$	$\tan \delta$	$\epsilon'/\epsilon_0$	$\tan \delta$	
25	Bakelite BM-262 <sup>a</sup> (preformed and preheated)	4.95	82	4.74	4.72	4.67	4.66	4.65	-----	4.55	105	89
26	Bakelite BM-262 <sup>a</sup> (not preformed or preheated)	4.9	4.8	4.75	4.7	4.7	4.65	4.65	4.58	4.45	-----	4.5
84		235	165	113	83	70	65	80	90	104	-----	-----
		5.8	5.4	5.1	5.0	4.9	4.8	4.7	4.58	-----	-----	-----
		680	440	280	210	160	135	120	120	-----	-----	-----
25	Bakelite BM-1895 <sup>b</sup> (preformed and preheated)	4.80	4.72	4.70	4.67	4.64	4.61	4.58	4.53	4.43	4.35	4.35
		87	77	80	65	52	52	80	98	102	100	130
28	Bakelite BM-1895 <sup>b</sup> (not preformed or preheated)	5.0	4.9	4.75	4.65	4.55	4.5	4.5	4.44	4.44	4.44	4.44
84		138	122	106	90	72	57	60	91	96	-----	-----
		5.8	5.3	5.0	4.8	4.65	4.6	4.6	4.6	-----	-----	-----
		740	470	310	225	175	140	125	132	-----	-----	-----
-12	Durez 11863 <sup>c</sup> (preformed and preheated)	4.68	4.59	4.52	4.48	4.42	4.39	-----	4.32	4.31	4.31	4.31
		97	84	66	52	43	38	-----	44	47	47	47
25		4.76	4.70	4.64	4.60	4.55	4.50	4.48	4.45	4.42	4.42	4.42
		108	100	82	62	52	48	52	69	76	76	76
30		5.26	5.03	4.87	4.74	4.63	4.55	-----	4.40	4.38	4.38	4.38
		504	290	195	145	125	113	-----	100	106	106	106
26	Durez 11863 <sup>c</sup> (not preformed or preheated)	5.44	5.22	5.04	4.90	4.78	4.69	-----	4.52	4.49	4.49	4.49
		760	390	230	160	115	88	-----	63	63	63	63
25	Formica Grade MF-66 Fiberglass	4.53	4.50	4.43	4.38	4.31	4.24	4.11	4.09	3.90	3.88	3.85
		106	95	107	102	95	109	160	195	260	290	300
79		4.94	4.75	4.66	4.59	4.51	4.44	4.35	4.20	4.10	4.10	4.10
		350	192	135	110	105	110	130	346	702	702	702
25	Resinox 7934 <sup>e</sup> (preformed and preheated)	4.62	4.46	4.34	4.28	4.20	4.13	4.10	4.05	4.04	4.04	4.04
		220	210	178	130	99	88	85	84	84	83	83

a. 62% mica (Bakelite). b. 59.5% mica, 8.5% misc. (Bakelite). c. 43% mica, 5% misc.; discontinued, substitute 12810 (Durez). d. 40% glass mat (Formica). e. 60% mica (Nonsantc).

# I. Solids, B. Organic (Cont.)

## 3. Plastics (cont.)

Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

c. Aniline-formaldehyde Cibanite E <sup>a</sup>	T <sup>o</sup> C	$\epsilon'/\epsilon_o$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
25	25	$\tan \delta$	3.58	3.57	3.56	3.48	3.41	3.41	3.41	---	3.40	3.40	---
22	22	$\epsilon'/\epsilon_o$	29	41	69	85	79	49	39	---	29	49	---
84	84	$\tan \delta$	3.6	3.6	3.55	3.55	3.5	3.5	3.5	---	3.44	---	3.42
		$\tan \delta$	33	45	76	90	72	41	32	---	39	---	56
		$\epsilon'/\epsilon_o$	3.6	3.6	3.6	3.6	3.55	3.5	3.5	---	3.44	---	---
25	25	$\tan \delta$	36.5	34	37	50	90	83	61	---	47	---	---
		$\epsilon'/\epsilon_o$	3.68	3.68	3.66	3.60	3.58	3.50	3.50	---	3.44	3.44	---
		$\tan \delta$	33	32	57	68	61	47	33	---	26	45	---
d. Melamine-formaldehyde													
26	26	$\epsilon'/\epsilon_o$	6.15	6.00	5.95	5.85	5.75	5.65	5.5	---	---	---	---
		$\tan \delta$	400	119	86	93	115	165	200	---	---	---	---
		$\epsilon'/\epsilon_o$	---	---	---	3.7	3.7	3.65	3.6	---	---	3.3	---
		$\tan \delta$	---	---	---	50	48	80	111	---	---	115	---
24	24	$\epsilon'/\epsilon_o$	6.55	6.35	6.20	6.05	6.00	5.90	5.80	5.63	---	---	4.73
		$\tan \delta$	400	142	85	85	108	155	220	250	---	---	440
		$\epsilon'/\epsilon_o$	---	---	---	---	---	---	---	5.55*	5.31*	5.4**	4.8
		$\tan \delta$	---	---	---	---	---	---	---	275*	328*	399**	345
25	25	$\epsilon'/\epsilon_o$	---	---	---	---	---	---	---	---	---	---	---
		$\tan \delta$	---	---	---	---	---	---	---	---	---	---	---
		$\epsilon'/\epsilon_o$	8.2	7.0	6.7	6.6	6.4	6.3	6.1	---	---	---	---
		$\tan \delta$	1900	690	190	100	110	180	230	---	---	---	---
25	25	$\epsilon'/\epsilon_o$	---	---	---	---	---	---	---	5.4	---	---	---
		$\tan \delta$	---	---	---	---	---	---	---	230	---	---	---
		$\epsilon'/\epsilon_o$	---	---	---	---	---	---	---	---	4.67	4.59	---
		$\tan \delta$	---	---	---	---	5.20	4.90	4.70	---	410	434	---
27	27	$\epsilon'/\epsilon_o$	6.70	6.25	5.85	5.50	347	326	360	---	---	---	---
		$\tan \delta$	590	470	410	375	5.40	5.10	4.90	---	4.75	---	---
57	57	$\epsilon'/\epsilon_o$	8.15	6.95	6.35	5.85	350	320	350	---	480	---	---
		$\tan \delta$	1250	750	490	400	6.0	5.8	5.5	---	4.90	---	---
88	88	$\epsilon'/\epsilon_o$	21.8	11.8	8.0	6.5	520	470	380	---	520	---	---
		$\tan \delta$	7400	3400	1650	750	6.20	5.90	---	---	4.8	4.7	---
28	28	$\epsilon'/\epsilon_o$	7.00	6.90	6.75	6.50	280	440	---	---	900	1000	---
		$\tan \delta$	240	130	140	190	---	---	---	---	---	---	---

a. 100% (Ciba). b. 100% (Continental-Diamond). c. 55% filler (Formica). d. Glass fiber mat (Formica). e. Glass lamicoid #6038 (Mica Insulator). f. Mineral filler (Am. Cyanamid). g. 25% alpha pulp, Zn stearate (Am. Cyanamid).

\*Stacked sheets in coaxial line. \*\* Stacked sheets in H<sub>11</sub> (TE<sub>11</sub>) mode of circular guide.

I. Solids. B. Organic 3. Plastics (Cont.)			Values for tan $\delta$ are multiplied by $10^4$ ; frequency given in c/s.										
d. Melamine-formaldehyde (cont.)	T $^{\circ}$ C		$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
Melmac Molding Compound 1500 <sup>a</sup>	25	$\epsilon'/\epsilon_0$ tan $\delta$	6.50 308	6.31 173	6.18 162	6.01 221	5.85 320	5.53 415	5.10 500	4.37* 523*	4.20 520	4.10 505	
Melmac Molding Compound 1502 <sup>b</sup>	25	$\epsilon'/\epsilon_0$ tan $\delta$	8.43 2020	6.95 960	6.37 460	6.04 350	5.77 410	5.36 510	4.90 560	4.40* 620*	4.20 620	4.00 520	
Polyglas M <sup>c</sup>	24	$\epsilon'/\epsilon_0$ tan $\delta$	5.58 140	5.53 71	5.49 64	5.40 69	5.32 93	5.22 160	-----	-----	4.86** 339**	5.22** 660**	
	80	$\epsilon'/\epsilon_0$ tan $\delta$	8.4 4000	6.5 1400	5.9 280	5.8 95	5.8 65	5.8 110	-----	-----	5.68** 498**	5.32** 721**	
Micarta #259 <sup>d</sup> (field $\perp$ to laminate,	24	$\epsilon'/\epsilon_0$ tan $\delta$	6.13 190	6.07 125	5.97 105	5.90 85	5.81 108	5.72 145	5.55 200	-----	-----	4.80** 322**	
Micarta #259 <sup>d</sup> (field $\parallel$ to laminat.)	24	$\epsilon'/\epsilon_0$ tan $\delta$	-----	-----	-----	-----	-----	-----	-----	4.83*** 150***	4.75*** 260***	5.12+ 380+	4.70++ 400++
Panelyte 140 <sup>e</sup> (field $\perp$ to laminate)	24	$\epsilon'/\epsilon_0$ tan $\delta$	6.15 135	6.05 93	6.00 120	5.93 155	5.82 155	5.70 170	5.55 215	5.5 260	-----	4.70 360	4.62 260
Panelyte 140 <sup>e</sup> (field $\parallel$ to laminate)	25	$\epsilon'/\epsilon_0$ tan $\delta$	-----	-----	-----	-----	-----	-----	-----	4.95 210	4.73 250	-----	4.60 260
Plaskon Melamine <sup>f</sup>	24	$\epsilon'/\epsilon_0$ tan $\delta$	7.73 190	7.57 122	7.40 150	7.26 240	7.00 410	6.45 640	6.0 850	5.73 985	4.93 1028	4.60 1100	
	80	$\epsilon'/\epsilon_0$ tan $\delta$	9.86 1800	8.7 560	8.4 210	8.4 140	7.9 220	7.5 410	7.0 700	-----	5.5 1250	5.04 1490	
Resimene 803-A <sup>g</sup> (not preformed or preheated)	24	$\epsilon'/\epsilon_0$ tan $\delta$	7.05 410	6.90 210	6.75 190	6.50 270	6.20 440	5.70 660	5.20 820	5.04 859	4.53 820	4.23 760	
Resimene 803-A <sup>g</sup> (powder preheated)	25	$\epsilon'/\epsilon_0$ tan $\delta$	-----	-----	-----	-----	-----	-----	-----	-----	-----	3.75 320	3.74 300

a. 40% wood flour, 18% plasticizer (Am. Cyanamid). b. 60% melamine, formaldehyde and aniline polymer with wood flour filler (Am. Cyanamid). c. 56.5% A. Cyanamid's Melmac 7278, 43.5% Owens-Corning's Glass "E" (Hood Rubber). d. 65-70% Fiberglass (Westinghouse). e. Fiberglass (St. Regis). f.  $\alpha$ -cellulose (Libbey-Owens-Ford). g. 40% cellulose (Monsanto).  
 \* Freq. =  $1 \times 10^9$ . \*\* Sample nonhomogeneous; stacked layers. \*\*\* In coaral lines. + In  $H_{11}(TE_{11})$  mode circular guide. ++ In  $H_{01}(TE_{01})$  mode rectangular guide.

I. Solids. B. Organic 3. Plastics (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

e. Urea-formaldehyde Beetle Resin <sup>a</sup>	T°C	$\epsilon'/\epsilon_0$	$\tan \delta$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
27		6.5	300	6.2	240	6.05	5.9	5.65	5.4	5.1	---	4.57	4.47	---
Plaskon Urea, natural <sup>b</sup>	24													
		$\epsilon'/\epsilon_0$		7.1	6.7	6.4	6.2	6.0	5.7	5.2	5.1	4.79	4.65	---
		$\tan \delta$		380	280	220	220	310	410	500	530	694	782	---
80		$\epsilon'/\epsilon_0$		8.8	7.8	7.4	7.1	6.8	6.6	---	---	5.54	4.27	---
		$\tan \delta$		940	600	420	320	300	350	---	---	819	1630	---
Plaskon Urea, brown <sup>b</sup>	24													
		$\epsilon'/\epsilon_0$		6.65	6.35	6.15	6.00	5.75	5.42	5.0	4.82	4.60	4.55	---
		$\tan \delta$		320	260	240	250	280	350	420	438	527	742	---
f. Benzoguanamine-formaldehyde														
Benzoguanamine Resin <sup>c</sup>	25													
		$\epsilon'/\epsilon_0$		4.72	4.58	4.50	4.40	4.26	4.15	3.96	3.62*	3.52	3.38	---
		$\tan \delta$		348	189	127	140	196	273	320	342*	336	318	---
g. Polyamide Resins														
Nylon 66 <sup>d</sup>	25													
		$\epsilon'/\epsilon_0$		3.88	3.75	3.60	3.45	3.33	3.24	3.16	---	3.03	---	---
		$\tan \delta$		144	193	233	254	257	244	210	---	128	---	---
Nylon 610 <sup>d</sup>	25													
		$\epsilon'/\epsilon_0$		3.60	3.50	3.35	3.24	3.14	3.05	3.0	---	2.84	---	2.3
		$\tan \delta$		155	186	208	221	218	205	200	---	117	---	105
84		$\epsilon'/\epsilon_0$		13.5	11.2	9.0	6.3	4.4	3.7	3.4	---	2.94	---	---
		$\tan \delta$		2350	1400	1580	2030	1720	1150	670	---	356	---	---
Nylon 610 <sup>d</sup> -90% humidity	25													
		$\epsilon'/\epsilon_0$		4.5	4.2	4.0	3.7	3.2	3.05	3.0	---	2.85	---	---
		$\tan \delta$		650	640	600	500	380	280	220	---	125	---	---
Nylon FM 10001 <sup>d</sup>	25													
		$\epsilon'/\epsilon_0$		3.84	3.76	3.64	3.49	3.36	3.24	3.17	3.06*	3.02	3.02	---
		$\tan \delta$		115	180	262	275	232	214	175	140*	120	107	---
Resin #908 <sup>e</sup>	25													
		$\epsilon'/\epsilon_0$		3.25	2.94	2.80	2.72	2.64	2.61	2.58	---	2.54	2.53	---
		$\tan \delta$		1070	500	274	165	114	92	83	---	62	57	---

h. Cellulose Derivatives

1) Acetates

IL-1<sup>f</sup>

25		$\epsilon'/\epsilon_0$		3.82	3.77	3.67	3.53	3.42	3.30	3.29	3.28	3.24	3.24	3.1
		$\tan \delta$		95	150	200	230	230	210	210	220	290	400	310
85		$\epsilon'/\epsilon_0$		3.98	3.96	3.90	3.77	3.58	3.44	---	---	3.30	---	---
		$\tan \delta$		34	75	135	210	270	280	---	---	290	---	---

a. Cellulose (Am. Cyanamid). b.  $\alpha$ -cellulose (Libbey-Owens-Ford). c. 28%  $\alpha$  paper (Am. Cyanamid). d. Hexamethylene-adipamide (Dupont).  
e. Code RC-2072 (General Mills). f. 55.4% acetyl (Hercules).

\* Freq. =  $1 \times 10^9$ .

# I. Solids, B. Organic, 3. Plastics (cont.)

## h. Cellulose Derivatives (cont.)

1) Acetates (cont.)	T <sup>o</sup> C	$\epsilon'/\epsilon_0$	$\frac{1 \times 10^2}{\epsilon'}$	$\frac{1 \times 10^3}{\epsilon'}$	$\frac{1 \times 10^4}{\epsilon'}$	$\frac{1 \times 10^5}{\epsilon'}$	$\frac{1 \times 10^6}{\epsilon'}$	$\frac{1 \times 10^7}{\epsilon'}$	$\frac{1 \times 10^8}{\epsilon'}$	$\frac{3 \times 10^8}{\epsilon'}$	$\frac{1 \times 10^9}{\epsilon'}$	$\frac{3 \times 10^9}{\epsilon'}$	$\frac{2.5 \times 10^{10}}{\epsilon'}$
Lumarith XFA-H <sup>a</sup>	25	$\epsilon'/\epsilon_0$	4.61	4.51	4.36	4.13	3.79	3.57	3.37	3.20*	3.13	3.13	3.08
		tan $\delta$	152	240	340	428	480	423	380	365*	340	340	325
Fibestos 205OTVA C-1686 <sup>b</sup>	26	$\epsilon'/\epsilon_0$	4.75	4.53	4.30	3.82	3.60	3.52	3.35				
		tan $\delta$	180	305	380	425	430	400	350				
Tenite I 008A H <sup>c</sup>	26	$\epsilon'/\epsilon_0$	4.65	4.55	4.40	4.20	3.96	3.72	3.47		3.16		3.08
		tan $\delta$	102	173	286	370	430	465	410			310	350
Tenite I 008A H <sup>c</sup>	26	$\epsilon'/\epsilon_0$	4.55	4.48	4.33	4.14	3.90	3.63	3.40		3.25		3.11
		tan $\delta$	80	175	270	345	393	405	380		310		300
Tenite I 008A H <sup>c</sup>	26	$\epsilon'/\epsilon_0$	4.97	4.86	4.70	4.52	4.25	3.88	3.57		3.24		300
		tan $\delta$	123	175	285	400	495	560	550		380		
Tenite I 008A ME <sup>c</sup>	26	$\epsilon'/\epsilon_0$	4.87	4.80	4.60	4.40	4.18	3.80	3.5		3.26		3.09
		tan $\delta$	117	170	290	380	465	525	550		370		330
Tenite I 008A S <sup>c</sup>	26	$\epsilon'/\epsilon_0$	5.14	5.06	4.90	4.64	4.30	3.96	3.65		3.23		
		tan $\delta$	100	160	280	405	530	620	580		420		
Tenite I 008A S <sup>c</sup>	26	$\epsilon'/\epsilon_0$	5.34	5.28	5.15	4.90	4.57	4.20	3.75		3.20		3.1
		tan $\delta$	85	135	230	370	540	690	700		480		380
Tenite II 205A H <sup>d</sup>	26	$\epsilon'/\epsilon_0$	3.54	3.50	3.44	3.38	3.28	3.18	3.05		2.80		
		tan $\delta$	78	107	158	174	178	180	190		267		
Tenite II 205A H <sup>d</sup>	25	$\epsilon'/\epsilon_0$	3.54	3.48	3.42	3.37	3.30	3.18	3.08	3.00	2.91	2.82	
		tan $\delta$	50	97	156	175	178	175	170	179	280	298	
Tenite II 205A ME <sup>d</sup>	27	$\epsilon'/\epsilon_0$	3.60	3.56	3.50	3.40	3.30	3.22	3.10		2.87		
		tan $\delta$	80	117	170	192	200	200	200		310		
Tenite II 205A MS <sup>d</sup>	27	$\epsilon'/\epsilon_0$	3.67	3.64	3.55	3.45	3.40	3.28	3.15		2.92	2.83	
		tan $\delta$	23	115	178	213	220	227	250		370	360	
Tenite II 205A S <sup>d</sup>	27	$\epsilon'/\epsilon_0$	3.80	3.75	3.66	3.58	3.48	3.38	3.20		2.98		
		tan $\delta$	82	95	155	204	225	247	300		460		
Tenite II 205A S <sup>d</sup>	27	$\epsilon'/\epsilon_0$	3.83	3.80	3.74	3.66	3.58	3.44	3.30		3.08		2.8
		tan $\delta$	80	90	150	200	235	260	320		520		360

a. 28% plast. (Celanese). b. 26% plasticizer (Monsanto). c. 23-31% plasticizer, pigments, dyes (Term. Eastman). d. 5-15% plasticizer pigments, dyes (Term. Eastman).

\* Freq. =  $1 \times 10^9$ .



# I. Solids, B. Organic 3. Plastics (cont.)

## h. Cellulose Derivatives (cont.)

### 2) Propionate

#### Forticel<sup>a</sup>

T°C	$\epsilon'/\epsilon_0$	$\tan \delta$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$1 \times 10^9$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
25	$\epsilon'/\epsilon_0$	$\tan \delta$	3.52	3.48	3.41	3.33	3.23	3.18	3.08	2.95	2.88	2.87	
			60	101	157	188	175	164	192	247	289	308	

Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

### 3) Nitrate

#### Pyralin<sup>b</sup>

27	$\epsilon'/\epsilon_0$	$\tan \delta$	10.8	8.4	7.5	7.0	6.6	6.1	5.2	-----	3.74	3.32	
			6400	1000	450	400	640	930	1030	-----	1650	1310	

78

$\epsilon'/\epsilon_0$   
 $\tan \delta$

-----  
7000

7.5  
6.7  
6.3  
6.2  
6.1  
5.2  
-----

1500  
600

6.1  
5.7  
6.1  
5.2  
4.9  
4.3  
-----

3.35  
550

### 4) Methyl Cellulose

#### Methocel<sup>c</sup>

22	$\epsilon'/\epsilon_0$	$\tan \delta$	7.6	6.8	6.4	6.1	5.7	4.9	4.3	-----	3.35		
			1280	570	330	400	650	1020	1000	-----	550		

### 5) Ethyl Cellulose

#### Ethocel LT5<sup>c</sup>

25	$\epsilon'/\epsilon_0$	$\tan \delta$	3.11	3.09	3.05	3.02	3.01	2.96	2.90	2.77	2.74	2.70	
			75	65	63	76	113	150	160	170	210	250	

#### Lumarith #22361<sup>d</sup>

24	$\epsilon'/\epsilon_0$	$\tan \delta$	3.10	3.06	3.02	2.99	2.92	2.87	2.80	-----	2.74	2.67	2.65
			48	48	52	67	115	158	160	-----	196	256	300

84

$\epsilon'/\epsilon_0$   
 $\tan \delta$

3.00  
78

3.00  
70

2.90  
66

2.85  
66

2.80  
90

2.80  
140

2.80  
200

2.79  
214

2.66  
402

### 1. Silicone Resins

#### Formica G7<sup>e</sup>

##### (field I laminate)

25

$\epsilon'/\epsilon_0$

3.73

3.73

3.73

3.73

3.73

3.73

3.73

3.73

##### (field II laminate)

25

$\epsilon'/\epsilon_0$

5.18

4.37

4.09

3.99

3.95

3.94

3.92

3.90

#### Formica G6<sup>e</sup>

##### (field II laminate)

25

$\epsilon'/\epsilon_0$

3.99

3.87

3.85

3.82

3.82

3.82

3.81

3.79

##### (field I laminate)

25

$\epsilon'/\epsilon_0$

3.79

3.79

3.79

3.79

3.79

3.79

3.79

3.74

a. 8% plast. (Celanese). b. 25% camphor (DuPont). c. Dow. d. 13% plast. (Celanese). e. Fiberglass laminate (Formica).

I. Solids, B. Organic 3. Plastics (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

1. Silicone Resins

(cont.)		$T^\circ C$	$\frac{1 \times 10^2}{\epsilon' / \epsilon_0}$	$\frac{1 \times 10^3}{\tan \delta}$	$\frac{1 \times 10^4}{\epsilon' / \epsilon_0}$	$\frac{1 \times 10^5}{\tan \delta}$	$\frac{1 \times 10^6}{\epsilon' / \epsilon_0}$	$\frac{1 \times 10^7}{\tan \delta}$	$\frac{1 \times 10^8}{\epsilon' / \epsilon_0}$	$\frac{1 \times 10^9}{\tan \delta}$	$\frac{1 \times 10^{10}}{\epsilon' / \epsilon_0}$
DC 996 cured 16 hrs. at $150^\circ C^a$		25	$\epsilon' / \epsilon_0$	3.08	3.04	3.02	3.01	2.99	2.98	2.96	
			$\tan \delta$	83	74	65	52	42	38	31	
DC 996 cured 16 hrs. at $250^\circ C^a$		25	$\epsilon' / \epsilon_0$	2.90	2.90	2.90	2.90	2.90	2.90	2.90	
			$\tan \delta$	14	15	16.5	17.5	18	17	16.5	
DC 2101 <sup>b</sup>		24	$\epsilon' / \epsilon_0$	2.90	2.90	2.90	2.90	2.90	2.90	2.90	
(discontinued)			$\tan \delta$	70	56	49	46	45	45	45	
Polyglas S <sup>c</sup>		24	$\epsilon' / \epsilon_0$	3.60	3.59	3.58	3.57	3.57	3.56	-----	3.55 3.53
			$\tan \delta$	11	11	12	13	15	19	-----	40 46
		80	$\epsilon' / \epsilon_0$	3.60	3.59	3.58	3.57	3.57	3.56	-----	3.55 3.51
			$\tan \delta$	27	17	11	10	10	14	-----	46 49
Molding Compound XM-3 <sup>d</sup>		25	$\epsilon' / \epsilon_0$	4.03	4.00	3.99	3.98	3.95	3.93	-----	3.85 3.85
			$\tan \delta$	51	52	50	47	38	42	-----	67 94
Dilecto (Silicone glass laminate) CB-261S (field 1 sheet) <sup>e</sup>		25	$\epsilon' / \epsilon_0$	3.83	3.82	3.81	3.80	3.80	3.79	3.79	
			$\tan \delta$	12.8	13	13	12.3	12.9	14.8	23.5	
		90	$\epsilon' / \epsilon_0$	3.74	3.73	3.71	3.69	3.63	3.56		
			$\tan \delta$	21	20	8.5	21	39	26		
		200	$\epsilon' / \epsilon_0$	3.50	3.62	3.44	3.42	3.40	3.35		
			$\tan \delta$	339	74.7	32.6	22.7	31.4	30		
(field 11 sheet)		25	$\epsilon' / \epsilon_0$	4.97	4.48	4.43	3.95	3.92	3.87	3.82	3.79 3.76
			$\tan \delta$	580	560	440	185	55	29	42	57 78
		220	$\epsilon' / \epsilon_0$	4.68	4.26	4.18	4.18	-----	-----	-----	3.87**
			$\tan \delta$	1620	526	300	195	-----	-----	-----	75**
		25*	$\epsilon' / \epsilon_0$	4.05	3.93	3.90	3.85				
			$\tan \delta$	104	60	42	31				

a. Methyl, phenyl, and methyl phenyl polysiloxane resin (Dow Corning). b. Cross-linked organo-siloxane polymer (Dow Corning). c. 16% DC 2101, 84% Corning's 790 glass powder (Lab. Ins. Res.). d. 35% methyl and phenyl polysilicone resin, 45% glass fibers, 19% silica filler (Dow Corning). e. 50% DC-2103, 50% staple fibre glass base (Cont. Diamond).

\*After temperature run. \*\* 200°C.

I. Solids B. Organic 3. Plastics (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

1. Silicone Resins (cont.)		T <sup>o</sup> C										
Dilecto (silicone glass laminae) GB 112S <sup>a</sup> (field I sheet)	25	$\epsilon'/\epsilon_0$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$1 \times 10^9$	$3 \times 10^9$	$1 \times 10^{10}$
		$\tan \delta$	3.56	3.56	3.56	3.55	3.54	3.54	3.54			$2.5 \times 10^{10}$
(field II sheet)	200	$\epsilon'/\epsilon_0$	3.41	3.39	3.38	3.38	3.38	3.38				
		$\tan \delta$	26.4	16.2	14.9	16.1	11	9.8				
(field II sheet)	25	$\epsilon'/\epsilon_0$	3.18	3.18	3.18	3.17	3.15	3.10				
		$\tan \delta$	236	43	23	195	21	15.4				
(field II sheet)	215	$\epsilon'/\epsilon_0$	6.55	5.72	4.94	3.96	3.84	3.82	3.80	3.78	3.76	3.70
		$\tan \delta$	1250	910	1080	516	128	37	25	39	52	87
(field II sheet)	25*	$\epsilon'/\epsilon_0$	10.93	8.60	6.65	4.92						3.78
		$\tan \delta$	2000	2080	1800	1410						80
DC 2103 Laminate (XL-48) <sup>b</sup>	25	$\epsilon'/\epsilon_0$	5.71	5.16	1.54	3.98						
		$\tan \delta$	624	880	940	640						
Taylor Grade GSC <sup>c</sup> (field II laminate) (field I laminate)	25	$\epsilon'/\epsilon_0$	3.94	3.92	3.92	3.90	3.90	3.90	3.88		3.88**	3.89**
		$\tan \delta$	18	16	15	14	15	26	37		67**	99**
Taylor Grade GSS <sup>d</sup> (field II laminate) (field I laminate)	25	$\epsilon'/\epsilon_0$	5.07	4.14	4.11	4.04	4.03	4.01		3.91	3.90	3.85
		$\tan \delta$	99	72	83	44	20	15		30	39	40
Taylor Grade GSS <sup>d</sup> (field II laminate) (field I laminate)	25	$\epsilon'/\epsilon_0$	3.78	3.77	3.77	3.77	3.77	3.74	3.74			
		$\tan \delta$	13.4	12.5	11	9.5	9.3	11.9	18			
DC 2104 Laminate (XL-269) <sup>e</sup>	25	$\epsilon'/\epsilon_0$	4.10	4.00	3.94	3.94	3.94	3.94	3.94	3.92	3.92	3.75
		$\tan \delta$	160	160	100	34	21	20	30	44	55	63
J. Polyvinyl Resins 1) Polyethylene Polyethylene DE-3401 <sup>f</sup>	25	$\epsilon'/\epsilon_0$	3.74	3.74	3.74	3.74	3.74	3.74	3.74			
		$\tan \delta$	15	14	13	12	13	15	22			
Polythene A-3305 <sup>g</sup> (Now replaced by Alathon)	80	$\epsilon'/\epsilon_0$	4.14	4.14	4.13	4.13	4.13	4.11	4.10		4.07**	4.06**
		$\tan \delta$	32	29	26	22	22	29	34		71**	83**
Polyethylene DE-3401 <sup>f</sup>	25	$\epsilon'/\epsilon_0$	2.26	2.26	2.26	2.26	2.26	2.26			2.26	2.26
		$\tan \delta$	< 2	< 2	< 2	< 2	< 2	< 2			3.1	3.6
Polythene A-3305 <sup>g</sup> (Now replaced by Alathon)	24	$\epsilon'/\epsilon_0$	2.25	2.25	2.25	2.25	2.25	2.25			2.25	2.25
		$\tan \delta$	5	< 3	< 3	< 5	< 4	< 3			3	4
Alathon	80	$\epsilon'/\epsilon_0$	2.25	2.25	2.25	2.25	2.25	2.25			2.25	2.20
		$\tan \delta$	< 5	< 3	< 3	< 5	< 4	< 3			7.2	8.5

a. 50% DC-2103, 50% continuous-filament glass base (Cont. Diamond). b. 45% methyl and phenyl polysiloxane resin, 55% ECC-261 Fiberglass (Dow-Corning). c. 45-50% DC-2103, 50-55% staple fibre glass cloth (Taylor). d. 45-50% DC-2103, 50-55% staple fibre glass cloth (Taylor). e. 35% methyl and phenyl polysiloxane resin, 65% ECC-181 fiberglass (Dow-Corning). f. 0.1% antioxidant (Bakelite). g. 100% polyethylene (DuPont).

\*Measured after temperature run. \*\*field II laminate, at other frequencies field I sheet.

# I. Solids, B. Organic 3. Plastics J. Polyvinyl Resins (cont.)

## 1) Polyethylene

(cont.)

Polyethylene <sup>a</sup>		Values for tan $\delta$ are multiplied by 10 <sup>4</sup> ; frequency given in c/s.										
T <sup>o</sup> C		1x10 <sup>2</sup>	1x10 <sup>3</sup>	1x10 <sup>4</sup>	1x10 <sup>5</sup>	1x10 <sup>6</sup>	1x10 <sup>7</sup>	1x10 <sup>8</sup>	3x10 <sup>8</sup>	3x10 <sup>9</sup>	1x10 <sup>10</sup>	2.5x10 <sup>10</sup>
23	$\epsilon'/\epsilon_0$	2.25	2.25	2.25	2.25	2.25	2.25	2.25	2.25	2.25	2.24	
	tan $\delta$	< 2	< 2	< 2	< 2	< 2	< 2	< 2	5.8	5.8	6.6	
23	$\epsilon'/\epsilon_0$	2.26	2.26	2.26	2.26	2.26	2.26	2.26	2.26	2.25	2.25	
	tan $\delta$	< 5	5	6	7	8	9	10	10.6	11.7	11.9	
-12	$\epsilon'/\epsilon_0$	2.38	2.37	2.36	2.35	2.35	2.34	2.33	2.33	2.32	2.30	
	tan $\delta$	24	21	19	18	21	28	39	36	36	22	
23	$\epsilon'/\epsilon_0$	2.38	2.37	2.36	2.36	2.35	2.34	2.33	2.33	2.32	2.31	
	tan $\delta$	28	28	27	27	28	30	42	51	50	44	

## 2) Polyisobutylene

Polyisobutylene<sup>b</sup>

Run 5047-2

Copolene B<sup>c</sup>

## 3) Polyvinyl chloride-

acetate

Vinylite QVNA<sup>d</sup>

20	$\epsilon'/\epsilon_0$	3.18	3.10	3.02	2.96	2.88	2.87	2.85	2.84			
	tan $\delta$	130	185	225	210	160	115	81	55			
47	$\epsilon'/\epsilon_0$	3.60	3.52	3.41	3.28	3.14	3.02	2.92	2.81			
	tan $\delta$	100	166	240	261	228	162	110	77			
76	$\epsilon'/\epsilon_0$	3.92	3.83	3.68	3.3	3.0	2.87	2.8	2.8			
	tan $\delta$	180	220	320	400	350	270	190	175			
96	$\epsilon'/\epsilon_0$	6.60	5.30	4.40	3.7	3.3	2.8	2.7	2.7	2.6		
	tan $\delta$	1500	1400	1200	980	740	500	320	280	180		
110	$\epsilon'/\epsilon_0$	9.9	8.6	6.8	5.6							
	tan $\delta$	1030	1330	1780	1900							
25	$\epsilon'/\epsilon_0$	7.72	7.20	6.40	5.25	4.13	3.45	3.05	2.99	2.94	2.82	2.80
	tan $\delta$	570	640	1060	1500	1550	1200	650	460	185	159	150
Vinylite VG-5901, black <sup>f</sup>	$\epsilon'/\epsilon_0$	6.5	5.5	4.6	3.9	3.4	3.1	3.0	2.94	2.88	2.83	
	tan $\delta$	1020	1180	1190	1000	740	500	280	200	106	105	

a. Bakelite. b. 100% Esso Lab.). c. 61% polyisobutylene B-100, 39% Marbon B (Am. Phenolic). d. 100% polyvinyl chloride (Bakelite).

e. 40% polyvinyl chloride-acetate, 40% plast., 14% misc. (Bakelite). f. 62.5% polyvinyl chloride-acetate, 29% plast., 8.5% misc. (Bakelite).

I. Solids, B. Organic 3. Plastics J. Polyvinyl Resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

3) Polyvinyl chloride											
(cont.)	T°C	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
Vinylite VG-5904, black <sup>a</sup>	$\epsilon'/\epsilon_0$	8.1	7.5	6.6	5.4	4.3	3.7	3.3	3.1	2.83	
	$\tan \delta$	550	710	1060	1390	1400	1100	670	500	320	
Vinylite VU-1900, clear <sup>b</sup>	$\epsilon'/\epsilon_0$	6.55	5.65	4.70	3.90	3.30	2.95	2.80	2.65	2.62	2.62
	$\tan \delta$	1000	1150	1300	1180	880	560	310	131	104	110
	$\epsilon'/\epsilon_0$	10.3	8.15	7.5	6.5	5.5	4.3	3.4	2.84	2.60	
	$\tan \delta$	7300	1250	720	800	1550	2700	1550	498	351	
Vinylite VVH <sup>c</sup>	$\epsilon'/\epsilon_0$	3.20	3.12	3.06	3.00	2.91	2.88	2.83	2.79		
	$\tan \delta$	100	130	155	150	140	110	90	76		
	$\epsilon'/\epsilon_0$	3.56	3.48	3.38	3.27	3.16	3.02	2.9	2.79		
	$\tan \delta$	110	142	190	227	206	152	114	92		
Vinylite VVMS <sup>d</sup>	$\epsilon'/\epsilon_0$	3.10	3.08	3.02	2.95	2.90	2.85	2.8	2.74		
	$\tan \delta$	115	140	170	170	140	105	80	63		
Vinylite VVM <sup>e</sup>	$\epsilon'/\epsilon_0$	3.20	3.15	3.05	2.96	2.90	2.84	2.8	2.74		
	$\tan \delta$	135	165	197	190	150	110	80	59		
Geon 2046 <sup>f</sup>	$\epsilon'/\epsilon_0$	6.95	6.10	5.05	4.13	3.55	3.15	3.00	2.89	2.83	
	$\tan \delta$	820	1100	1320	1200	890	570	300	116	116	
	$\epsilon'/\epsilon_0$	9.1	8.8	8.3	7.6	6.5	5.0	4.0	3.06	2.90	
	$\tan \delta$	250	300	410	680	1540	2800	1500	484	328	
Geon 80365 <sup>g</sup>	$\epsilon'/\epsilon_0$	3.67	3.65	3.58	3.52	3.42	3.39	3.34			
	$\tan \delta$	68	95	133	145	130	115	120			
Geon 80384 <sup>h</sup>	$\epsilon'/\epsilon_0$	3.43	3.34	3.23	3.14	3.05	3.96	3.95			
	$\tan \delta$	120	184	224	217	158	114	101			

a. 54% polyvinyl chloride-acetate, 41% plast., 5% misc. (Bakelite). b. 64.5% polymer of 95% vinyl chloride and 5% vinyl acetate, 32% Flexol D.O.P., 3.5% misc. (Bakelite). c. Polymer of 87% vinyl chloride and 13% vinyl acetate (Bakelite). d. Polymer of 91% vinyl chloride and 9% vinyl acetate (Bakelite). e. Polymer of 95% vinyl chloride and 5% vinyl acetate (Bakelite). f. 59% polyvinyl chloride, 30% dioctyl phosphate, 6% stabilizer, 5% filler (Goodrich). g. 71% polyvinyl chloride, 10.5% filler, 5% plasticizer, 8.5% stabilizer (Goodrich). h. 87.8% polyvinyl chloride, 10.5% stabilizer (Goodrich).

I. Solids B. Organic 3. Plastics J. Polyvinyl Resins (cont.) Values for tan  $\delta$  are multiplied by  $10^4$ ; frequency given in c/s.

3) Polyvinyl Chloride(cont.)		T °C	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$
Koroseal 5CS-243 <sup>a</sup>	27	$\epsilon'/\epsilon_0$	6.1	5.65	5.00	4.15	3.60	3.20	2.9	---	2.73	2.62
		tan $\delta$	790	1000	1300	1250	930	560	300	---	112	120
Lucoflex <sup>b</sup>	25	$\epsilon'/\epsilon_0$	---	---	---	---	---	---	2.75	---	---	---
		tan $\delta$	---	---	---	---	---	---	170	---	---	---
Polyvinyl chloride 1006 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	6.1	---	4.55	---	3.3	---	---	---	---	---
		tan $\delta$	760	---	1100	---	760	---	---	---	---	---
Polyvinyl chloride 1018 <sup>d</sup>	25	$\epsilon'/\epsilon_0$	6.2	---	4.95	---	3.15	---	---	---	---	---
		tan $\delta$	630	---	950	---	920	---	---	---	---	---
Polyvinyl chloride 1216 <sup>e</sup>	25	$\epsilon'/\epsilon_0$	6.1	---	4.4	---	3.2	---	---	---	---	---
		tan $\delta$	1170	---	1110	---	450	---	---	---	---	---
Polyvinyl chloride 1406 <sup>f</sup>	25	$\epsilon'/\epsilon_0$	6.05	---	4.5	---	3.6	---	---	---	---	---
		tan $\delta$	870	---	940	---	480	---	---	---	---	---
Ultron Wire Compound UL300 <sup>g</sup>	25	$\epsilon'/\epsilon_0$	3.31	3.22	3.10	2.98	2.85	---	---	---	---	---
		tan $\delta$	150	210	250	220	155	---	---	---	---	---
Ultron Wire Compound UL1004 <sup>h</sup>	25	$\epsilon'/\epsilon_0$	6.4	---	4.65	---	3.3	---	---	---	---	---
		tan $\delta$	810	---	1210	---	740	---	---	---	---	---
Ultron Wire Compound UL2 4001 <sup>k</sup>	25	$\epsilon'/\epsilon_0$	6.7	---	4.7	---	3.5	---	---	---	---	---
		tan $\delta$	1100	---	1210	---	700	---	---	---	---	---
Polyvinyl chloride W-174 <sup>m</sup>	25	$\epsilon'/\epsilon_0$	5.45	4.77	4.17	3.75	3.52	3.25	3.00	---	---	---
		tan $\delta$	815	930	880	740	550	425	415	---	---	---
Polyvinyl chloride W-175 <sup>n</sup>	25	$\epsilon'/\epsilon_0$	5.94	5.20	4.51	3.90	3.44	3.37	3.04	---	---	---
		tan $\delta$	840	960	960	865	580	430	360	---	---	---
Polyvinyl chloride W-176 <sup>p</sup>	25	$\epsilon'/\epsilon_0$	6.21	5.52	4.70	3.96	3.53	3.28	3.00	---	---	---
		tan $\delta$	730	940	1070	960	720	520	500	---	---	---

a. 63.7% polyvinyl chloride, 33.1% di-2-ethylhexylphthalate, lead silicate (Goodrich). b. Unplasticized polyvinyl chloride (Lucoflex Plastic). c. 57.5% polymer, 12.6% fillers, 28.7% plasticizers (Monsanto). d. 52.4% polymer, 15.1% fillers, 31.4% plasticizers (Monsanto). e. 57.5% polymer, 10.4% fillers, 31.6% plasticizers (Monsanto). f. 59.4% polymer, 10.7% fillers, 29.7% plasticizers (Monsanto). g. 100% polymer (Monsanto). h. 64.7% polymer, 2% filler, 32.5% plasticizers (Monsanto). k. 60.1% polymer, 7.8% fillers, 31.2% plasticizers (Monsanto). n. 65% Geon 101, 35% Paraplex G-25 (Rohm and Haas). o. 65% Geon 101, 35% Paraplex G-50 (Rohm and Haas). p. 65% Geon, 35% Paraplex G-60 (Rohm and Haas).

I. Solids B. Organic 3. Plastics J. Polyvinyl Resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

3) Polyvinyl Chloride (cont.)		$T^{\circ}C$									
Plasticell <sup>a</sup>		25	$\epsilon'/\epsilon_0$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$1 \times 10^{10}$
			$\tan \delta$	21	11	< 15	< 15	1.04	1.04	1.04	$1 \times 10^{10}$
Ensolite M2240 <sup>b</sup>		25	$\epsilon'/\epsilon_0$	1.51	1.36	1.29	1.24	1.16			
			$\tan \delta$	3200	610	330	340	420			
Ensolite M2239 <sup>b</sup>		25	$\epsilon'/\epsilon_0$	1.48	1.40	1.31	1.25	1.20			
			$\tan \delta$	2850	770	280	250	340			
Ensolite 3036 <sup>b</sup>		25	$\epsilon'/\epsilon_0$	1.30	1.24	1.19	1.17	1.16			
(field 1 plane of sample)			$\tan \delta$	368	263	187	137	111			
(field 11 plane of sample)		25	$\epsilon'/\epsilon_0$	-----	-----	-----	-----	-----	-----	1.14*	1.12
			$\tan \delta$	-----	-----	-----	-----	-----	-----	87*	86

4) Polyvinylidene and Vinyl chloride

Vinyl chloride											
Saran B-115 <sup>c</sup>		23	$\epsilon'/\epsilon_0$	4.88	4.65	4.17	3.60	3.18	2.97	2.82	2.70
			$\tan \delta$	450	630	885	845	570	310	180	51
		84	$\epsilon'/\epsilon_0$	5.13	4.94	4.85	4.71	4.40	3.75	3.2	2.76
			$\tan \delta$	800	210	130	320	780	1300	900	242

5) Polychlorotrifluoroethylene

Kel-F <sup>d</sup>											
		26	$\epsilon'/\epsilon_0$	2.72	2.63	2.53	2.46	2.43	2.35	2.30	2.29
			$\tan \delta$	210	270	230	135	82	60	30	39
Kel-F Grade 300 <sup>d</sup>		25	$\epsilon'/\epsilon_0$	2.82	2.76	2.65	2.50	2.46	2.42	2.36	2.33
			$\tan \delta$	148	225	212	140	96	75	54	59
Kel-F Grade 300-P25 <sup>e</sup>		25	$\epsilon'/\epsilon_0$	2.84	2.75	2.68	2.58	2.51	2.45	2.37	2.26
			$\tan \delta$	126	207	234	204	175	214	186	93

6) Polytetrafluoroethylene

Dilecto (Teflon Iaminate)											
GB-112T <sup>f</sup>		25	$\epsilon'/\epsilon_0$	2.76	2.74	2.74	2.74	2.73	2.73	2.73	
			$\tan \delta$	8.9	6.1	6	6	5.8	6.2	11.8	
(field 1 laminate)		250	$\epsilon'/\epsilon_0$	2.48	2.46	2.46	2.46	2.46	2.44		
			$\tan \delta$	80	36	18	14	14	2.5		
		25**	$\epsilon'/\epsilon_0$	2.70	2.68	2.69	2.69				
			$\tan \delta$	4.7	3.9	4.7	4.8				

a. Expanded polyvinyl chloride (Sponge Rubber). b. Modified polyvinyl chloride (U. S. Rubber). c. Polyvinylidene and vinyl chlorides (Dow). d. Polychlorotrifluoroethylene (Kellogg). e. Plasticized polychlorotrifluoroethylene (Kellogg). f. 65-68% Teflon, 32-35% continuous-filament glass base (Cont. Diamond).

I.. Solids, B. Organic 3. Polyvinyl Resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

[illegible]

a. 65-68% Teflon, 32-35% continuous-filament glass base (Cont. Diamond). b. Polytetrafluoroethylene (DuPont). c. 75% Teflon, 25% calcium fluoride (U.S.Gasket). d. 80% Teflon, 20% carbon (U.S. Gasket). e. 88% Teflon, 12% ceramic (U.S.Gasket). f. 75% Teflon, 25% Fiberglass (U.S.Gasket). g. 75% Teflon, 25% glass (U.S.Gasket). h. 75% Teflon, 25% graphite (U.S.Gasket).

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**After temperature run. **Freq. = 1 x109. ***tan δ not multiplied by 104.

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I. Solids, B. Organic 3. Plastics J. Polyvinyl resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

6) Polytetrafluoro-

ethylene (cont.)	T°C	$\epsilon'/\epsilon_0$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
Chemelac M1418-2 <sup>a</sup>	25	$\tan \delta$	2.30	2.20	2.20	2.15	2.15	2.14	2.14			
(desiccated 48 hrs. P <sub>2</sub> O <sub>5</sub> )			600	200	45	4	2	2.5	5			
(dried in oven)	25	$\epsilon'/\epsilon_0$	2.	2.15	2.15	2.15	2.15					
		$\tan \delta$	11	6	2.7	1.5	1.8					
Chemelac M1418-5 <sup>b</sup>	25	$\epsilon'/\epsilon_0$	2.27	2.23	2.18	2.18	2.16	2.16	2.16			
		$\tan \delta$	450	118	32	8.8	5.7	5.9	7.1			
Chemelac M1422 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	2.72	2.72	2.72	2.72	2.72	2.72	2.72			
		$\tan \delta$	11.9	7.7	4.5	2.8	2.0	1.8	2.4			
Chemelac M1423 <sup>d</sup>	25	$\epsilon'/\epsilon_0$	-----	1.308	-----	-----	-----	-----	-----	1.30		
		$\tan \delta$	-----	1.81	-----	-----	-----	-----	-----	62		

7) Polyvinyl alcohol-acetate

Elvanol 51A-05 <sup>e</sup>	25	$\epsilon'/\epsilon_0$	8.2	7.8	7.2	6.2	5.2	4.5	-----	3.74	3.50	3.46
		$\tan \delta$	430	440	580	720	900	1000	-----	550	502	620
	85	$\epsilon'/\epsilon_0$	400	100	33	16	10	7.3	-----	4.67		
		$\tan \delta$	15000	13000	9000	3600	2300	2000	-----	1770		
	23	$\epsilon'/\epsilon_0$	14.0	10.4	8.0	6.6	5.7	5.0	-----	3.75		
		$\tan \delta$	4050	1850	1150	1000	950	900	-----	715		
	68	$\epsilon'/\epsilon_0$	85	26	14	9.5	7.5	5.8				
		$\tan \delta$	9600	8100	4000	1600	1400	1500				
	100	$\epsilon'/\epsilon_0$	3000	400	50	18	13	8.7	-----	5.6	4.1	
		$\tan \delta$	15000	22000	20000	4800	2700	2600	-----	2300	3000	
	26	$\epsilon'/\epsilon_0$	-----	-----	58	27	14	7	-----	4.12		
		$\tan \delta$	-----	-----	8200	5900	4100	2700	-----	840		
	26	$\epsilon'/\epsilon_0$	-----	-----	45.5	22.0	12.5	7.5	-----	3.89	3.8	3.8
		$\tan \delta$	-----	-----	7600	5100	3500	2500	-----	640	636	730
	25	$\epsilon'/\epsilon_0$	3.09	3.07	3.05	3.02	2.98	2.94	2.90	2.88		
		$\tan \delta$	49	50	52	56	65	49	37	28		
	85	$\epsilon'/\epsilon_0$	7.3	7.15	5.9	3.75	3.25	2.95	2.90	2.87		
		$\tan \delta$	180	590	2400	1830	830	560	200	85		

a. 90% Teflon, 10% quartz (U.S.Gasket). b. 75% Teflon, 25% quartz (U.S.Gasket). c. 80% Teflon, 20% titanium dioxide (U.S.Gasket).  
d. Air-filled Teflon (U.S.Gasket). e. Polyvinyl alcohol-acetate, 11-14% acetoxy (DuPont). f. Polyvinyl alcohol-acetate, 0-1.5% acetoxy (DuPont). g. Polyvinyl acetate (DuPont).

8) Polyvinyl acetals		T°C	$\frac{1 \times 10^2}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^3}{\tan \delta}$	$\frac{1 \times 10^4}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^5}{\tan \delta}$	$\frac{1 \times 10^6}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^7}{\tan \delta}$	$\frac{1 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^8}{\tan \delta}$	$\frac{3 \times 10^9}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^{10}}{\tan \delta}$	$\frac{2.5 \times 10^{10}}{\epsilon'/\epsilon_0}$		
Formvar, Type E <sup>a</sup>		26	$\epsilon'/\epsilon_0$	3.16	3.12	3.08	3.00	2.92	2.85	-----	2.76	-----	2.7		
			$\tan \delta$	54	100	154	190	190	165	-----	113	-----	115		
		88	$\epsilon'/\epsilon_0$	3.55	3.5	3.4	3.25	3.1	2.95	2.85	2.80	-----			
			$\tan \delta$	60	83	102	145	213	310	300	227	-----			
Alvar 11/90 <sup>b</sup>		25	$\epsilon'/\epsilon_0$	3.17	3.14	3.09	3.03	2.96	2.90	2.82	2.80	2.73	2.70	2.65	
			$\tan \delta$	65	70	100	140	180	160	125	119	136	175	175	
		84	$\epsilon'/\epsilon_0$	3.84	3.54	3.40	3.25	3.05	2.90	-----	2.74	-----			
			$\tan \delta$	575	390	270	195	180	225	-----	196	-----			
Butvar, Low OH <sup>c</sup>		27	$\epsilon'/\epsilon_0$	2.69	2.67	2.65	2.63	2.61	2.59	-----	2.51	2.48	2.46		
			$\tan \delta$	38	40	56	88	124	138	-----	111	107	99		
Butvar 55/98 <sup>c</sup>		27	$\epsilon'/\epsilon_0$	3.04	3.02	2.98	2.94	2.86	2.75	2.67	2.62	-----			
			$\tan \delta$	41	59	108	161	215	216	177	-----	172	-----		
9) Polyacrylates															
Lucite HM-119 <sup>d</sup> (now replaced by HM-140)		-12	$\epsilon'/\epsilon_0$	3.0	2.9	2.8	2.7	2.63	2.60	2.59	-----	2.58	2.57		
			$\tan \delta$	330	250	190	140	102	70	55	-----	35.4	34		
		23	$\epsilon'/\epsilon_0$	3.20	2.84	2.75	2.68	2.63	2.60	2.58	-----	2.58	2.57	2.57	
			$\tan \delta$	620	440	315	220	145	100	67	-----	51.3	49	32	
		81	$\epsilon'/\epsilon_0$	3.97	3.45	3.08	2.86	2.72	2.62	2.59	-----	2.58	2.57		
			$\tan \delta$	600	820	720	540	380	220	130	-----	77	95		
Lucite, sintered <sup>e</sup> (obsolete)		27	$\epsilon'/\epsilon_0$	2.29	2.12	2.01	2.00	2.00	2.00	2.00	-----	1.82	-----		
			$\tan \delta$	408	290	195	116	66	49	40	-----	52	-----		
Gafite cast polymer <sup>f</sup> (sheet sample)		25	$\epsilon'/\epsilon_0$	3.25	3.12	3.02	2.97	2.90	2.88	2.83	-----	-----	-----		
			$\tan \delta$	310	240	183	155	115	77	64	-----	-----	-----		
(rod sample)		25	$\epsilon'/\epsilon_0$	-----	-----	-----	-----	-----	-----	-----	2.75	2.75	2.75		
			$\tan \delta$	-----	-----	-----	-----	-----	120	-----	99	78	83		
Flexiglas <sup>g</sup>		27	$\epsilon'/\epsilon_0$	3.40	3.12	2.95	2.84	2.76	2.71	-----	2.66	2.60	2.59		
			$\tan \delta$	605	465	300	200	140	100	-----	62	57	67		
		80	$\epsilon'/\epsilon_0$	4.30	3.80	3.34	3.00	2.80	2.70	-----	-----	2.56	-----		
			$\tan \delta$	700	895	800	520	320	210	-----	-----	79	-----		

a. Polyvinyl formal (Shawinigan). b. Polyvinyl acetal (Shawinigan). c. Polyvinyl butyral (Shawinigan). d. Polyethyl methacrylate (DuPont). e. DuPont. f. Methyl and alpha-chloroacrylate (Gen. Aniline). g. Polymethyl methacrylate (Rohm and Haas).

I. Solids, B. Organic 3. Plastics J. Polyvinyl Resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

9) Polyacrylates		$\frac{1 \times 10^2}{1 \times 10^3} \frac{1 \times 10^4}{1 \times 10^5} \frac{1 \times 10^6}{1 \times 10^7} \frac{1 \times 10^8}{3 \times 10^8} \frac{1 \times 10^9}{3 \times 10^9} \frac{1 \times 10^{10}}{2.5 \times 10^{10}}$									
(cont.)	T°C	$\epsilon'/\epsilon_0$	$\tan \delta$	$\epsilon'/\epsilon_0$	$\tan \delta$	$\epsilon'/\epsilon_0$	$\tan \delta$	$\epsilon'/\epsilon_0$	$\tan \delta$	$\epsilon'/\epsilon_0$	$\tan \delta$
Polyethyl methacrylate <sup>a</sup>	22	2.90	2.75	2.65	2.60	2.55	2.53	-----	-----	2.51	2.50
	80	420	294	185	118	90	75	-----	-----	75	97
Polybutyl methacrylate <sup>a</sup>	-12	3.87	3.36	2.86	2.70	2.61	2.57	2.55	-----	2.49	2.48
	24	810	1060	960	710	400	260	140	-----	91	135
Polystyrene <sup>c</sup>	25	2.50	2.46	2.44	2.42	2.41	2.40	-----	-----	2.38	-----
	80	190	120	68	42	33	25	-----	-----	48	-----
Polycyclohexyl methacrylate <sup>b</sup>	25	2.82	2.62	2.52	2.47	2.43	2.42	-----	-----	2.38	2.36
	80	605	360	200	125	80	55	-----	-----	44	46
Polystyrene <sup>c</sup>	25	3.70	3.52	3.14	2.82	2.60	2.48	-----	-----	2.39	-----
	80	150	650	1200	980	470	220	-----	-----	185	-----
Polystyrene <sup>c</sup>	25	2.70	2.68	2.63	2.55	2.45	2.45	2.42	2.40	2.39	2.38
	80	111	70	50	37	35	46	52	47	31	39
Polystyrene <sup>c</sup>	25	2.9	2.7	2.5	2.5	2.44	2.42	2.42	2.40	2.39	2.38
	80	830	600	360	210	100	80	70	65	54	59
Polystyrene <sup>c</sup>	25	2.58	2.52	2.52	2.52	2.52	2.48	2.47	-----	2.46	-----
	80	46	47.5	60	50	28	23	25	-----	34.9	41
Polystyrene <sup>c</sup>	25	2.63	2.60	2.55	2.47	2.42	2.39	2.37	-----	2.37	-----
	80	150	124	98	81	68	38	32	-----	49	-----

# 10) Polystyrene

Polystyrene<sup>c</sup>

(commercially molded)

Sheet, Stock

25	$\epsilon'/\epsilon_0$	2.56	2.56	2.56	2.56	2.56	2.56	2.55	2.55	2.54	2.54
80	$\tan \delta$	< 0.5	< 0.5	< 0.5	0.5	0.7	< 2	< 1	3.5	4.3	12
25	$\epsilon'/\epsilon_0$	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.53	2.53
80	$\tan \delta$	9	2	< 1	< 2	< 2	< 2	2.7	4.5	5.3	5.3

Rod Stock

Sample A

Sample B

Sample B

25	$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	2.5	3.6
25	$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	12	-----
80	$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	16	-----

a. Dupont. b. Polaroid. c. For sheet stock, various samples used for different frequencies; for rod stock,  $\epsilon'/\epsilon_0$  is the same as for sheet stock (Plax).

I. Solids. B. Organic 3. Plastics J. Polyvinyl Resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

10) Polystyrene (cont.)	T <sup>o</sup> C	$\epsilon'/\epsilon_0$	$\tan \delta$	$\times 10^2$	$\times 10^3$	$\times 10^4$	$\times 10^5$	$\times 10^6$	$\times 10^7$	$\times 10^8$	$\times 10^8$	$\times 10^9$	$\times 10^{10}$	$\times 10^{10}$
Styron C-176 <sup>a</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.54	2.54	2.54
	80	$\epsilon'/\epsilon_0$	$\tan \delta$	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.54	2.54	2.54
Styron C-176, 30% humidity <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	12	12	12	12	12	12	12	12	12	12	12
Styron C-176, 50% humidity <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	12	12	12	12	12	12	12	12	12	12	12
Styron C-176, 90% humidity <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	12	12	12	12	12	12	12	12	12	12	12
Styron C-176 + 0.5% paraffin, 90% humidity <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	12	12	12	12	12	12	12	12	12	12	12
Styron 411-A <sup>c</sup> (formerly Exp. Plastic Q-247)	22	$\epsilon'/\epsilon_0$	$\tan \delta$	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.54	2.54	2.54
	79	$\epsilon'/\epsilon_0$	$\tan \delta$	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.54	2.54	2.54
Styron 475 <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.62	2.61	2.59	2.56	2.56	2.55	2.55	2.55	2.53	2.53	2.53
Styron 666 <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	3.6	3.0	2.4	2.6	4.2	7.6	11	19	36	17	17
Styron 671 <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	1.75	1.1	1.1	1.1	1.1	1.2	2	2.7	3.1	3.4	3.4
	25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.55	2.55	2.55	2.55	2.54	2.54	2.54	2.54	2.54	2.54	2.54
		$\tan \delta$	$\tan \delta$	.97	.64	< .5	< .5	.2	.38	.57	1.47	1.76	2.1	2.1

a. Polystyrene (Dow). Similar values given by Dow's C-244 and Q-247.1; Catalin's Iocalin #1 Color 4000; Bakelite's IMS-4A-621, XRS-23-B10012-442, XRS-23-B10012-52Q, XRS-23-B10016-D63, XRS-23-B10012-D107; Monsanto's Samples D-277, D-279 (extra purity), D-334.

b. Polystyrene (Dow). c. Polystyrene (Dow). Similar values given by Monsanto's Lustron Res. Sample D-276.

\*Freq. =  $1 \times 10^6$ .

I. Solids, B. Organic 3. Plastics J. Polyvinyl Resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

10) Polystyrene													
(cont.)													
T°C		$\frac{1 \times 10^2}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^3}{\tan \delta}$	$\frac{1 \times 10^4}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^5}{\tan \delta}$	$\frac{1 \times 10^6}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^7}{\tan \delta}$	$\frac{1 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^8}{\tan \delta}$	$\frac{3 \times 10^9}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^{10}}{\tan \delta}$	$\frac{2.5 \times 10^{10}}{\epsilon'/\epsilon_0}$	
26	Fibers Q-107 <sup>a</sup>	2.14	2.14	2.14	2.14	2.14	2.14	2.14	---	2.11	---	---	
		7.6	6.3	4.6	3	3	3	4	---	6.3	---	---	
27	Foam Q-103, 90% humidity <sup>a</sup>	---	---	---	---	---	---	---	---	1.03	---	---	
		---	---	---	---	---	---	---	---	<0.3	---	---	
25	Styrofoam 103.7 <sup>b</sup>	1.03	1.03	1.03	1.03	1.03	1.03	---	---	1.03	1.03	---	
		<2	<1	<1	<1	<2	<2	---	---	1	1.5	---	
25	Polystyrene cast in vacuo <sup>c</sup>	2.55	2.55	2.55	2.55	2.55	2.55	---	---	2.55	---	---	
		1	1	0.5	<2	<2	<3	---	---	2.4	---	---	
25	Polystyrene cast in air <sup>c</sup>	---	2.50	2.50	2.50	2.50	2.50	---	---	2.48	---	---	
		---	9	5.5	<5	2	8	---	---	12.8	---	---	
25	Experimental Plastic Q764.6 <sup>a</sup>	2.63	2.58	2.58	2.58	2.58	2.58	2.58	2.55*	2.51	2.51	---	
		2.5	1.3	1.8	2.5	2.3	1.4	2.8	7.3*	8.2	6.5	---	
25	Experimental Plastic Q767.2 <sup>a</sup>	2.98	2.95	2.92	2.90	2.86	2.83	2.80	2.77*	2.75	2.75	---	
		62	73	80	74	65	55	43	36*	38	43	---	
22	Styramic #18 <sup>d</sup>	2.68	2.66	2.65	2.65	2.65	2.65	2.65	2.65	2.65	2.63	2.63	
		29	18.4	5	<2	<2	<2	1.6	1.9	2.2	2.3	---	
78		2.7	2.7	2.67	2.65	2.65	2.65	2.65	---	2.63	---	---	
		91	67	25	6.5	4	4	3	---	2.0	---	---	
11) Misc. Polystyrenes													
25	Exp. Plastic Q817.1 <sup>e</sup>	2.60	2.60	2.60	---	2.59	2.58	2.57	2.57*	2.57	2.56	---	
		.7	.6	.61	---	.7	1	2.1	4.8*	4.5	3	---	
25	Exp. Plastic Q406 <sup>f</sup>	2.60	2.59	2.58	2.57	2.56	2.55	2.52	2.50*	2.49	2.49	---	
		7.3	6.2	4.7	3.6	2.2	1.5	1.2	1.9*	2.0	2.6	---	
25	Poly-p-xylylene <sup>g</sup>	2.45	2.45	2.45	2.45	2.45	2.45	---	---	2.45	---	---	
		2	3.4	3.9	<2	0.7	3.7	---	---	9	---	---	

a. Dow. b. 99.75% polystyrene, 0.25% filler (Dow). c. From Dow's N-100 styrene (Lab. Ins. Res.). d. 50% polystyrene, 50% chlorinated diphenyl (Monsanto). e. Poly alpha-methylstyrene (Dow). f. Polyvinyltoluene (Dow). g. Pressed fibers (Polaroid).  
\*Freq. =  $1 \times 10^9$ .

I. Solids, B. Organic 3. Plastics J. Polyvinyl Resins (cont.) Values for tan  $\delta$  are multiplied by  $10^4$ ; frequency given in c/s.

12) Styrene copolymers													
linear	T°C	$\frac{1 \times 10^2}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^3}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^4}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^5}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^6}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^7}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^9}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^{10}}{\epsilon'/\epsilon_0}$	$\frac{2.5 \times 10^{10}}{\epsilon'/\epsilon_0}$	
Styrene-2,4-dimethylstyrene copolymer <sup>a</sup>	25	2.53	2.53	2.53	2.53	2.52	2.52	2.52	2.51*	2.50	2.49		
Styrene-acrylonitrile copolymer <sup>a</sup>	25	2.96	2.95	2.92	2.87	2.80	2.78	2.77	2.77*	2.77	2.76		
Darex copolymer 3 <sup>b</sup>	25	59	63	67	67	64	50	41	40*	41	45		
Darex copolymer 43E <sup>b</sup>	25	2.53	2.53	2.52	2.51	2.50	2.49	2.49	-----	2.48	2.45		
Darex copolymer I-34 <sup>c</sup>	25	23.7	21.5	30.9	38.9	34.8	26.8	23.8	-----	21.3	20.9		
Darex copolymer I-43 <sup>b</sup>	25	2.54	2.54	2.54	2.54	2.54	2.54	2.54	-----	2.54	2.53		
Styraloy 22 <sup>c</sup>	-12	5.5	2.8	2.2	2.8	3.9	6.2	8.2	-----	9.8	13		
		2.55	2.54	2.54	2.53	2.52	2.52	2.51	-----	2.50	2.48		
		20.4	12.7	17.5	19.5	12	15	14	-----	11.6	12		
		2.56	2.56	2.56	2.56	2.55	2.55	2.55	-----	2.55	2.54		
		7.3	2.5	2.3	2.2	3	4	5.5	-----	8.9	11.6		
		2.4	2.4	2.4	2.4	2.4	2.4	-----	-----	2.4	2.4		
		8	8	4	15	36	52	-----	-----	28	18		
		2.4	2.4	2.4	2.4	2.4	2.4	2.40	2.40	2.4	2.4	2.4	
		9	6	5	7	12	30	52	46	32	24	18	
		2.4	2.4	2.4	2.4	2.4	2.4	-----	-----	2.4	2.4		
		16	10	8	6	6	13	-----	-----	51	55		
Marbon S <sup>d</sup>	25	2.62	2.62	2.62	2.61	2.60	2.60	2.57	2.55*	2.55	2.54		
Code 7206		17.4	14.1	13.8	13.8	18.3	22.1	22.2	20.6*	20	19		
Marbon S-1	25	2.55	2.55	2.54	2.54	2.54	2.54	2.53	2.52*	2.52	2.52		
Code 7254 <sup>d</sup>		10	6	3.5	3.9	6.1	7.9	8.3	10*	11	12.5		
Marbon 8000 <sup>e</sup>	25	2.56	2.56	2.56	2.56	2.56	2.56	2.56	2.52*	2.51	2.51		
		5.4	4	3.2	3.0	4.0	5.0	7.2	9.0*	9.7	10		
Marbon 9200 <sup>f</sup>	25	2.60	2.57	2.56	2.56	2.56	2.56	2.55	2.52*	2.52	2.52		
		5.4	3.1	3	4.9	6.7	9	10	11.8*	11.9	11.5		

a. Am. Cyanamid. b. Dewey and Almy. c. Copolymer of butadiene and styrene (Dow). d. Butadiene-styrene copolymer, ca. 10% butadiene (Marbon). e. Butadiene-styrene copolymer ca. 15% butadiene (Marbon). f. Butadiene-styrene copolymer ca. 14% butadiene (Marbon).

\*Freq. =  $1 \times 10^9$ .

I. Solids, B. Organic 3. Plastics J. Polyvinyl Resins (cont.) Values for tan  $\delta$  are multiplied by  $10^4$ ; frequency given in c/s.

12) Styrene copolymers, linear (cont.)		T°C	$\epsilon'/\epsilon_0$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$1 \times 10^9$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
Piccolastic D-125 <sup>a</sup>		25	$\epsilon'/\epsilon_0$	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.55	2.55	2.52	
			tan $\delta$	2	1.5	1	1	1	1.5	3	5	5		
Styrene (50%) and 1,3,5-trivinyl-2,4,6-trichlorobenzene (50%) copolymer		25	$\epsilon'/\epsilon_0$	2.70	2.70	2.70	2.70	2.70	2.70	2.70	2.66	2.65	2.65	
			tan $\delta$	8.5	8.9	9.7	10	11	16.2	26	20	21	19	
Styrene (50%) and 1,4-di-vinyl-2,3,5,6-tetrachlorobenzene (50%) copolymer		25	$\epsilon'/\epsilon_0$	2.70	2.70	2.70	2.70	2.70	2.70	2.70	2.70	2.70	2.70	
			tan $\delta$	6	7.4	8.2	7.8	8.2	12.0	22	13.2	13.8	13.6	
S-40 <sup>c</sup>		25	$\epsilon'/\epsilon_0$	2.40	2.40	2.40	2.39	2.39	2.39	2.38	2.37	2.37	2.35	
			tan $\delta$	21	14	13	12	8	6	6	6.4	7.1		
S-60 <sup>c</sup>		25	$\epsilon'/\epsilon_0$	2.50	2.49	2.48	2.46	2.46	2.45	2.45	2.44	2.44	2.44	
			tan $\delta$	27	24	20	15	10	6	4	6.5	7.4		
13) Styrene copolymers cross-linked														
Copolymer 8012 <sup>d</sup>		25	$\epsilon'/\epsilon_0$	2.58	2.58	2.58	2.58	2.58	2.57	2.55	2.54	2.53	2.52	
			tan $\delta$	2.7	1.3	.87	.7	1.1	2	3.8	6.8	8.8	8.9	
Plastic EK2784 <sup>d</sup>		25	$\epsilon'/\epsilon_0$	2.59	2.59	2.59	2.56	2.56	2.56	2.56	2.55	2.54	2.52	
			tan $\delta$	2.6	1.5	1.2	1.4	1.8	2.3	4.2	8.8	6.7	4.7	
Exp. Plastic Q-166 <sup>e</sup>		23	$\epsilon'/\epsilon_0$	3.44	3.40	3.38	3.36	3.32	3.22	3.05	2.71	2.71	2.62	
			tan $\delta$	45	55	70	110	180	350	420	315	250		
80			$\epsilon'/\epsilon_0$	3.25	3.23	3.21	3.19	3.16	3.12	3.05	2.85	2.63		
			tan $\delta$	550	95	41	38	55	110	250	570	550		
Exp. Plastic Q-166 <sup>e</sup> plus Fiberglas		23	$\epsilon'/\epsilon_0$	4.46	4.42	4.37	4.30	4.21	4.09	3.95	3.78	3.70	3.6	
			tan $\delta$	160	110	96	120	180	250	320	241	231	200	
79			$\epsilon'/\epsilon_0$	4.5	4.4	4.4	4.3	4.2	4.1	4.0	3.8	3.7		
			tan $\delta$	880	320	140	85	80	130	220	415	470		
Exp. Plastic Q-200.5 <sup>f</sup>		26	$\epsilon'/\epsilon_0$	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.54	
			tan $\delta$	4	< 2	< 2	< 2	2	3.4	4	5.2	5.2	24	
100			$\epsilon'/\epsilon_0$	2.56	2.56	2.56	2.56	2.55	2.55	2.55	2.55	2.55*		
			tan $\delta$	20	7	2	< 2	< 2	< 3	---	---	7.6*		

a. Methylstyrene-styrene copolymer (Penn. Ind. Chem.). b. Sprague (two different castings measured in the ranges  $10^2 - 10^8$  and  $10^9 - 10^{10}$  c/s.) c. Standard Oil Dev. Co. N.J. d. Catalin. e. Dow. f. Cross-linked with o-, m-, p-divinylbenzenes (Dow).

\*Measurements made at 78°C.

13) Styrene copolymers  
cross-linked (cont.

a. Cross-linked polystyrene (Dow). b. Goodyear. c. Esso C oil in styrene-divinylbenzene solution (Polaroid). d. Rex Corp. e. 32.5% polystyrene, 53.5% poly-2,5-diclorostyrene, 13% hydrogenated terphenyl, 0.5% divinylbenzene (U.S. Bur. Stand.).

$$\text{*Freq.} = 1 \times 10^9.$$



I. Solids B. Organic 3. Plastics J. Polyvinyl resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

14) Polystyrene plus fillers		T°C	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
Polystyrene 91%, carbon 9% <sup>a</sup>		26	$\epsilon'/\epsilon_0$	3.85	3.85	3.85	3.95	3.84	---	3.81	3.60	3.46	
			$\tan \delta$	17	30	33	32	37	---	310	386	344	
Polystyrene 70%, carbon 30% <sup>a</sup>		25	$\epsilon'/\epsilon_0$	---	---	---	---	---	---	11*	9.1	8.8	
			$\tan \delta$	---	---	---	---	---	---	2300*	2500	1100	
Polystyrene 50%, carbon 50% <sup>a</sup>		25	$\epsilon'/\epsilon_0$	---	---	---	---	---	---	25.9*	20.8	19.4	
			$\tan \delta$	---	---	---	---	---	---	7300*	5600	2800	
(molded at 1000 p.s.i.)		25	$\epsilon'/\epsilon_0$	---	---	---	---	---	---	36*	25	24	
(molded at 10000 p.s.i.)			$\tan \delta$	---	---	---	---	---	---	4600*	6200	3000	
Lustrer Loaded Glass Mat <sup>b</sup>		25	$\epsilon'/\epsilon_0$	3.04	3.04	3.02	2.97	2.97	2.96	---	3.07	3.07	
(field $\perp$ plane of laminate)			$\tan \delta$	13.8	8.8	7.4	8.3	10.6	13.8	---	---	---	
(field in plane of laminate)		25	$\epsilon'/\epsilon_0$	---	---	---	---	---	---	---	3.07	3.07	
			$\tan \delta$	---	---	---	---	---	---	---	31	36	
Polyglas P <sup>+</sup> (experimental) <sup>c</sup>		24	$\epsilon'/\epsilon_0$	3.36	3.36	3.36	3.36	3.36	---	---	3.35	3.33	3.32
			$\tan \delta$	8	7	7	7	7	---	---	7.8	8.4	14.0
79			$\epsilon'/\epsilon_0$	3.36	3.36	3.36	3.36	3.36	---	---	3.35	3.33	
			$\tan \delta$	30	17	12	8	7	---	---	14	19	
Polyglas P <sup>+</sup> (technical) <sup>d</sup>		25	$\epsilon'/\epsilon_0$	3.38	3.38	3.38	3.38	3.38	---	3.36	3.35	3.34	
			$\tan \delta$	9	9	9	9	9	---	9.6	11.7	19	
15) Polychlorostyrenes													
Plastic CX-8 <sup>e</sup>		24	$\epsilon'/\epsilon_0$	2.61	2.61	2.60	2.60	2.60	2.6	---	2.60	---	2.59
			$\tan \delta$	< 2	< 2	< 2	< 2	< 2	2.5	---	3.1	---	29
80			$\epsilon'/\epsilon_0$	2.61	2.61	2.60	2.60	2.60	2.6	---	2.60	---	
			$\tan \delta$	6	2	< 3	< 3	3	4	---	7.3	---	
Plastic CQ-10DM <sup>f</sup>		25	$\epsilon'/\epsilon_0$	2.70	2.70	2.70	2.70	2.70	2.69	2.67	2.66	---	
			$\tan \delta$	5	5	5	8	10	11	11	10.8	---	
100			$\epsilon'/\epsilon_0$	2.66	2.65	2.65	2.65	2.65	2.65	2.65	2.65	---	
			$\tan \delta$	33	17	8	7	11	16	17	17	---	

a. Cabot's #9 (Lab. Ins. Res.). b. 30% fiberglass (Monsanto). c. 18.6% Dow's C-244 polystyrene, 81.4% Corning's 790-glass powder, 0.25% paraffin, 0.1% Dow Corning's Ignition Sealing Compound No. 4 (Lab. Ins. Res.). d. Id. except that Monsanto's polystyrene was used (Monsanto). e. 97% poly-2,5-dichlorostyrene (Mathieson). f. Copolymer of 50% 2,4,6-trichlorostyrene, 25% 2,3,6-trichlorostyrene, 25% 2,4,6-trichlorostyrene (Mathieson).

\*Freq. =  $1 \times 10^9$ .

I. Solids B. Organic 3. Plastics 1. Polyvinyl Resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

15) Polychlorostyrenes														
(cont.)														
	T°C													
		$\epsilon'/\epsilon_0$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$	
Poly-3, 4-dichloro-styrene <sup>a</sup>	25	$\epsilon'/\epsilon_0$	2.94	2.93	2.91	2.88	2.85	2.80	2.77	----	2.72	2.70		
		$\tan \delta$	85	70	57	50	42	35	27	----	20	20		
	82	$\epsilon'/\epsilon_0$	3.0	2.90	2.85	2.83	2.78	2.73	2.68	----	2.65			
		$\tan \delta$	203	157	115	77	63	60	55	----	32			
	103	$\epsilon'/\epsilon_0$	3.08	2.92	2.85	2.81	2.8	2.8	2.75	----	2.7	2.7		
		$\tan \delta$	355	275	200	120	82	78	70	----	60	60		
	153	$\epsilon'/\epsilon_0$	6.0	4.9	3.7	3.3								
		$\tan \delta$	850	1700	1400	750								
Exp. Plastic Q-409 <sup>b</sup>	24	$\epsilon'/\epsilon_0$	2.60	2.60	2.60	2.60	2.60	2.60	2.60	----	2.60	2.60	2.60	
		$\tan \delta$	10	7	5	5	4	4	5	----	8.7	12	16	
	90	$\epsilon'/\epsilon_0$	2.69	2.69	2.68	2.68	2.68	2.67	2.65	----	2.64	2.60		
		$\tan \delta$	50	25	14	8	5.5	5.5	7	----	11	18		
Polyglas D <sup>c</sup> (experimental) <sup>c</sup>	24	$\epsilon'/\epsilon_0$	3.22	3.22	3.22	3.22	3.22	3.22	3.22	----	3.22	3.22	3.22	
		$\tan \delta$	7	6	5	5	6	6	7	----	8	8.5		
	79	$\epsilon'/\epsilon_0$	3.2	3.2	3.2	3.2	3.2	3.2	3.2	----	3.2	3.2	3.2	
		$\tan \delta$	34	17	11	8	7	7	8	----	13	16		
Polyglas D <sup>d</sup> (technical) <sup>d</sup>	24	$\epsilon'/\epsilon_0$	3.25	3.25	3.25	3.25	3.25	3.25	3.24	----	3.23	3.22	3.22	
		$\tan \delta$	3	3	4	4	4	5	6	7	12	13	14	
	16) Poly-2,5-dichloro-styrene plus fillers													
	Poly-2,5-dichlorostyrene (58.1%), TiO <sub>2</sub> (41.9%) <sup>e</sup>	23	$\epsilon'/\epsilon_0$	5.30	5.30	5.30	5.30	5.30	5.30	5.30	----	5.30	5.30	
$\tan \delta$			26	14	8	5	3	3	3	----	6	8.5		
Poly-2,5-dichlorostyrene (34.7%), TiO <sub>2</sub> (65.3%) <sup>e</sup>	24	$\epsilon'/\epsilon_0$	10.2	10.2	10.2	10.2	10.2	10.2	10.2	----	10.2	10.2		
		$\tan \delta$	16	8	6	4	3	3	3	----	7.5	13		
Poly-2,5-dichlorostyrene (18.6%), TiO <sub>2</sub> (81.4%) <sup>e</sup>	23	$\epsilon'/\epsilon_0$	23.6	23.4	23.2	23.1	23.0	23.0	23.0	----	----	23.0	23.0	
		$\tan \delta$	60	41	30	20	12	9	8	----	----	15.6		

a. ca. 95% (Monsanto). b. Copolymer of o- and p-chlorostyrenes (Dow). c. 34.9% Monsanto's poly-2,5-dichlorostyrene; 64.9% Corning's 790 glass powder, 0.1% paraffin wax, 0.1% Dow Corning's Ignition Sealing Compound No. 4 (Lab. Ins. Res.). d. Id. (Monsanto).

e. Monsanto's Styramic HT; Titanium Alloy's Tam Ticon T, heavy grade (Lab. Ins. Res.).

I. Solids B. Organic 3. Plastics j. Polyvinyl Resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

16) Poly-2,5-dichlorostyrene plus fillers (cont.) $T^\circ C$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$
Poly-2,5-dichlorostyrene 23	$\epsilon'/\epsilon_0$	6.10	6.10	6.09	6.09	6.08	6.05	6.01	5.91	
(38.2%), $MgTiO_3$ (61.8%) <sup>a</sup>	$\tan \delta$	35	22	14	10	7	6	7	8.9	
Poly-2,5-dichlorostyrene 25	$\epsilon'/\epsilon_0$	5.20	5.20	5.19	5.18	5.17	5.15	---	4.97	4.90
(63.0%), $SrTiO_3$ (37.0%) <sup>b</sup>	$\tan \delta$	20	10	6	4	3	4	5	11.7	14.1
Poly-2,5-dichlorostyrene 24	$\epsilon'/\epsilon_0$	9.65	9.65	9.63	9.62	9.61	9.60	---	---	9.36
(40.5%), $SrTiO_3$ (59.5%) <sup>b</sup>	$\tan \delta$	41	37	16	12	10	9	10	---	23
Poly-2,5-dichlorostyrene 23	$\epsilon'/\epsilon_0$	17.9	17.4	17.4	17.3	17.3	17.2	---	---	15.2
(25.2%), $SrTiO_3$ (74.8%) <sup>b</sup>	$\tan \delta$	220	130	78	42	30	22	23	---	64
Poly-2,5-dichlorostyrene 23	$\epsilon'/\epsilon_0$	24.5	22.8	21.6	21.2	21.0	20.8	---	---	19.5
(14.4%), $SrTiO_3$ (80.6%) <sup>b</sup>	$\tan \delta$	780	380	180	100	60	33	---	---	50
Poly-2,5-dichlorostyrene 23	$\epsilon'/\epsilon_0$	4.10	4.08	4.07	4.06	4.04	4.03	---	4.02	4.02
(66.6%), $BaTiO_3$ (33.4%) <sup>c</sup>	$\tan \delta$	24	14	8	6	4	3	---	17	38
Poly-2,5-dichlorostyrene 25	$\epsilon'/\epsilon_0$	9.7	9.7	9.7	9.7	9.7	9.7	---	---	9.7
(32.8%), $BaTiO_3$ (67.2%) <sup>c</sup>	$\tan \delta$	60	42	25	14	7	6	---	---	143
Poly-2,5-dichlorostyrene 23	$\epsilon'/\epsilon_0$	15.8	15.8	15.8	15.8	15.7	15.7	---	---	15.5
(23.5%), $BaTiO_3$ (75.5%) <sup>c</sup>	$\tan \delta$	30	30	25	12	7	13	---	---	214
Poly-2,5-dichlorostyrene 23	$\epsilon'/\epsilon_0$	19.4	19.3	19.1	18.9	18.9	18.9	---	---	18.4
(21.0%), $BaTiO_3$ (79.0%) <sup>c</sup>	$\tan \delta$	52	35	25	16	11	8	---	---	314
Poly-2,5-dichlorostyrene (94%), Fe (6%) <sup>d</sup>	$\mu'/\mu_0$	---	---	---	---	---	---	---	1.02	.98
	$\tan \delta_m$	---	---	---	---	---	---	---	250	270
	$\epsilon'/\epsilon_0$	---	---	---	---	---	---	---	2.78	2.78
	$\tan \delta_d$	---	---	---	---	---	---	---	7	15
83	$\mu'/\mu_0$	---	---	---	---	---	---	---	1.04	
	$\tan \delta_m$	---	---	---	---	---	---	---	300	
	$\epsilon'/\epsilon_0$	---	---	---	---	---	---	---	2.7	
	$\tan \delta_d$	---	---	---	---	---	---	---	40	

a. Monsanto's Styramic HT; Titanium Alloy's Tam Ticon MC (Lab. Ins. Res.). b. Monsanto's Styramic HT; Titanium Alloy's Tam Ticon S (Lab. Ins. Res.). c. Monsanto's Styramic HT; Titanium Alloy's Tam Ticon B (Lab. Ins. Res.). d. Monsanto's D-1795; Plastic Metals' Plast-Iron, minus 20 mesh, annealed (Lab. Ins. Res.).

I. Solids B. Organic 3. Plastics J. Polyvinyl Resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

16) Poly-2,5-dichlorostyrene

plus fillers (cont.)  $T^\circ C$

Poly-2,5-dichlorostyrene 25  
(60%), Fe (40%)<sup>a</sup>

	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$
$\epsilon'/\epsilon_0$	---	---	---	---	---	---	---	---	5.3	5.2
$\mu'/\mu_0$	---	---	---	---	---	---	---	---	1.16	.96
$\tan \delta_d$	---	---	---	---	---	---	---	---	270	190
$\tan \delta_m$	---	---	---	---	---	---	---	---	2300	2620

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$\epsilon'/\epsilon_0$	---	---	---	---	---	---	---	---	5.1	---
$\mu'/\mu_0$	---	---	---	---	---	---	---	---	1.27	---
$\tan \delta_d$	---	---	---	---	---	---	---	---	---	---
$\tan \delta_m$	---	---	---	---	---	---	---	---	---	---

Poly-2,5-dichlorostyrene 25  
(49.3%), Fe (50.7%)<sup>a</sup>

$\epsilon'/\epsilon_0$	9.8	9.7	9.5	9.2	9.0	8.7	---	---	---	---
$\mu'/\mu_0$	---	3.00	---	---	---	2.70	---	---	6.93	---
$\tan \delta_d$	110	130	160	190	220	320	---	---	1.24	---
$\tan \delta_m$	---	---	---	---	---	340	---	---	644	---

Poly-2,5-dichlorostyrene 25  
(40.7%), Fe (59.3%)<sup>a</sup>

$\epsilon'/\epsilon_0$	---	---	---	---	---	---	---	---	10	---
$\mu'/\mu_0$	---	---	---	---	---	---	---	---	1.37	---
$\tan \delta_d$	---	---	---	---	---	---	---	---	1400	---
$\tan \delta_m$	---	---	---	---	---	---	---	---	4500	---

Poly-2,5-dichlorostyrene 25  
(92%), Fe<sub>3</sub>O<sub>4</sub> (8%)<sup>b</sup>

$\epsilon'/\epsilon_0$	---	---	---	---	---	---	---	---	2.76	2.64
$\mu'/\mu_0$	---	---	---	---	---	---	---	---	1.03	1.03
$\tan \delta_d$	---	---	---	---	---	---	---	---	---	---
$\tan \delta_m$	---	---	---	---	---	---	---	---	---	---

Poly-2,5-dichlorostyrene 25  
(83.7%), Fe<sub>3</sub>O<sub>4</sub> (16.3%)<sup>b</sup>

$\epsilon'/\epsilon_0$	---	---	---	---	---	---	---	---	---	---
$\mu'/\mu_0$	---	---	---	---	---	---	---	---	---	---
$\tan \delta_d$	---	---	---	---	---	---	---	---	---	---
$\tan \delta_m$	---	---	---	---	---	---	---	---	---	---

Poly-2,5-dichlorostyrene  
(75%) Fe<sub>3</sub>O<sub>4</sub> (25%)<sup>b</sup>

$\epsilon'/\epsilon_0$	---	---	---	---	---	---	---	---	420	580
$\mu'/\mu_0$	---	---	---	---	---	---	---	---	3.44	---
$\tan \delta_d$	---	---	---	---	---	---	---	---	1.12	---
$\tan \delta_m$	---	---	---	---	---	---	---	---	26	---

a. Monsanto's D-1795; Plastic Metals' Plast-Iron, minus 200 mesh, annealed (Lab. Ins. Res.). b. Monsanto's D-1795; Mallinckrodt's magnetite (Lab. Ins. Res.).

I. Solids B. Organic 3. Plastics J. Polyvinyl Resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

16) Poly-2,5-dichlorostyrene plus fillers (cont.) $T^\circ C$		$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$
Poly-2,5-dichlorostyrene 25		$\epsilon'/\epsilon_0$	----	----	----	----	----	----	4.08	4.07	
(55.9%) $Fe_3O_4$ (34.1%) <sup>a</sup>		$\mu'/\mu_0$	----	----	----	----	----	----	1.30	1.17	
		$\tan \delta_d$	----	----	----	----	----	----	42		
		$\tan \delta_m$	----	----	----	----	----	----	390	1010	
Poly-2,5-dichlorostyrene 25		$\epsilon'/\epsilon_0$	----	----	----	----	----	----	5.00	4.98	
(56.2%) $Fe_3O_4$ (43.8%) <sup>a</sup>		$\mu'/\mu_0$	----	----	----	----	----	----	1.45	1.23	
		$\tan \delta_d$	----	----	----	----	----	----	75		
		$\tan \delta_m$	----	----	----	----	----	----	560	1720	
Poly-2,5-dichlorostyrene 25		$\epsilon'/\epsilon_0$	----	----	----	----	----	----	7.4	7.3	7.3
(46.0%) $Fe_3O_4$ (54.0%) <sup>a</sup>		$\mu'/\mu_0$	----	----	----	----	----	----	1.65	1.32	.91
		$\tan \delta_d$	----	----	----	----	----	----	150		
		$\tan \delta_m$	----	----	----	----	----	----	780	2400	3500
Poly-2,5-dichlorostyrene 25		$\epsilon'/\epsilon_0$	----	----	----	----	----	----	9.8	9.5	
(35.7%) $Fe_3O_4$ (64.3%) <sup>a</sup>		$\mu'/\mu_0$	----	----	----	----	----	----	1.94	1.41	
		$\tan \delta_d$	----	----	----	----	----	----	450	180	
		$\tan \delta_m$	----	----	----	----	----	----	980	3000	
Poly-2,5-dichlorostyrene 25		$\epsilon'/\epsilon_0$	----	----	----	----	----	----	20	18	
(24.5%) $Fe_3O_4$ (75.5%) <sup>a</sup>		$\mu'/\mu_0$	----	----	----	----	----	----	2.38	1.60	
		$\tan \delta_d$	----	----	----	----	----	----	2000	300	
		$\tan \delta$	----	----	----	----	----	----	1430	3700	
Poly-2,5-dichlorostyrene 25		$\epsilon'/\epsilon_0$	24.8	16.9	11.9	7.6	5.0	----	3.76		
(38.55%) $(Mn, Fe)_3O_4$ (61.45%) <sup>b</sup>		$\mu'/\mu_0$	----	----	----	----	----	----	2.56		
		$\tan \delta_d$	2500	2500	2400	1900	900	----			
		$\tan \delta_m$	----	----	----	----	----	----	4000		
Poly-2,5-dichlorostyrene 25		$\epsilon'/\epsilon_0$	----	99	39	21	7.4	----	6.9	6.5	
(21.3%) $(Mn, Fe)_3O_4$ (78.7%) <sup>b</sup>		$\mu'/\mu_0$	----	----	----	----	----	----	4.3	1.32	
		$\tan \delta_d$	----	2700	10000	4800	930	----	90	< 50	
		$\tan \delta_m$	----	----	----	----	----	----	4900	13200	

a. Monsanto's D-1795; Mallinckrodt's magnetite (lab. Ins. Res.). b. Monsanto's D-1795; iron-manganese oxide (lab. Ins. Res.).

I. Solids B. Organic 3. Plastics J. Polyvinyl Resins (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

17) Polyvinyl cyclohexane		T°C	$\epsilon'/\epsilon_0$	$\tan \delta$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$
Polyvinylcyclohexane <sup>a</sup>		24	$\epsilon'/\epsilon_0$	$\tan \delta$	2.25	2.25	2.25	2.25	2.25	2.25	2.25	2.25	2.25	2.25
			$\tan \delta$	$\tan \delta$	15	2	< 2	< 2	< 2	< 2	< 2	1.8	1.8	3.9
18) Poly- $\alpha$ -vinyl-naphthalene			$\epsilon'/\epsilon_0$	$\tan \delta$	-----	2.6	2.6	2.6	2.6	2.6	2.6			
Poly- $\alpha$ -vinyl-naphthalene <sup>b</sup>		24	$\epsilon'/\epsilon_0$	$\tan \delta$	-----	9.5	6.7	7.5	8.7	13	22			
19) Poly-2-vinylpyridine			$\epsilon'/\epsilon_0$	$\tan \delta$	4.91	4.64	4.26	3.77	3.56	3.33	3.1	3.06	2.98	
Poly-2-vinylpyridine <sup>b</sup>		22	$\tan \delta$	$\tan \delta$	360	460	560	600	560	420	280	240	135	
2-Vinylpyridine-styrene		23	$\epsilon'/\epsilon_0$	$\tan \delta$	3.44	3.38	3.26	3.13	3.00	2.90	2.82	-----	2.76	
copolymer <sup>b</sup>			$\tan \delta$	$\tan \delta$	168	230	270	290	260	185	120	-----	65	
20) Poly-N-vinylcarbazole			$\epsilon'/\epsilon_0$	$\tan \delta$	2.95	2.95	2.95	2.95	2.95	2.95	2.95	2.88	2.88	
Polectron #24 <sup>c</sup>		25	$\tan \delta$	$\tan \delta$	13	9	6	5	4	5	6	-----	9.3	
		80	$\epsilon'/\epsilon_0$	$\tan \delta$	2.95	2.95	2.95	2.95	2.95	2.95	2.95	-----	-----	
			$\tan \delta$	$\tan \delta$	19	10	8	9	9	7				
k. Polyesters			$\epsilon'/\epsilon_0$	$\tan \delta$	3.24	3.22	3.20	3.17	3.12	3.07	2.94	2.87*	2.83	2.82
Laminac 4115 <sup>d</sup>		25	$\tan \delta$	$\tan \delta$	37.5	43.2	68.3	113	135	147	141	107*	93	88
Experimental Resin		25	$\epsilon'/\epsilon_0$	$\tan \delta$	4.15	4.05	3.93	3.77	3.58	3.44	3.20	-----	3.00	2.95
PDL7-669 <sup>d</sup>			$\tan \delta$	$\tan \delta$	155	192	247	306	313	282	240	-----	155	142
Laminac PDL7-627 <sup>d</sup>		25	$\epsilon'/\epsilon_0$	$\tan \delta$	3.26	3.25	3.23	3.18	3.08	3.06	3.03	2.96*	2.92	2.86
			$\tan \delta$	$\tan \delta$	50.5	42.8	67.8	115	140	148	135	107*	95	91.4
Laminac PDL7-650 <sup>d</sup>		25	$\epsilon'/\epsilon_0$	$\tan \delta$	3.02	3.00	2.98	2.95	2.89	2.82	2.78	-----	2.74	2.72
			$\tan \delta$	$\tan \delta$	39.1	45.0	60.2	100	119	114	108	-----	92	96
Laminac 4-205 <sup>d</sup>		25	$\epsilon'/\epsilon_0$	$\tan \delta$	4.45	4.36	4.24	4.03	3.86	3.69	3.49	-----	3.21	3.15
			$\tan \delta$	$\tan \delta$	147	162	219	301	360	345	340	-----	240	243
Formica Z65 <sup>e</sup>		25	$\epsilon'/\epsilon_0$	$\tan \delta$	5.21	5.10	5.00	4.89	4.70	4.35	-----	3.83*	3.69	3.49
(field II laminate)			$\tan \delta$	$\tan \delta$	191	162	212	317	434	570	-----	485*	445	425
(field I laminate)		25	$\epsilon'/\epsilon_0$	$\tan \delta$	4.77	4.70	4.68	4.60	4.45	4.17	-----	-----	-----	-----
			$\tan \delta$	$\tan \delta$	125	108	131	185	302	418				

a. Hydrogenated polystyrene (Dow). b. Lab. Ins. Res. c. Poly-N-vinylcarbazole, 1.3% HB-40 oil (Gen. Aniline). d. Amer. Cyanamid.  
e. 50% Shell's DAP 85/80, 50% paper (Formica).  
\*F<sub>req.</sub> =  $1 \times 10^9$ .

I. Solids B. Organic 3. Plastics (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

k. Polyesters (cont.)	T°C										
		$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$
Formica Z80 <sup>a</sup> (field II laminate)	25	$\epsilon'/\epsilon_0$	4.76	4.75	4.72	4.65	4.46	4.08	3.77	3.53*	3.41
		$\tan \delta$	175	160	210	310	420	565	500	390*	310
(field I laminate)	25	$\epsilon'/\epsilon_0$	4.52	4.42	4.38	4.33	4.15	3.91			
		$\tan \delta$	95	96	130	197	330	440			250
Glastic S <sup>b</sup>	26	$\epsilon'/\epsilon_0$	3.50	3.39	3.29	3.22	3.16	3.14	3.07		
		$\tan \delta$	330	250	160	98	100	105	130		
Glastic MF <sup>b</sup>	26	$\epsilon'/\epsilon_0$	3.92	3.82	3.76	3.72	3.65	3.57	3.53		
		$\tan \delta$	270	185	135	125	130	130	135		
Plaskon 911 <sup>c</sup>	24	$\epsilon'/\epsilon_0$	3.88	3.81	3.75	3.66	3.56	3.42	3.25	3.17	3.07
		$\tan \delta$	89	125	165	210	240	240	220	217	175
Marco Resin MR-21C <sup>d</sup>	80	$\epsilon'/\epsilon_0$	4.27	4.17	4.06	3.95	3.83	3.70	3.55	3.26	3.10
		$\tan \delta$	165	150	155	200	270	320	340	299	248
Marco Resin MR-23C <sup>d</sup>	25	$\epsilon'/\epsilon_0$	3.37	3.35	3.31	3.25	3.16	3.08	2.90	2.84	2.82
		$\tan \delta$	53	51	65	102	150	170	149	106	123
Marco Resin MR-25C <sup>d</sup>	25	$\epsilon'/\epsilon_0$	4.56	4.50	4.40	4.28	4.14	3.88	3.24	2.92	2.82
		$\tan \delta$	130	140	170	220	340	570	810	500	410
Laminating Resin MP, Glass reinforced <sup>e</sup>	25	$\epsilon'/\epsilon_0$	3.27	3.24	3.20	3.15	3.10	3.06	2.90	2.77	2.73
		$\tan \delta$	76	72	82	108	138	165	185	130	135
Laminating Resin MT, Glass reinforced <sup>f</sup>	25	$\epsilon'/\epsilon_0$	-----	-----	-----	-----	-----	-----	-----	-----	4.26
		$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	110
Laminate BD-44 <sup>g</sup>	24	$\epsilon'/\epsilon_0$	3.32	3.28	3.22	3.19	3.14	3.08	3.02	2.93	2.91
		$\tan \delta$	95	81	85	105	125	140	150	109	110

a. 52% Shell's DAP 25/50, 48% yarn fabric (Formica). b. With Fiberglass (Laminated Plastics). c. Unsaturated polyester (Libby-Ovens-Ford). d. Unsaturated polyester (Marco). e. Resin of 50% Vibron x-1039 alkyd and 50% triallyl cyanurate plus catalyst and Fiberglass ECC-181-114 (Naugatuck). f. Resin of 45% polyethylene tetraclophthate-maleate alkyd and 55% triallyl cyanurate plus catalyst and Fiberglass ECC-181-114 (Naugatuck). g. Selectron 5003, Fiberglass (Ovens-Corning).

\*Freq. =  $1 \times 10^9$ .

I. Solids B. Organic 3. Plastics (cont.) Values for tan  $\delta$  are multiplied by  $10^4$ ; frequency given in c/s.

k. Polyesters (cont.)	T <sup>o</sup> C	$\epsilon'/\epsilon_0$	$\tan \delta$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
Laminate BK 164 <sup>a</sup>	24	$\epsilon'/\epsilon_0$	$\tan \delta$	4.12	4.10	4.09	4.07	4.05	4.03	4.00	3.98	3.94	3.90	
Stypol 16b <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	67	58	63	80	96	110	112	108	120	130	
Stypol 16c <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	-----	2.88	
Stypol 16d <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	-----	180	
Paraplex P13 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	-----	2.75	
Paraplex P43 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	-----	160	
Polydiallyl phthalate <sup>d</sup>	26.8	$\epsilon'/\epsilon_0$	$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	-----	2.81	
Allymer CR-39 <sup>e</sup>	24	$\epsilon'/\epsilon_0$	$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	-----	140	
	84	$\epsilon'/\epsilon_0$	$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	-----	2.77	
Allymer CR-39 laminate <sup>f</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	4.02	4.00	3.92	3.92	3.65	3.32	3.08	2.89*	2.77	2.77	
Phoresin <sup>g</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	73	108	184	310	530	590	600	440*	320	290	
		$\epsilon'/\epsilon_0$	$\tan \delta$	3.23	3.22	3.19	3.16	3.11	3.04	2.98	2.89*	2.85	2.85	
		$\epsilon'/\epsilon_0$	$\tan \delta$	33	43	68	98	130	160	160	110*	100	80	
		$\epsilon'/\epsilon_0$	$\tan \delta$	3.60	3.57	3.50	3.42	3.35	3.24	3.1	-----	2.95	2.95	
		$\epsilon'/\epsilon_0$	$\tan \delta$	104	95	118	150	200	241	195	-----	118	118	
		$\epsilon'/\epsilon_0$	$\tan \delta$	4.18	4.14	4.03	3.85	3.52	3.27	3.07	-----	2.88	-----	2.76
		$\epsilon'/\epsilon_0$	$\tan \delta$	90	120	210	380	520	460	330	-----	203	-----	165
		$\epsilon'/\epsilon_0$	$\tan \delta$	4.90	4.84	4.70	4.47	4.18	3.85	3.45	-----	3.02	-----	
		$\epsilon'/\epsilon_0$	$\tan \delta$	130	140	170	250	440	840	740	-----	370	-----	
		$\epsilon'/\epsilon_0$	$\tan \delta$	4.84	4.80	4.73	4.57	4.37	4.17	3.98	-----	3.78	-----	
		$\epsilon'/\epsilon_0$	$\tan \delta$	73	80	120	208	315	295	205	-----	140	-----	
		$\epsilon'/\epsilon_0$	$\tan \delta$	3.98	3.84	3.70	3.65	3.49	3.32	3.15	3.10	3.03	3.02	2.96
		$\epsilon'/\epsilon_0$	$\tan \delta$	260	270	320	330	280	210	165	145	171	165	164
M. Alkyd resins														
Chlorinated alkyd	25	$\epsilon'/\epsilon_0$	$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	-----	1.179	
diisocyanate, foamed <sup>h</sup>		$\epsilon'/\epsilon_0$	$\tan \delta$	-----	-----	-----	-----	-----	-----	-----	-----	-----	27	
Alkyd, diisocyanate, foamed <sup>k</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	1.223	1.223	1.223	1.223	1.218	1.205	1.20	-----	1.20	1.19	
Red Glyptal #1201 <sup>m</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	19.8	14.7	22.7	33.5	41	42	38	-----	34	22	
		$\epsilon'/\epsilon_0$	$\tan \delta$	4.9	4.5	4.1	4.0	3.9	3.8					
		$\epsilon'/\epsilon_0$	$\tan \delta$	760	600	500	400	320	290					

a. 38% polyester (Bakelite BR3-16631), 62% Fiberglas (Owens-Corning). b. Robertson. c. Rohm and Haas. d. Shell Dev. e. Allyl resin (Southern Alkali Corp.) f. 40% resin, 60% BCC-11-148 Fiberglas (Southern Alkali Corp.). g. Diallyl phenyl phosphonate resin (Victor). h. Cornell Aeronautical Labs. k. Goodyear Aircraft. m. General Electric.

\*Frequency =  $1 \times 10^9$ .



I. Solids B. Organic 3. Plastics (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

m. Alkyd resins (cont.)		T°C	$\epsilon'/\epsilon_0$	$\frac{1 \times 10^2}{\tan \delta}$	$\frac{1 \times 10^3}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^4}{\tan \delta}$	$\frac{1 \times 10^5}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^6}{\tan \delta}$	$\frac{1 \times 10^7}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^8}{\tan \delta}$	$\frac{3 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^9}{\tan \delta}$	$\frac{1 \times 10^{10}}{\epsilon'/\epsilon_0}$
#51 Permo Potting Compound <sup>a</sup>	Glastic Grade GF <sup>b</sup>	25	$\epsilon'/\epsilon_0$	3.18	2.95	2.83	2.74	2.70	2.64	2.59	2.55*	2.53	2.52
		25	$\tan \delta$	730	410	260	174	124	101	120	182*	125	122
Glastic Grade MM <sup>b</sup>	Glastic Grade MP <sup>b</sup>	25	$\epsilon'/\epsilon_0$	-----	-----	-----	-----	3.76					
		25	$\tan \delta$	-----	-----	-----	-----	95					
Glastic Grade A-2 <sup>b</sup>	Plaskon Alkyd Special <sup>c</sup> Electrical Granular <sup>c</sup>	25	$\epsilon'/\epsilon_0$	4.17	4.13	4.09	4.02	3.96	3.88	3.78			
		25	$\tan \delta$	102	87	84	99	115	125	136			
Plaskon Alkyd 411 <sup>c</sup>	Plaskon Alkyd 420 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	-----	-----	-----	-----	3.56					
		25	$\tan \delta$	-----	-----	-----	-----	267					
Plaskon Alkyd 422 <sup>c</sup>	Plaskon Alkyd 440 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	-----	-----	-----	-----	4.34					
		25	$\tan \delta$	-----	-----	-----	-----	518					
Plaskon Alkyd 440A <sup>c</sup>	Plaskon Alkyd 442 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	5.32	5.10	4.96	4.90	4.76	4.65	4.55	4.54*	4.50	4.47
		25	$\tan \delta$	366	236	170	147	149	152	138	121*	108	138
Plaskon Alkyd 440A <sup>c</sup>	Plaskon Alkyd 442 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	6.02	5.77	5.60	5.36	5.19	4.95	4.63	-----	4.32	4.31
		25	$\tan \delta$	340	240	220	260	310	320	288	-----	220	178
Plaskon Alkyd 442 <sup>c</sup>	Plaskon Alkyd 442 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	5.50	5.35	5.24	5.10	5.03	4.90	4.82			
		25	$\tan \delta$	270	160	130	147	153	147	145			
Plaskon Alkyd 442 <sup>c</sup>	Plaskon Alkyd 442 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	5.47	5.26	5.14	5.01	4.92	4.85	4.77	4.75*	4.75	4.72
		25	$\tan \delta$	365	213	151	134	120	113	110	100*	104	126
Plaskon Alkyd 442 <sup>c</sup>	Plaskon Alkyd 442 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	5.13	5.04	4.95	4.85	4.73	4.61	4.50	4.42*	4.38	4.33
		25	$\tan \delta$	191	151	154	185	196	188	172	133*	137	146
Plaskon Alkyd 442 <sup>c</sup>	Plaskon Alkyd 442 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	5.28	5.19	5.10	4.97	4.90	4.78	4.65	4.63*	4.62	4.61
		25	$\tan \delta$	165	133	131	143	146	146	134	124*	141	149
Plaskon Alkyd 442 <sup>c</sup>	Plaskon Alkyd 442 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	5.02	4.89	4.80	4.71	4.59	4.50	4.44	4.37*	4.34	4.29
		25	$\tan \delta$	212	189	140	141	146	142	122	127*	131	141
n. Epoxy resins													
Araldite Casting Resin Type B <sup>d</sup>	Araldite E-134 <sup>d</sup>	25	$\epsilon'/\epsilon_0$	3.67	3.67	3.67	3.65	3.62	3.49	3.35	3.28	3.09	3.01
		25	$\tan \delta$	17	24	50	110	190	270	340	340	270	220
Araldite E-134 <sup>d</sup>	Araldite E-134 <sup>d</sup>	25	$\epsilon'/\epsilon_0$	7.3	6.1	5.3	4.7	4.4	4.1	3.7	3.5	3.2	3.1
		25	$\tan \delta$	1200	1050	920	760	770	1000	1300	750	460	390
Araldite Casting Resin G <sup>d</sup>	Araldite Casting Resin G <sup>d</sup>	25	$\epsilon'/\epsilon_0$	4.05	3.99	3.92	3.81	3.69	3.54	3.39	3.25*	3.15	3.10
		25	$\tan \delta$	105	104	141	210	270	288	300	311*	310	263

a. Hardman. b. Laminated Plastics. c. Libbey-Owens-Ford. d. Ciba.

# I. Solids B. Organic 3. Plastics (cont.)

## n. Epoxy Resins

(cont.)		Values for tan $\delta$ are multiplied by $10^4$ ; frequency given in c/s.									
T <sup>o</sup> C	$\epsilon'/\epsilon_0$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$1 \times 10^9$	$2.5 \times 10^{10}$
25	$\epsilon'/\epsilon_0$	4.00	3.97	3.91	3.82	3.71	3.46	3.27	3.14		
	tan $\delta$	29	52	120	200	300	350	340	230		
25	$\epsilon'/\epsilon_0$	11.6	11.6	11.5	11.3	11.0	10.5	10.2	9.9	9.6	9.2
	tan $\delta$	38	62	120	190	300	370	360	360	520	980
25	$\epsilon'/\epsilon_0$	3.47	3.43	3.38	3.30	3.26	3.17	3.10	3.07	3.00	2.96
	tan $\delta$	73	61	70	92	130	170	170	150	120	120
25	$\epsilon'/\epsilon_0$	3.96	3.90	3.82	3.67	3.54	3.42	3.29	3.01	2.99	
	tan $\delta$	68	113	206	260	272	266	299	274	252	
25	$\epsilon'/\epsilon_0$	6.65	6.15	5.75	5.37	4.74	4.15	3.61	3.20	3.11	
	tan $\delta$	605	485	469	593	840	1010	900	380	324	
25	$\epsilon'/\epsilon_0$	3.85	3.80	3.69	3.64	3.57	3.44	3.33	3.18	3.18	
	tan $\delta$	90	99	107	163	227	248	250	192	180	
25	$\epsilon'/\epsilon_0$	4.67	4.62	4.52	4.45	4.34	4.21	4.15			
	tan $\delta$	92	99	125	145	212	239	242			
25	$\epsilon'/\epsilon_0$	----	----	----	----	----	----	----	4.14*	4.08	4.05
	tan $\delta$	----	----	----	----	----	----	----	171*	177	180
25	$\epsilon'/\epsilon_0$	3.64	3.63	3.61	3.57	3.52	3.44	3.32	3.13*	3.04	2.91
	tan $\delta$	31	38	68	111	142	191	264	220*	210	184
o. Miscellaneous Plastics											
23	$\epsilon'/\epsilon_0$	2.49	2.49	2.42	2.48	2.47	2.45	2.45	2.43	2.42	
	tan $\delta$	7	4	< 3	< 5	5	8	8	6	5	
80	$\epsilon'/\epsilon_0$	2.5	2.5	2.5	2.5	2.5	2.45	2.45	2.4	2.4	
	tan $\delta$	25	14	8	5	4	6	7	15	17	
25	$\epsilon'/\epsilon_0$	2.56	2.56	2.55	2.54	2.54	2.54	2.53	2.5	2.44	2.43
	tan $\delta$	8	11	16	19	21	22	19	16	7	11
Same material after 3 1/2 yrs. at room temp. and humidity											
24	$\epsilon'/\epsilon_0$	4.27	4.22	4.12	4.01	3.86	3.70	3.5	3.1	3.0	
	tan $\delta$	98	120	170	230	300	330	340	276	290	
99	$\epsilon'/\epsilon_0$	4.95	4.85	4.75	4.61	4.48	4.28	4.05	3.34		
	tan $\delta$	200	155	160	200	300	440	570	580		
125	$\epsilon'/\epsilon_0$	5.12	5.04	4.92	4.77	4.62	4.4	4.1	3.38		
	tan $\delta$	280	180	170	185	260	410	550	560		
25	$\epsilon'/\epsilon_0$	2.33	2.33	2.33	2.33	2.33	2.33	2.33	2.30		
	tan $\delta$	< 3	< 3	< 3	----	< 5	2	8	3.5		

a. Ciba. b. Houghton Labs. c. Shell Chem. d. Cross-linked addition hydrocarbon polymer (Esso Lab.). e. Cross-linked addition polymer (Gen. Elec.). f. Linear addition hydrocarbon copolymer made with aliphatic dienes and olefins (Penn. Industrial Chem.).  
\*Freq. =  $1 \times 10^9$ .

## I. Solids, B. Organic 4. Elastomers

Values for tan  $\delta$  are multiplied by  $10^4$ ; frequency given in c/s.

a. Natural Rubber		T°C													
Hevea rubber <sup>a</sup>			$\epsilon'/\epsilon_0$	$\tan \delta$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	
	-12			2.4	2.4	2.4	2.4	2.4	2.4	2.4	2.4				
				10	14	24	44	55	38	33					
25				2.4	2.4	2.4	2.4	2.4	2.4	2.4		2.15			
				28	18	14	14	18	32	50		30			
80				2.4	2.4	2.4	2.4	2.4	2.4	2.4					
				132	79	48	27	21	21	30					
27				2.94	2.94	2.93	2.88	2.74	2.52	2.42		2.36			
				48	24	62	220	446	410	180		47			
27				4.09	4.01	3.92	3.80	3.64	3.44	3.3		3.25			
				130	155	182	230	308	405	265		148			
27				-----	36	27	14	9.0	7.0	6.8		6.3			
				-----	25000	12000	4000	2500	1600	850		234			
25				-----	-----	-----	-----	-----	-----	-----		1.31	1.31		
				-----	-----	-----	-----	-----	-----	-----		75	94		
25				3.46	3.39	3.28	3.18	2.96	2.80	2.72	2.63*	2.60			
				169	230	274	320	370	550	215	170*	180			
b. Gutta-percha															
Gutta-percha <sup>g</sup>															
25				2.61	2.60	2.58	2.55	2.53	2.50	2.47	2.45	2.40	2.38		
				5	4	9	21	42	80	120	110	60	50		
c. Balata															
Balata, precipitated <sup>h</sup>															
25				2.50	2.50	2.50	2.50	2.50	2.47	2.42	2.41	2.40	2.39		
				9	5	4	5	15	33	62	63	37	30		
d. Cyclized Rubbers															
Pliolite <sup>i</sup>															
27				2.5	2.5	2.5	2.5	2.5	2.5	2.45	-----	2.4			
				52	35	31	31	37	46	46	-----	31			
25				2.6	2.6	2.6	2.55	2.55	2.55	-----	-----	-----	2.5		
				92	98	78	60	44	33	-----	-----	-----	33		
Pliolite GR <sup>i</sup>															

a. Pale crepe (Rubber Res. Corp.). b. 100 pts. pale crepe, 6 pts. sulfur (Rubber Res. Corp.). c. 100 pts. pale crepe, 1 pt. stearic acid, 10 pts. United Black, 5 pts. Kadox, 0.5 pts. Captax, 3 pts. sulfur (Rubber Res. Corp.). d. 100 pts. pale crepe, 1 pt. stearic acid, 40 pts. United Black, 5 pts. Kadox, 1 pt. Captax, 3 pts. sulfur (Rubber Res. Corp.). e. Cellular Rubber Prod. f. Depolymerized rubber (Hardman). g. Palaquium Oblongifolium (Hermann Weber). h. Minusops Globosa (Hermann Weber). i. Goodyear.

\*Freq. =  $1 \times 10^9$ .

I. Solids B. Organic 4. Elastomers (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

d. Cyclized Rubbers (cont.)		Values for $\tan \delta$ are multiplied by $10^4$ ; frequency given in c/s.									
T <sup>o</sup> C	$\epsilon'/\epsilon_0$ tan $\delta$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$
24		14	12	9.5	7.9	6.3	4.8	4.0	----	3.76	
		7800	1900	850	900	2000	1900	1000	----	740	
e. Buna Rubbers											
Air seal <sup>b</sup>											
24	$\epsilon'/\epsilon_0$	15.3	8.9	6.2	4.4	3.6	3.3	3.1	3.0	2.8	2.8
	tan $\delta$	5200	3100	2300	1700	990	740	580	410	180	120
GR-S (Buna S) uncured <sup>c</sup>											
-12	$\epsilon'/\epsilon_0$	----	2.5	2.5	2.5	2.5	2.45	2.45	----	2.45	
	tan $\delta$	----	13	24	62	80	50	71	----	44	
26	$\epsilon'/\epsilon_0$	2.5	2.5	2.5	2.5	2.50	2.45	2.45	----		
	tan $\delta$	6	9	10	18	38	69		----		
80	$\epsilon'/\epsilon_0$	----	2.5	2.5	2.5	2.50	2.45	2.45	----		
	tan $\delta$	----	4	4	4	6	22	60	----		
GR-S (Buna S) compound <sup>d</sup>											
26	$\epsilon'/\epsilon_0$	2.66	2.66	2.66	2.65	2.56	2.52	2.52	----	2.49	2.44
	tan $\delta$	7	9	25	60	120	160	95	----	56	50
GR-S (Buna S) compound HXG-117-G <sup>e</sup>											
25	$\epsilon'/\epsilon_0$	2.98	2.97	2.95	2.93	2.91	2.88	2.82	----	2.78	2.77
	tan $\delta$	10	24	54	100	120	128	80	----	57	48
80	$\epsilon'/\epsilon_0$	2.84	2.83	2.82	2.81	2.78	2.76	2.72	2.70	2.69	
	tan $\delta$	86	31	26	33	65	110	120	114	83	
Hycar OR Cell-tite <sup>f</sup>											
25	$\epsilon'/\epsilon_0$	1.41	1.40	1.39	1.38	1.38	1.38	1.38	----	1.38	1.37
	tan $\delta$	115	58	50	51	56	54	47	----	39	38
Marbon S, Buna S Hardboard <sup>g</sup>											
25	$\epsilon'/\epsilon_0$	1.31	1.31	1.31	1.30	1.30	1.30	1.29	----	1.28	1.27
	tan $\delta$	14	12	22	36	37	28	19	----	17	16
f. Butyl Rubbers											
GR-I (butyl rubber) <sup>h</sup>											
25	$\epsilon'/\epsilon_0$	2.39	2.38	2.37	2.36	2.35	2.35	2.35	----	2.35	2.35
	tan $\delta$	34	35	27	13	10	10	10	----	9	8
GR-I compound <sup>i</sup>											
25	$\epsilon'/\epsilon_0$	2.43	2.42	2.41	2.40	2.40	2.40	2.39	----	2.38	2.38
	tan $\delta$	50	60	58	38	22	15	10	----	9.3	9.9

a. Solution and suspension of thermosetting resins and vulcanizable elastomers (Goodyear). b. Kearney. c. Copolymer of 75% butadiene and 25% styrene (Rubber Res. Corp.). d. 100 pts. GR-S, 1 pt. stearic acid, 5 pts. Kadox, 5 pts. Captax, 3 pts. Sulfur (Rubber Res. Corp.). e. Ifur, Solanac, Altax, Methyl Tuads, zinc oxide, Akroflex, Heliozone, Cumar ME, stearic acid, limestone, Marbon S-1, etc. (Gen. Cable). f. Based on butadiene polymer (Sponge Rubber Prod.). g. U.S. Rubber. h. Copolymer of 98-99% isobutylene, 1-2% isoprene (Rubber Res. Corp.). i. 100 pts. GR-I 44-7 M<sub>2</sub>K, 5 pts. zinc oxide (from ZnCO<sub>3</sub>), 1 pt. Tuads, 1.5 pts. sulfur (Rubber Res. Corp.).

I. Solids, B. Organic 4. Elastomers (ccmt.) Values for tan  $\delta$  are multiplied by  $10^4$ ; frequency given in c/s.

c. Nitrile Rubbers	T°C										
		$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
Kralastic BE Natural <sup>a</sup>	25	$\epsilon'/\epsilon_0$	4.80	4.75	4.70	4.40	4.00	3.00	2.85*	2.80	2.70
		tan $\delta$	280	130	180	530	1100	560	240*	180	130
Kralastic BM Natural <sup>a</sup>	25	$\epsilon'/\epsilon_0$	4.48	4.45	4.35	4.20	3.78	2.91	2.83*	2.76	2.70
		tan $\delta$	130	96	160	490	990	490	220*	160	110
Kralastic D Natural <sup>a</sup>	25	$\epsilon'/\epsilon_0$	3.54	3.54	3.51	3.44	3.20	2.78	2.68*	2.66	2.62
		tan $\delta$	105	52	82	260	530	270	130*	93	65
Kralastic EBMU Natural <sup>a</sup>	25	$\epsilon'/\epsilon_0$	4.47	4.42	4.36	4.29	4.05	2.98	2.88*	2.80	2.72
		tan $\delta$	102	75	102	230	720	760	300*	210	140
Kralastic F Natural <sup>a</sup>	25	$\epsilon'/\epsilon_0$	4.20	4.20	4.15	4.00	3.61	2.87	2.80*	2.70	2.63
		tan $\delta$	140	65	120	440	940	460	190*	150	100
Royalite 149-11 <sup>b</sup>	25	$\epsilon'/\epsilon_0$	5.41	5.20	5.12	4.87	4.41	3.62	3.18*	3.13	3.03
		tan $\delta$	320	165	250	590	1080	900	260*	200	190
Expanded Royalite M21982-1 <sup>b</sup> (field I plane of sample)	25	$\epsilon'/\epsilon_0$	1.28	1.26	1.25	1.20	1.15	-----	-----	-----	-----
		tan $\delta$	175	108	150	240	184	-----	-----	-----	-----
(field II plane of sample)	25	$\epsilon'/\epsilon_0$	-----	-----	-----	-----	-----	-----	1.18*	1.15	1.11
		tan $\delta$	-----	-----	-----	-----	-----	-----	54*	56	36
Expanded Royalite M22190 <sup>b</sup> (field I plane of sample)	25	$\epsilon'/\epsilon_0$	1.23	1.22	1.19	1.16	1.14	-----	-----	-----	-----
		tan $\delta$	157	111	141	162	143	-----	-----	-----	-----
(field II plane of sample)	25	$\epsilon'/\epsilon_0$	-----	-----	-----	-----	-----	-----	1.15*	1.15	1.15
		tan $\delta$	-----	-----	-----	-----	-----	-----	40*	32	31
h. Neoprene											
Neoprene GN <sup>c</sup>	26	$\epsilon'/\epsilon_0$	7.5	6.5	6.2	6.1	5.7	4.7	-----	2.84	-----
		tan $\delta$	6000	860	330	300	950	2000	1600	-----	480
Neoprene compound <sup>d</sup>	24	$\epsilon'/\epsilon_0$	6.70	6.60	5.54	6.47	6.26	5.54	4.5	4.00	4.00
		tan $\delta$	160	110	115	150	380	1190	900	636	339
	80	$\epsilon'/\epsilon_0$	6.70	6.20	6.00	5.86	5.75	5.65	5.2	4.40	4.40
		tan $\delta$	2700	430	140	92	93	320	900	1200	960

a. Mangatuck. b. Polystyrene-acrylonitrile and polybutadiene-acrylonitrile (U.S. Rubber). c. Poly-2-chlorobutadiene-1,3 stabilized with tetraethylthiuram disulfide (Du Pont). d. 38% GN, 28.4% Catalpo Clay, 14% blanc fixe, 0.4% Gastex (carbon black), 1.9% paraffin, 3.8% Circo (light process oil), 0.2% stearic acid, 0.8% Neozone A, 0.4% Parazone, 7.6% litharge (DuPont).  
\*Freq. =  $1 \times 10^9$ .

I. Solids B. Organic 4. Elastomers (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

1. Thiokol Thiokol, Type FA compound <sup>a</sup>	T°C	Values for $\tan \delta$ are multiplied by $10^4$ ; frequency given in c/s.									
		$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$
23	$\epsilon'/\epsilon_0$	----	2260	515	200	110	70	30	24	16	14
	$\tan \delta$	----	12900	8000	5100	3900	3200	2800	2800	2200	1500
25	$\epsilon'/\epsilon_0$	----	17900	15200	7550	740	106	----	20.5*	17.1	8.4
	$\tan \delta$	----	36300	56400	88000	40000	27000	----	2600*	2300	2200
25	$\epsilon'/\epsilon_0$	----	17300	5100	600	215	90	----	17*	14.3	8.5
	$\tan \delta$	----	10000	17000	36000	18000	7600	----	3000*	3600	4000
<b>J. Silicone Rubbers</b>											
25	$\epsilon'/\epsilon_0$	5.78	5.76	5.75	5.75	5.75	5.75	5.75	5.74	5.73	5.72
	$\tan \delta$	51	30	16	10	8	12	27	52	254	510
25	$\epsilon'/\epsilon_0$	7.1	7.1	7.0	7.0	6.9	6.9	6.8	----	7	----
	$\tan \delta$	40	26	18	13	12	14	30	----	430	----
25	$\epsilon'/\epsilon_0$	5.87	5.85	5.79	5.61	5.39	5.09	5.0	5.0	5.0	5.0
	$\tan \delta$	43	48	108	200	270	280	230	250	440	800
25	$\epsilon'/\epsilon_0$	2.96	2.95	2.95	2.95	2.95	2.95	2.95	2.93*	2.90	2.85
	$\tan \delta$	5.8	5.2	4	3.5	5.4	10.4	20	59*	100	167
25	$\epsilon'/\epsilon_0$	9.32	9.27	9.2	9.0	8.8	8.4	8.0	7.9	7.8	7.6
	$\tan \delta$	47	31	60	150	250	270	310	310	600	1400
25	$\epsilon'/\epsilon_0$	8.6	8.6	8.6	8.5	8.5	8.5	8.5	----	8	----
	$\tan \delta$	52	32	19	12	11	13	16	----	360	----
25	$\epsilon'/\epsilon_0$	4.66	4.60	4.56	4.53	4.53	4.52	4.5	4.5	4.5	4.5
	$\tan \delta$	67	63	54	40	30	27	35	56	170	320
25	$\epsilon'/\epsilon_0$	3.36	3.30	3.26	3.23	3.20	3.19	3.18	3.16	3.11	3.09
	$\tan \delta$	62	67	65	58	37	28	29	36	100	174
25	$\epsilon'/\epsilon_0$	3.19	3.18	3.17	3.16	3.10	3.07	3.05	3.04	3.02	3.00
	$\tan \delta$	55	30	69	106	64	29	28	44	190	200

a. 100 pts. Thiokol (organic polysulfide), 10 pts. zinc oxide, 60 pts. semi-reinforcing carbon black, 1 pt. stearic acid, 0.5 pt. diphenylguanidine, 0.35 pt. Altax (Thiokol). b. 100 pts. polysulfide copolymer of bis (2-chloroethyl) formal and ethylene dichloride, 60 pts. carbon blacks, compounding ingredients. (Thiokol). c. 100 pts. polysulfide polymer of bis (2-chloroethyl) formal, 60 pts. carbon blacks, compounding ingredients. (Thiokol). d. 50% siloxane elastomer, 50%  $\text{TiO}_2$  (Dow Corning). e. 3% siloxane elastomer, 35%  $\text{ZnO}$ , 30%  $\text{CaCO}_3$ . (Dow Corning). f. Dow Corning. g. 33% siloxane elastomer, 33%  $\text{ZnO}$ , 33%  $\text{TiO}_2$  (Dow Corning). h. 33% siloxane elastomer, 67%  $\text{TiO}_2$  (Dow Corning). i. 35% siloxane elastomer, 35%  $\text{SiO}_2$ , 30%  $\text{TiO}_2$  (Dow Corning). j. 45% siloxane elastomer, 55%  $\text{SiO}_2$  (Dow Corning). k. 70% siloxane elastomer, 30%  $\text{SiO}_2$  (Dow Corning).

\*Freq. =  $1 \times 10^9$ .

I. Solids, B. Organic 4. Elastomers (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

J. Silicone Rubbers (cont.)		T°C	1x10 <sup>2</sup>	1x10 <sup>3</sup>	1x10 <sup>4</sup>	1x10 <sup>5</sup>	1x10 <sup>6</sup>	1x10 <sup>7</sup>	1x10 <sup>8</sup>	3x10 <sup>8</sup>	3x10 <sup>9</sup>	1x10 <sup>10</sup>
Silastic X4342 <sup>a</sup>	25	ε'/ε <sub>0</sub>	3.22	3.18	3.16	3.16	3.14	3.12	3.11	3.08	3.08	3.00
		tan δ	51	64	60	48	29	20	23	35	83	110
Silastic 6167 <sup>b</sup>	25	ε'/ε <sub>0</sub>	10.1	10.1	10.0	10	10	10	10	10	10	10
		tan δ	41	26	17	13	9.5	10	27	55	450	1000
Silastic 6181 <sup>c</sup>	25	ε'/ε <sub>0</sub>	3.66	3.53	3.42	3.35	3.31	3.30	3.27	3.25	3.23	3.20
		tan δ	200	250	190	100	57	34	32	36	88	160
Silastic X-6734 <sup>d</sup>	25	ε'/ε <sub>0</sub>	3.21	3.12	3.12	3.12	3.10	3.08	3.08	3.08	3.01	3.00
		tan δ	28	19	31	53	37	23	29	44	144	213
Silastic 7181 <sup>c</sup>	25	ε'/ε <sub>0</sub>	3.72	3.55	3.45	3.37	3.33	3.31	3.31	3.28	3.20	3.15
		tan δ	210	250	190	97	53	29	24	29	75	170
SE-450 <sup>e</sup>	25	ε'/ε <sub>0</sub>	3.09	3.08	3.08	3.08	3.07	3.06	3.05	3.03*	2.97	2.88
		tan δ	16	7.2	5.3	7	11	17	30	74*	158	183
SE-460 <sup>e</sup>	25	ε'/ε <sub>0</sub>	3.14	3.12	3.11	3.10	3.10	3.09	3.07	3.05*	3.02	2.94
		tan δ	56	54	44	25	12	15	23	57*	98	180
SE-550 <sup>e</sup>	25	ε'/ε <sub>0</sub>	3.14	3.12	3.10	3.10	3.10	3.08	3.06	3.02*	3.00	2.94
		tan δ	13	7.8	6.5	7	9.5	16	31	84*	143	195
SE-972 <sup>e</sup>	25	ε'/ε <sub>0</sub>	3.40	3.35	3.25	3.22	3.20	3.18	3.16	3.15*	3.13	3.08
		tan δ	64	67	58	46	30	27	32	65*	97	146
Natural Resins												
Amber <sup>f</sup>	25	ε'/ε <sub>0</sub>	2.7	2.7	2.7	2.7	2.65	2.65	-----	2.6	2.6	
		tan δ	12.5	18	31	43	56	68	-----	82	90	
	80	ε'/ε <sub>0</sub>	2.85	2.85	2.85	2.8	2.8	2.75	-----	2.65	2.60	
		tan δ	24	19	22	40	70	93	-----	110	115	
Stellac, natural XL <sup>g</sup>	28	ε'/ε <sub>0</sub>	3.86	3.81	3.75	3.66	3.47	3.26	3.10	-----	2.86	
		tan δ	65	74	128	225	310	350	300	-----	254	
	70	ε'/ε <sub>0</sub>	6.50	5.65	5.10	4.60	4.33	4.00	3.80	-----	3.45	
		tan δ	1050	860	650	460	400	540	700	-----	732	

a. 50% siloxane elastomer, 50% SiO<sub>2</sub> (Dow Corning). b. 33% siloxane elastomer, 67% TiO<sub>2</sub> (Dow Corning). c. 45% siloxane elastomer, 55% SiO<sub>2</sub> (Dow Corning). d. 70% siloxane elastomer, 30% SiO<sub>2</sub> (Dow Corning). e. General Electric. f. Fossil resin (Amber Mines). g. Contains ca. 3.5% wax (Zinsser).  
\*Freq. =  $1 \times 10^9$ .

I. Solids B. Organic (Cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

5. Natural Resins (cont.)												
Shellac, natural Zinfo <sup>a</sup>	T°C	ε'/ε <sub>0</sub> tan δ	1x10 <sup>2</sup>	1x10 <sup>3</sup>	1x10 <sup>4</sup>	1x10 <sup>5</sup>	1x10 <sup>6</sup>	1x10 <sup>7</sup>	1x10 <sup>8</sup>	3x10 <sup>9</sup>	1x10 <sup>10</sup>	2.5x10 <sup>10</sup>
			27	3.84 58	3.82 64	3.75 132	3.66 250	3.50 313	3.30 341	3.1 345	2.86 290	
Shellac, pure C garnet <sup>b</sup>	28	ε'/ε <sub>0</sub> tan δ	3.99 137	3.92 102	3.84 131	3.69 205	3.50 304	3.32 347	3.2 340	2.94 270		
			26	3.60 58	3.56 64	3.48 118	3.40 205	3.30 285	3.20 317	3.05 310	2.75 267	
Shellac, garnet dewaxed <sup>c</sup>	23	ε'/ε <sub>0</sub> tan δ	3.19 105	3.12 85	3.09 86	3.04 91	3.00 100	2.98 110	2.91 125	2.90 135	2.87 120	
			6. Asphalts and Cements									
Gilsonite <sup>e</sup>	26	ε'/ε <sub>0</sub> tan δ	2.68 58	2.66 35	2.63 25	2.61 19	2.58 16	2.57 13	2.56 11	----- -----	2.55 9.3	
			22	2.65 39	2.65 35	2.65 26	2.64 14	2.64 11	2.64 10	2.64 11	2.5 11	2.5 12
Cenco Sealstix <sup>f</sup>	23	ε'/ε <sub>0</sub> tan δ	3.90 452	3.75 335	3.55 275	3.37 240	3.23 240	3.13 272	----- -----	2.96 210		
			25	2.48 43.9	2.48 35.5	2.48 28.9	2.48 25.9	2.48 25.5	2.48 22.2	2.47 15	2.40 7.8	2.35 6.8
Plicene Cement <sup>h</sup>	24	ε'/ε <sub>0</sub> tan δ	2.60 157	2.58 68	2.57 45	2.55 30	2.54 20	2.53 15	2.52 12	2.48 15	2.45 19	2.44 21
			85	----- -----	5.0 7000	3.2 3500	2.63 560	2.50 180	2.46 130	----- -----	2.45 228	
Acravax C <sup>i</sup>	22	ε'/ε <sub>0</sub> tan δ	2.75 186	2.69 120	2.66 70	2.64 39	2.63 25	2.63 19	----- -----	2.62 16		
			70	3.29 450	3.14 420	2.97 340	2.88 210	2.82 110	2.79 61	----- -----		
Apiezon Wax "W" <sup>j</sup>	22	ε'/ε <sub>0</sub> tan δ	2.75 186	2.69 120	2.66 70	2.64 39	2.63 25	2.63 19	----- -----	2.62 16		
			70	3.29 450	3.14 420	2.97 340	2.88 210	2.82 110	2.79 61	----- -----		

z. Contains ca. 3.5% wax (Zinsser). b. Natural, ca. 2% wax (Zinsser). c. Natural, wax-free (Zinsser). d. From zein and rosin (Filtered Rosin Products). e. 99.9% natural bitumen (U.S. Rubber). f. Asphaltic product (U.S. Rubber). g. De Khotinsky Cement (Central Scientific). h. Central Scientific. i. Cetylacetamide (Clyco). j. Shell Oil.



I. Solids B. Organic		(cont.) Values for tan $\delta$ are multiplied by $10^4$ ; frequency given in c/s.											
7. Waxes (cont.)	T°C	$\epsilon'/\epsilon_0$	$\frac{1 \times 10^2}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^3}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^4}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^5}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^6}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^7}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^9}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^{10}}{\epsilon'/\epsilon_0}$	$\frac{2.5 \times 10^{10}}{\epsilon'/\epsilon_0}$
Beeswax, white <sup>a</sup>	23	$\epsilon'/\epsilon_0$	2.65	2.63	2.56	2.48	2.43	2.41	2.39	---	2.35	2.35	
		tan $\delta$	140	118	266	190	84	68	60	---	50	48	
	55	$\epsilon'/\epsilon_0$	2.52	2.50	2.46	2.43	2.39	2.36	2.34	---	2.31		
		tan $\delta$	82	44	25	25	35	58	125	---	216		
Beeswax, yellow <sup>b</sup>	23	$\epsilon'/\epsilon_0$	2.73	2.66	2.59	2.53	2.49	2.45	2.42	---	2.39	2.36	
		tan $\delta$	240	140	240	150	92	84	90	---	75	62	
Cereso Wax AA <sup>c</sup>	24*	$\epsilon'/\epsilon_0$	2.35	2.35	2.35	2.34	2.33	2.32	---	---	2.29	2.27	
		tan $\delta$	5	6	7	8	8	7	---	---	4.6	5.0	
	46*	$\epsilon'/\epsilon_0$	2.35	2.35	2.35	2.34	2.33	2.32	---	---	2.28	2.27	
		tan $\delta$	< 5	< 3	3	5	8	10	---	---	6.2	6	
Cereso Wax, brown <sup>c</sup>	22	$\epsilon'/\epsilon_0$	---	2.28	2.28	2.28	2.28	2.28	2.27	---	2.25		
		tan $\delta$	---	5	10	13	11	7	2	---	2.8		
Ceresin, white <sup>d</sup>	25	$\epsilon'/\epsilon_0$	2.3	2.3	2.3	2.3	2.3	2.3	2.3	---	2.25	2.24	
		tan $\delta$	8	6	5	5	4	4	4	---	4.6	6.5	
Ceresin, yellow <sup>e</sup>	20	$\epsilon'/\epsilon_0$	---	2.25	2.25	2.25	2.25	2.25	2.25	---	2.25	2.25	
		tan $\delta$	---	4	5	7	7	5	4	---	4.2	4	
Estavax <sup>f</sup>	25	$\epsilon'/\epsilon_0$	2.30	2.30	2.30	2.30	2.30	2.30	2.30	2.30	2.29	2.28	2.28
		tan $\delta$	7	< 2	2	4	5	4	2.5	2.3	2.9	3.7	4.6
	80	$\epsilon'/\epsilon_0$	2.18	2.18	2.18	2.18	2.18	2.18	2.18	2.18	2.17	2.16	
		tan $\delta$	11	7	3	< 2	< 2	< 4	5	6.4	7.9	8.5	
Halowax #1001 <sup>g</sup> cold-molded	26	$\epsilon'/\epsilon_0$	5.45	5.45	5.45	5.40	5.40	5.30	4.2	3.46	2.92	2.86	2.84
		tan $\delta$	18	17	7	8	45	450	2700	1620	583	296	200
hot-molded	25	$\epsilon'/\epsilon_0$	3.78	3.78	3.76	3.74	3.70	3.62	3.37	3.17	2.57		
		tan $\delta$	16	8	6	8.6	32	400	1200	1210	496		

a. Bromund. b. Candy. c. Mainly petroleum aliphatic hydrocarbons (Socony-Vacuum). d. Vegetable and mineral waxes (Kuhne-Libby).  
e. Vegetable and mineral waxes (Mitchell-Rand). f. Long-chain, singly unsaturated (Lovell). g. Tri- and tetrachloronaphthalenes (Bakelite).

\*Similar data were obtained after incorporation of 0.5% phenyl mercuric stearate.

I. Solids B. Organic (Cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

7. Waxes (cont.)	T°C	$\epsilon'/\epsilon_0$	$\tan \delta$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
Halowax #11-314 <sup>a</sup>	23	$\epsilon'/\epsilon_0$	$\tan \delta$	3.11	3.04	3.01	2.99	2.98	2.96	2.93	2.92	2.89	2.87	
	45	$\epsilon'/\epsilon_0$	$\tan \delta$	3.11	3.04	3.01	2.99	2.98	2.96	2.93	---	---	2.87	
Kel-F Wax #150 <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	3.01	2.97	2.91	2.75	2.52	2.35	2.25	2.24	2.23	2.22	
	24	$\epsilon'/\epsilon_0$	$\tan \delta$	83	93	252	510	540	425	270	218	113	90	
Opalwax <sup>c</sup>	47	$\epsilon'/\epsilon_0$	$\tan \delta$	13.2	10.3	7.0	4.3	3.2	2.9	2.7	---	---	2.52	2.5
	20	$\epsilon'/\epsilon_0$	$\tan \delta$	14.2	11.4	8.2	5.4	3.7	3.0	2.7	---	---	160	160
Ozokerite <sup>d</sup>	24	$\epsilon'/\epsilon_0$	$\tan \delta$	450	1300	2600	3000	2100	860	430	---	---	236	
	20	$\epsilon'/\epsilon_0$	$\tan \delta$	2.26	2.26	2.26	2.26	2.26	2.26	2.26	---	---	2.47	
Paraffin Wax 132° ASTM <sup>e</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	6	6	8	10	9	7	6	---	---	2.26	
	81	$\epsilon'/\epsilon_0$	$\tan \delta$	2.25	2.25	2.25	2.25	2.25	2.25	2.25	---	---	2.24	2.2
Paraffin Wax 135° AMP <sup>f</sup>	24	$\epsilon'/\epsilon_0$	$\tan \delta$	2.02	2.02	2.02	2.02	2.02	2.02	---	---	---	2.1	< 3
	20	$\epsilon'/\epsilon_0$	$\tan \delta$	5	1.2	.5	< 2	< 2	< 3	---	---	---	2.00	
Parowax <sup>g</sup>	20	$\epsilon'/\epsilon_0$	$\tan \delta$	2.25	2.25	2.25	2.25	2.25	2.25	---	---	---	5.2	
Polinel <sup>h</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	12.5	5.5	< 3	< 2	< 2	< 4	---	---	---	2.22	
	25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.89	2.87	2.87	2.85	2.84	2.80	2.72	2.62*	2.59	2.58	
Sealing wax, Red Express <sup>i</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	67	44	36	43	82	166	240	180*	195	199	
Thermoplastic Composition 1766EX <sup>j</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	3.68	3.52	3.40	3.32	3.29	3.27	3.2	---	---	3.09	
	25	$\epsilon'/\epsilon_0$	$\tan \delta$	249	150	99	79	80	100	120	---	---	122	
Thermoplastic Composition 3738 <sup>j</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	3.77	3.72	3.68	3.63	3.60	3.58	3.56	---	---	3.58	
	25	$\epsilon'/\epsilon_0$	$\tan \delta$	122	106	87	60	44	32	28	---	---	20	
	25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.65	2.60	2.57	2.56	2.55	2.54	2.54	2.52*	2.52	2.49	
	25	$\epsilon'/\epsilon_0$	$\tan \delta$	112	91	67	41	25	16	15	13*	13	13	

a. 80% 1,4-, 10% 1,5-, 10% 1,2-dichloronaphthalenes (Bakelite). b. Polychlorotrifluoroethylene (Kellogg). c. Mainly 12-hydroxystearin (DuPont). d. Natural paraffin (Allison). e. Mainly C<sub>22</sub> to C<sub>29</sub> aliphatic, saturated hydrocarbons (Stand. Oil N.J.). f. Gulf. g. Paraffin wax (Socony Vacuum). h. Lovell. i. Dennison. j. Mitchell-Rand.

\*Freq. =  $1 \times 10^9$ .

I. Solids		B. Organic (cont.)		Values for tan $\delta$ are multiplied by $10^4$ ; frequency given in c/s.													
7. Waxes (cont.)		T <sup>o</sup> C		$\epsilon'/\epsilon_0$	$\tan \delta$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$	
Thermoplastic composition 25			25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.84	2.79	2.76	2.64	2.59	2.54	2.51	2.48	2.45	2.45		
3767A <sup>a</sup>					140	160	170	120	98	78	69	59	32	27			
Vistavar <sup>b</sup>			25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.34	2.34	2.34	2.34	2.34	2.32	2.30	2.27	2.26			
					2	3	9.2	12.1	13.3	13.6	13.3	9.0	5				
Wax 3760 <sup>c</sup>			25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.36	2.36	2.36	2.36	2.36	2.36	2.36	2.31*	2.31	2.31	2.31	
					21.7	8.8	7.1	5.6	4.3	2.7	2.6	3.6*	4.9	14.2			
Wax S-1167 <sup>d</sup>			25	$\epsilon'/\epsilon_0$	$\tan \delta$	19.9	10.2	5.9	4.1	3.3	3.1	2.9	2.6	2.6	2.6	2.6	
					7200	3900	2300	1700	1000	600	470	300	190	92			
Wax S-1184 <sup>d</sup>			25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.43	2.43	2.43	2.40	2.40	2.40	2.37	2.34*	2.30	2.21	2.21	
					29.4	21.5	21.5	16.4	11.3	9.3	13.8	20*	24	54			
Wax Compound F-590 <sup>e</sup>			26	$\epsilon'/\epsilon_0$	$\tan \delta$	2.37	2.34	2.32	2.32	2.32	2.32	2.32	2.32	2.32	2.32	2.32	2.32
					80	99	78	44	20	8	5	6.2	6.2	6.2	6.2	6.2	
Wax Compound #1340 <sup>e</sup>			26	$\epsilon'/\epsilon_0$	$\tan \delta$	2.30	2.30	2.30	2.30	2.30	2.30	2.30	2.30	2.25	2.25	2.25	2.25
					1	2	2	< 5	4	4	4	4	4.2	4.2	4.2	4.2	
8. Woods																	
Balsa			26	$\epsilon'/\epsilon_0$	$\tan \delta$	1.4	1.4	1.4	1.4	1.37	1.35	1.30	1.22	1.22	1.20	1.20	1.20
					50	40	43	77	120	135	135	135	100	83	83	83	83
Yellow Birch			25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.91	2.88	2.82	2.78	2.70	2.60	2.47	2.40	2.13	1.95	1.95	1.87
(field 1 to grain)					72	90	140	220	290	360	400	390	330	280	260	260	260
Fir, Douglas			25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.04	2.00	1.97	1.95	1.93	1.90	1.88	1.86	1.82	1.80	1.80	1.78
(field 1 to grain)					48	80	130	190	260	310	330	320	270	290	320	320	320
Fir, Douglas, plywood			25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.1	2.1	2.05	1.95	1.90	1.80	1.78	1.7	1.7	1.7	1.7	1.5
(field 1 to grain)					115	105	130	170	230	320	360	360	360	360	360	360	220
Fir, Douglas, stayak			25	$\epsilon'/\epsilon_0$	$\tan \delta$	7.3	7.05	6.9	6.65	6.3	5.6	4.6	4.0	3.5	3.3	3.2	3.2
(field 1 to grain)					82	130	200	320	500	750	800	850	700	550	460	460	460
Mahogany			25	$\epsilon'/\epsilon_0$	$\tan \delta$	2.42	2.40	2.36	2.30	2.25	2.17	2.07	2.01	1.88	1.7	1.6	1.6
(field 1 to grain)					86	120	150	195	250	310	320	300	250	210	200	200	200
Poplar, yellow			25	$\epsilon'/\epsilon_0$	$\tan \delta$	1.84	1.79	1.78	1.76	1.75	1.70	1.60	1.50	1.42	1.4	1.4	1.4
(field 1 to grain)					42	54	83	133	190	220	200	150	200	170	170	170	170

a. Mitchell-Rand. b. Polybutene (Cantol Wax). c. Mitchell-Rand. d. Glyco. e. Zophar Mills.  
\*Freq. =  $1 \times 10^9$ .

I. Solids B. Organic (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

9. Miscellaneous	T°C		$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
			$\epsilon'/\epsilon_0$	$\tan \delta$	$\epsilon'/\epsilon_0$	$\tan \delta$	$\epsilon'/\epsilon_0$	$\tan \delta$	$\epsilon'/\epsilon_0$	$\tan \delta$	$\epsilon'/\epsilon_0$	$\tan \delta$	
Paper, Royalgrey <sup>a</sup>	25		3.30	3.29	3.22	3.10	2.99	2.86	2.77	2.75	2.70	2.62	
	82		58	77	117	200	380	570	660	660	560	403	
			3.57	3.52	3.49	3.40	3.31	3.14	3.08	3.00	2.94	2.84	
Leather, sole, dried	25		170	74	61	85	230	440	630	720	800	827	
			4.1	3.9	3.6	3.4	3.2	3.1	3.1				
Leather, sole, ca. 1 1/2% moisture	25		450	350	300	280	280	300	380				
			38	14.0	9.3	6.9	5.6	4.9	4.5				
Soap, Ivory <sup>b</sup>	25		14000	7000	3700	2200	1400	1000	1000				
			----	----	----	----	----	----	----	----	2.96		
			----	----	----	----	----	----	----	----	1765		
Steak (bottom round)	25		----	----	24400	----	197	50	----	50	40	30	15
			----	----	405000	----	610000	260000	----	7800	3000	3700	4000
			----	----	----	----	----	----	----	----	----	----	----
Suet	25		----	750	210	----	14	4.5	2.6	2.5	2.5	2.5	2.4
			----	30000	25000	----	17000	9300	1500	1200	700	500	500

a. Rogers. b. Procter and Gamble.

## II. LIQUIDS

Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

A. Inorganic												
Water, conductivity <sup>a</sup>		$T^{\circ}\text{C}$	$\epsilon'/\epsilon_0$	$\tan \delta$	$\frac{1 \times 10^5}{\epsilon'}$	$\frac{1 \times 10^6}{\epsilon'}$	$\frac{1 \times 10^7}{\epsilon'}$	$\frac{1 \times 10^8}{\epsilon'}$	$\frac{3 \times 10^8}{\epsilon'}$	$\frac{3 \times 10^9}{\epsilon'}$	$\frac{1 \times 10^{10}}{\epsilon'}$	$\frac{2.5 \times 10^{10} **}{\epsilon'}$
1.5		5	$\epsilon'/\epsilon_0$	87.0	87.0	87	87	86.5	80.5	38	15	
			$\tan \delta$	1900	190	20	70	320	3100	10300	4250	
5		15	$\epsilon'/\epsilon_0$	---	85.5	---	---	85.2	80.2	41	17.5	
			$\tan \delta$	---	220	---	---	273	2750	9500	3950	
25		35	$\epsilon'/\epsilon_0$	---	81.7	---	---	81.0	78.8	49	25	
			$\tan \delta$	---	310	---	---	210	2050	7000	3300	
45		55	$\epsilon'/\epsilon_0$	78.2	78.2	78.2	78	77.5	76.7	55	34	
			$\tan \delta$	4000	400	46	50	160	1570	5400	2650	
65		75	$\epsilon'/\epsilon_0$	---	74.8	---	---	74.0	74.0	58	41	
			$\tan \delta$	---	485	---	---	125	1270	4400	2150	
85		95	$\epsilon'/\epsilon_0$	---	71.5	---	---	71.0	70.7	59	46	
			$\tan \delta$	---	590	---	---	105	1060	4000	2750	
			$\epsilon'/\epsilon_0$	---	68.2	---	---	68	67.5	60	49	
			$\tan \delta$	---	720	---	---	92	890	3600	2450	
			$\epsilon'/\epsilon_0$	---	64.8	---	---	64.5	64.0	59	50.5	
			$\tan \delta$	---	865	---	---	84	765	3200	1250	
			$\epsilon'/\epsilon_0$	---	61.5	---	---	61	60.5	57	51.5	
			$\tan \delta$	---	1030	---	---	77	660	2800	1050	
			$\epsilon'/\epsilon_0$	58	58	58	58	57	56.5	54		
			$\tan \delta$	12400	1240	125	30	73	547	2600		
			$\epsilon'/\epsilon_0$	---	55	---	---	52	52			
			$\tan \delta$	---	1430	---	---	70	470			

a. Research Laboratory of Physical Chemistry, M.I.T. b. NaCl, Mallinckrodt's Analytical Reagent.

\*.  $\epsilon'/\epsilon_0$  of conductivity water assumed for purpose of calculating  $\tan \delta$  from conductivity measurements.

\*\* Data of Collie, Hasted and Ritson, Proc. Phys. Soc. 60, 145 (1948).

## II. Liquids B. Organic

Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

1. Aliphatic	T°C	$\epsilon'/\epsilon_0$	$\tan \delta$	$\frac{1 \times 10^2}{\epsilon'}$	$\frac{1 \times 10^3}{\epsilon'}$	$\frac{1 \times 10^4}{\epsilon'}$	$\frac{1 \times 10^5}{\epsilon'}$	$\frac{1 \times 10^6}{\epsilon'}$	$\frac{1 \times 10^7}{\epsilon'}$	$\frac{1 \times 10^8}{\epsilon'}$	$\frac{3 \times 10^8}{\epsilon'}$	$\frac{3 \times 10^9}{\epsilon'}$	$\frac{1 \times 10^{10}}{\epsilon'}$
Heptane <sup>a</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	1.971	1.971	1.971	---	---	---	---	1.97	1.97	1.97
Methyl alcohol <sup>b</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	< 3	< 0.4	< 0.4	---	---	---	< 2.5	1	1	16
Ethyl alcohol <sup>c</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	31	31.0	31.0	30.9	23.9	8.9
n-Propyl alcohol <sup>d</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	2000	260	380	800	6400	8100
n-Butyl alcohol <sup>d</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	24.5	24.1	23.7	22.3	6.5	1.7
Ethylene Glycol <sup>e</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	900	330	620	2700	2500	680
Glycerol <sup>e</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	20.1	20.1	19.0	16.0	3.7	2.3
Diethylene Glycol <sup>e</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	180	170	2000	4200	6700	900
Triethylene Glycol <sup>e</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	17.4	17.4	14.8	11.5	3.5	---
Polyethylene Glycol <sup>e</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	95	240	2700	5500	4700	---
Butyraldehyde <sup>f</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	41	41	41	39	12	7
Dibutyl sebacate <sup>f</sup>	26	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	3000	80	450	1600	10000	7800
Diethyl sebacate <sup>f</sup>	26	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	6.7	---	---	---	---	---
Carbon tetrachloride <sup>g</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	50	---	---	---	---	---
Tetrachloroethylene <sup>h</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	4.58	4.56	---	4.55	3.80	---
Hexachlorobutadiene <sup>i</sup>	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	3	16	---	383	2120	---
				---	---	---	---	4.01	4.00	---	3.77	2.15	---
				---	---	---	---	7	55	---	1040	1290	---
				---	---	---	---	2.17	2.17	2.17	2.17	2.17	2.17
				---	---	---	---	< 0.4	< 2	< 2	< 1	4	16
				---	---	---	---	2.28	2.28	---	---	2.28	---
				---	---	---	---	2	2	---	---	10	---
				---	---	---	---	2.55	2.55	2.55	2.55	2.51	2.47
				---	---	---	---	< 1	2	16	55	240	130

a. Practical (Solvents Supply Laboratory, M.I.T.). b. Absolute, analytical grade (Mallinckrodt). c. Absolute (U.S. Industrial Chemicals). d. Eastman Kodak. Dried and refractionated, Lab. Ins. Res. e. Eastman Kodak. f. Resinous Products. g. Purified, Lab. Ins. Res. h. Eastman Kodak, fractionated Lab. Ins. Res. i. Hooker, fractionated Lab. Ins. Res.

Values for tan  $\delta$  are multiplied by  $10^4$ ; frequency given in c/s.

II. Liquids B. Organic (cont.)

1. Aliphatic (Cont.)	T°C										
		$\epsilon'/\epsilon_0$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$1 \times 10^9$
Dichloropentanes #40 <sup>a</sup>	25		---	334	17.1	8.65	---	7.76	---	7.57	---
		tan $\delta$	---	5200000	1060000	135000	---	2700	---	840	---
Dichloropentanes #14 <sup>a</sup>	25		---	---	8.24	8.06	8.05	8.05	---	---	---
		tan $\delta$	---	---	7500	720	85	16	---	---	---
Kel-F Oil, Grade #1 <sup>b</sup>	25		2.61	2.61	2.61	2.60	2.61	2.61	2.58	2.53	---
		tan $\delta$	22	2.3	.3	1.3	2.0	17	140	380	---
Kel-F Oil, Grade #3 <sup>b</sup>	25		2.73	2.73	2.73	2.73	2.73	2.73	---	2.48	---
		tan $\delta$	7.9	.8	<.3	1.3	7.3	65	---	930	---
Kel-F Oil, Grade #10 <sup>b</sup>	25		2.83	2.83	2.83	2.83	2.83	2.78	---	2.40	---
		tan $\delta$	2.1	.45	1.1	6.1	68	393	---	820	---
Kel-F Grease #40 <sup>b</sup>	25		2.88	2.88	2.88	2.86	2.78	2.57	---	2.25	---
		tan $\delta$	5.4	3.8	18	111	430	570	---	350	---
Perfluorohexyl ether (experimental) <sup>c</sup>	25		1.871	1.871	1.871	---	1.87	1.87	---	1.86	---
		tan $\delta$	0.8	0.3	<.4	---	.3	3.5	---	55	---
Heptacosafuorotributyl amine (exp.) <sup>c</sup>	25		1.853	1.853	1.853	1.853	1.85	1.85	1.85	1.85	---
		tan $\delta$	.15	<.1	<.1	<.1	<.1	1.2	11	25	---

2. Aromatic

HB-40 oil<sup>d</sup>

	25		2.59	2.59	2.59	2.59	2.59	2.57	2.54	2.48	---
		tan $\delta$	1.3	<.4	<.4	<.3	13	76	160	93	---
Pyranol 1467 <sup>e</sup>	25		4.42	4.40	4.40	4.40	4.40	4.40	4.08	3.19	---
		tan $\delta$	36	3	<.4	3.6	25	260	1300	1500	---
Aroclor 1221 <sup>f</sup>	25		---	---	---	---	4.55	4.53	4.35	3.85	---
		tan $\delta$	---	---	---	---	9	80	800	2000	---
Aroclor 1232 <sup>g</sup>	25		---	---	---	---	5.88	5.85	4.60	3.65	---
		tan $\delta$	---	---	---	---	22	220	2600	3240	---
Aroclor 1242 <sup>h</sup>	25		---	---	---	---	5.89	5.85	3.50	2.93	---
		tan $\delta$	---	---	---	---	70	700	3000	1850	---
Aroclor 1248 <sup>i</sup>	25		---	---	---	---	5.57	5.10	2.80	2.76	---
		tan $\delta$	---	---	---	---	260	1900	1000	410	---
Aroclor 1254 <sup>j</sup>	25		---	---	5.05	5.04	3.70	2.90	2.75	2.72	---
		tan $\delta$	---	---	42	415	2380	1130	170	78	---

a. Sharples. b. Polychlorotrifluoroethylene (Kellogg). c. Minn. Mining. d. Monsanto. e. Chlorinated benzenes and diphenyls (Gen. Elec.). f. Monochlorobiphenyl (Monsanto). g. Dichlorobiphenyl (Monsanto). h. Trichlorobiphenyl (Monsanto). i. Tetrachlorobiphenyl (Monsanto). j. Pentachlorobiphenyl (Monsanto).

## II. Liquids B. Organic (cont.)

## 2. Aromatic

Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

(cont.)	$T^\circ\text{C}$	$\epsilon'/\epsilon_0$	$\tan \delta$	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$3 \times 10^9$	$1 \times 10^{10}$
Pyranol 1476 <sup>a</sup>	26			5.04	5.04	5.04	4.91	3.85	2.81	---	2.74	2.70	2.70
		$\tan \delta$	6	6	6	54	480	2500	1100	---	130	42	38
Aroclor 1260 <sup>b</sup>	25	$\epsilon'/\epsilon_0$	4.33	4.26	4.26	3.46	2.89	2.83	2.79	---	2.73	---	2.72
		$\tan \delta$	86	593	1500	645	645	185	37	---	4.6	---	9.4
Aroclor 1262 <sup>c</sup>	25	$\epsilon'/\epsilon_0$	4.03	3.44	2.86	2.76	2.76	2.75	2.75	---	---	2.75	2.75
		$\tan \delta$	392	1400	683	186	186	46	15.7	---	---	6.0	4.9
Aroclor 5442 <sup>d</sup>	25	$\epsilon'/\epsilon_0$	---	---	---	---	---	---	---	---	---	2.78	2.78
		$\tan \delta$	---	---	---	---	---	---	---	---	---	7.2	7.2
Halowax oil 1000 <sup>e</sup>	25	$\epsilon'/\epsilon_0$	4.77	4.76	4.76	4.75	4.75	4.74	---	---	4.67	3.52	2.99
		$\tan \delta$	490	59	5	< 1	< 1	< 2	---	---	500	2500	1900
	80	$\epsilon'/\epsilon_0$	4.30	4.30	4.30	4.29	4.29	4.26	---	---	4.16	3.96	3.30
		$\tan \delta$	7800	930	80	15	15	11	---	---	170	1400	2800
Nitrobenzene <sup>f</sup>	25	$\epsilon'/\epsilon_0$	---	---	36	36	36	35.6	34.4	---	---	31.1	---
		$\tan \delta$	---	---	---	3900	350	80	90	---	---	1660	---
Styrene N-100 <sup>g</sup>	22	$\epsilon'/\epsilon_0$	2.40	2.40	2.40	2.40	2.40	2.40	2.40	---	---	2.40	2.36
		$\tan \delta$	38	5	< 1	< 3	< 3	< 3	< 3	---	---	20	58
Styrene N-100, purified <sup>h</sup>	25	$\epsilon'/\epsilon_0$	2.40	2.40	2.40	2.40	2.40	---	---	---	---	2.38	2.38
		$\tan \delta$	15	1.8	< 0.5	< 3	< 3	---	---	---	---	13	37
Styrene N-100, <sup>g</sup> sat. with water	27	$\epsilon'/\epsilon_0$	2.40	2.40	2.40	---	---	---	---	---	---	2.40	---
		$\tan \delta$	47	4.8	1.8	---	---	---	---	---	---	14	---
Styrene dimer <sup>g</sup>	25	$\epsilon'/\epsilon_0$	---	---	---	---	2.7	2.7	2.7	2.7	---	2.5	---
		$\tan \delta$	---	---	---	---	9	3	2	18	---	110	---
2,5-Dichlorostyrene <sup>i</sup>	24	$\epsilon'/\epsilon_0$	2.58	2.58	2.58	2.58	2.58	2.58	2.58	---	2.58	2.52	---
		$\tan \delta$	85	9	1	< 5	< 5	< 3	< 3	---	37	114	---
Pyranol 1478 <sup>j</sup>	26	$\epsilon'/\epsilon_0$	4.55	4.53	4.53	4.53	4.53	4.53	4.53	---	4.50	3.80	---
		$\tan \delta$	150	14	2	< 5	< 5	2	12	---	381	2310	---
$\beta$ -chloroethyl-2,5- dichlorobenzene <sup>k</sup>	24	$\epsilon'/\epsilon_0$	---	6.05	5.45	5.22	5.22	5.20	5.20	5.20	5.18	3.31	---
		$\tan \delta$	---	---	5000	25	25	5	30	430	1100	3240	---
Ethylpolychlorobenzene <sup>m</sup> (discontinued)	25	$\epsilon'/\epsilon_0$	4.12	4.12	4.12	4.12	4.12	4.12	4.12	4.10	3.84	2.70	2.55
		$\tan \delta$	13.6	1.3	1	< 2	< 2	6	55	550	1400	1260	660
	100	$\epsilon'/\epsilon_0$	3.62	3.62	3.62	3.62	3.62	3.62	3.62	---	3.46	3.12	2.59
		$\tan \delta$	380	40	3.7	< 1	< 1	1	5	---	220	1720	3800

a. Isomeric pentachlorodiphenyls (Gen. Elec.). b. Hexachlorodiphenyl (Monsanto). c. Heptachlorodiphenyl (Monsanto). d. Pentachloroterphenyls (Monsanto). e. 50% mono-, 40% di- and trichloronaphthalenes (Bakelite). f. Purified Lab. Ins. Res. g. Dow Chemical Co. h. Fractionated (Lab. Ins. Res.). i. Monsanto (fractionated Lab. Ins. Res.). j. Isomeric trichlorobenzenes (Gen. Elec.). k. Monsanto. m. DuPont.



II. Liquids, B. Organic (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

3. Petroleum Oils	T <sup>o</sup> C	$\epsilon'/\epsilon_0$	$\tan \delta$	$\frac{1 \times 10^2}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^3}{\tan \delta}$	$\frac{1 \times 10^4}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^5}{\tan \delta}$	$\frac{1 \times 10^6}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^7}{\tan \delta}$	$\frac{1 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^8}{\tan \delta}$	$\frac{3 \times 10^9}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^{10}}{\tan \delta}$
Aviation gasoline	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	---	---	---	---	---	---
100 octane													
Aviation gasoline	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	---	---	---	---	---	---
91 octane													
Jet fuel JP-1	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	---	---	---	---	---	---
Jet fuel JP-3	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	---	---	---	---	---	---
Kerosene	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	---	---	---	---	---	---
Vaseline	25	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	---	---	---	---	---	---
Cable Oil 5314 <sup>a</sup>	80	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	---	---	---	---	---	---
Cable Oil FL101270 <sup>b</sup>	26	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	---	---	---	---	---	---
Transil Oil 100 <sup>a</sup>	26	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	---	---	---	---	---	---
Bayol-D <sup>c</sup>	24	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	---	---	---	---	---	---
Bayol-F <sup>d</sup>	24	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	---	---	---	---	---	---
Marcol <sup>e</sup>	24	$\epsilon'/\epsilon_0$	$\tan \delta$	---	---	---	---	---	---	---	---	---	---

a. Aliphatic and aromatic hydrocarbons (Gen. Elec.). b. California Res. Corp. c. 77.6% paraffins, 22.4% naphthenes (Stanco).  
d. 74.5% paraffins, 25.5% naphthenes (Stanco). e. 72.4% paraffins, 27.6% naphthenes (Stanco).

II. Liquids, B. Organic (cont.) Values for  $\tan \delta$  are multiplied by  $10^4$ ; frequency given in c/s.

3. Petroleum Oils (cont.)		T°C	$1 \times 10^2$	$1 \times 10^3$	$1 \times 10^4$	$1 \times 10^5$	$1 \times 10^6$	$1 \times 10^7$	$1 \times 10^8$	$3 \times 10^8$	$1 \times 10^{10}$	$2.5 \times 10^{10}$
Bayol <sup>a</sup>		24	$\epsilon'/\epsilon_0$	2.14	2.14	---	---	---	---	2.14	2.14	---
			$\tan \delta$	2	< 1	---	---	---	---	9.3	18	---
Bayol-16 <sup>b</sup>		24	$\epsilon'/\epsilon_0$	2.15	2.15	2.15	2.15	2.15	---	2.15	2.15	---
			$\tan \delta$	7.7	1	< 1	< 2	< 3	---	9.9	13.5	---
Fractol A <sup>c</sup>		26	$\epsilon'/\epsilon_0$	2.17	2.17	2.17	---	2.17	---	2.17	2.16	2.12
			$\tan \delta$	< 1	< 1	< 2	---	< 3	---	7.2	11.3	19
Primol-D <sup>d</sup>		24	$\epsilon'/\epsilon_0$	2.17	2.17	2.17	2.17	2.17	---	2.17	2.16	---
			$\tan \delta$	< 1	< 1	< 2	< 2	< 3	---	7.7	10.6	---
Diala Oil 15 <sup>e</sup>		25	$\epsilon'/\epsilon_0$	2.16	2.16	2.16	2.16	2.16	2.16	2.16	2.16	2.12
			$\tan \delta$	< 0.8	< 0.8	< 0.4	< 5	< 3	10	16.3	18.6	20
4. Silicones												
DC500		-15	$\epsilon'/\epsilon_0$	2.20	2.20	2.20	2.20	2.20	---	2.20	---	---
			$\tan \delta$	< 5	< 3	< 3	< 3	< 2	---	18.6	---	---
0.65 cs. at 25°C <sup>f</sup>		22	$\epsilon'/\epsilon_0$	2.20	2.20	2.20	2.20	2.20	---	2.20	2.19	2.13
			$\tan \delta$	1	< 0.4	< 0.4	< 3	< 2	---	1.4	30	60
DC500		23	$\epsilon'/\epsilon_0$	2.66	2.66	2.66	2.66	2.66	---	---	2.65	2.48
			$\tan \delta$	12	1.5	< 0.4	< 3	3	---	---	68	410
10 cs. at 25°C <sup>f</sup>		22	$\epsilon'/\epsilon_0$	2.76	2.76	2.76	---	---	---	2.75	2.72	2.61
			$\tan \delta$	0.4	< 0.4	< 0.4	---	---	---	94	240	390
DC200		23	$\epsilon'/\epsilon_0$	2.76	2.76	2.76	---	---	---	---	---	---
			$\tan \delta$	0.8	0.4	< 0.4	---	---	---	2.76	2.70	2.55
100 cs. at 25°C <sup>f</sup>		22	$\epsilon'/\epsilon_0$	2.78	2.78	2.78	2.78	2.78	---	---	2.74	2.74
			$\tan \delta$	0.8	0.8	0.6	< 3	< 2	---	96	320	550
1000 cs. at 25°C <sup>f</sup>		-17	$\epsilon'/\epsilon_0$	2.90	2.90	2.90	2.90	2.90	---	2.87	---	---
			$\tan \delta$	< 5	< 3	< 3	< 3	2	---	130	---	---
7600 cs. at 130°C <sup>f</sup>		23	$\epsilon'/\epsilon_0$	2.75	2.75	2.75	2.75	2.75	---	2.74	2.69	2.69
			$\tan \delta$	0.5	0.2	< 0.4	< 5	2	---	11	103	225
		83	$\epsilon'/\epsilon_0$	2.56	2.56	2.56	2.56	2.56	---	---	2.55	---
			$\tan \delta$	< 5	< 3	< 3	< 3	2	---	---	60	---

a. 72.0% paraffins, 28.0% naphthenes (Stanco). b. 68.9% paraffins, 31.1% naphthenes (Stanco). c. 57.4% paraffins, 42.6% naphthenes (Stanco). d. 49.4% paraffins, 50.6% naphthenes (Stanco). e. Petroleum hydrocarbons, mainly naphthenes (Shell). f. Methyl or ethyl siloxane polymer (Dow Corning).

II. Liquids, B. Organic (cont.)		Values for $\tan \delta$ are multiplied by $10^4$ ; frequency given in c/s.										
4. Silicones (cont.)		T°C	$\frac{1 \times 10^2}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^3}{\tan \delta}$	$\frac{1 \times 10^4}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^5}{\tan \delta}$	$\frac{1 \times 10^6}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^7}{\tan \delta}$	$\frac{1 \times 10^8}{\epsilon'/\epsilon_0}$	$\frac{3 \times 10^8}{\tan \delta}$	$\frac{3 \times 10^9}{\epsilon'/\epsilon_0}$	$\frac{1 \times 10^{10}}{\tan \delta}$
DC550 <sup>a</sup>		25	2.91	2.90	2.90	2.90	2.90	2.88	---	2.88	2.77	2.60
			1630	170	18	3.7	3.8	12	---	130	210	220
DC710 <sup>a</sup>		25	2.98	2.98	2.98	2.98	2.98	2.97	---	2.93	2.79	2.60
			13	1.6	.7	3	10	50	---	200	140	170
Ignition Sealing Compound #4 <sup>b</sup>		25	2.75	2.75	2.75	2.75	2.75	2.75	2.74	2.72	2.65	2.49
			15	6	5	4	4	6	15	28	92	270
SF96-40 <sup>c</sup>		80	2.6	2.6	2.6	2.6	2.6	---	---	---	2.54	
			64	18	6	4	< 4	---	---	---	47	
SF96-100 <sup>c</sup>		25	2.71	2.71	2.71	2.71	2.71	2.71	---	2.71	2.70	2.67
			< .3	< .03	< .03	< .3	< 1	< 1	---	11	95	186
SF96-1000 <sup>c</sup>		25	2.73	2.73	2.73	2.73	2.73	2.73	---	2.73	2.71	2.69
			< .6	< .06	< .03	< 1	< 1	< 1	---	11	107	200
		25	2.73	2.73	2.73	2.73	2.73	2.73	---	2.73	2.71	2.695
			< .3	< .03	< .03	< .3	< 1	.8	---	13	106	203

a. Methyl and methyl phenyl polysiloxane (Dow Corning). b. Organosiloxane polymer (Dow Corning). c. Gen. Elec.

Supplementary High-Temperature Data on Plastics

	T°C		Frequency given in c/s.						
			10 <sup>2</sup>	10 <sup>3</sup>	10 <sup>4</sup>	4x10 <sup>4</sup>	10 <sup>5</sup>	10 <sup>6</sup>	3x10 <sup>9</sup>
Formica FF-41 (after 5 yrs. storage, various samples)	25	$\epsilon'/\epsilon_0$	6.27	6.19	6.12	6.08	5.97	---	3.87
		tan $\delta$	.018	.0085	.0081	.0090	.012	---	.0143
	100	$\epsilon'/\epsilon_0$	---	11.2	6.73	6.23	6.07	---	4.00
		tan $\delta$	---	.50	.18	.055	.040	---	.0144
Formica IE (after 5 yrs. storage)	25	$\epsilon'/\epsilon_0$	5.92	5.32	5.01	4.87	4.86	4.85	3.63
		tan $\delta$	.112	.057	.038	.036	.040	.042	.037
	100	$\epsilon'/\epsilon_0$	---	16.0	8.16	6.69	6.22	5.84	4.10
		tan $\delta$	---	.42	.29	.173	.151	.080	.067
Formica MF-66	200	$\epsilon'/\epsilon_0$	---	12.8	7.17	6.4	---	---	4.94
		tan $\delta$	---	.847	.245	.134	---	---	.059
Formica XI	100	$\epsilon'/\epsilon_0$	9.77	6.66	5.87	5.66	5.61	5.44	4.09
		tan $\delta$	.42	.195	.073	.046	.035	.029	.102
Micarta 259	100	$\epsilon'/\epsilon_0$	9.39	6.75	6.14	6.03	---	---	---
		tan $\delta$	.44	.16	.043	.022	---	---	5.2
Micarta 299	200	$\epsilon'/\epsilon_0$	12.8	6.7	5.0	4.8	4.75	4.6	4.4
		tan $\delta$	.59	.36	.158	.081	.046	.015	.016
Micarta 496 (after 5 yrs. storage)	25	$\epsilon'/\epsilon_0$	7.31	6.35	5.89	5.73	---	---	---
		tan $\delta$	.16	.074	.045	.041	---	---	---
	100	$\epsilon'/\epsilon_0$	---	15.5	8.53	7.42	7.26	6.31	---
		tan $\delta$	---	.68	.305	.178	.116	.064	---



Supplementary High-Humidity Data (cont.)

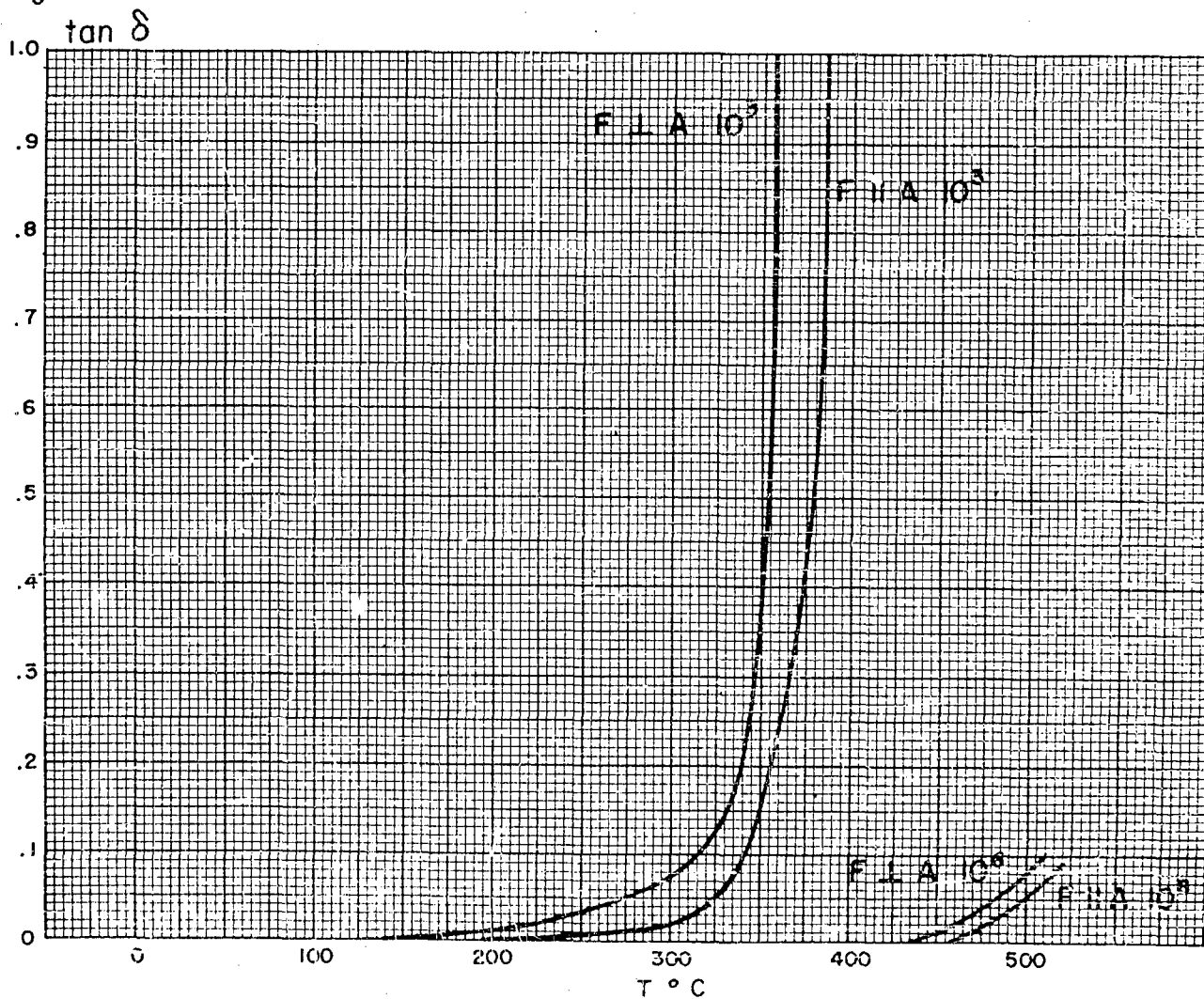
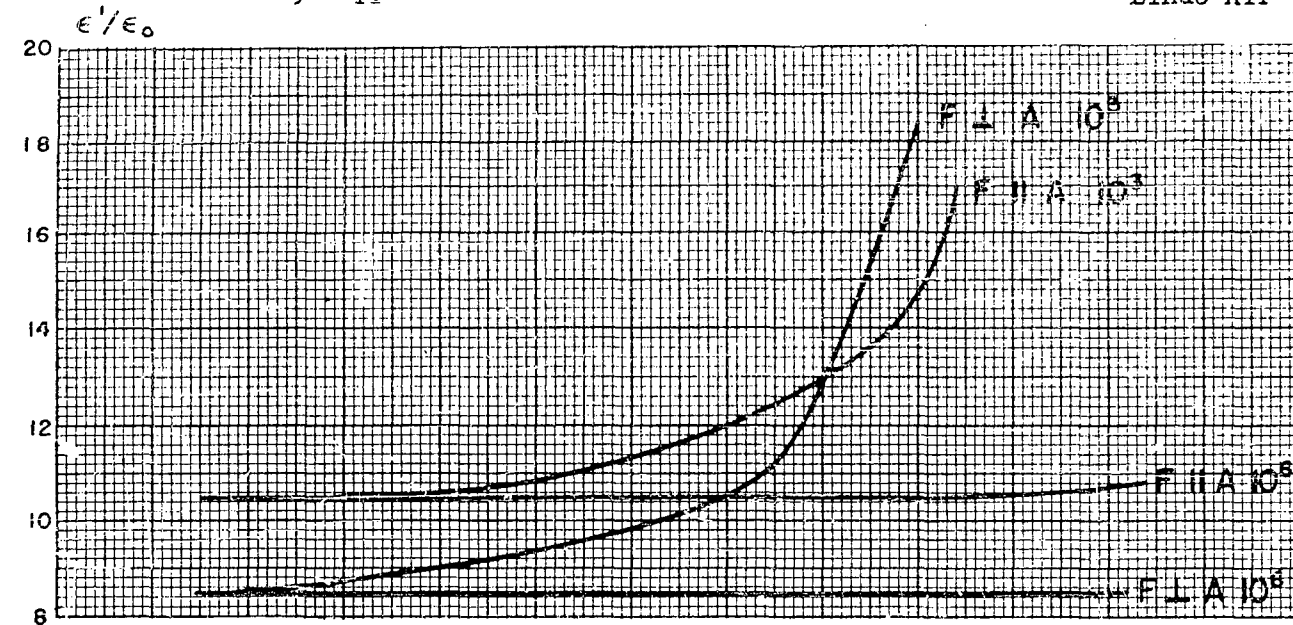
	T°C	$\epsilon'/\epsilon_0$ tan $\delta$	Frequency given in c/s.					
			10 <sup>2</sup>	10 <sup>3</sup>	10 <sup>4</sup>	10 <sup>5</sup>	10 <sup>6</sup>	3x10 <sup>9</sup>
CMC Melamine, dry	25		8.2	7.9	6.7	6.6	6.4	
after 6 or 8 mos., 90% rel. hum.	25	$\epsilon'/\epsilon_0$ tan $\delta$	.19	.069	.019	.010	.011	
		$\epsilon'/\epsilon_0$ tan $\delta$	42.5	16.8	10.4	7.55	6.57	
			.75	.54	.27	.10	.030	
Hysol 6030, dry and after 4 days in H <sub>2</sub> O, no change at 1x10 <sup>9</sup> .								
Lucite HM-119, dry and after 18 months at 90% relative humidity, 25°C, no change in the range 10 <sup>2</sup> to 10 <sup>6</sup> c/s.								
Lumarith 22361, dry	25	$\epsilon'/\epsilon_0$ tan $\delta$	----	----	----	----	----	2.74 .0196
after 20 days or more at 90% rel. hum.	25	$\epsilon'/\epsilon_0$ tan $\delta$	----	----	----	----	----	3.14 .047
Micarta 496, dry	25	$\epsilon'/\epsilon_0$ tan $\delta$	----	----	----	----	----	3.78 .059
after 24 hrs., 90% rel. hum.	25	$\epsilon'/\epsilon_0$ tan $\delta$	----	----	----	----	----	3.94 .071
Nylon, See page 23								
Poly-2,5-dichlorostyrene, dry	25	$\epsilon'/\epsilon_0$ tan $\delta$	----	----	----	----	----	2.59 .00026
after 20 days, 90% rel. hum.	25	$\epsilon'/\epsilon_0$ tan $\delta$	----	----	----	----	----	2.59 .00055
Polystyrene, See pages 36 and 37								
Polythene, dry	25	$\epsilon'/\epsilon_0$ tan $\delta$	----	----	----	----	----	2.26 .00067
after 10 days, 90% rel. hum.	25	$\epsilon'/\epsilon_0$ tan $\delta$	----	----	----	----	----	2.26 .00085
Teflon, dry and after 18 months at 90% relative humidity, 25°C, no change in the range 10 <sup>2</sup> to 10 <sup>6</sup> c/s.								
Vynilite VU-1900, dry and after 18 months at 90% relative humidity, 25°C, no change in the range 10 <sup>2</sup> to 10 <sup>6</sup> c/s.								

Data at Fixed Frequency as a Function of Temperature

Inorganic Crystals

Aluminum oxide, sapphire\*

Linde Air



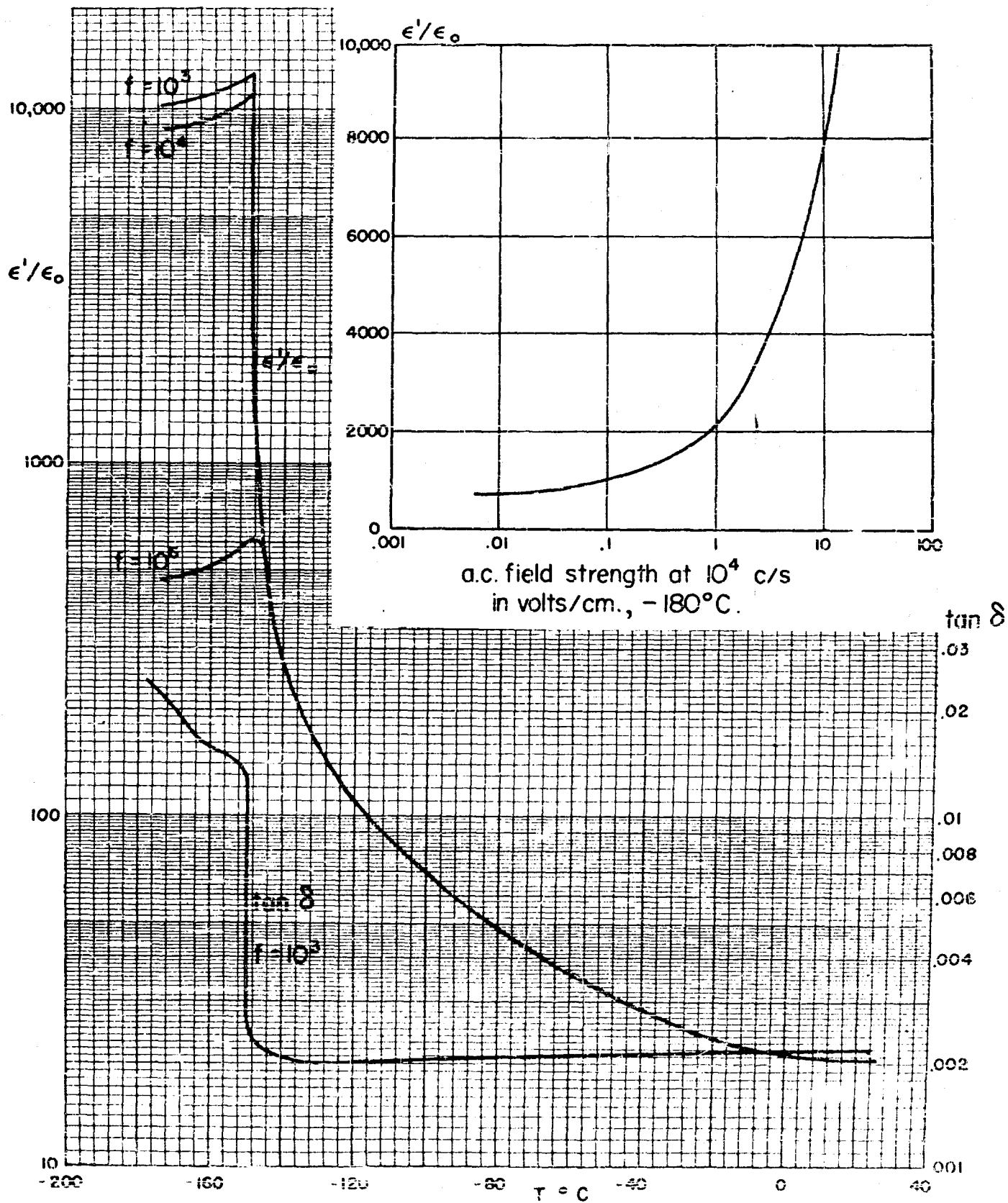
\*Field  $\perp$  to optic axis and field  $\parallel$  to optic axis.



Inorganic Crystals (cont.)

Potassium dihydrogen phosphate\*

Brush

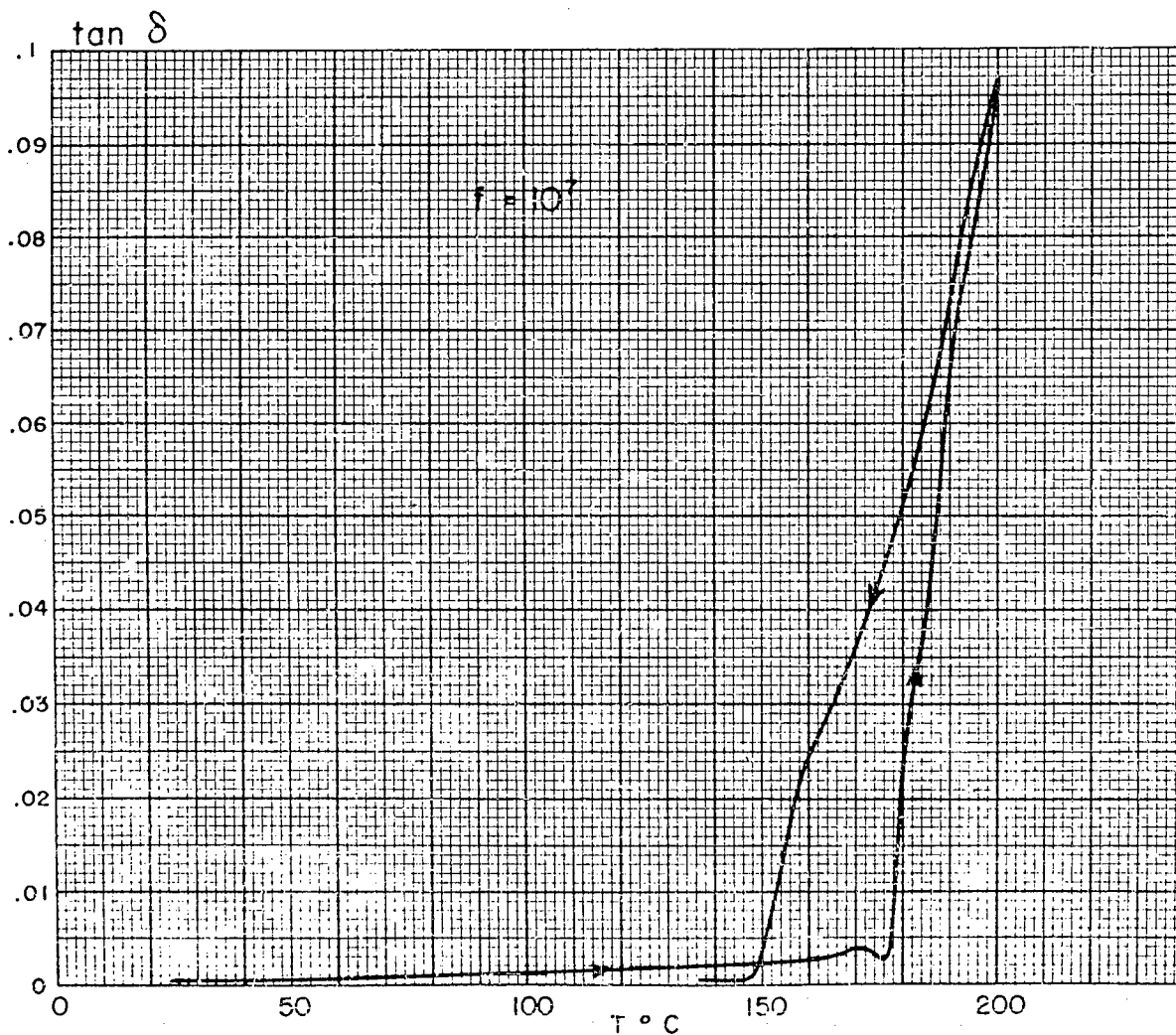
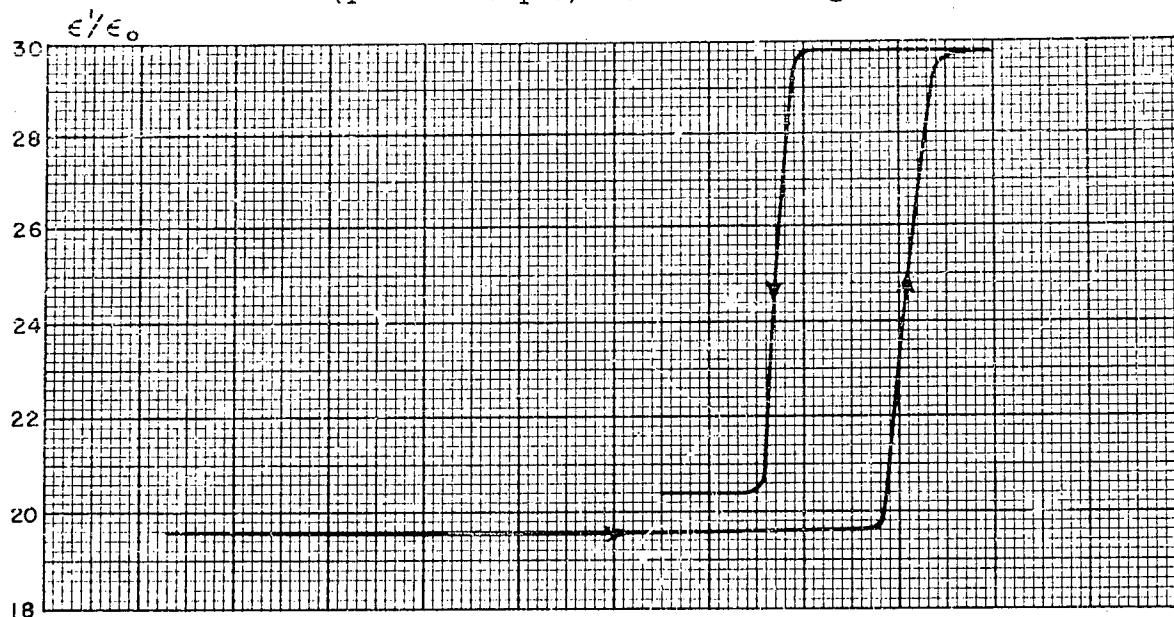


\*Field || to optic axis, 15 volts/cm.

Inorganic Crystals (cont.)

Thallium iodide (pressed sample)

Eng. Res. and Dev. Lab.



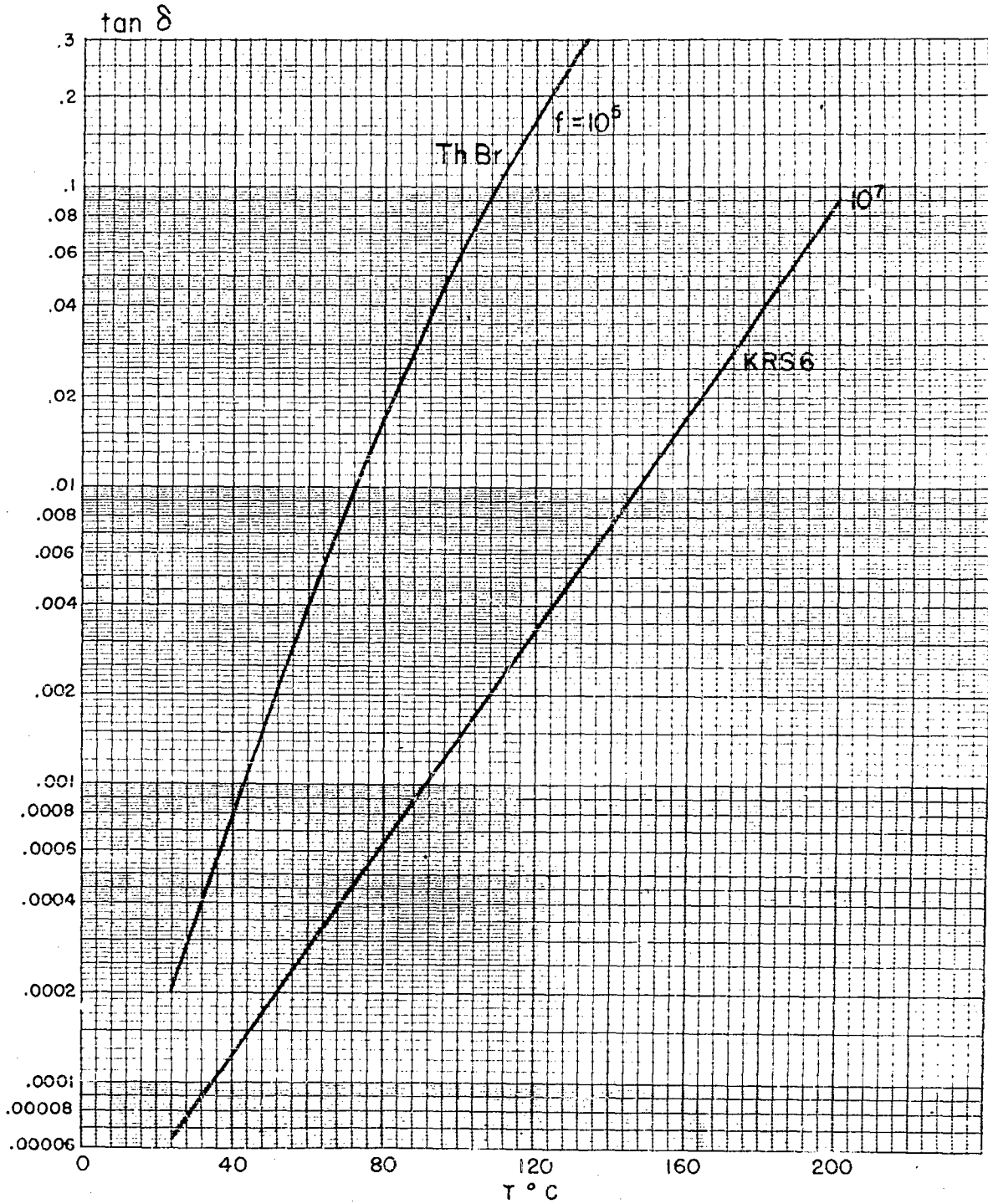
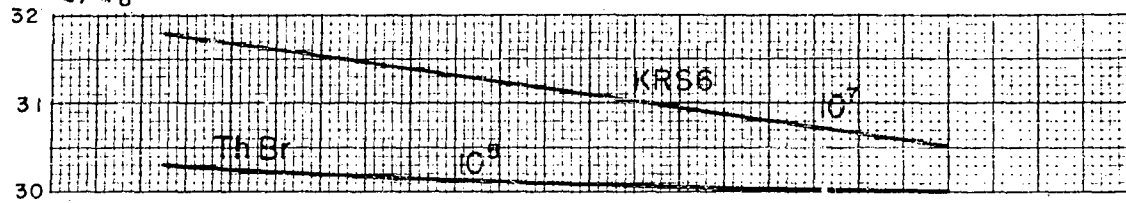
Inorganic Crystals (cont.)

KRS-6 (ThCl, 40%, ThBr, 60%)

Eng. Res. and Dev. Lab.

Thallium bromide

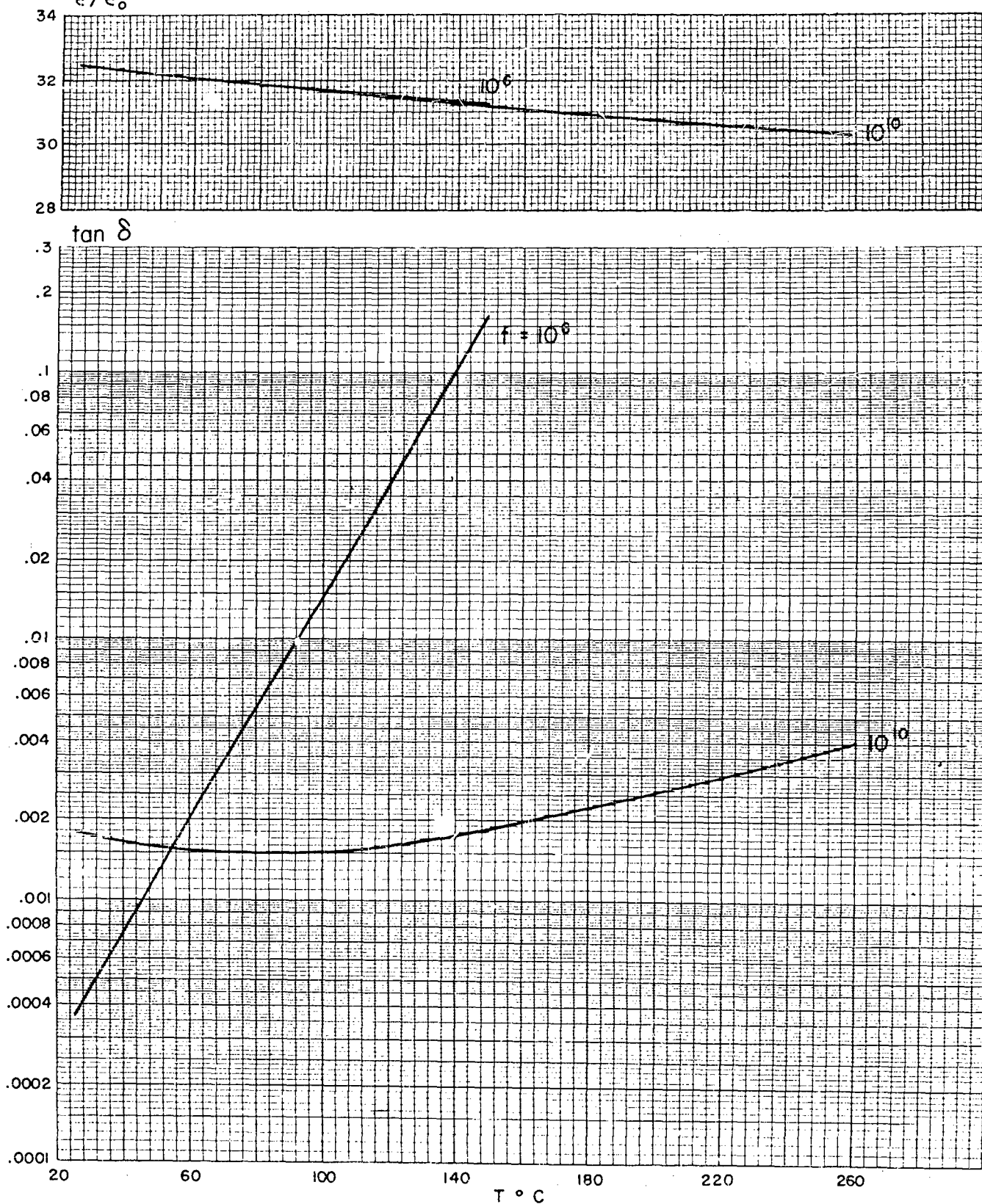
$\epsilon/\epsilon_0$



Inorganic Crystals (cont.)

KRS-5 (ThBr, 42%, ThI, 58%)  
 $\epsilon'/\epsilon_0$

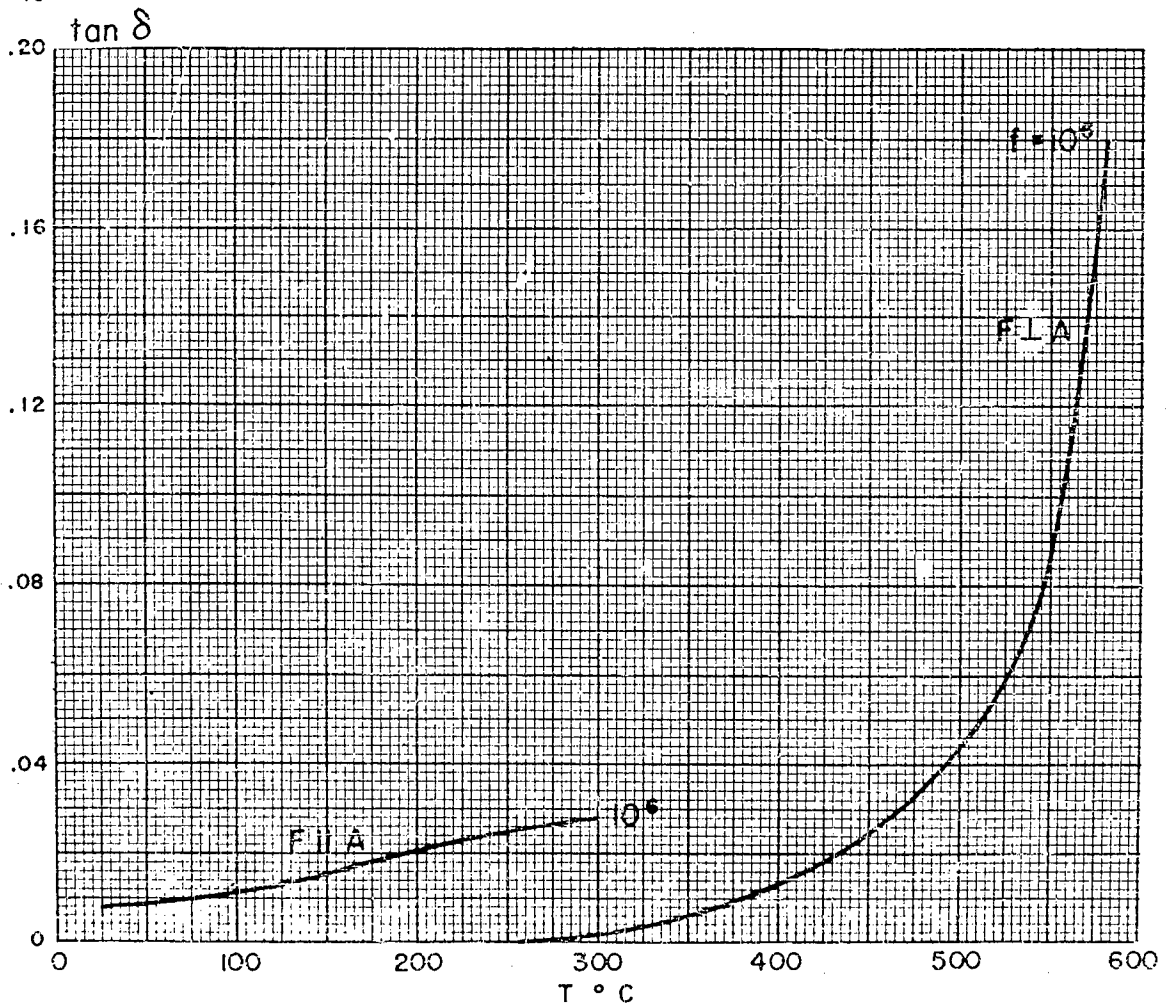
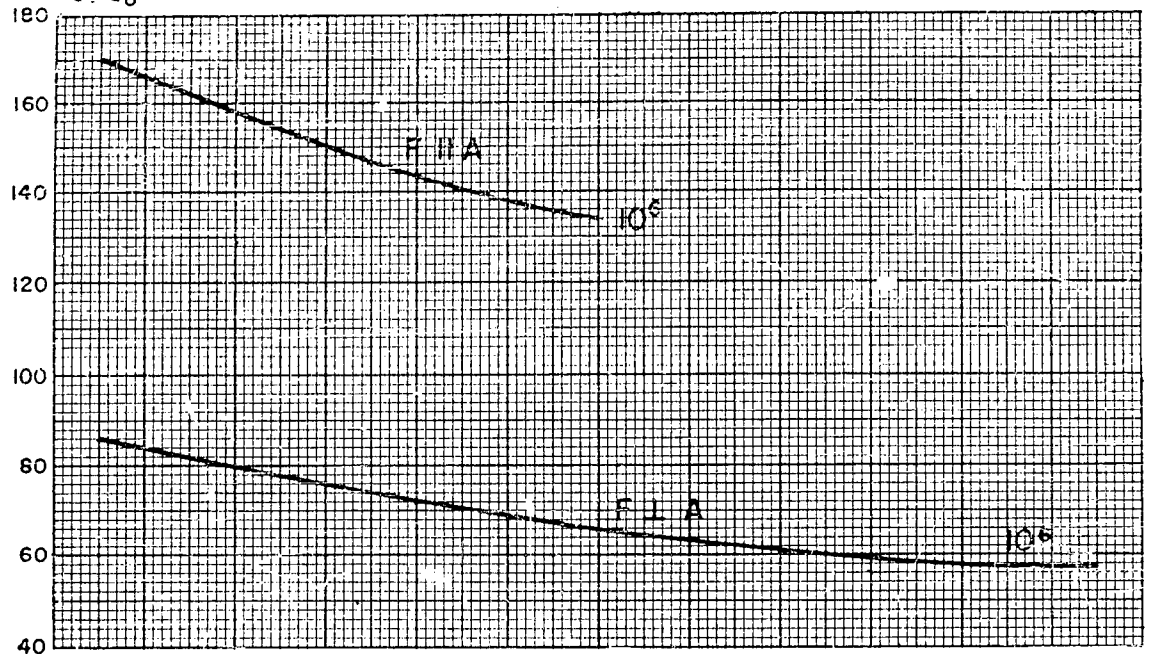
Eng. Res. and Dev. Lab.



Inorganic Crystals (cont.)

Titanium dioxide, rutile\*

Linde Air



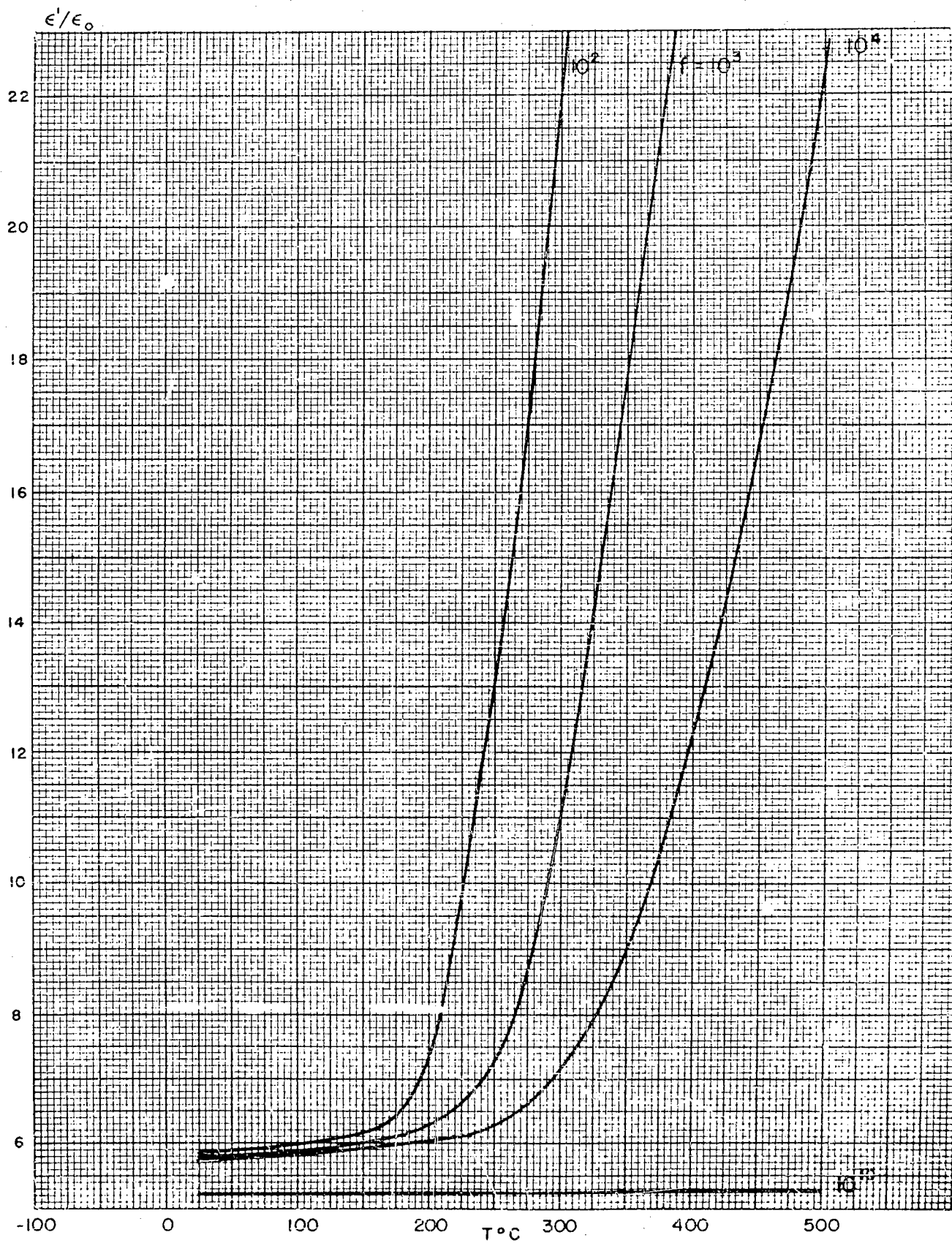
\*Field  $\perp$  to optic axis and field  $\parallel$  to optic axis.



Steatite Bodies

AlSiMag A-196

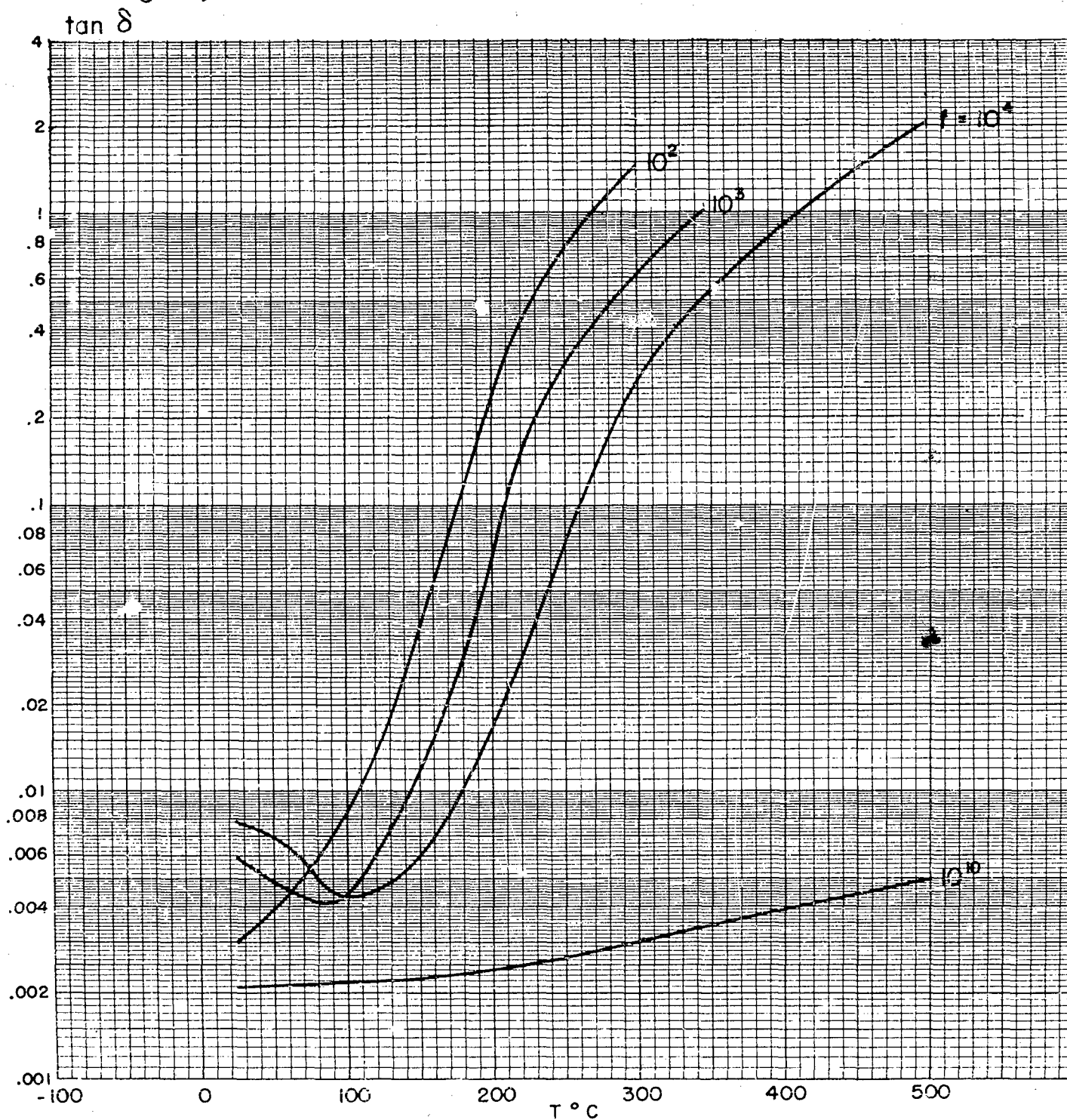
Amer. Lava



Steatite Bodies (cont.)

AlSiMag A-196

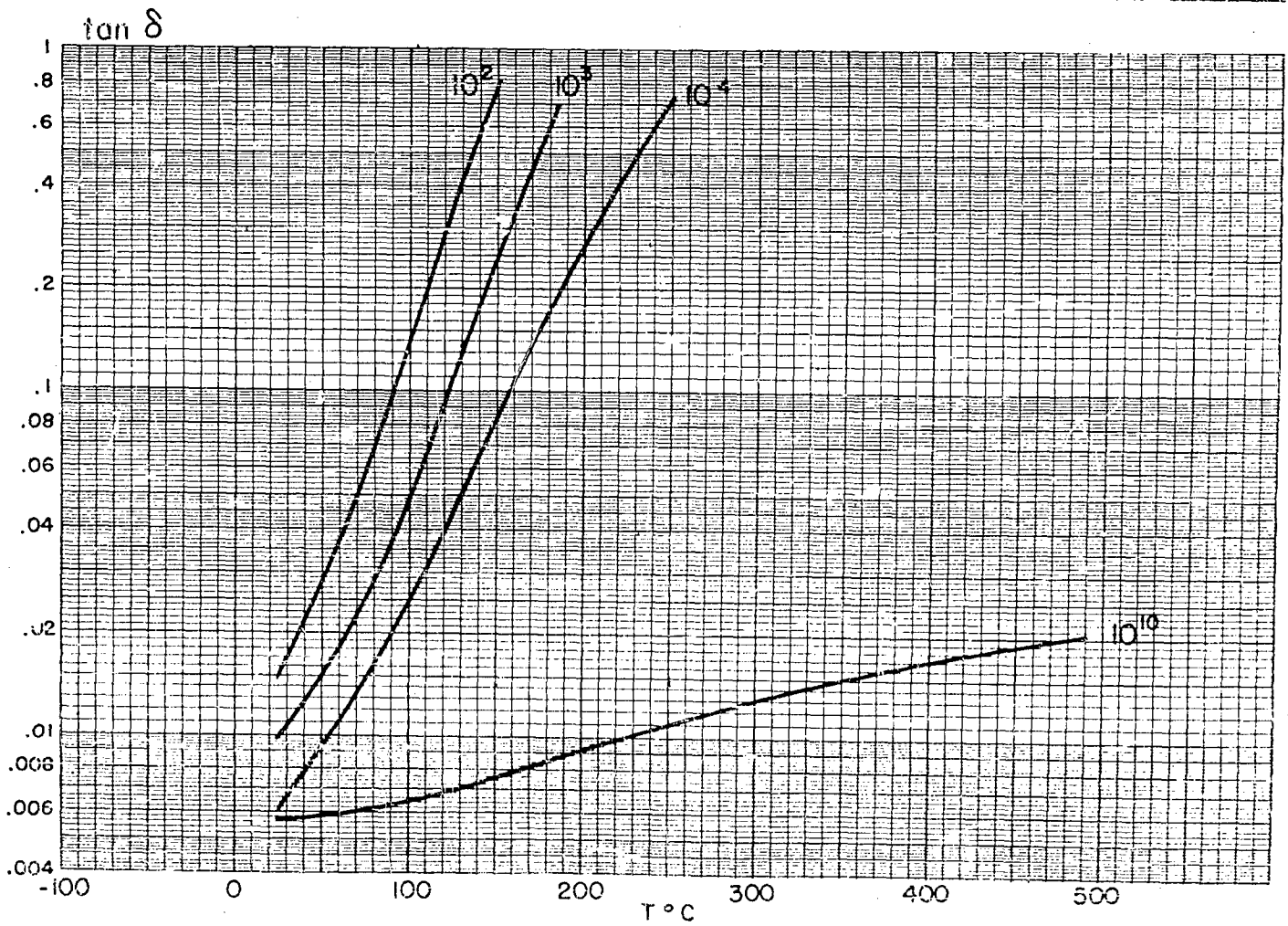
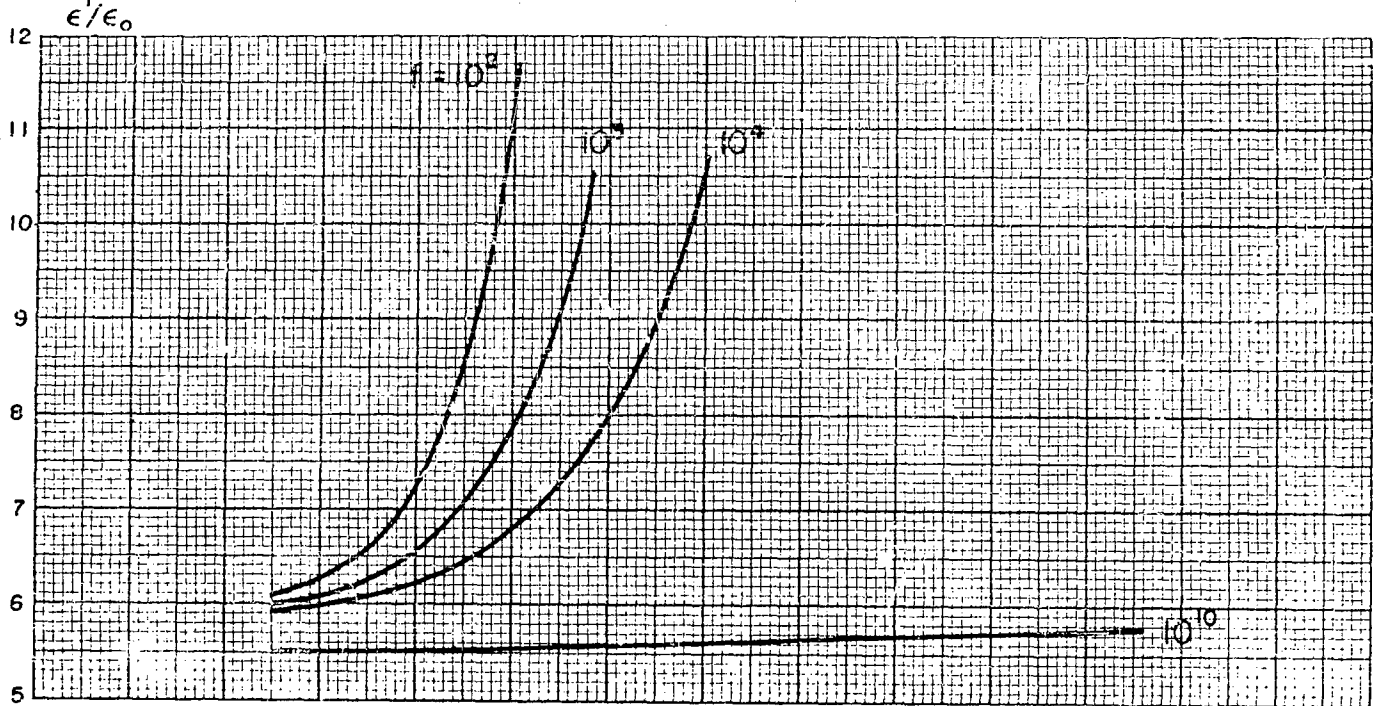
Amr. Lava



Steatite Bodies (cont.)

AlSiMag A-35

Amer. Lava

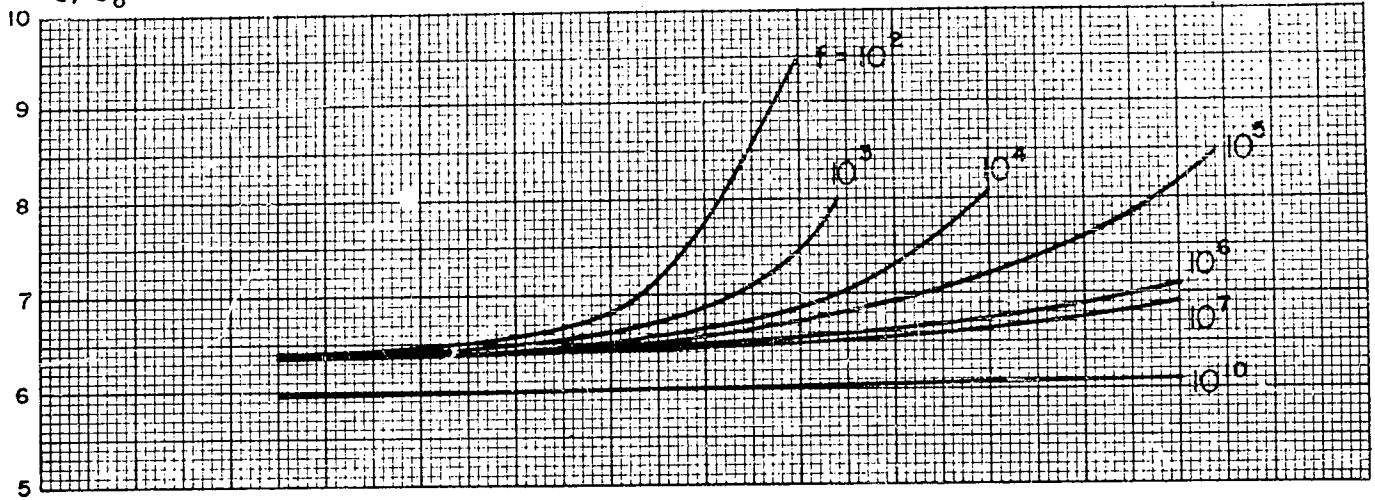




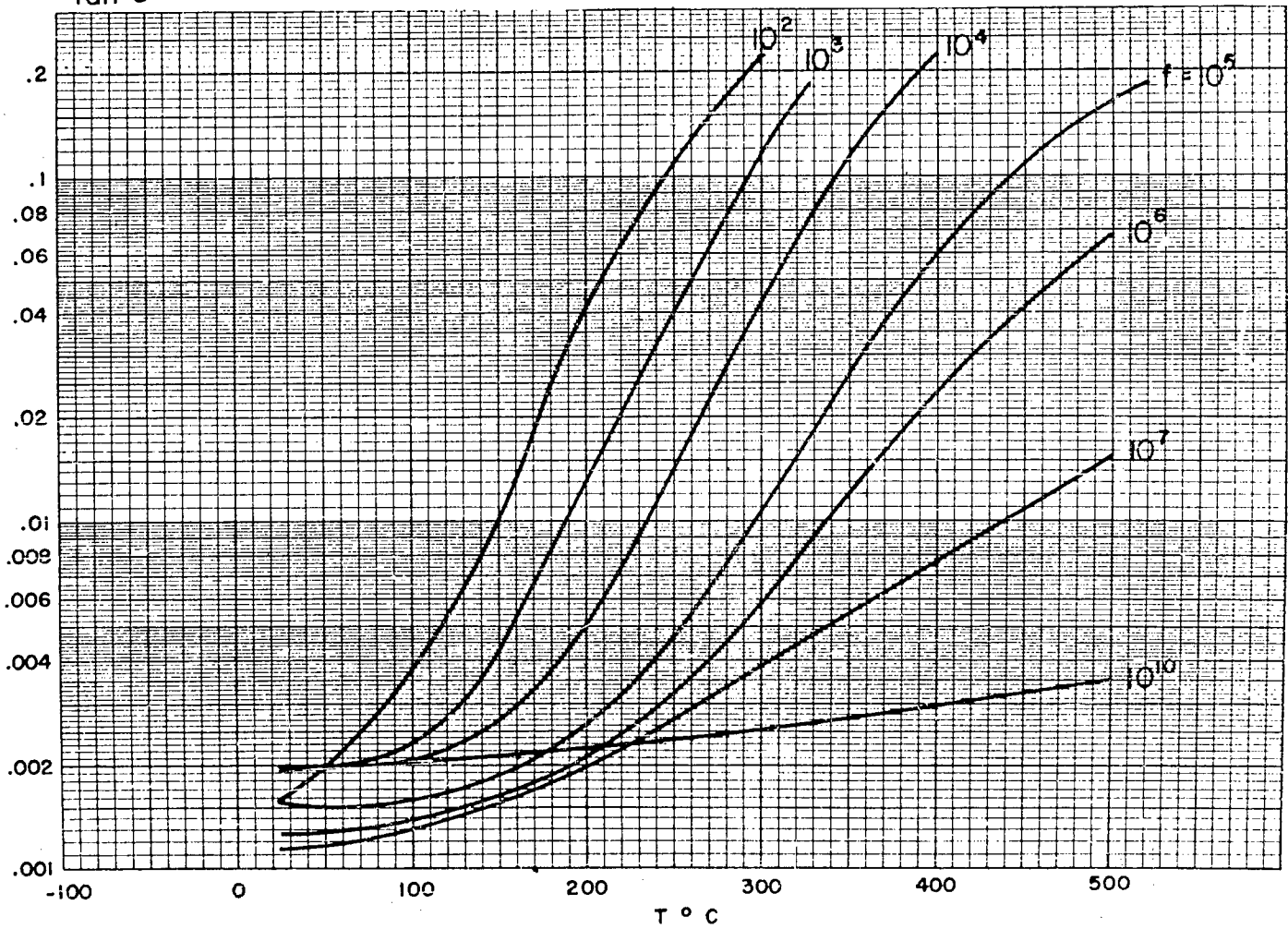
Steatite Bodies (cont.)

Amer. Lava

AlSiMag 228  
 $\epsilon'/\epsilon_0$



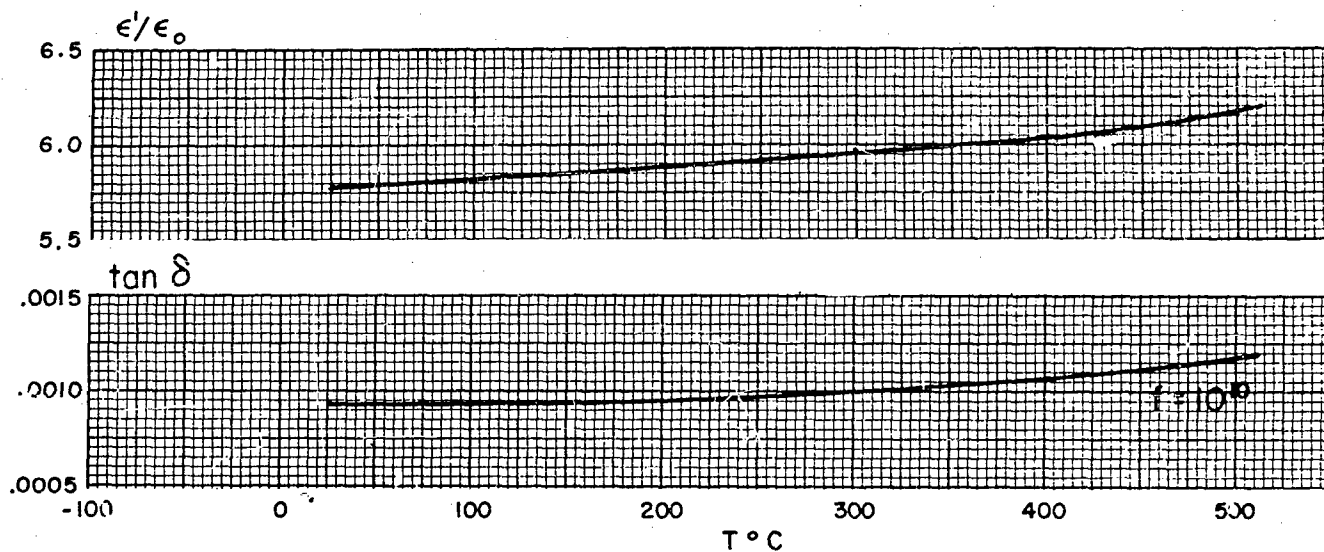
$\tan \delta$



Steatite Bodies (cont.)

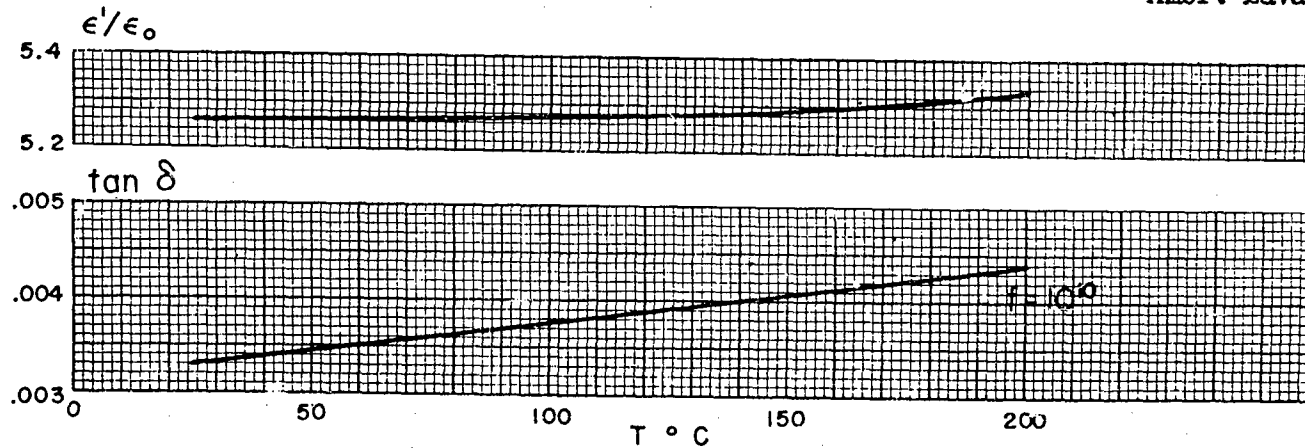
AlSiMag 243

Amer. Lava



AlSiMag 505

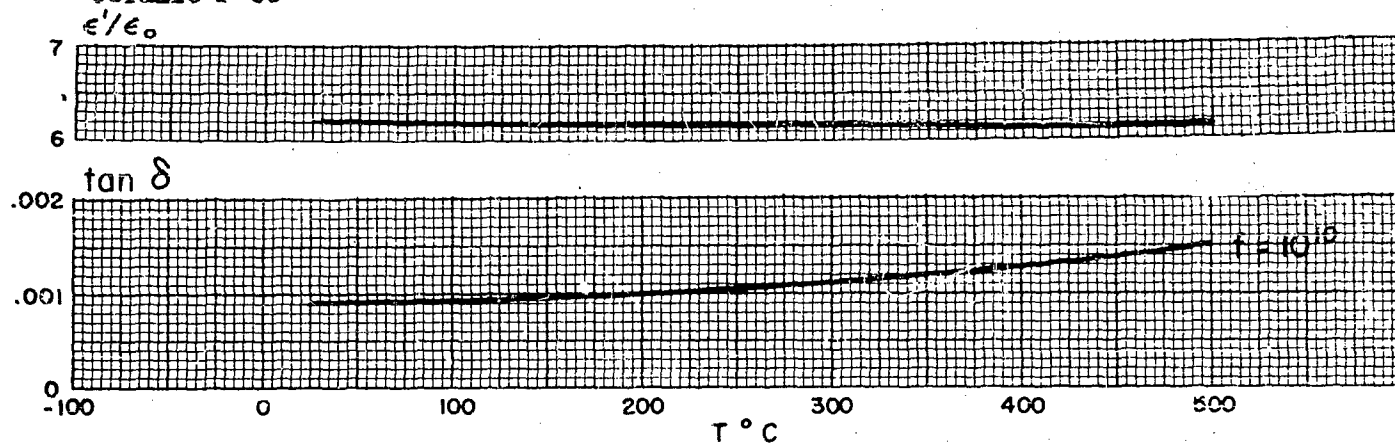
Amer. Lava



Steatite Bodies (cont.)

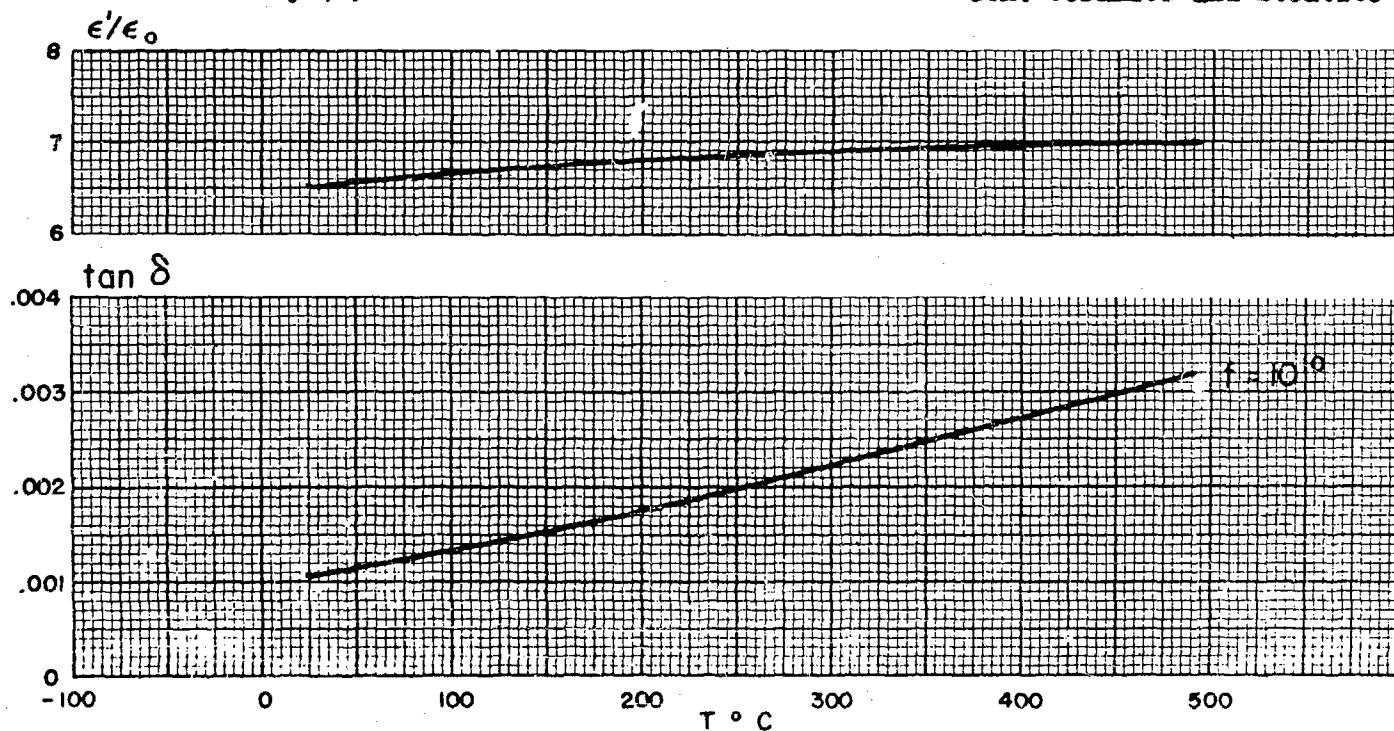
Ceramic F-66

Bell



Steatite Body 7292

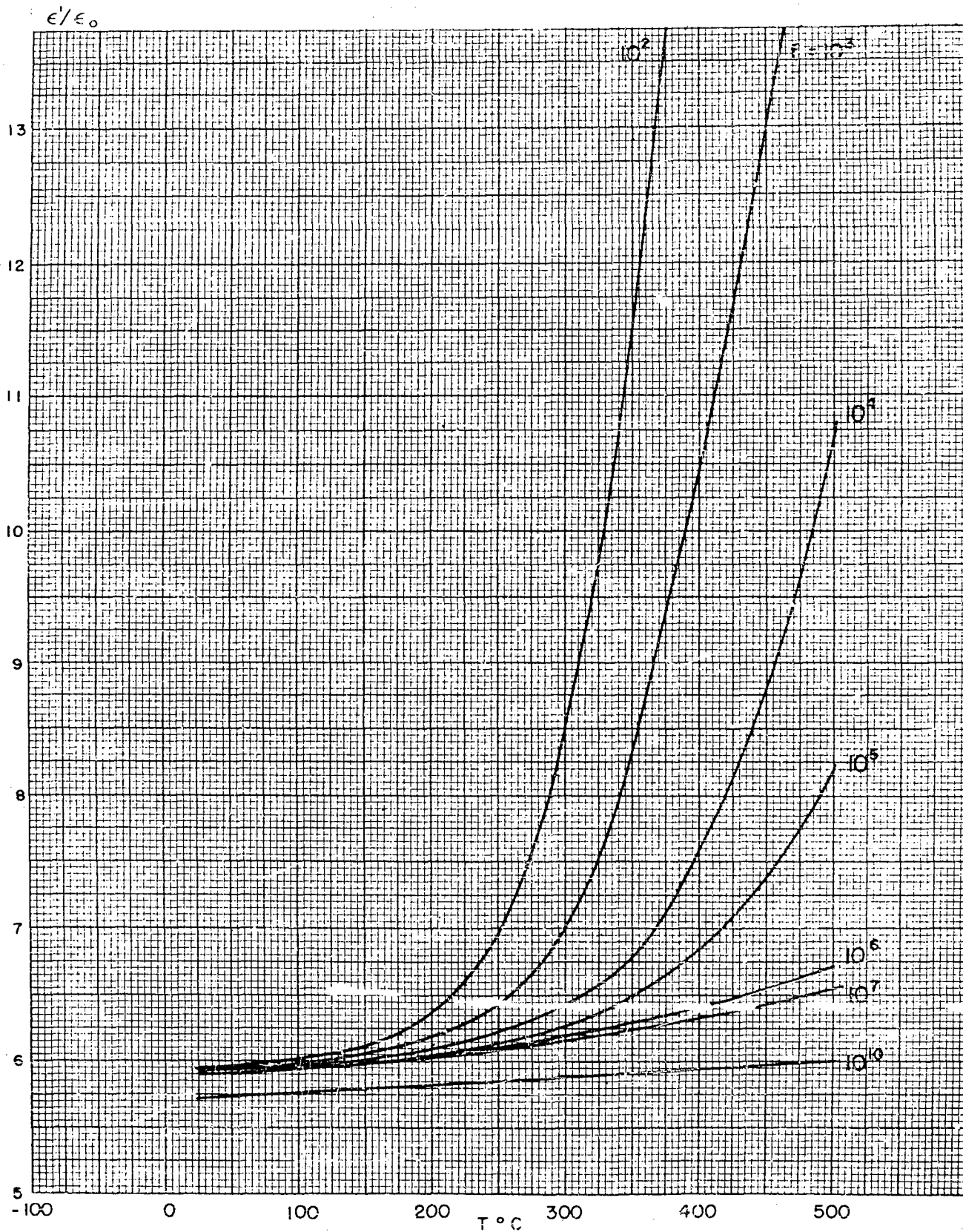
Gen. Ceramics and Steatite



Steatite Bodies (cont.)

Steatite Type 302

Centralab

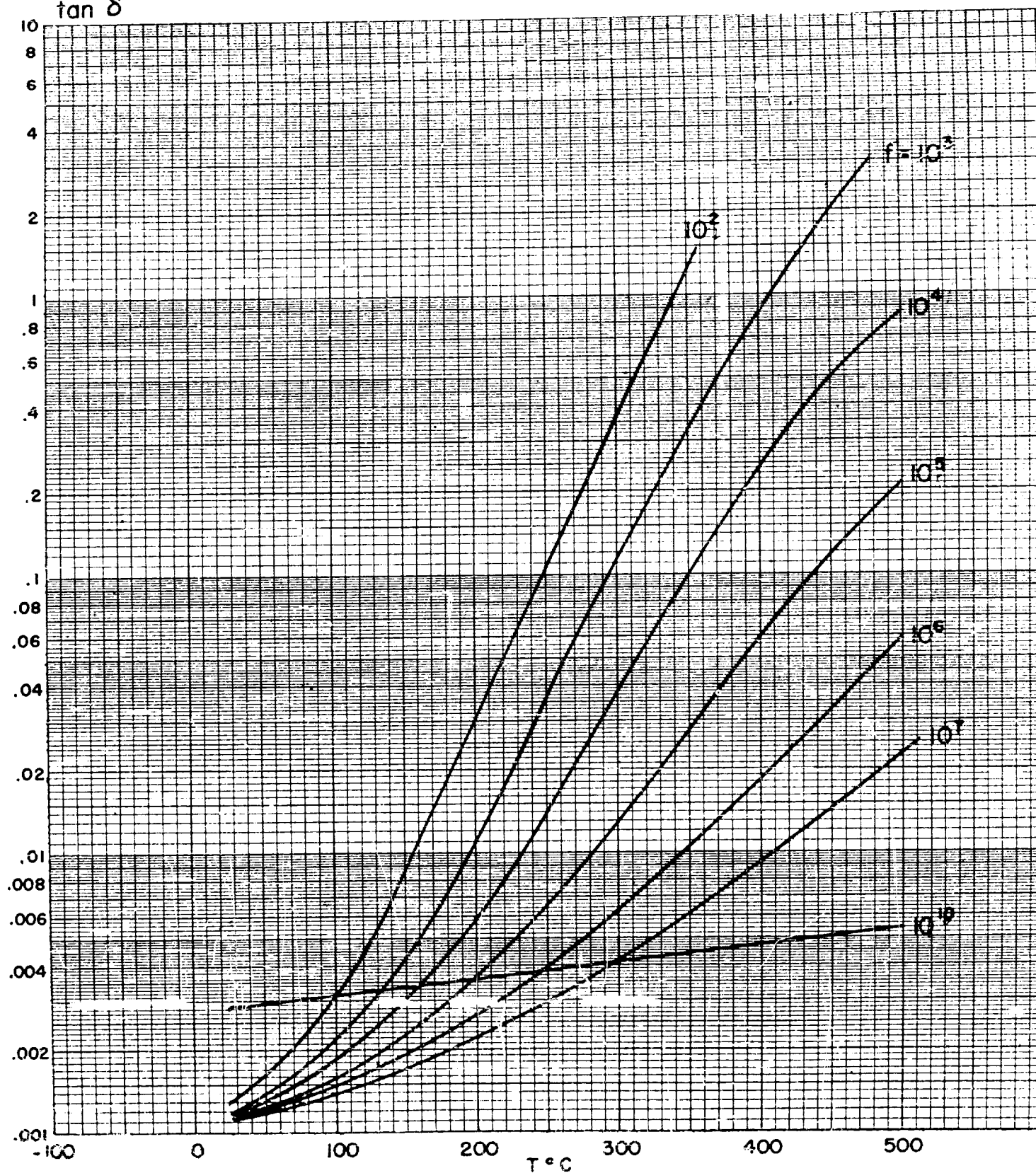


Steatite Bodies (cont.)

Centralab

Steatite Type 302

$\tan \delta$

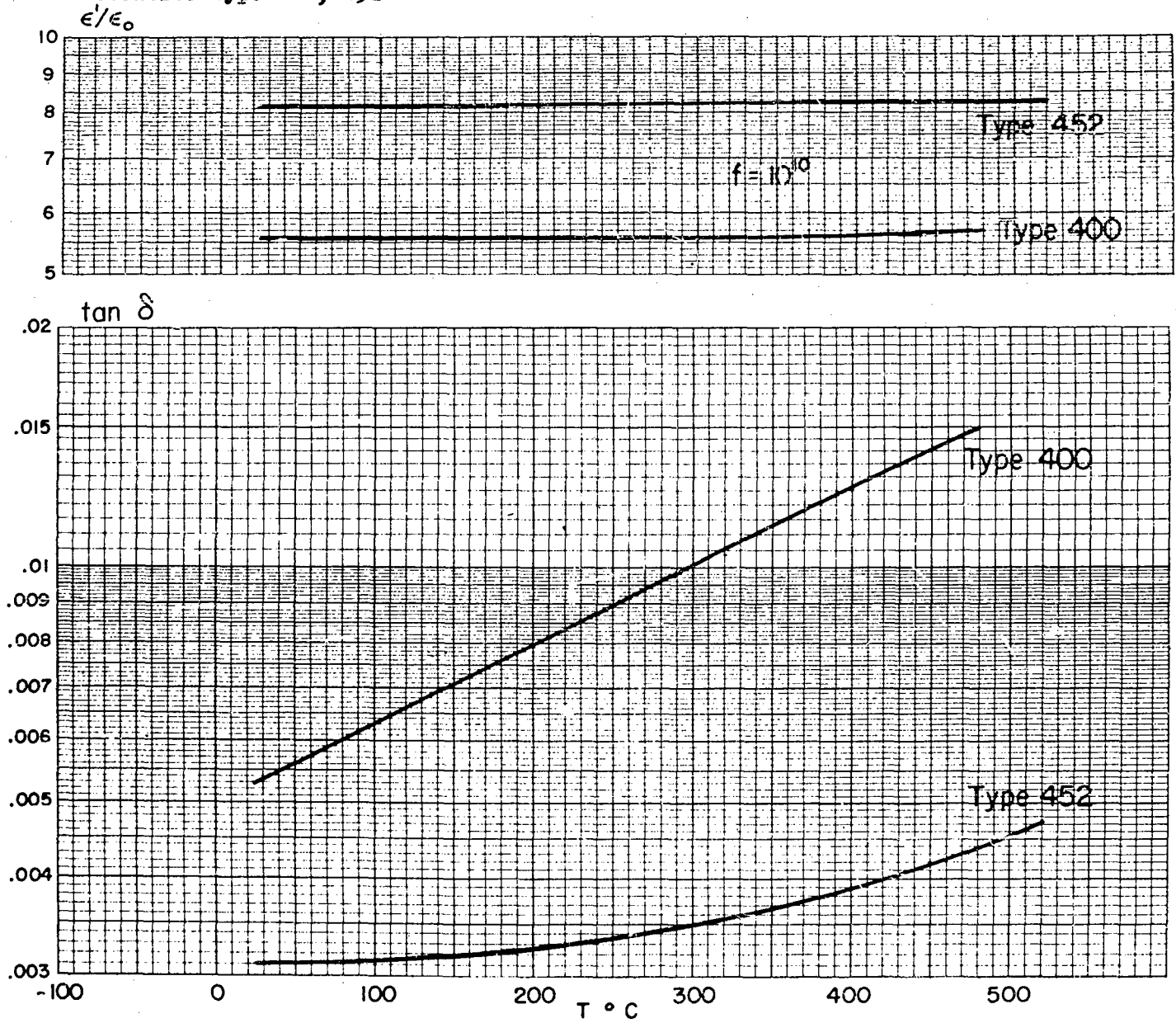




Steatite Bodies (cont.)

Steatite Type 400, 452

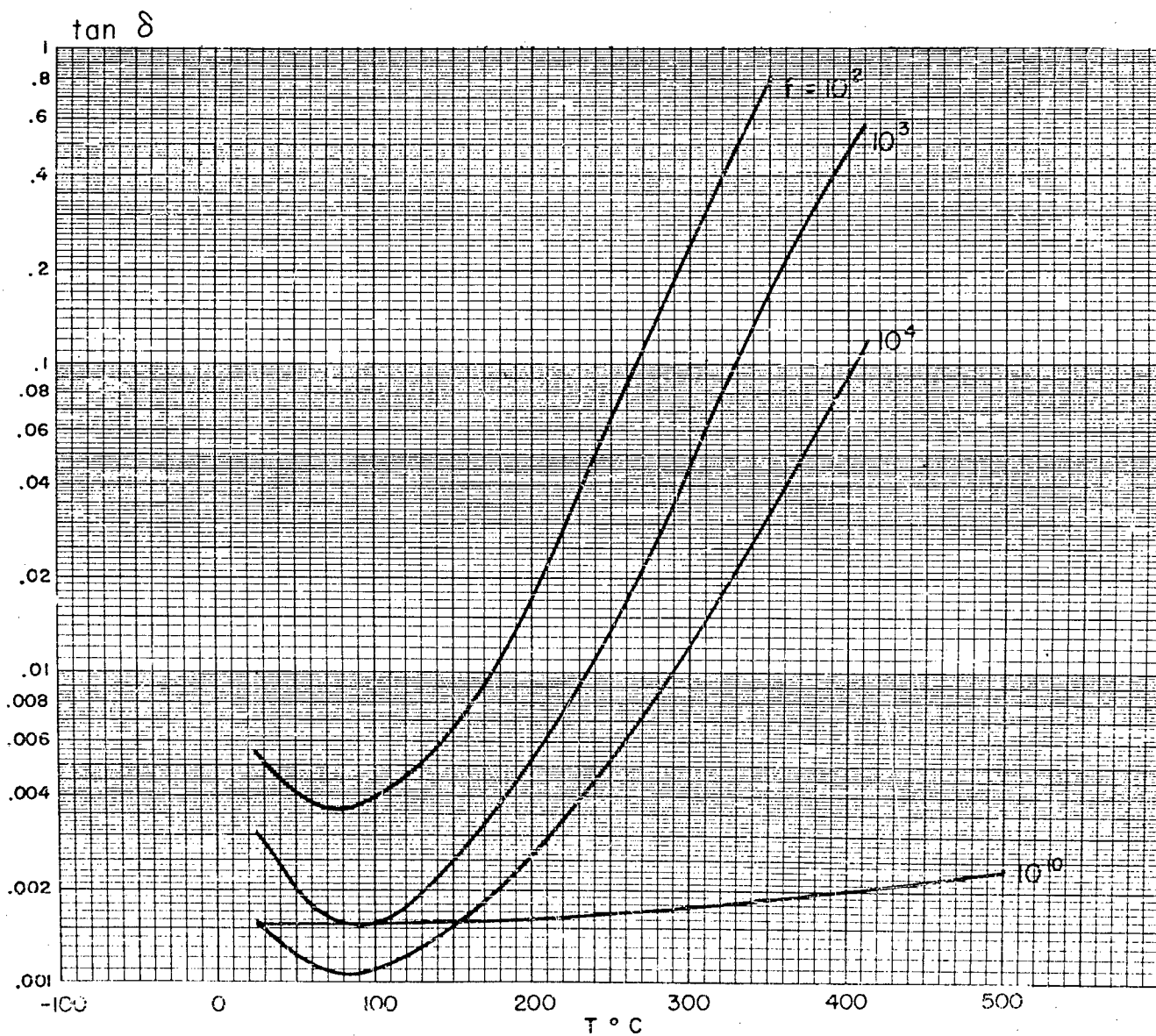
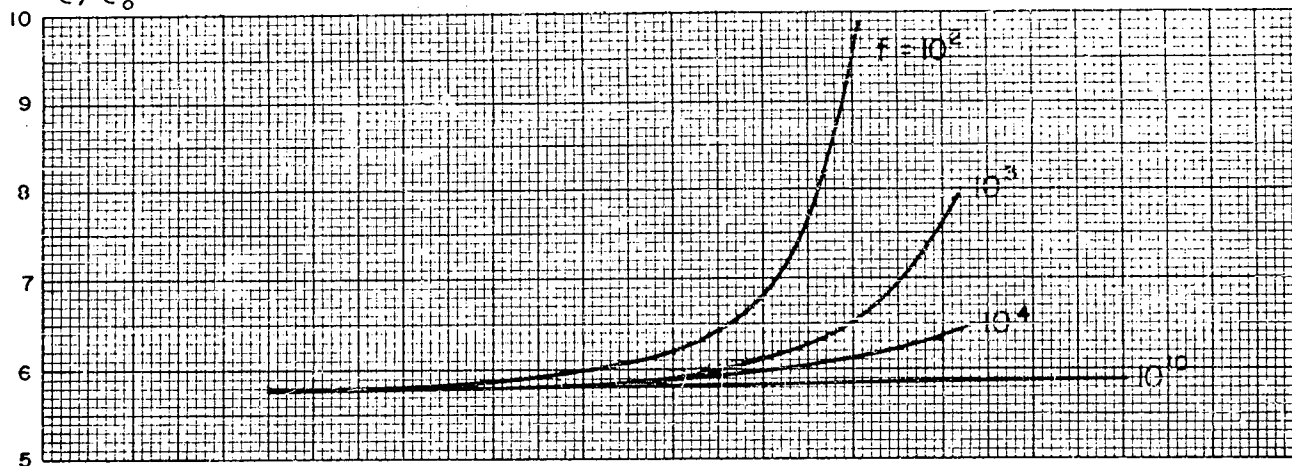
Centralab



Steatite Bodies (cont.)

Steatite Type 410  
 $\epsilon/\epsilon_0$

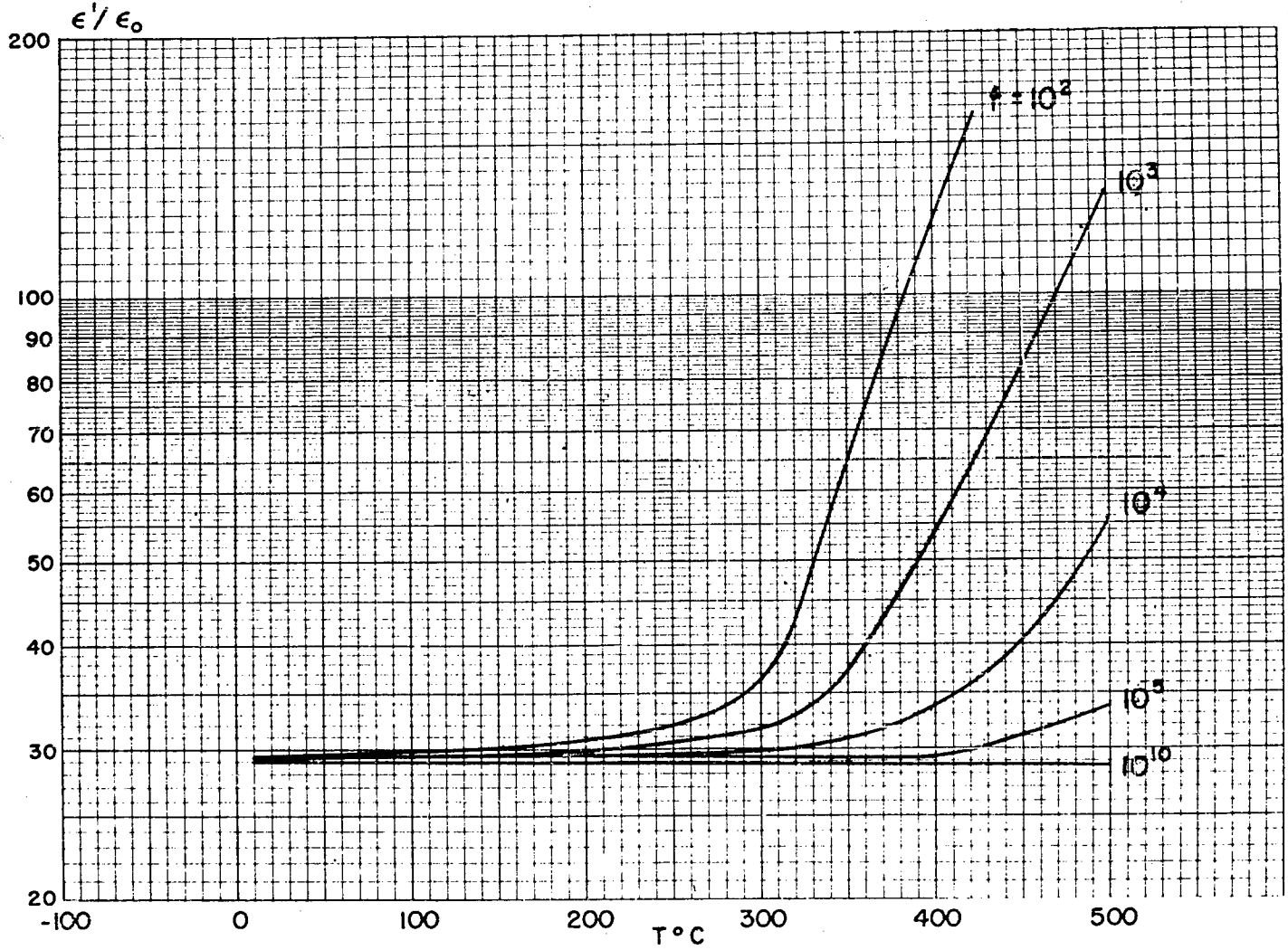
Centralab



Titania and Titanate Bodies

Ceramic NPOT 96

Amer. Lava

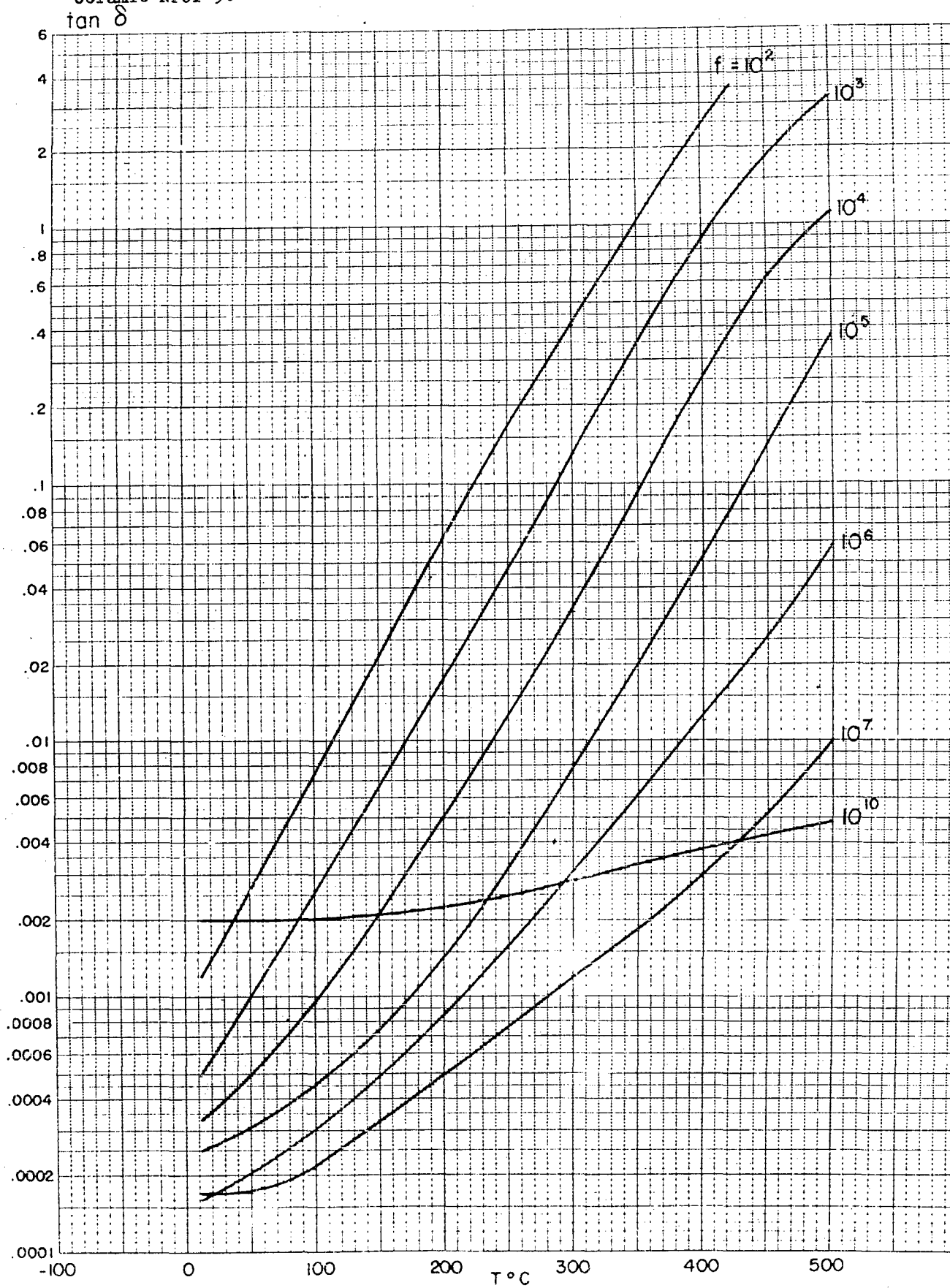




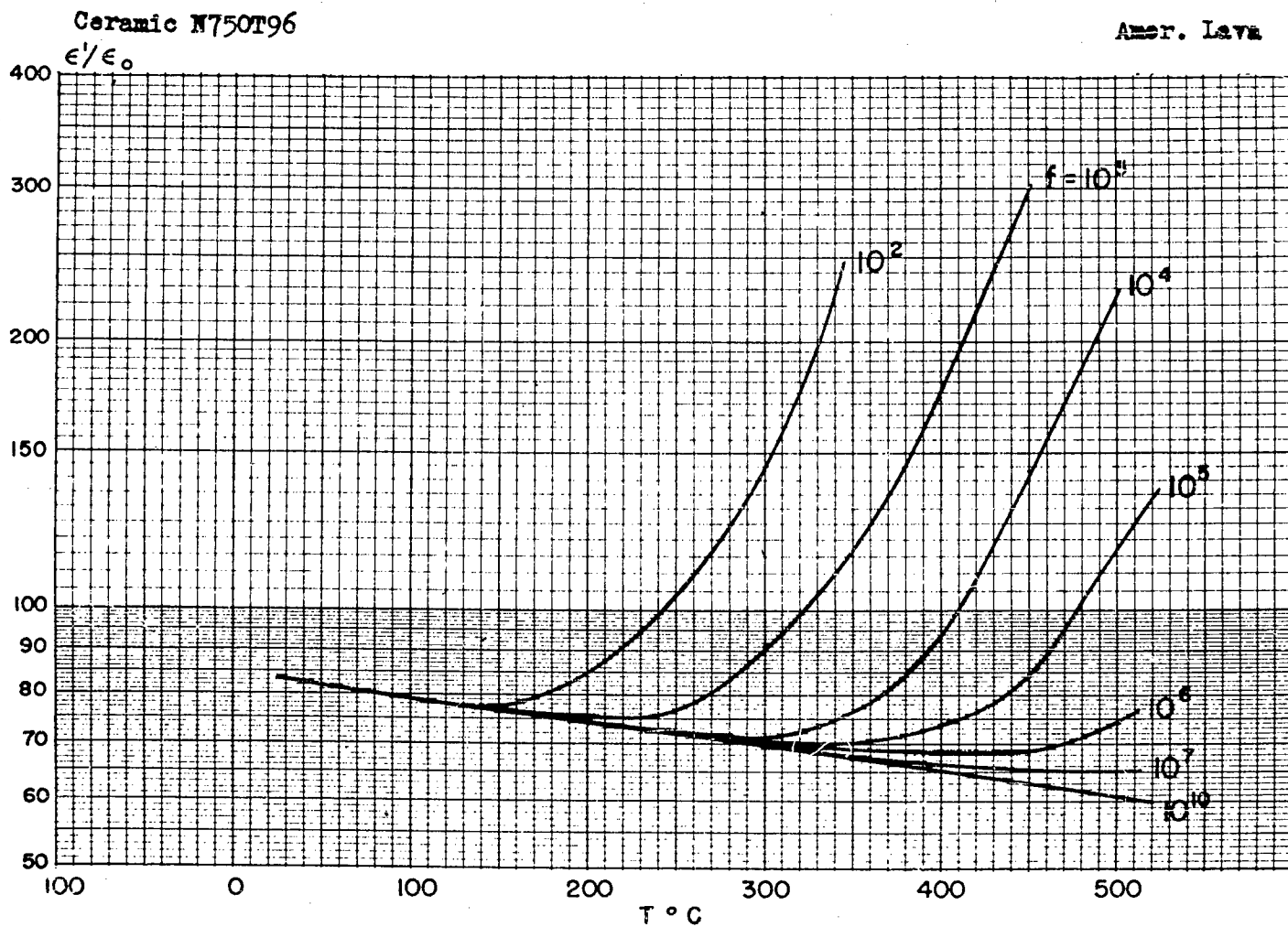
Titania and Titanate Bodies (cont.)

Ceramic NPOT 96

Amer. Lava



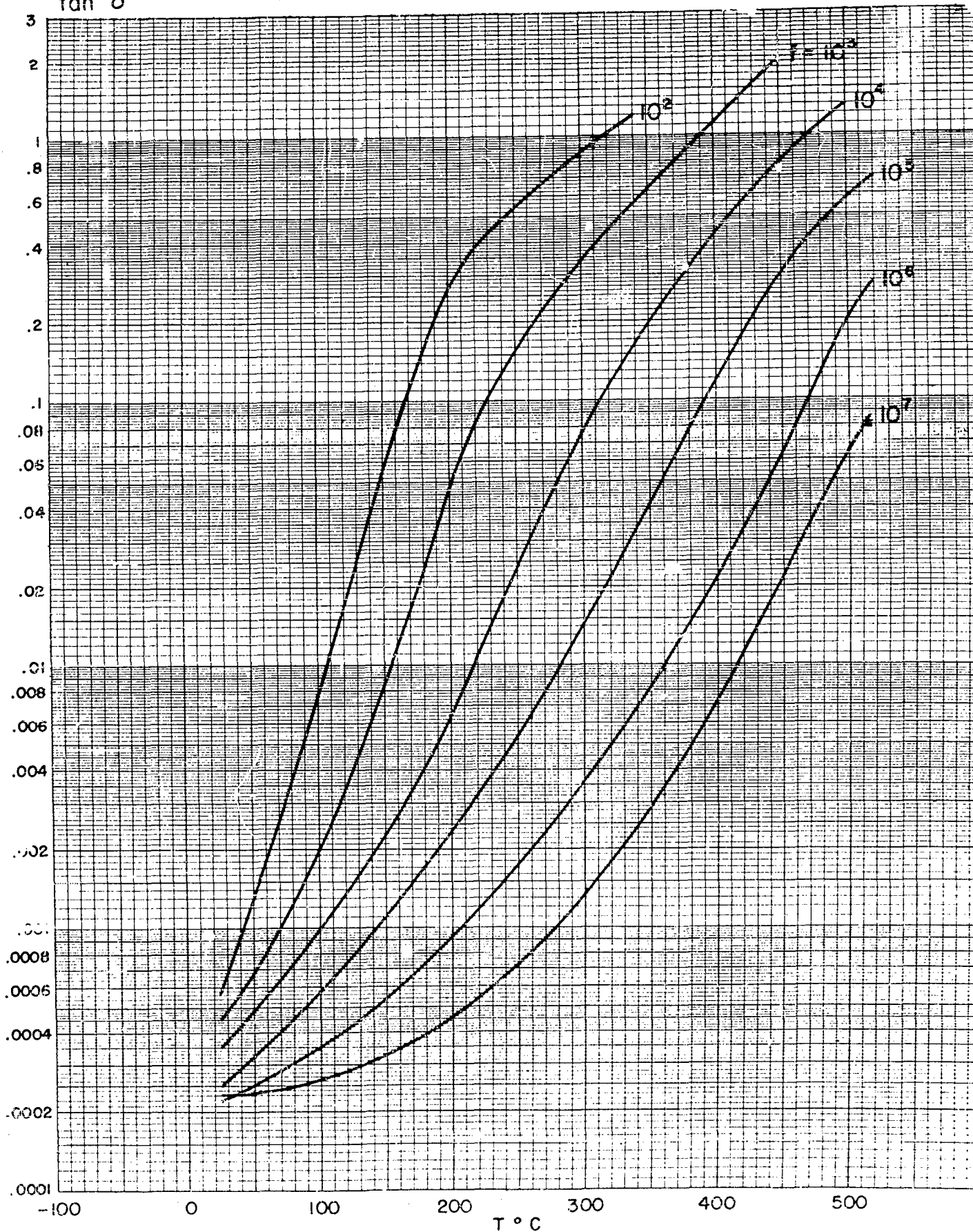
Titania and Titanate Bodies (cont.)



Titania and Titanate Bodies (cont.)

Ceramic N750T96  
tan  $\delta$

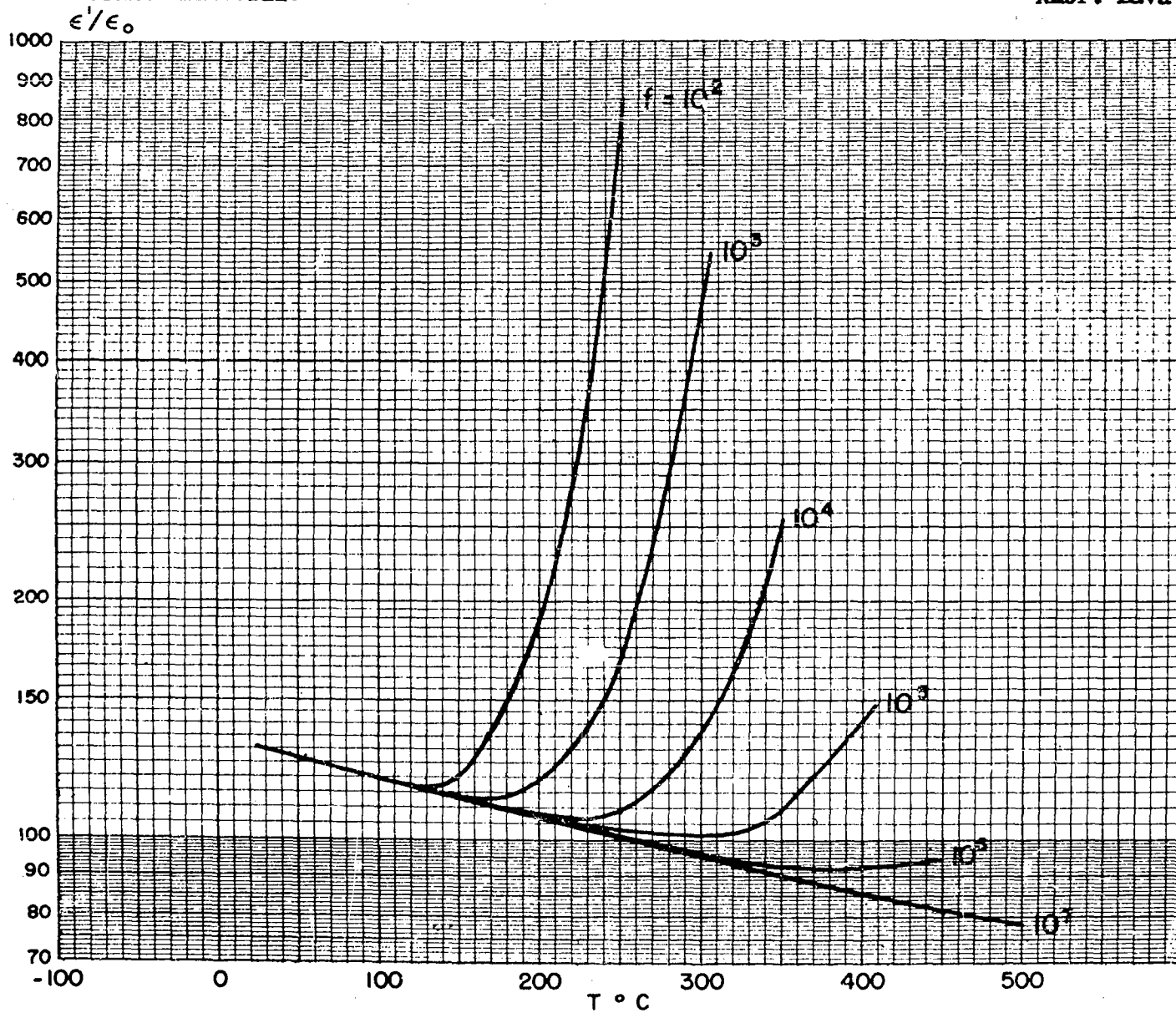
Amer. Lava



Titania and Titanate Bodies (cont.)

Ceramic N1400T110

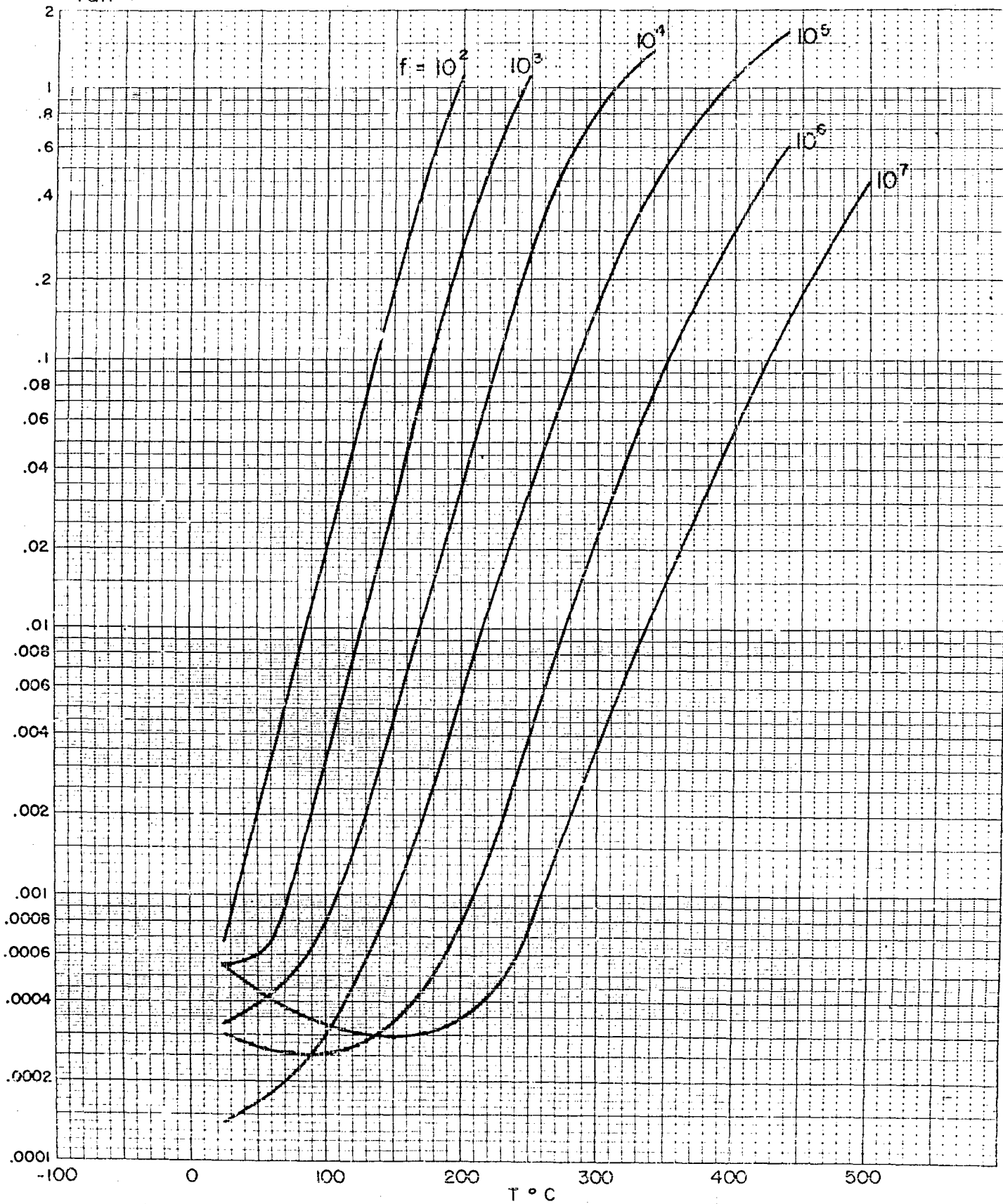
Amer. Lava



Titania and Titanate Bodies (cont.)

Ceramic N1400T110  
 $\tan \delta$

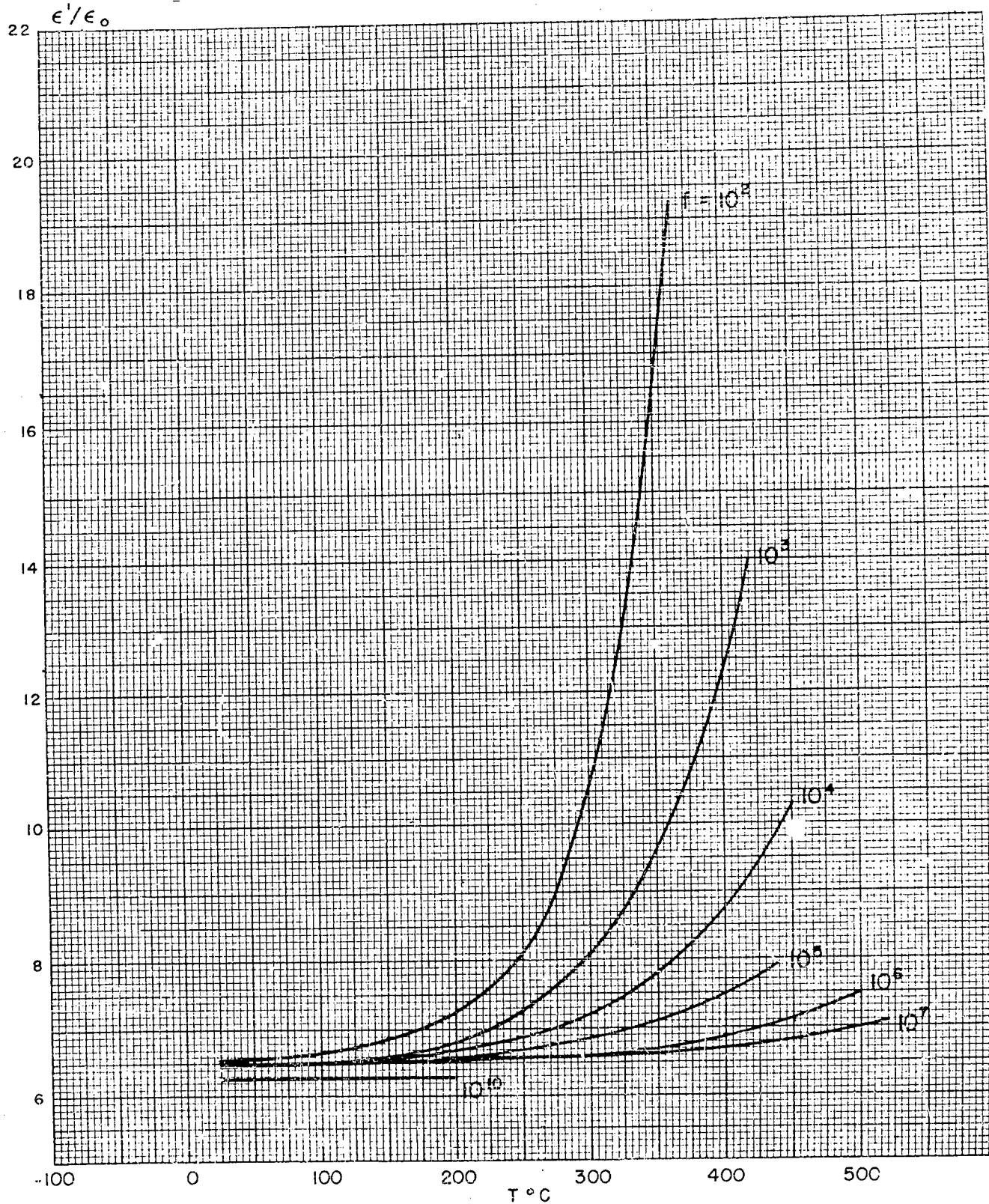
Amer. Lava



Porcelains

Zirconium porcelain Z1-4

Coors



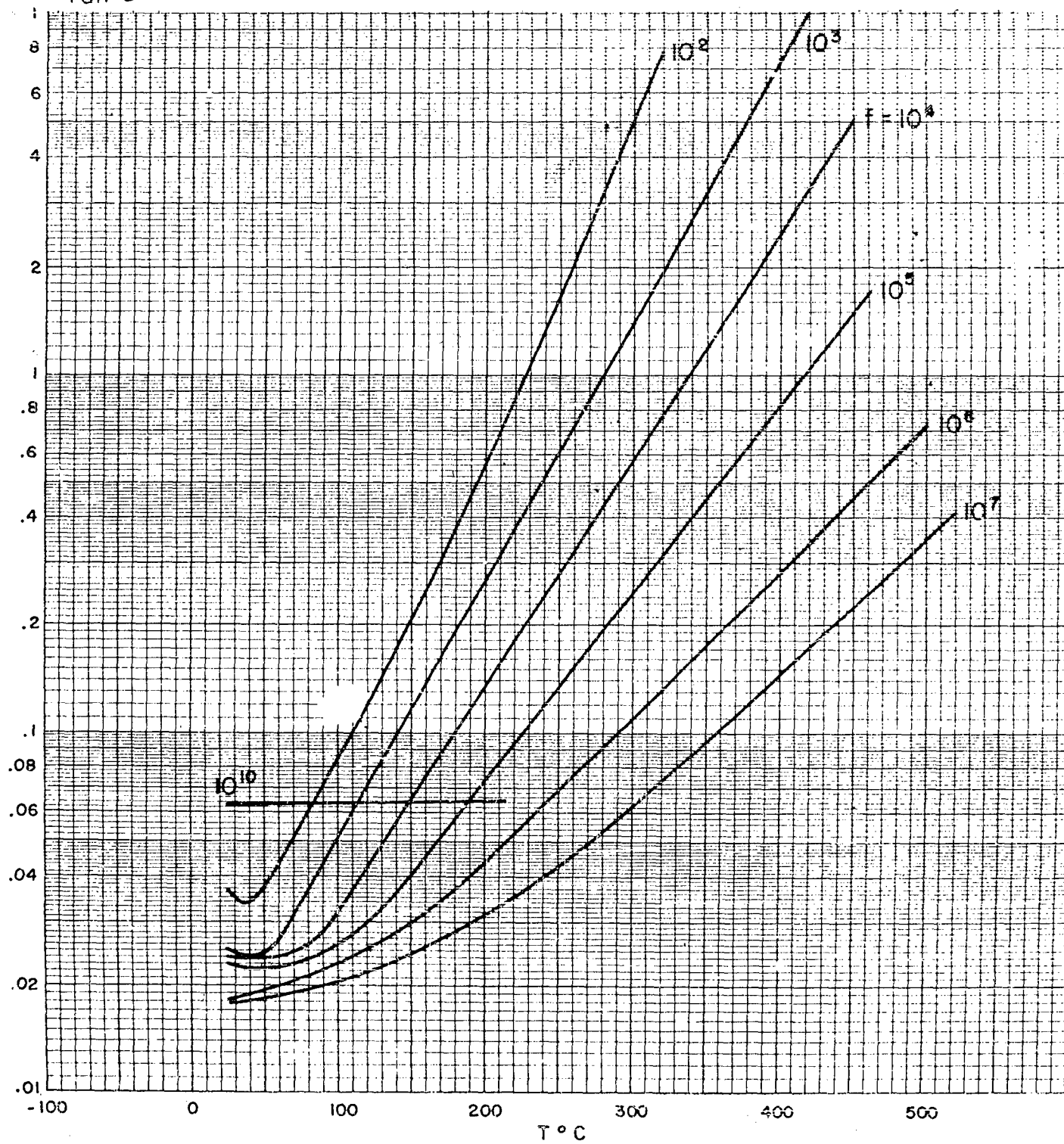


Porcelains (cont.)

Zirconium porcelain Zi-4

Coors

$\tan \delta$

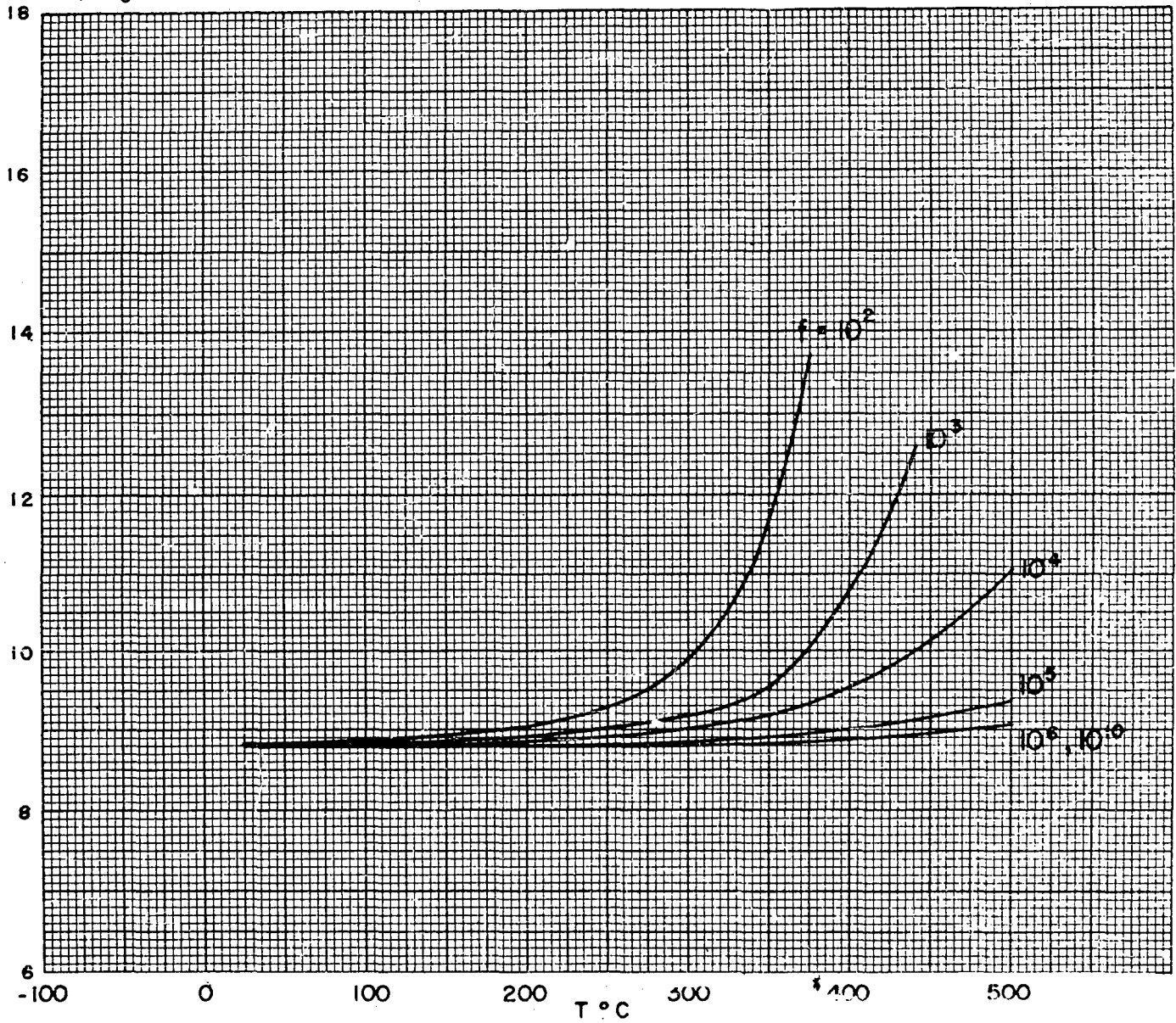


Porcelains (cont.)

Coors AI-200

Coors

$\epsilon'/\epsilon_0$

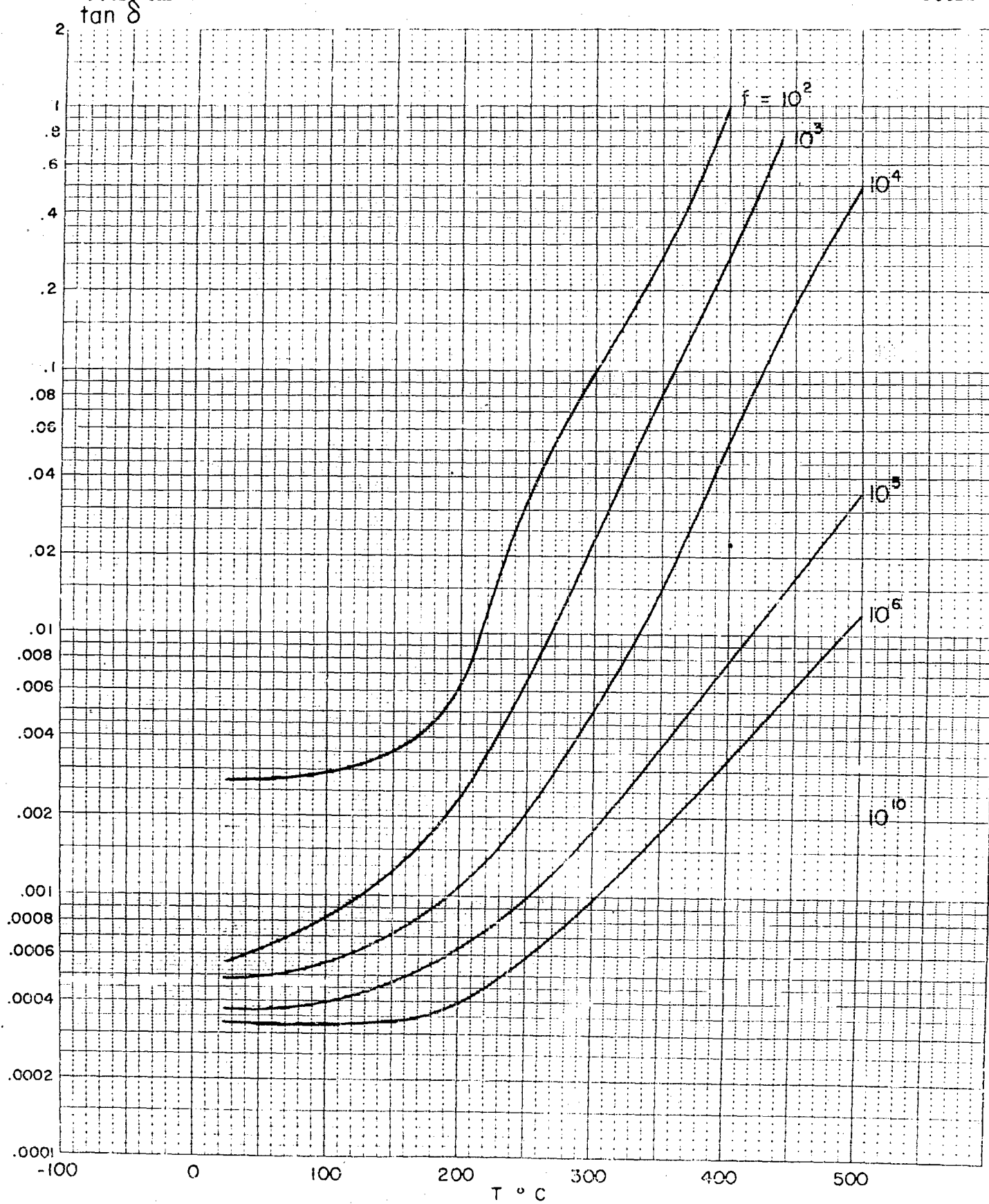




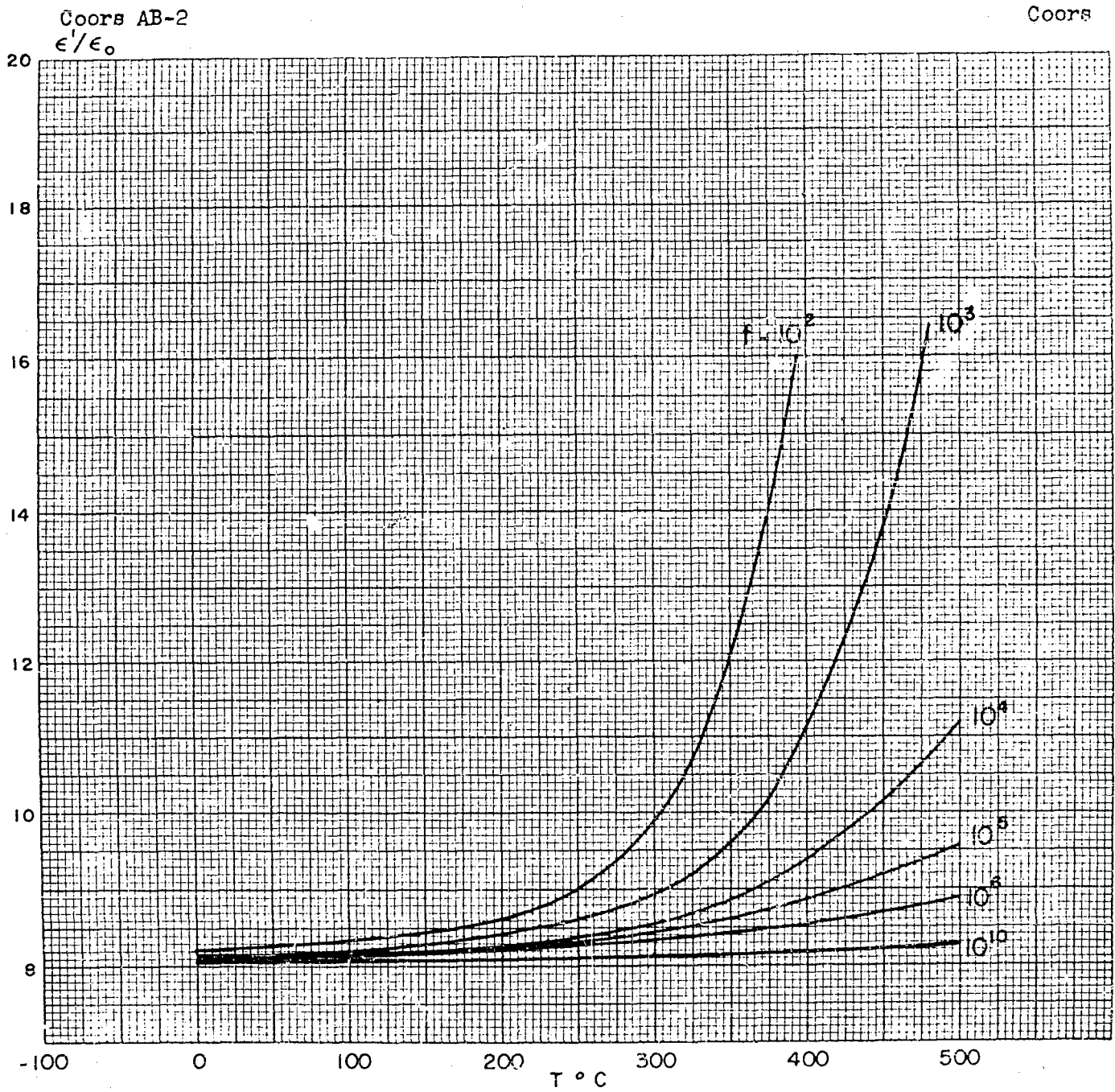
Porcelains (cont.)

Coors AI-200

Coors



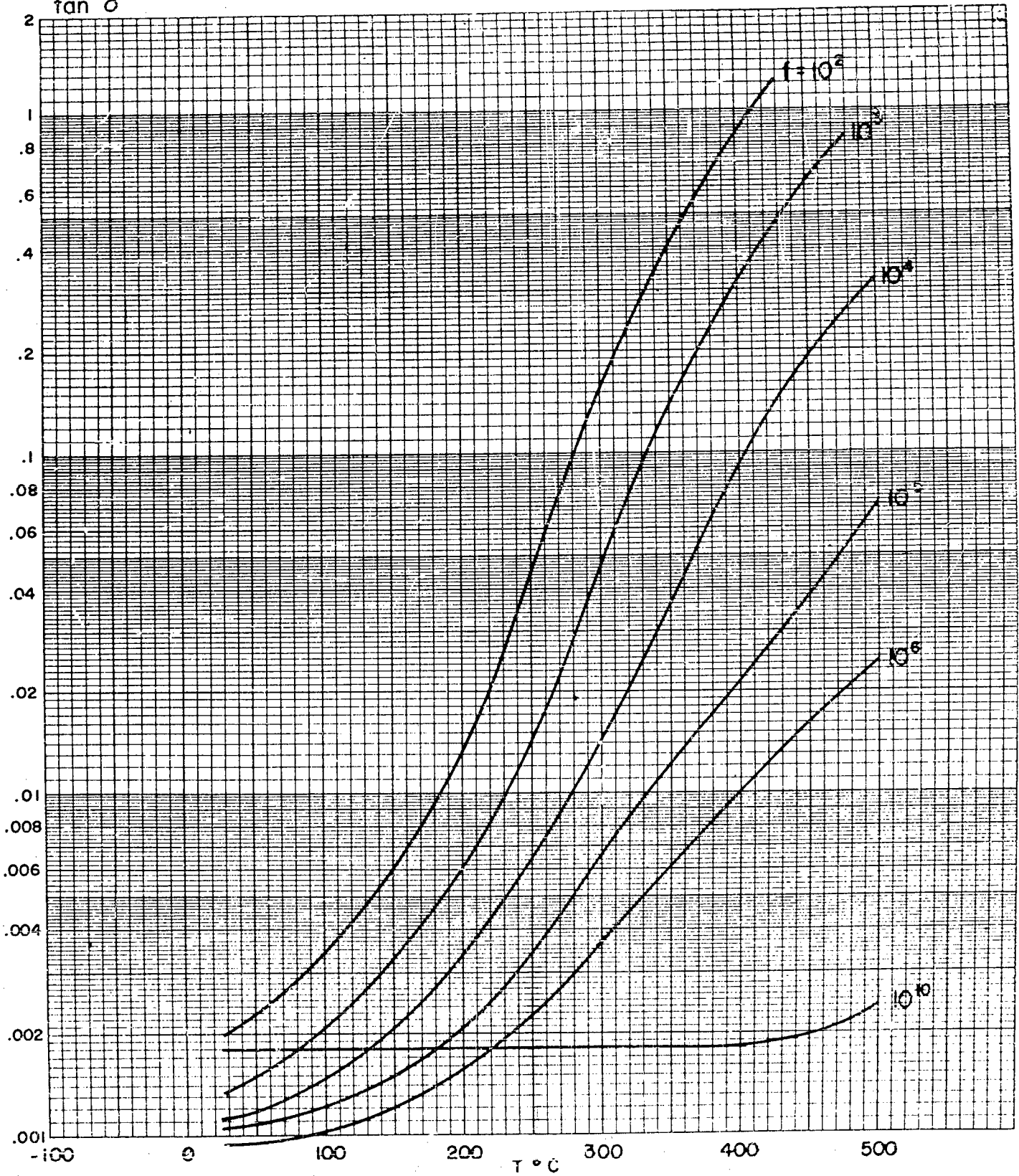
Porcelains (cont.)



Porcelains (cont.)

Coors

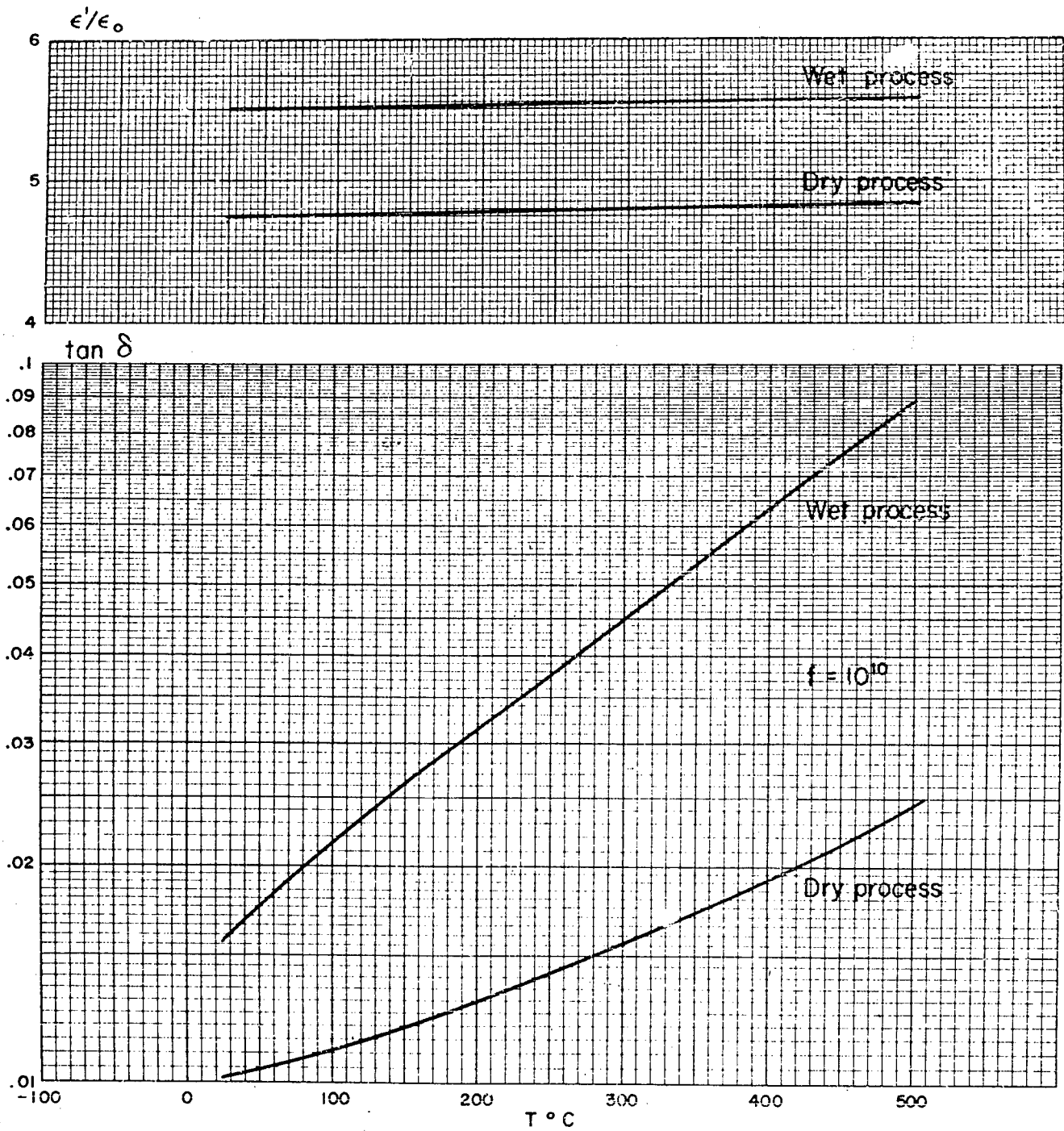
Coors AB-2  
tan  $\delta$



Porcelains (cont.)

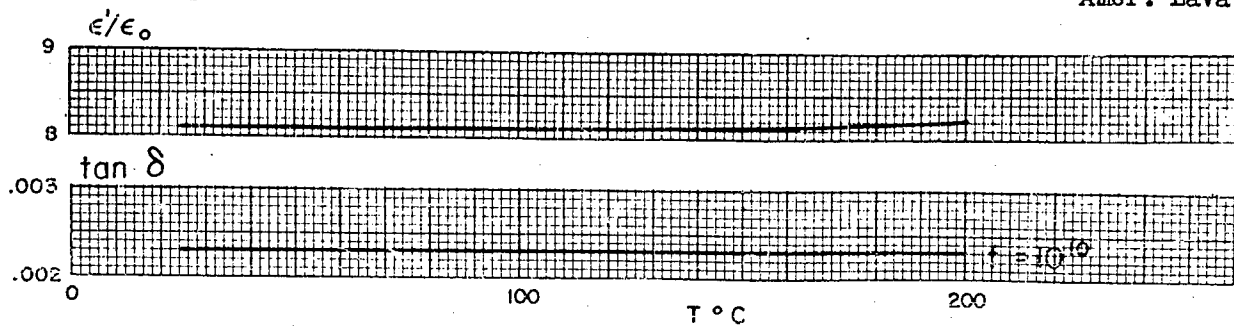
Porcelain, wet process; dry process

Knox



AlSiMag 491

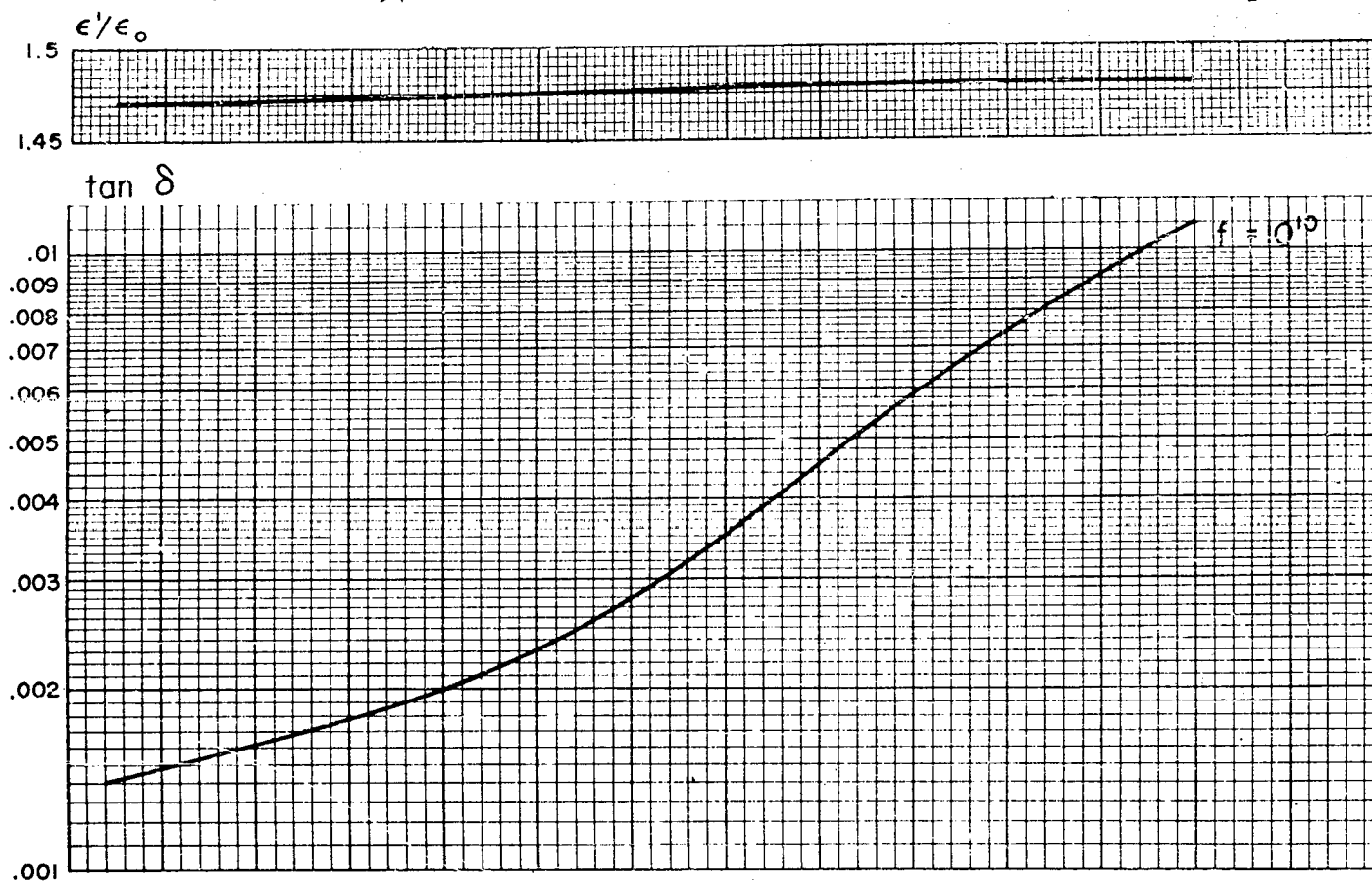
Amer. Lava



Miscellaneous Ceramics

Porous Ceramic AF-497

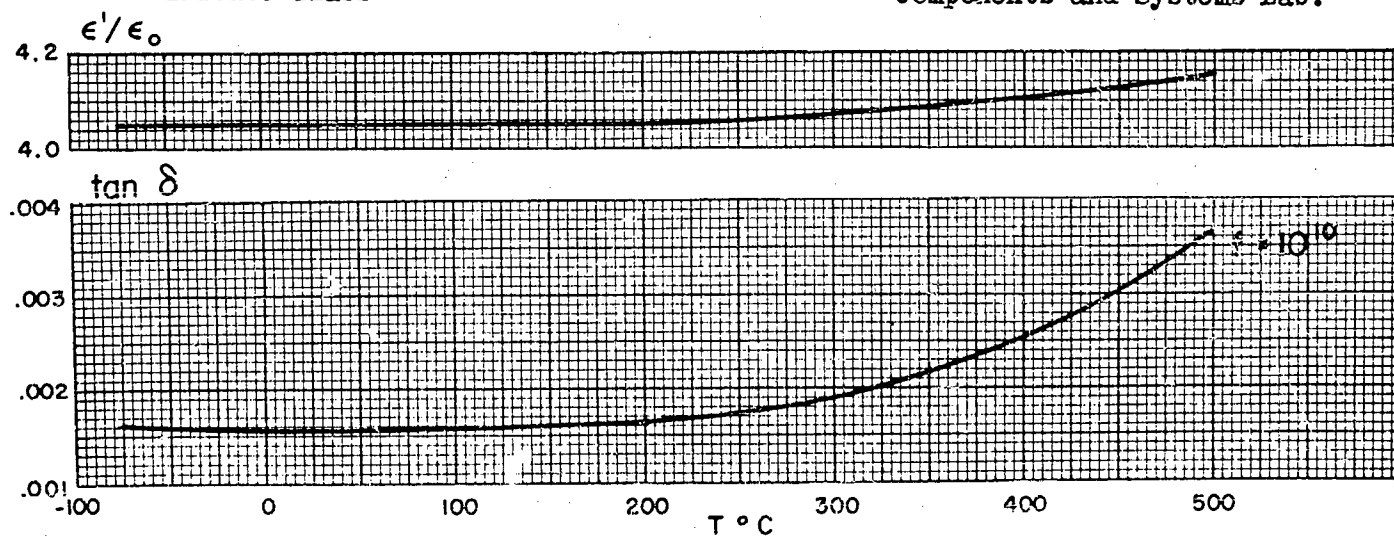
Stupakoff



Glasses

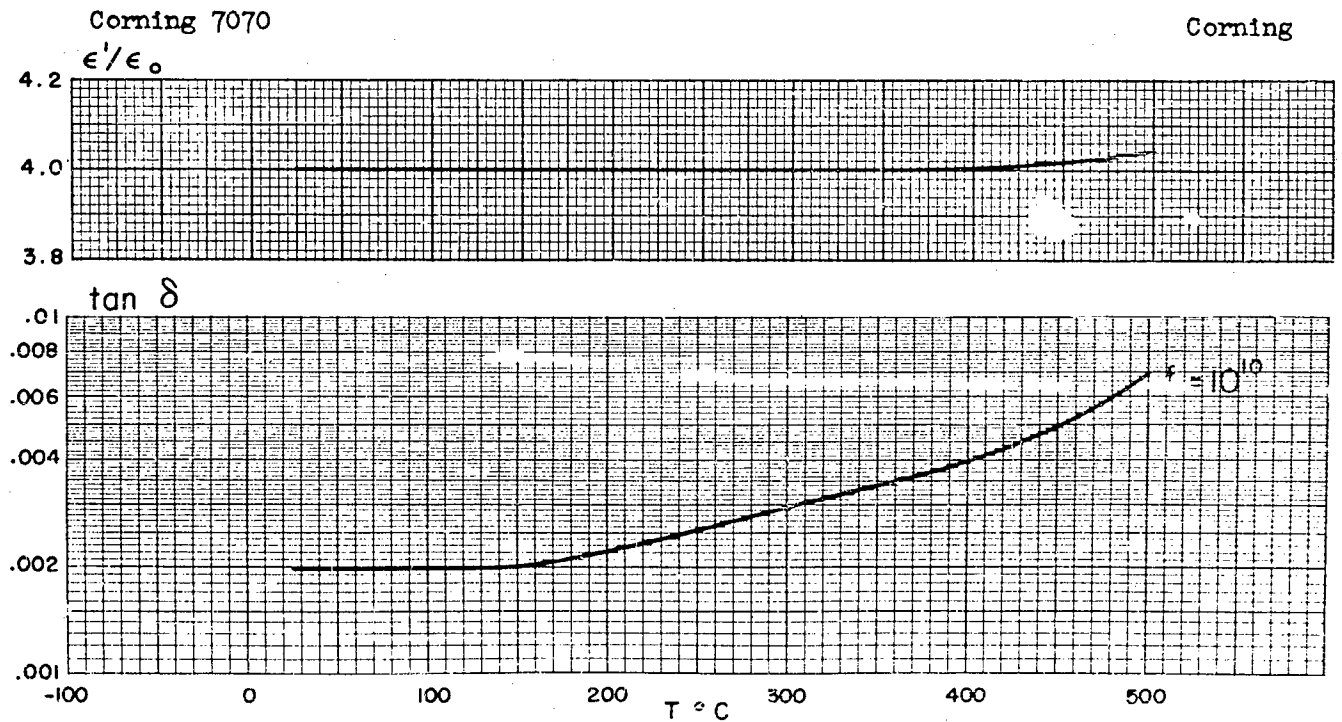
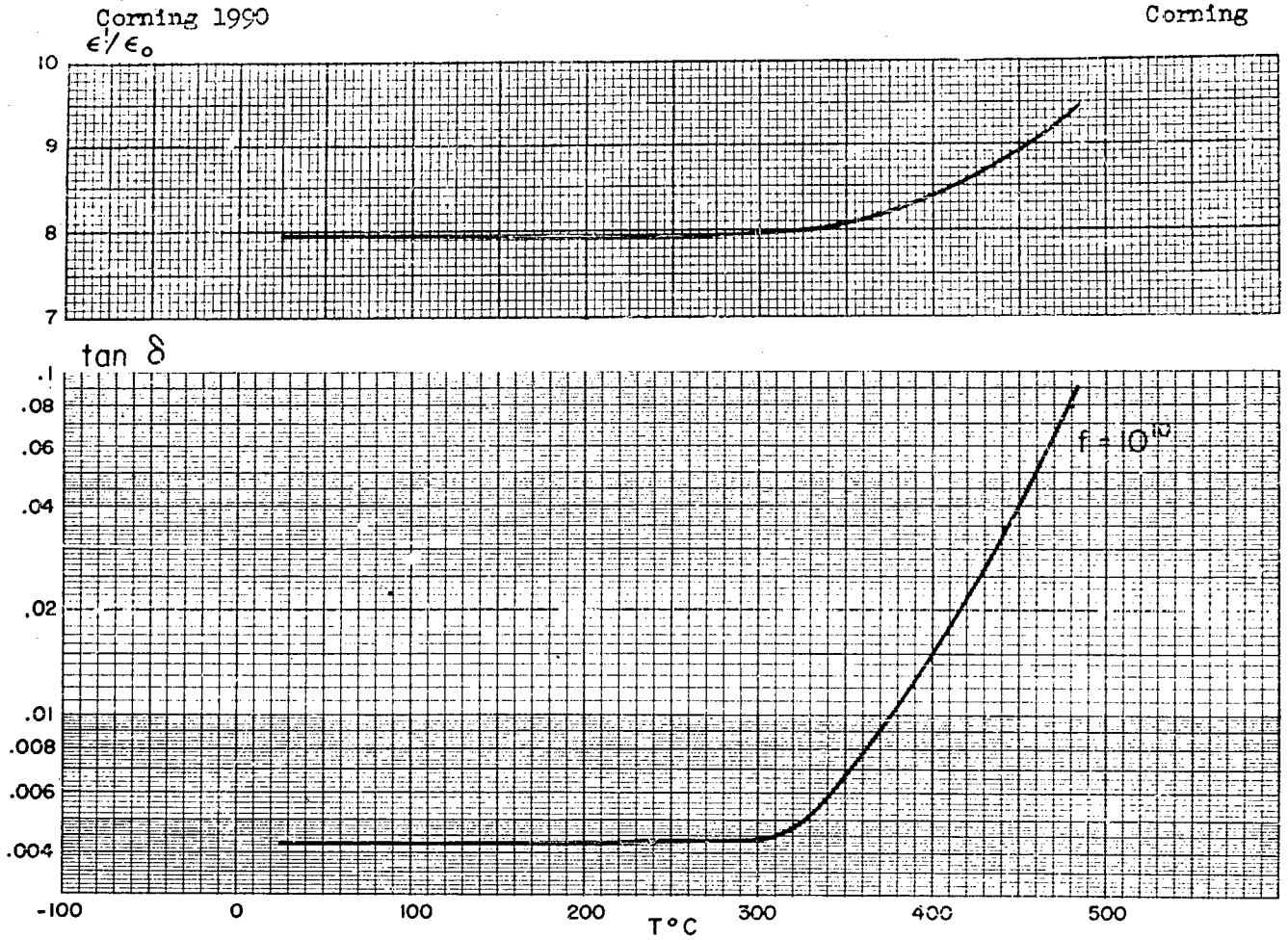
Borosilicate Glass

Components and Systems Lab.

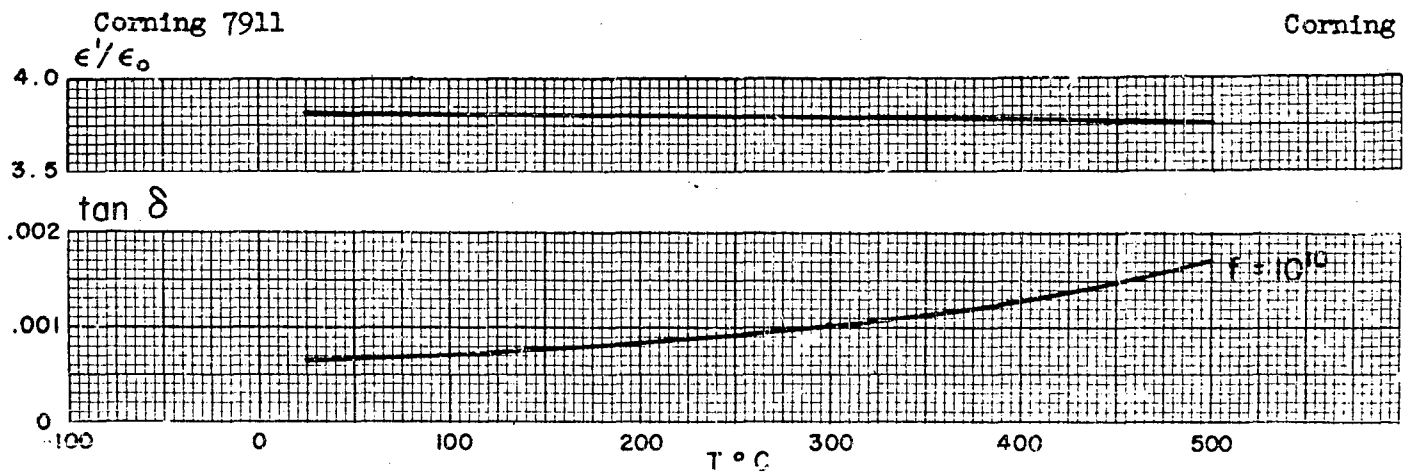
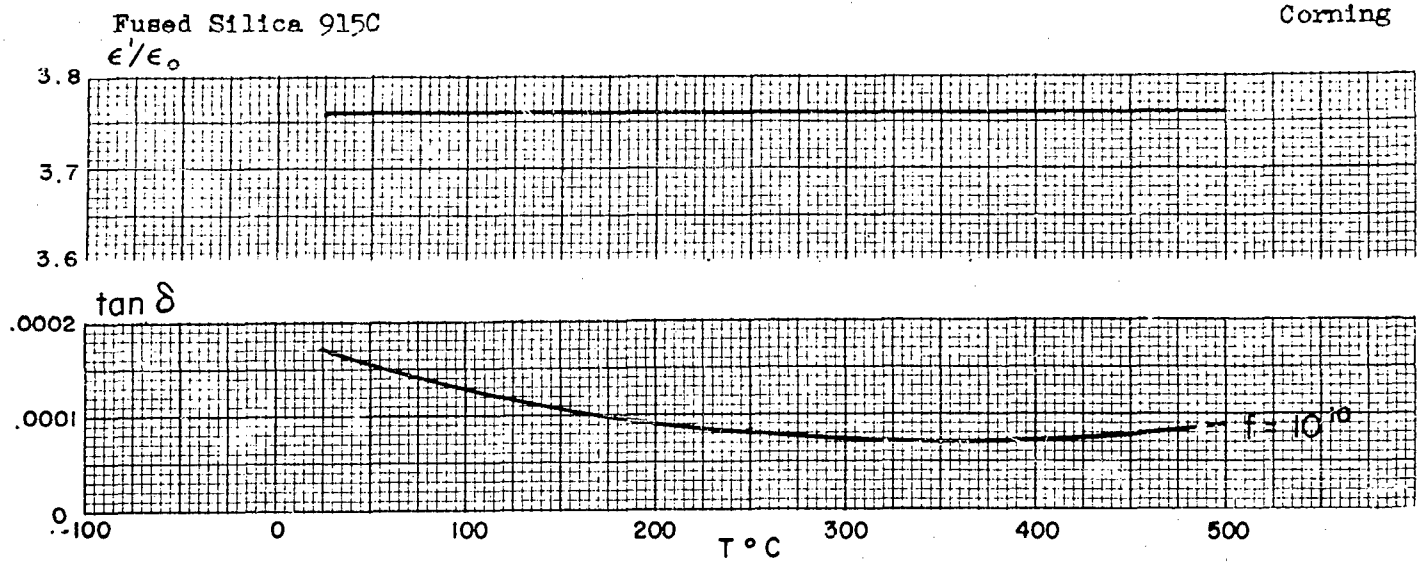




Glasses (cont.)



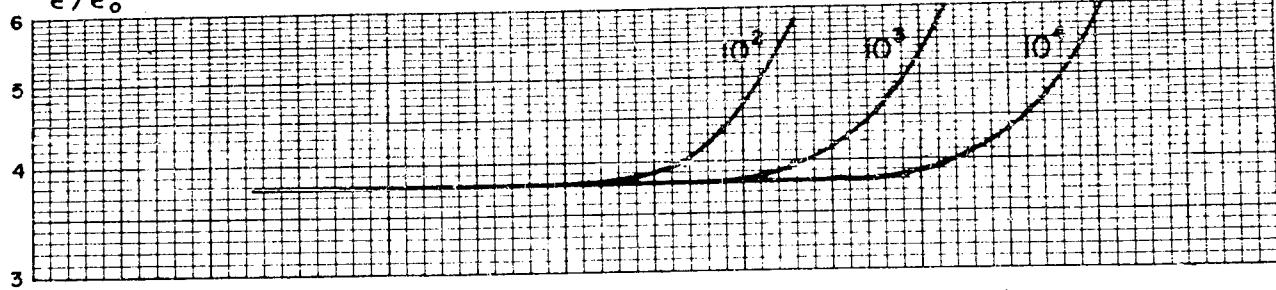
Glasses (cont.)



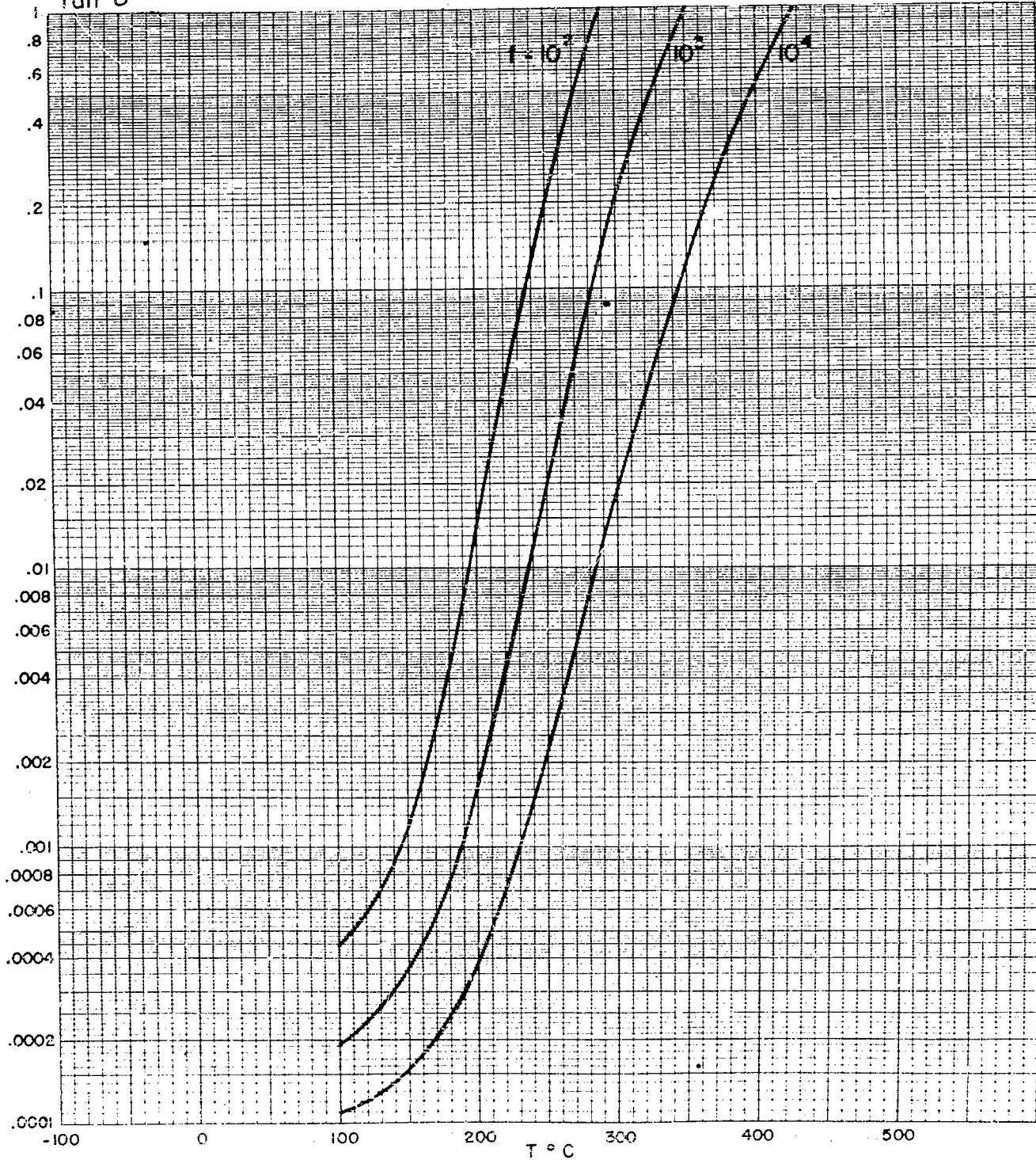
Glasses (cont.)

General Electric

Fused Quartz  
 $\epsilon/\epsilon_0$



$\tan \delta$



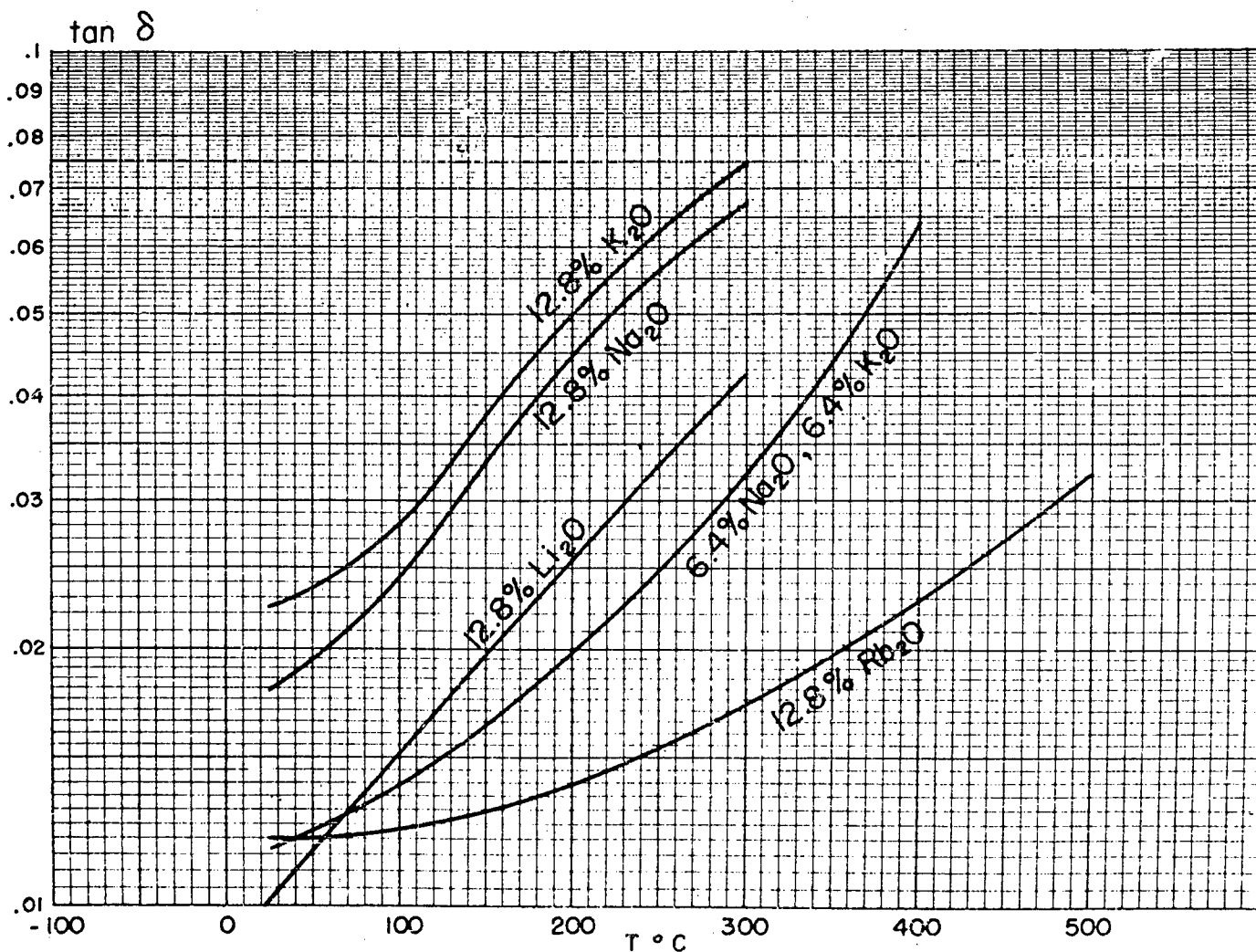
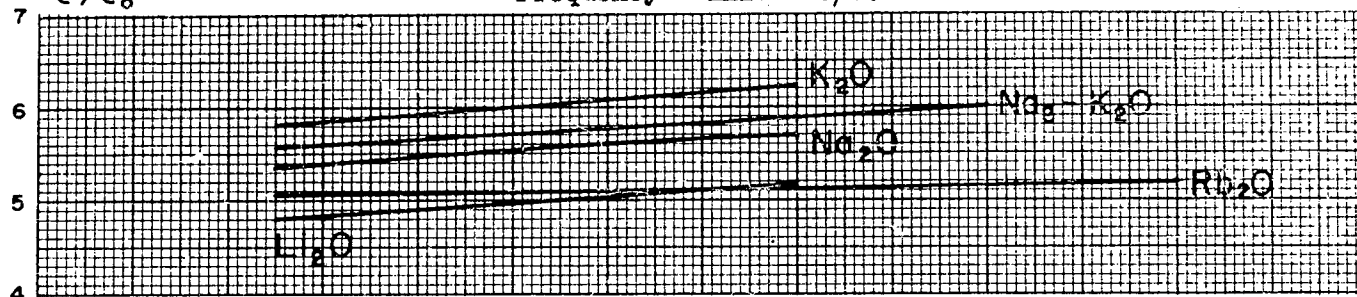


Glasses (cont.)

Alkali-silica-glasses  
 $\epsilon'/\epsilon_0$

Frequency =  $1 \times 10^{10}$  c/s.

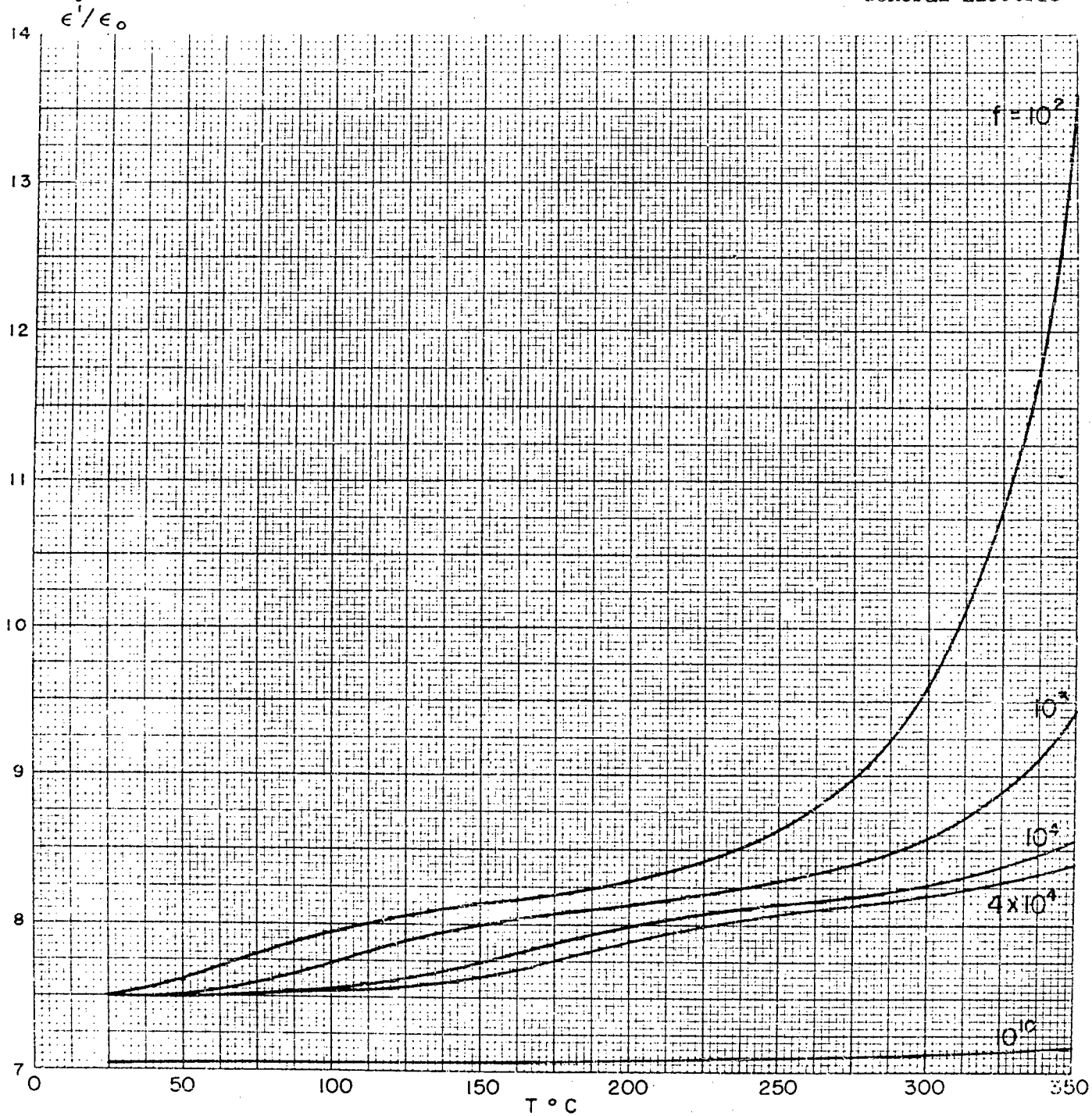
Lab. Ins. Res.



Mica and Glass

Mycalex 2821

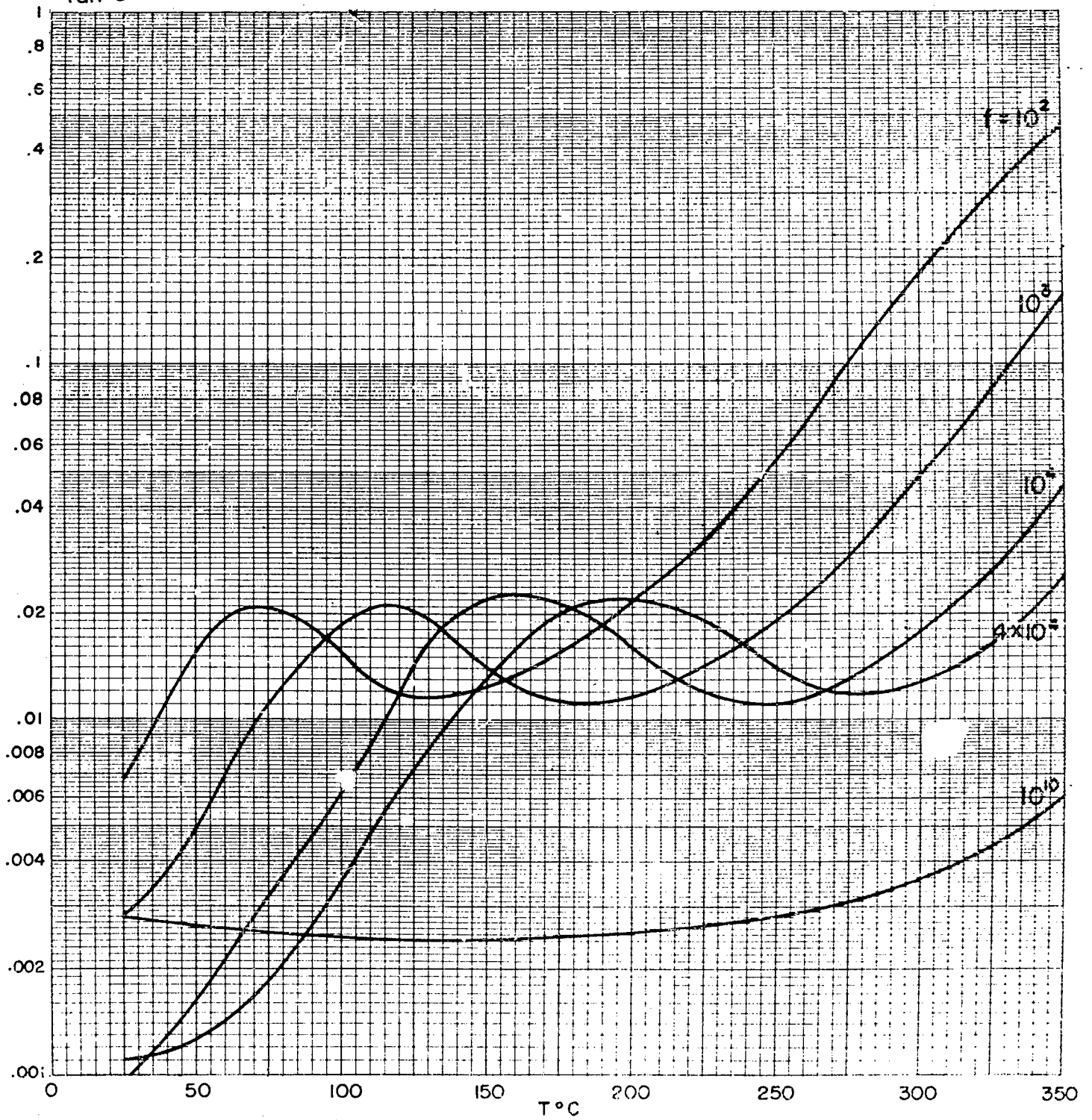
General Electric



Mica and Glass (cont.)

Mycalex 2821  
 $\tan \delta$

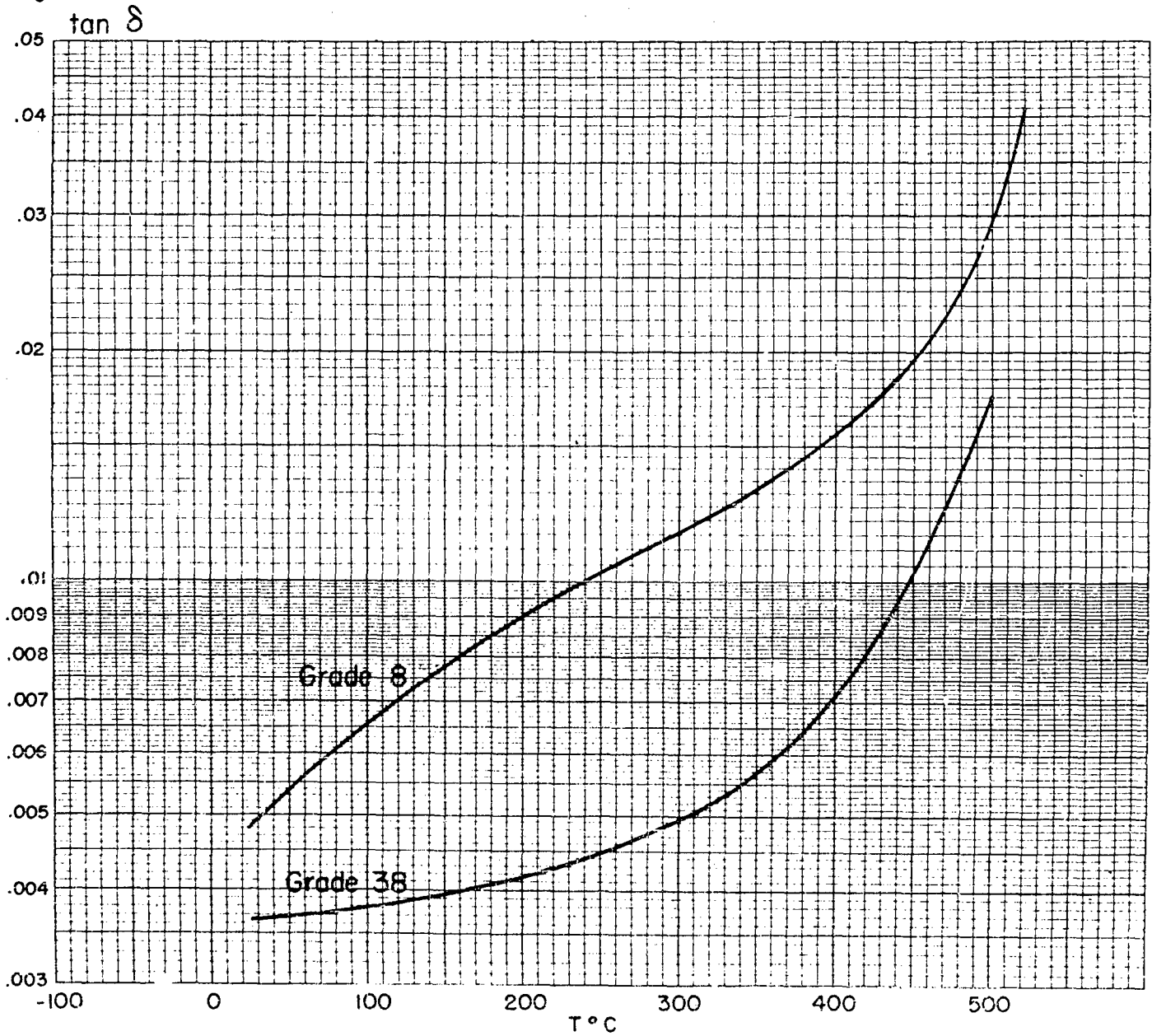
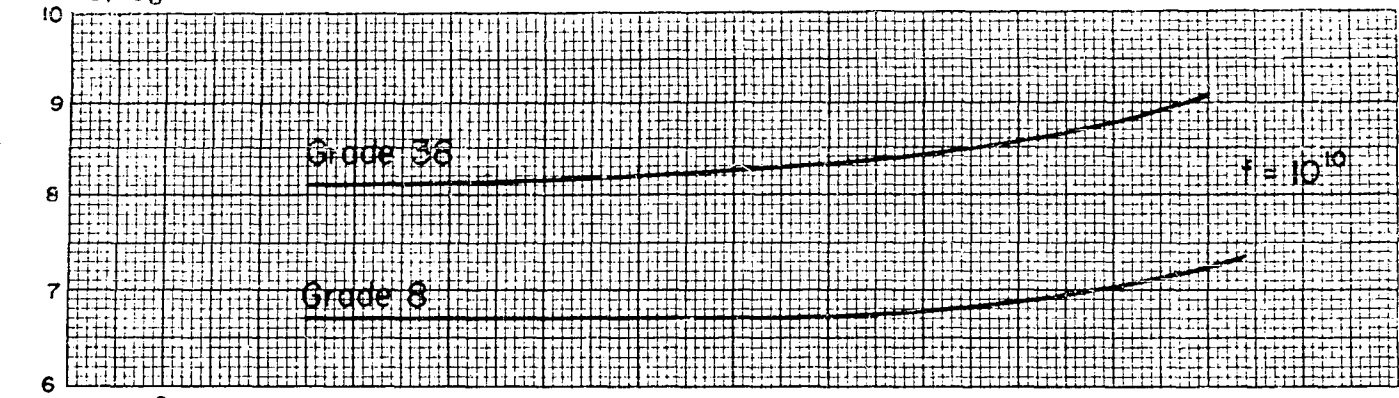
General Electric



Mica and Glass (cont.)

Mykroy Grade 8, Grade 38  
 $\epsilon/\epsilon_0$

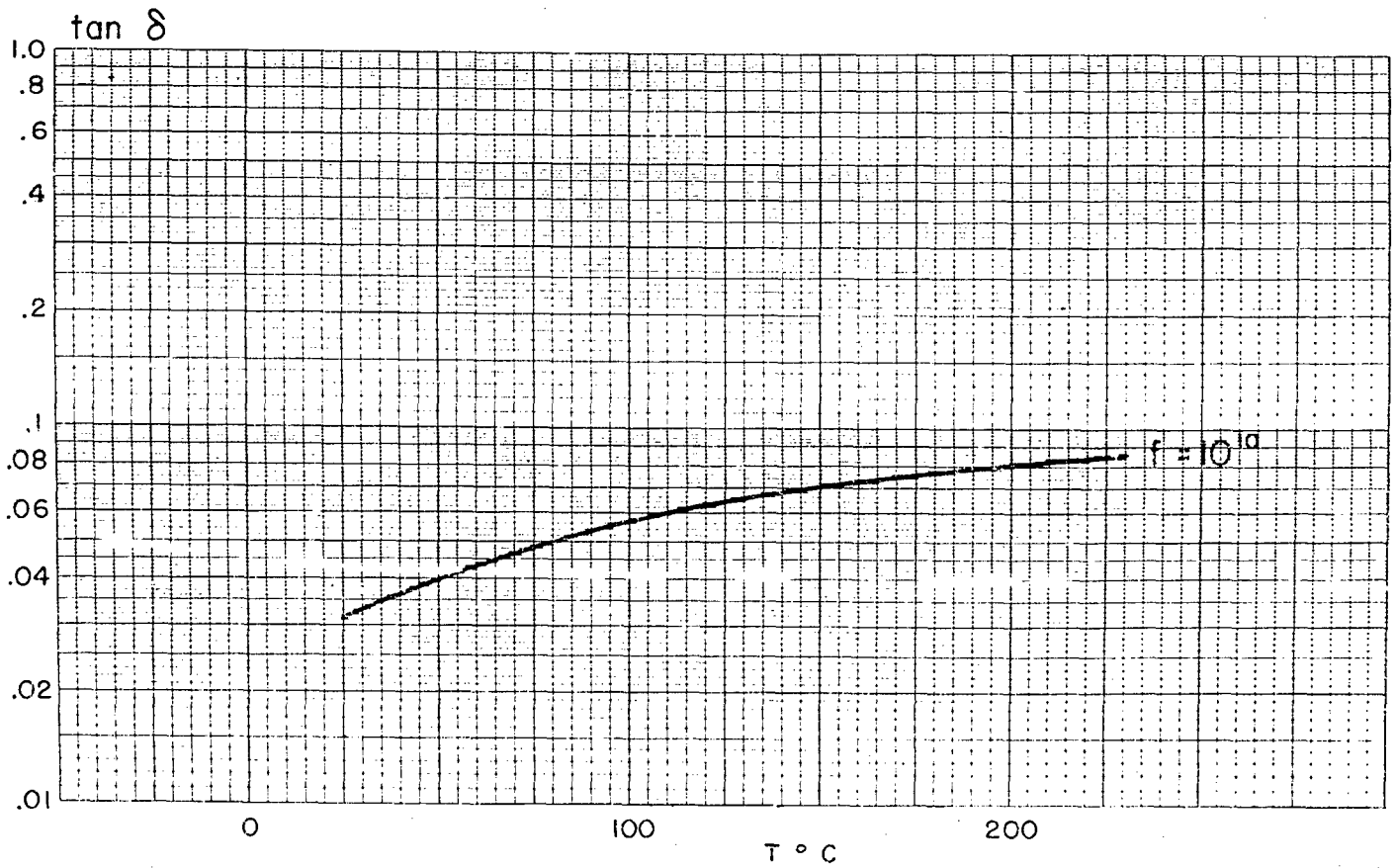
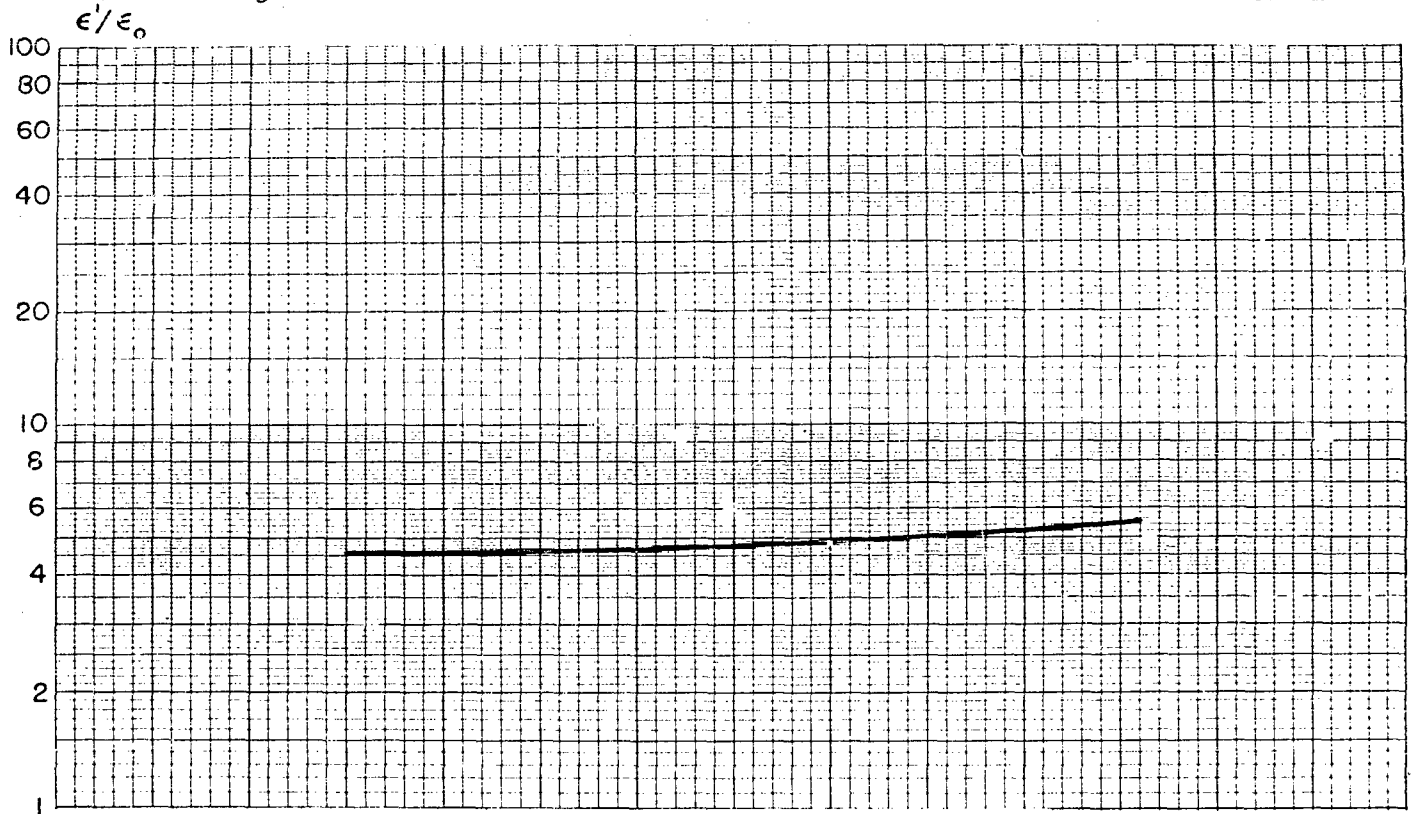
Electronic Mech.



Phenol-formaldehyde Resins

Resinox 10231

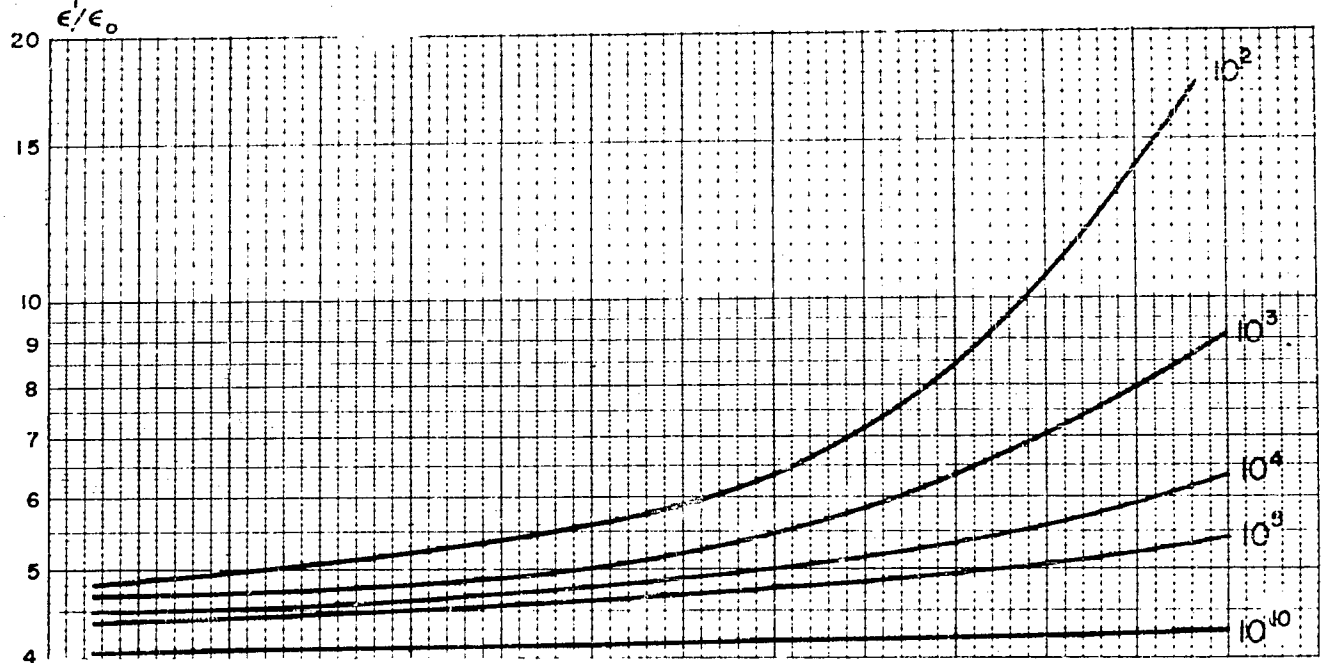
Monsanto



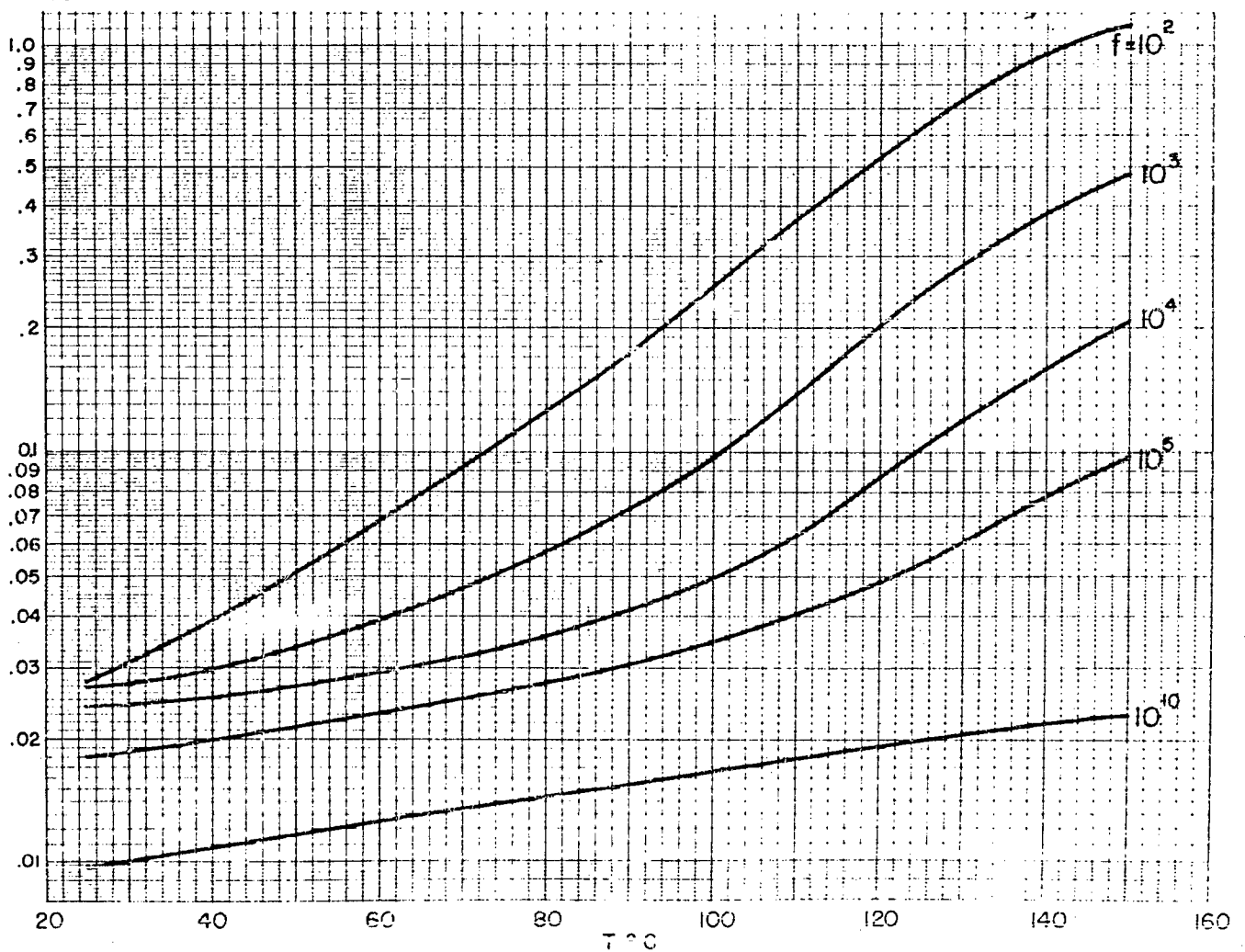
Phenol-formaldehyde Resins (cont.)

Monsanto

Resinox 10900



$\tan \delta$

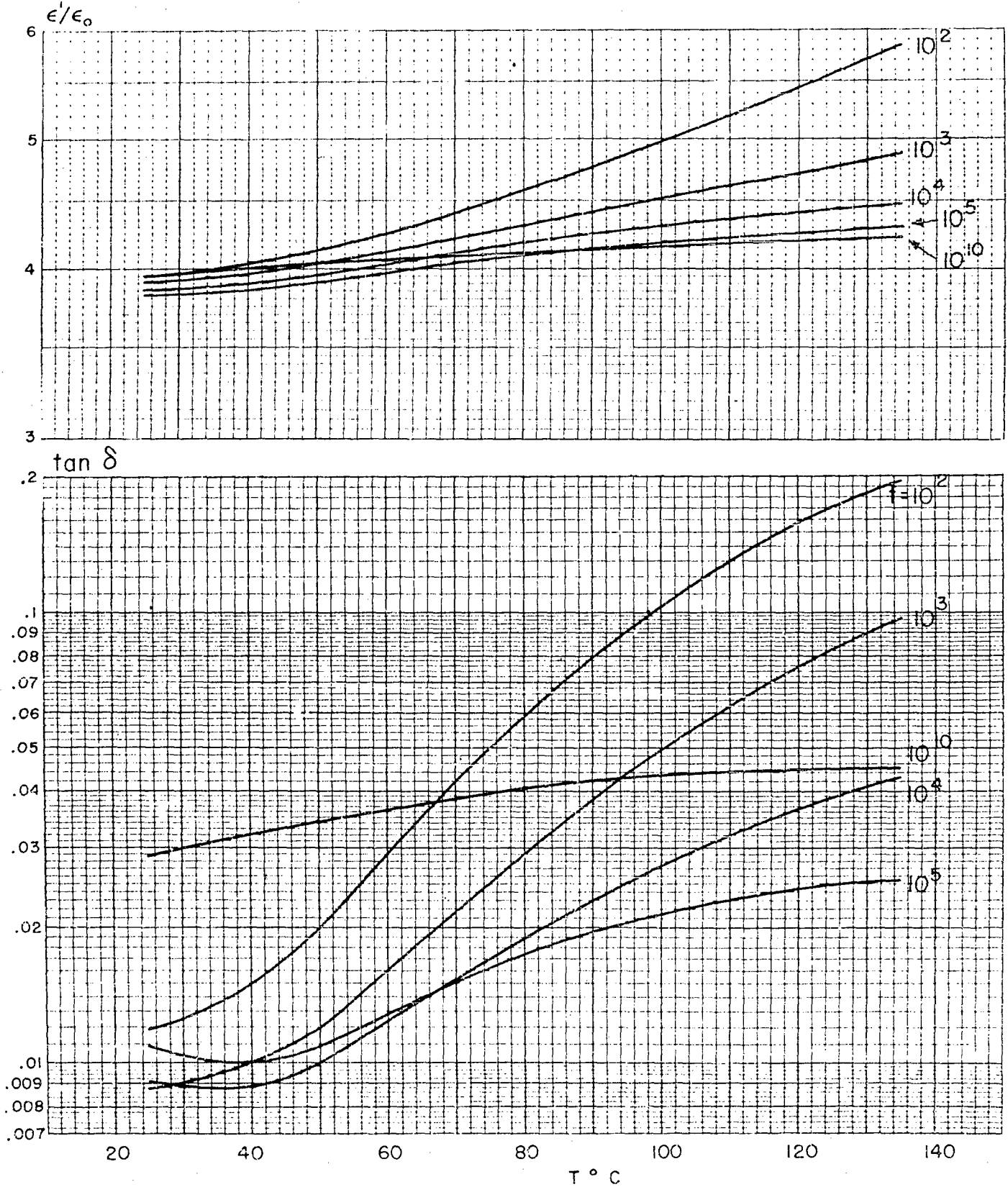




Phenol-formaldehyde Resins (cont.)

Taylor Grade GGG

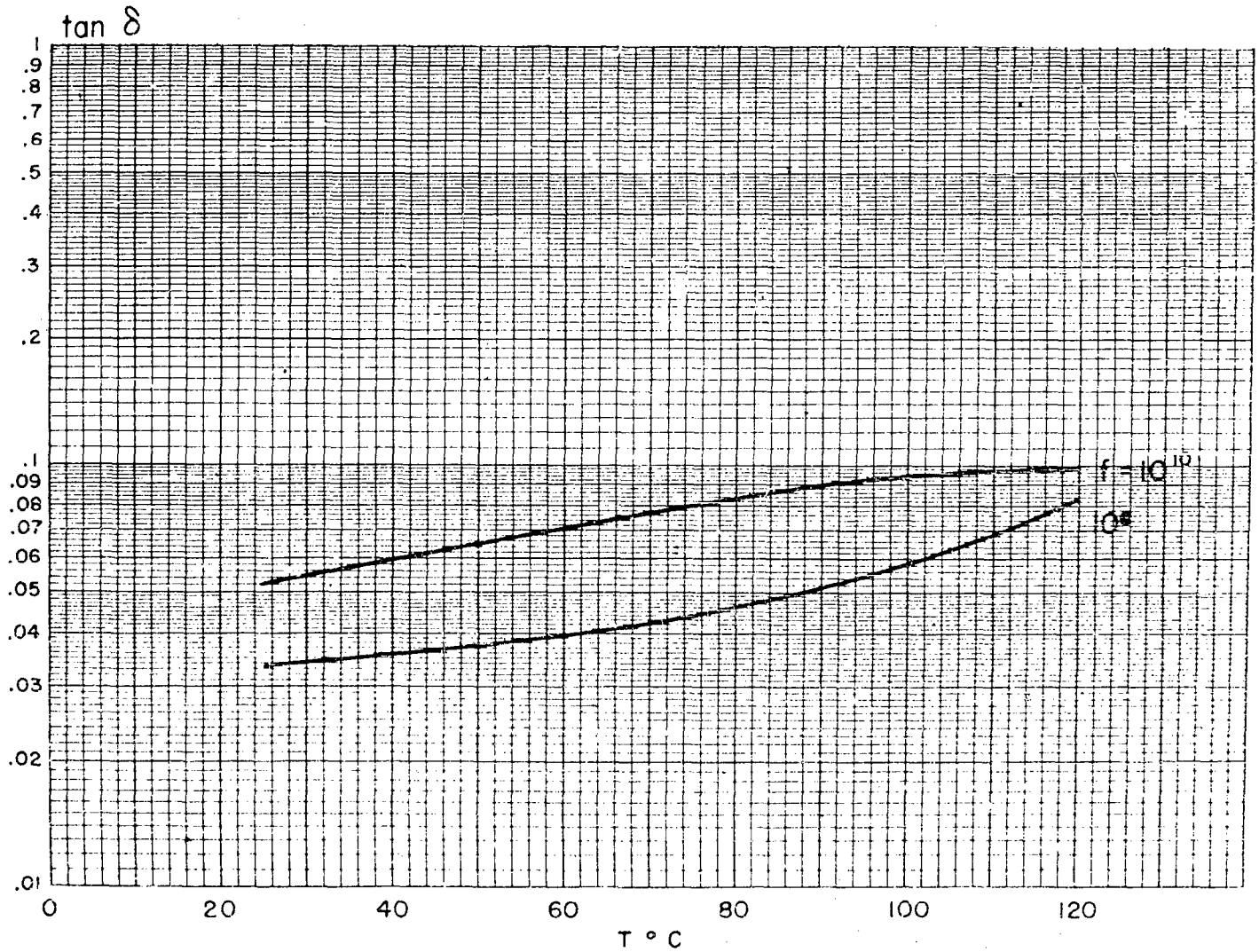
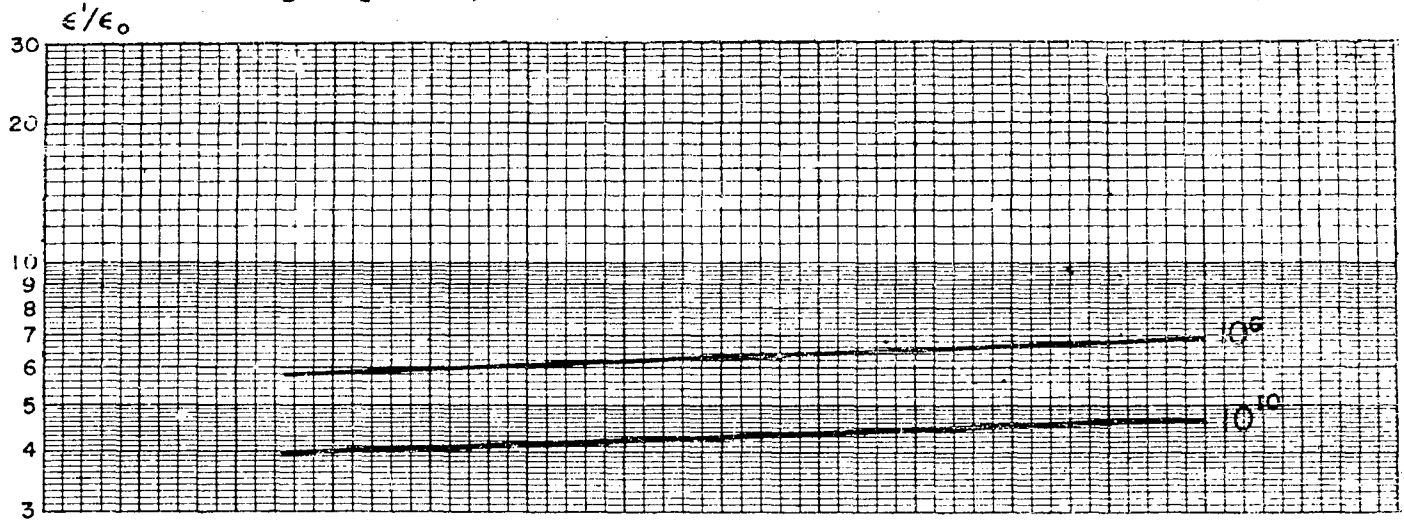
Taylor



Melamine-formaldehyde Resin

Melmac Molding Compound 1502

Amer. Cyanamid

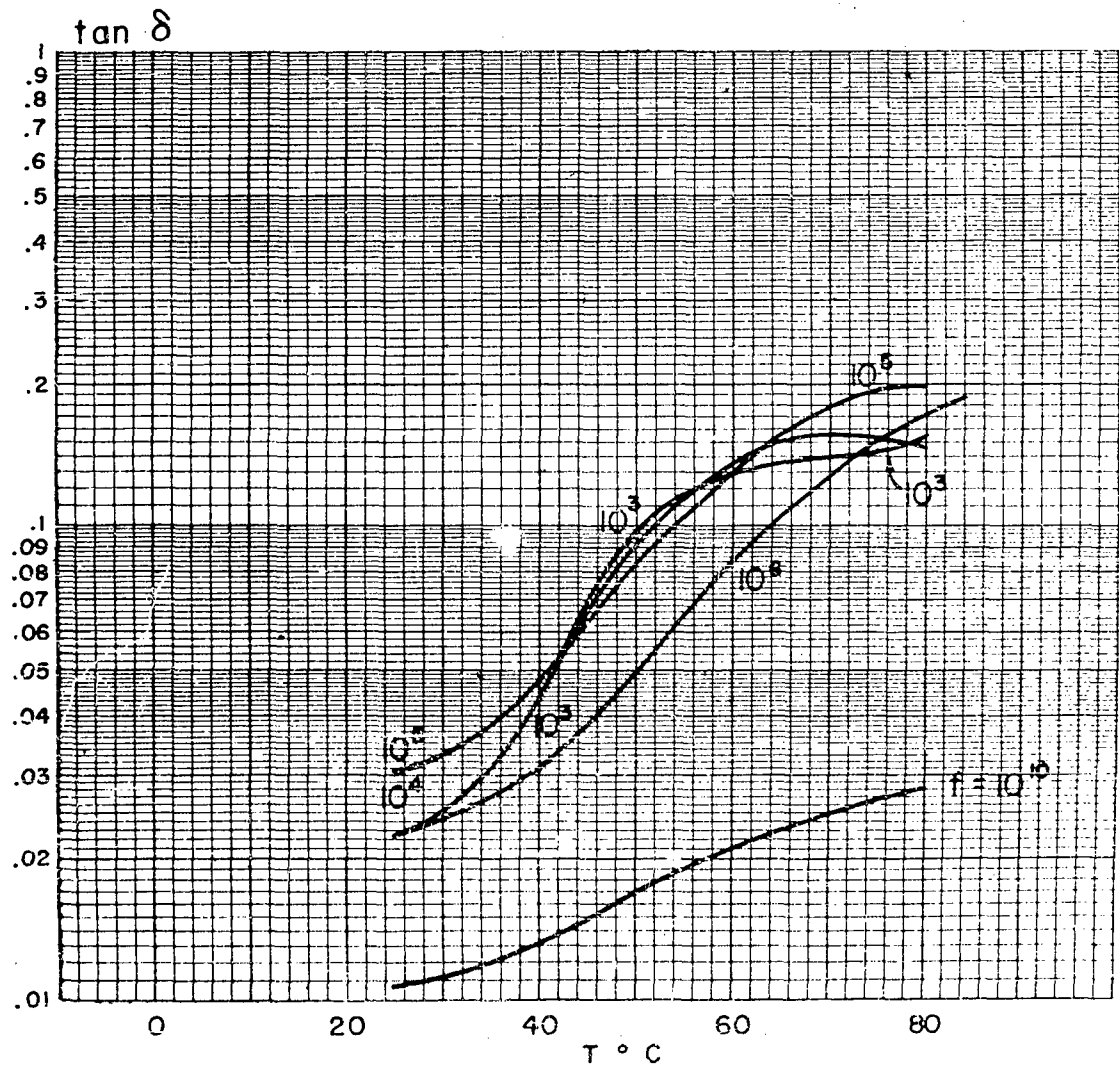
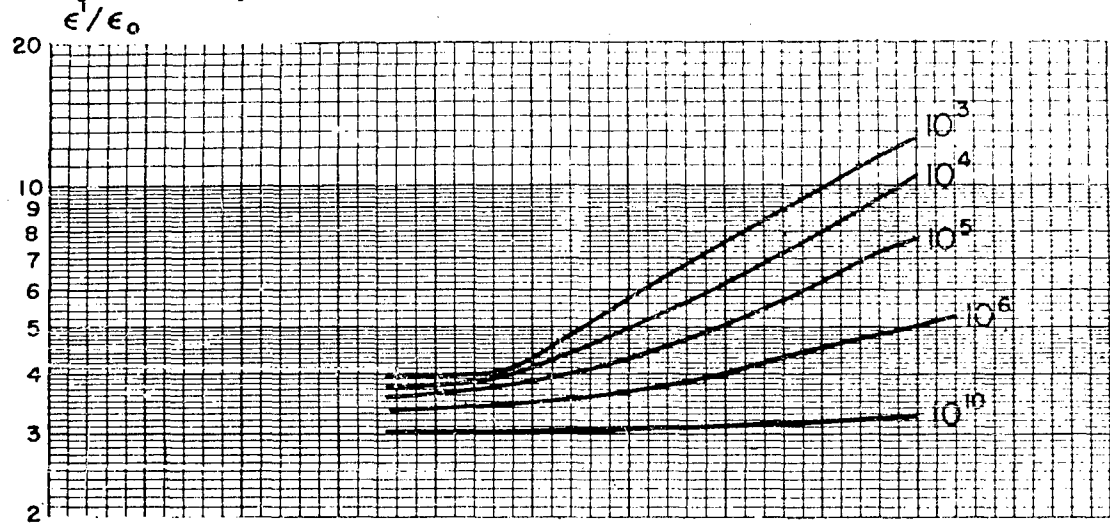




Polyamide Resin

Nylon FM 10,001

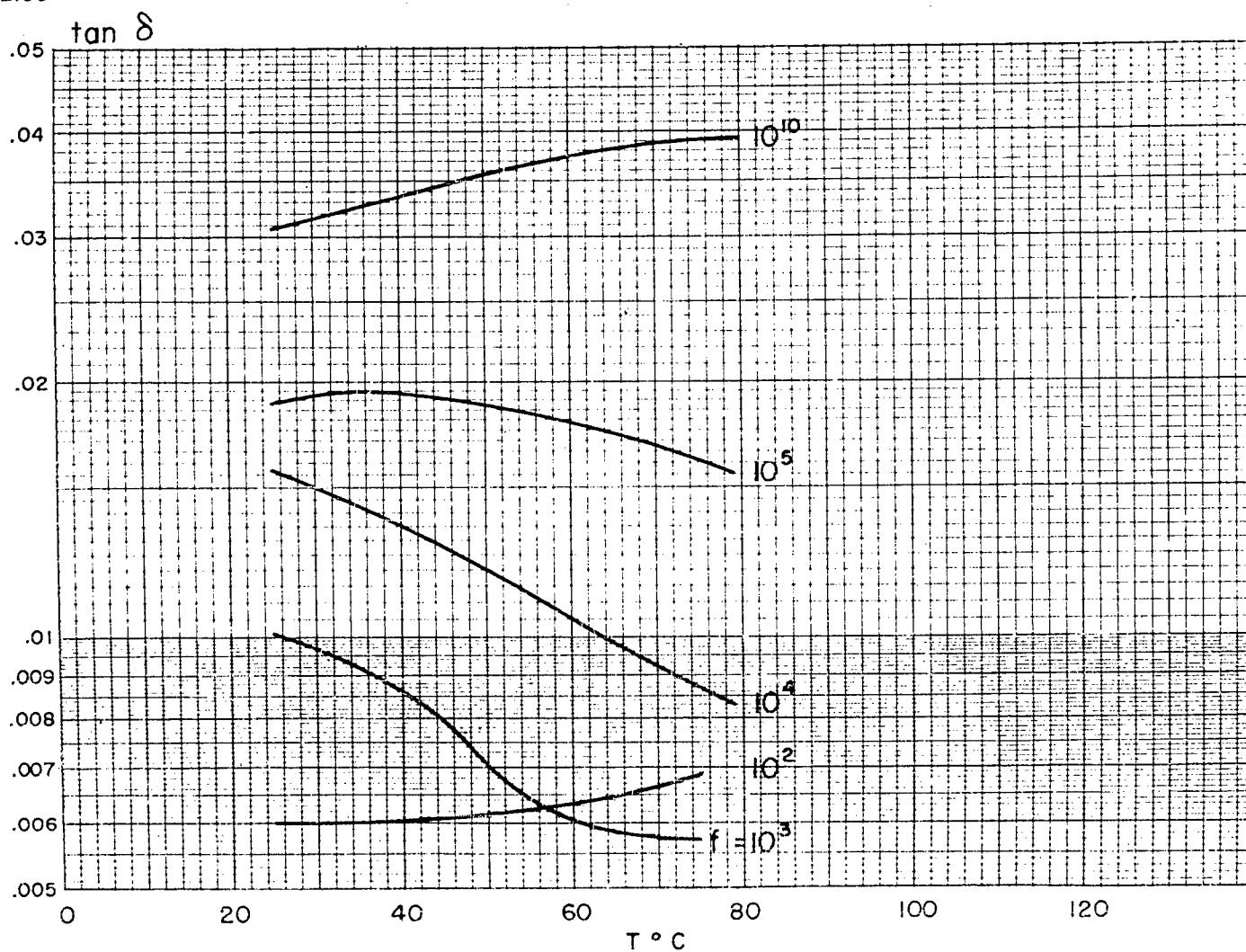
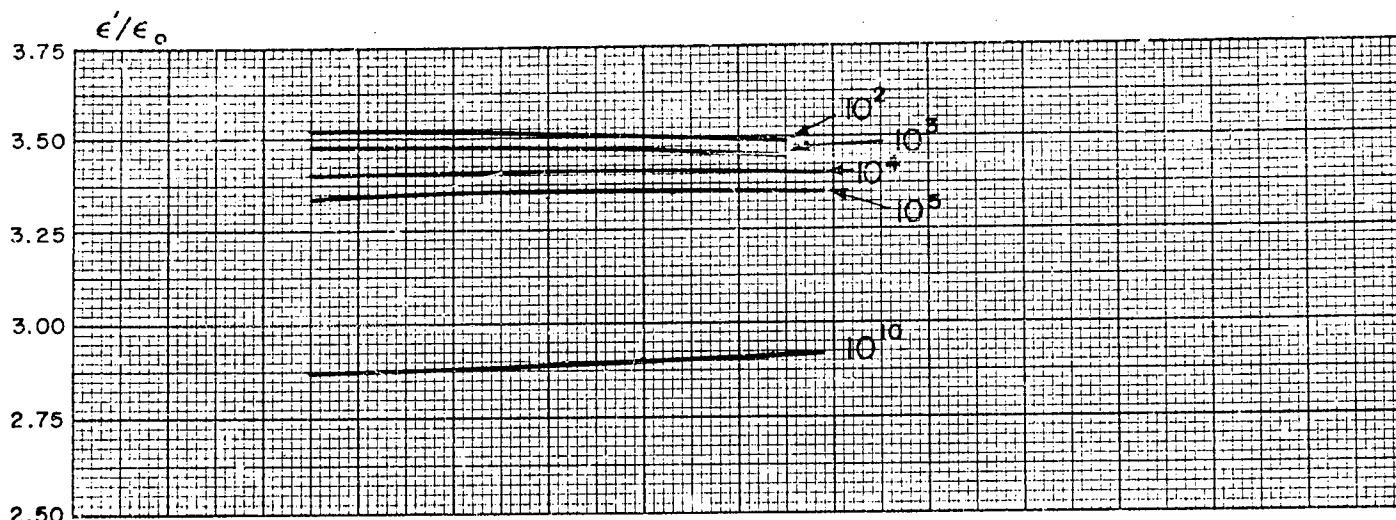
DuPont



Cellulose Propionate

Forticel

Celanese

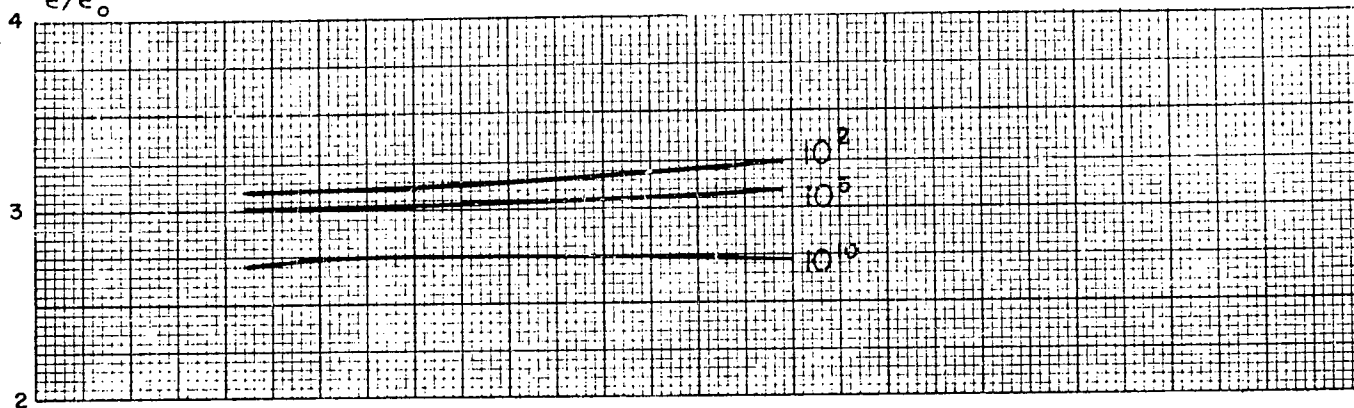


Ethyl Cellulose

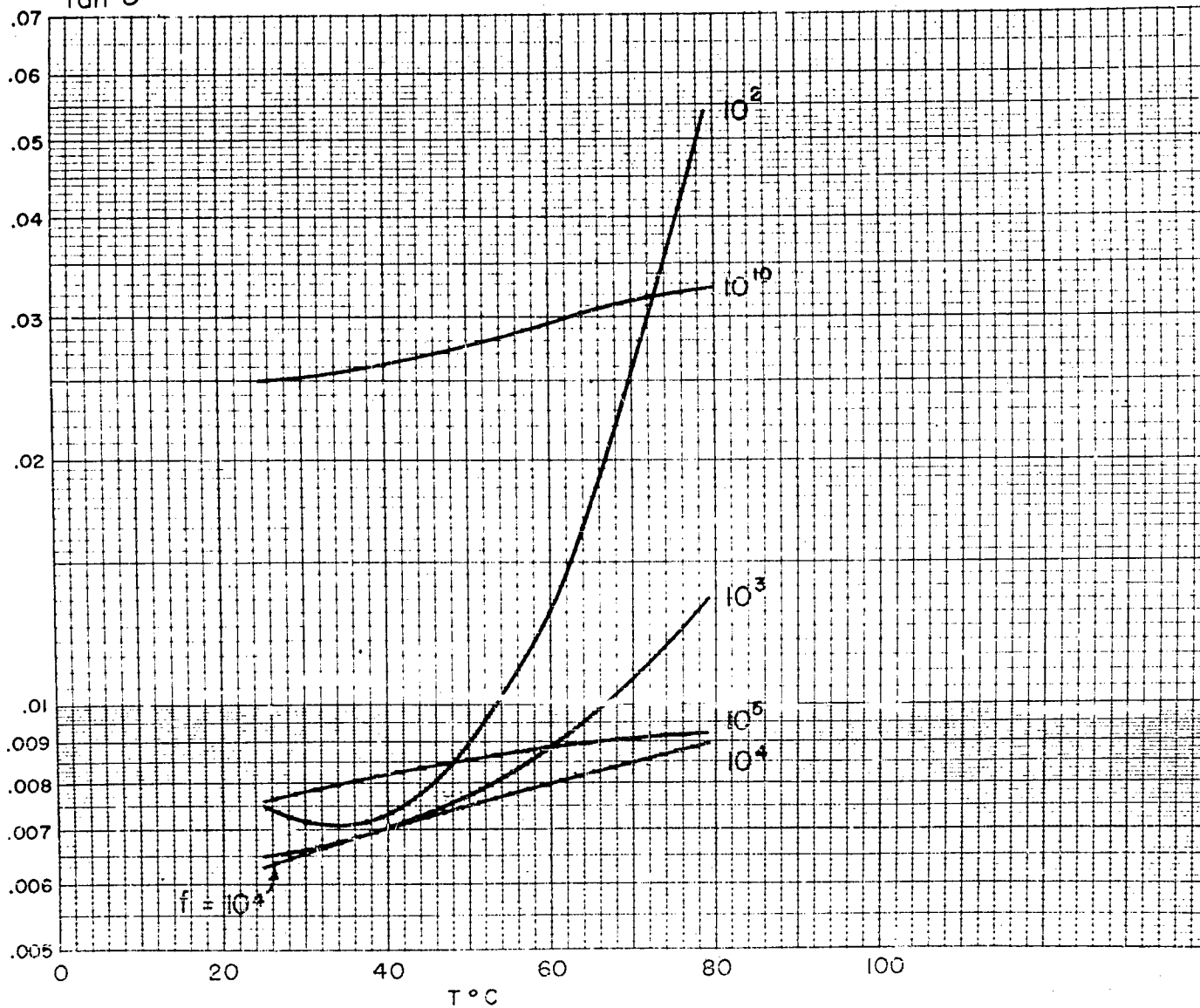
Ethocel LT5

Celanese

$\epsilon'/\epsilon_0$



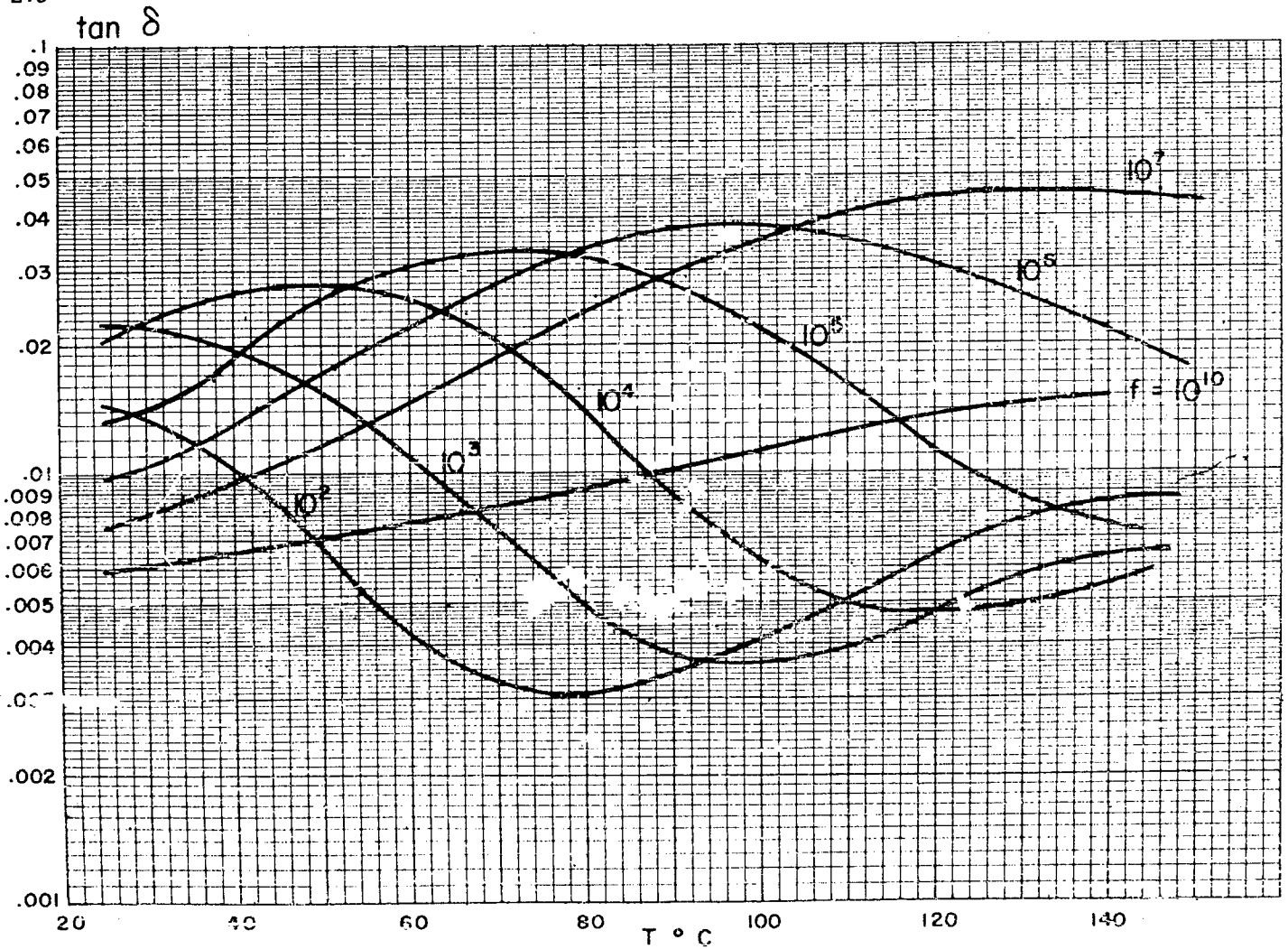
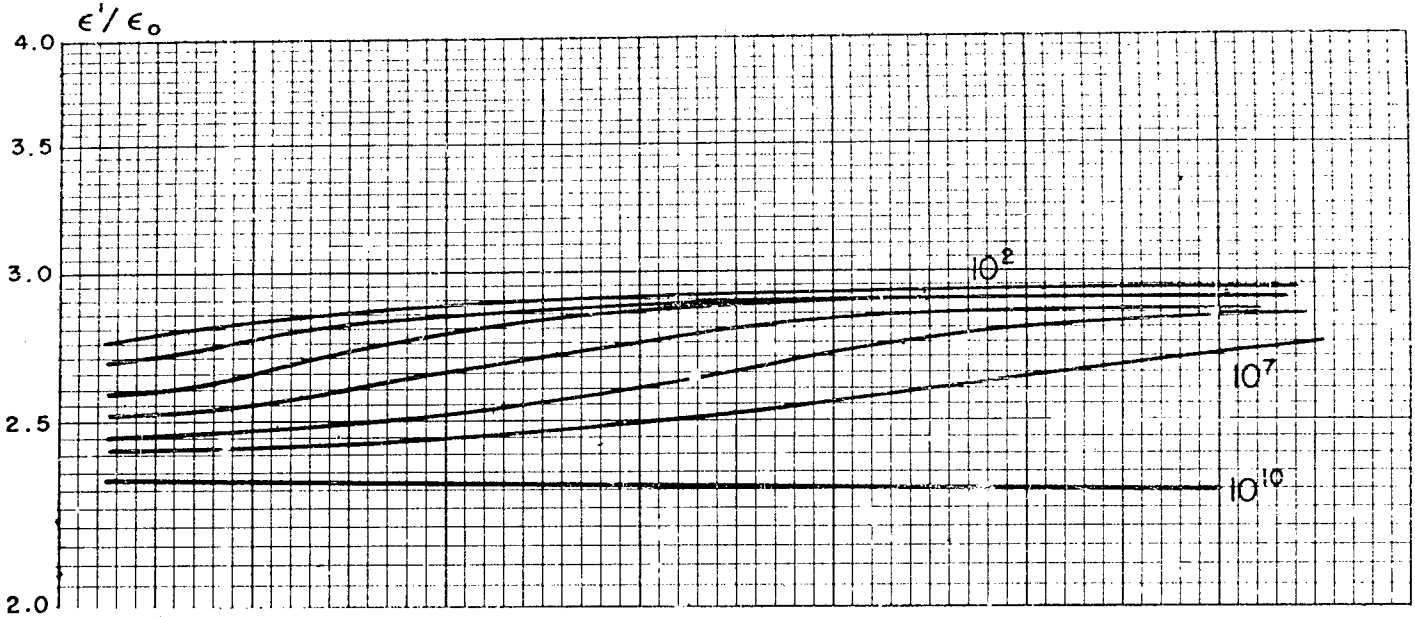
$\tan \delta$



Polychlorotrifluoroethylene

Kel-F Grade 300

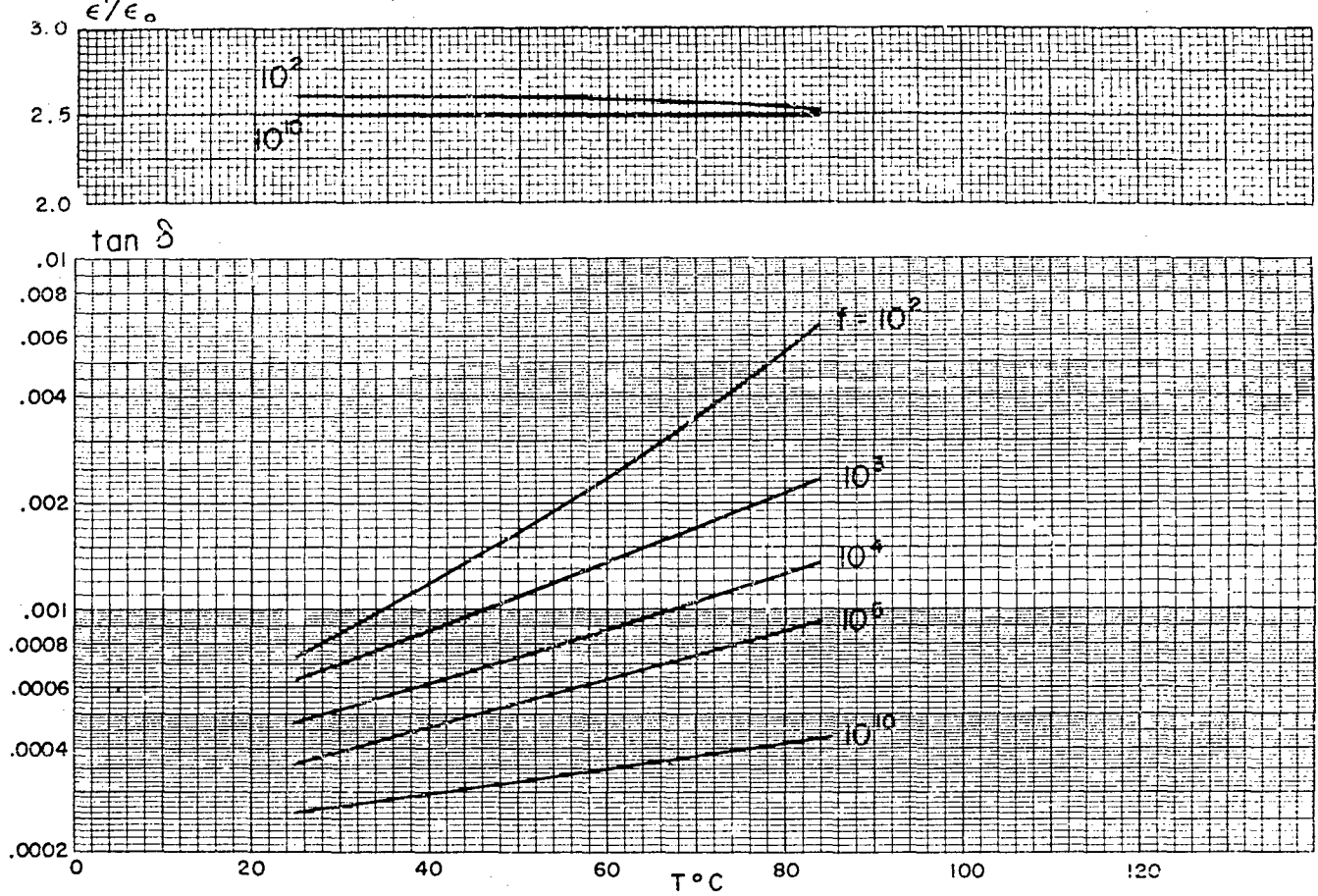
Kellogg



Miscellaneous Vinyls

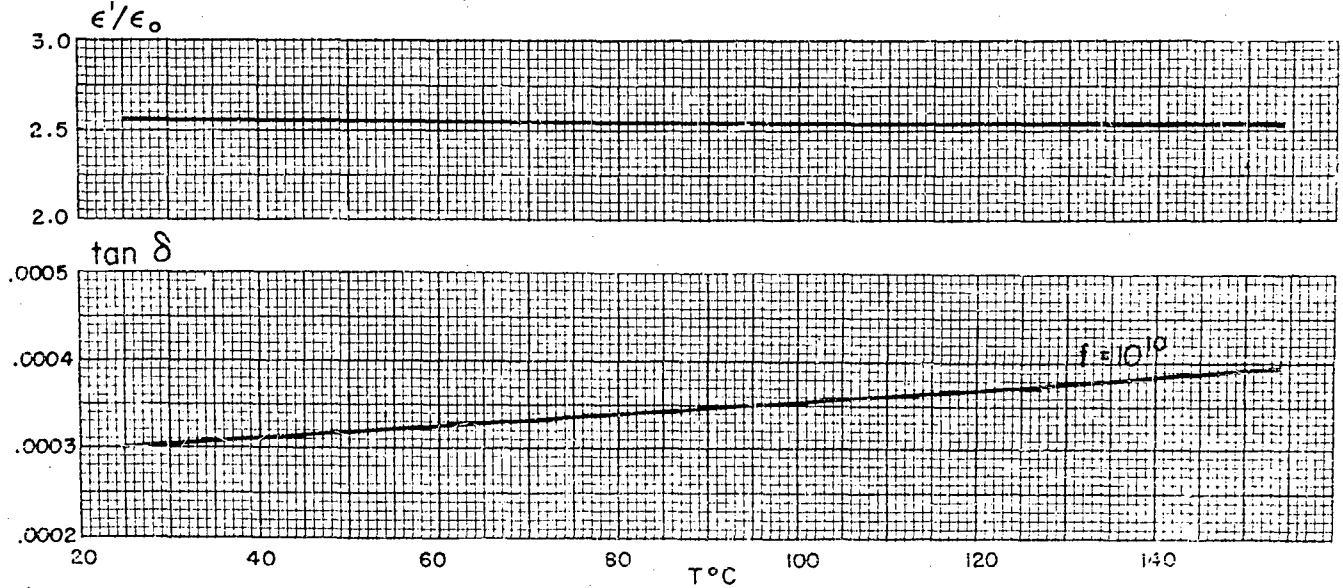
Experimental Plastic Q406

Dow



Experimental Plastic Q817.1

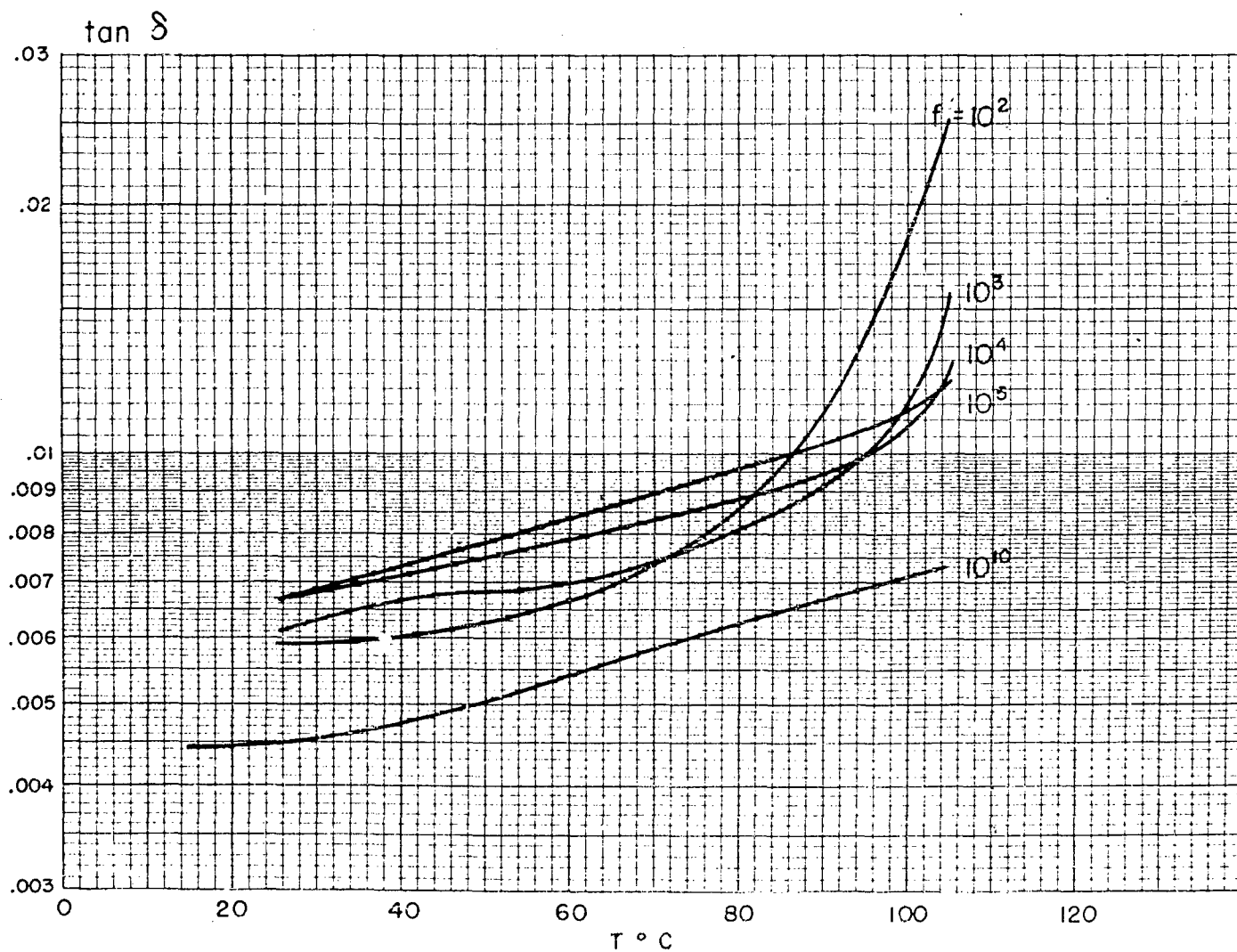
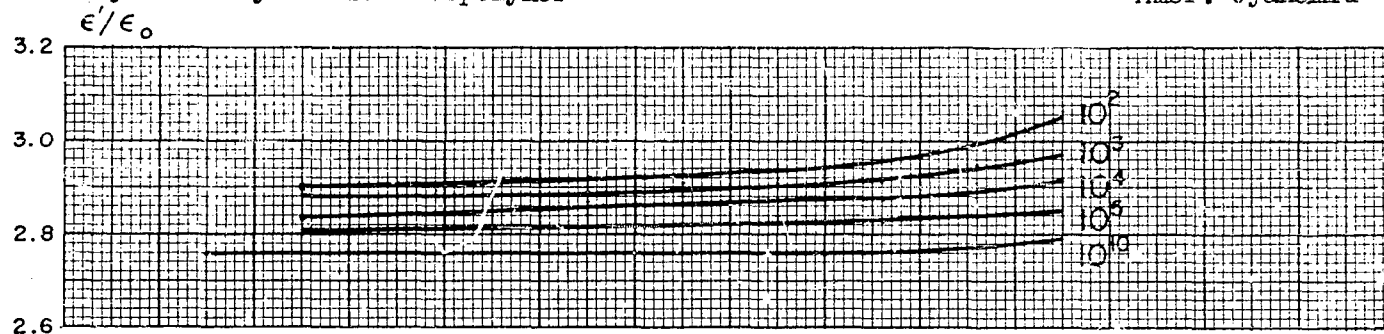
Dow



Styrene Copolymers, Linear

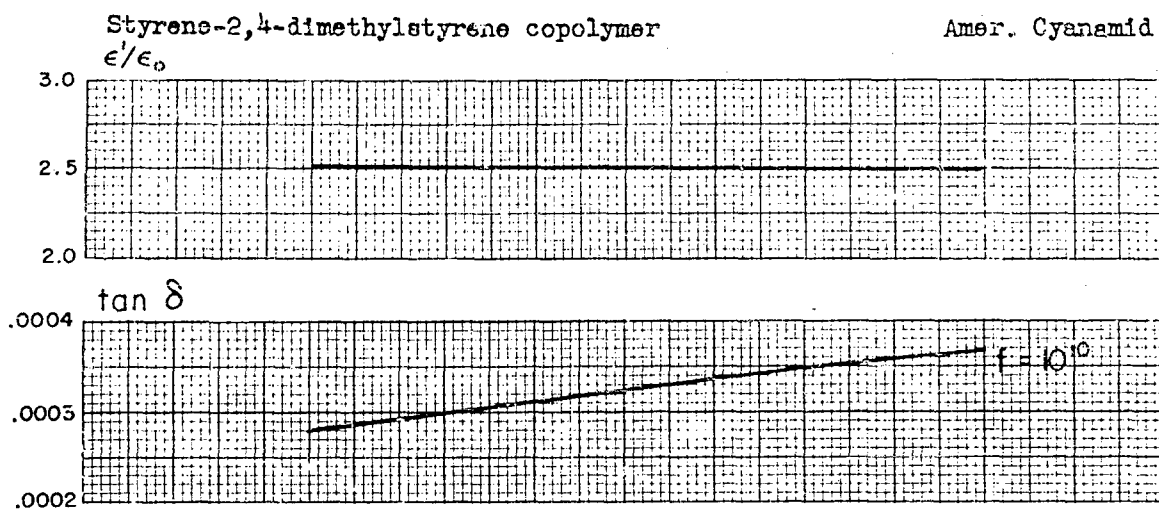
Styrene-acrylonitrile copolymer

Amer. Cyanamid

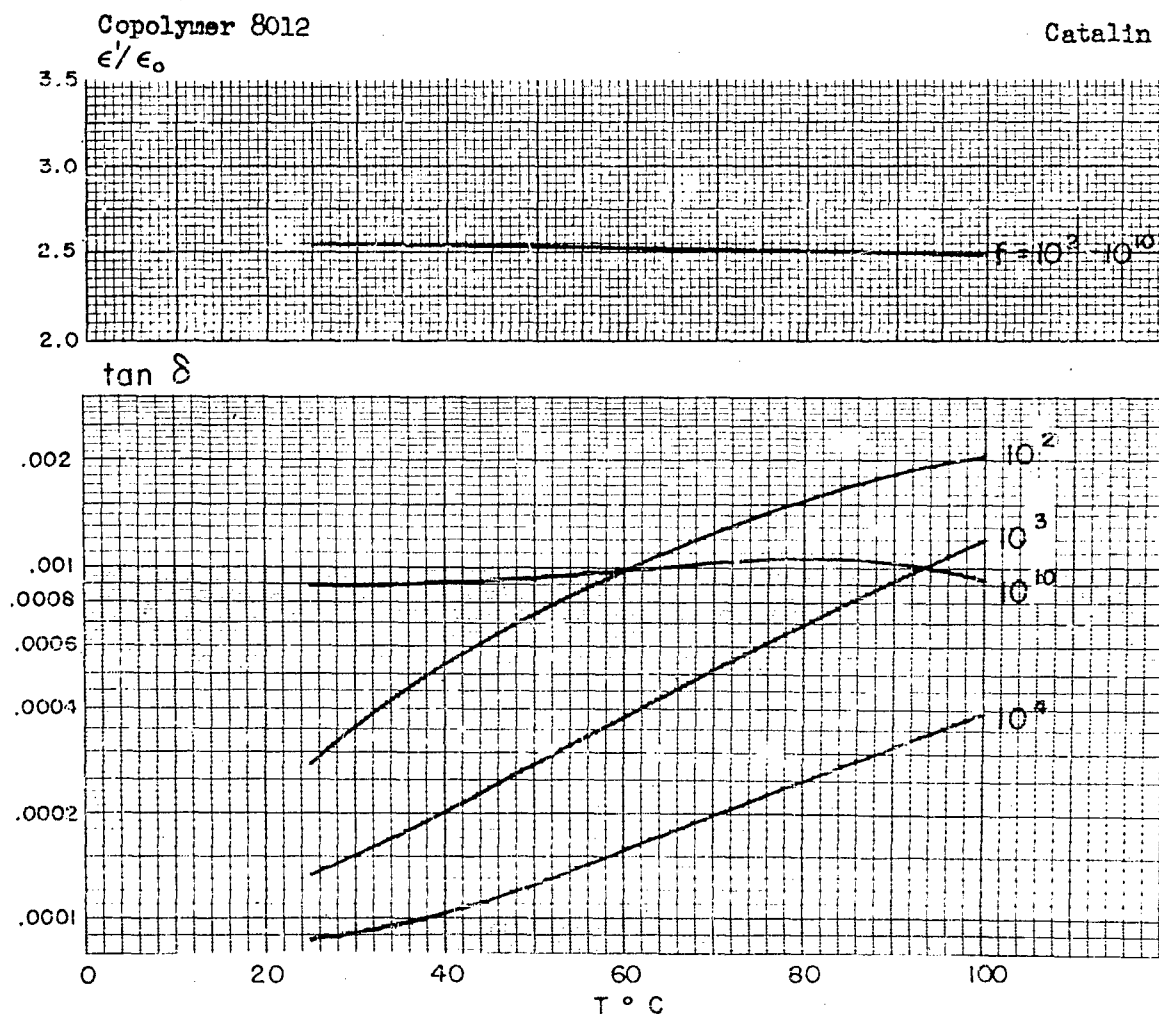




Styrene Copolymers, Linear (cont.)



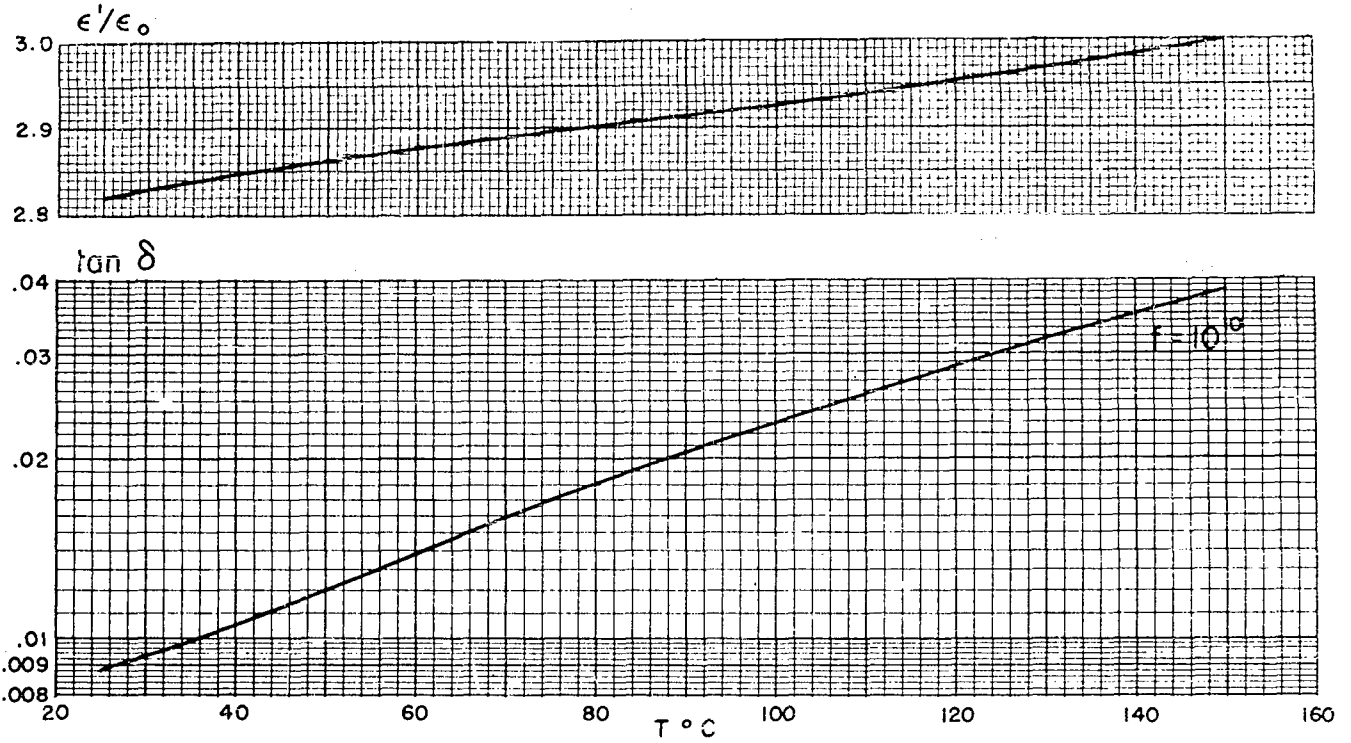
Styrene Copolymers, Cross-linked



Polyesters

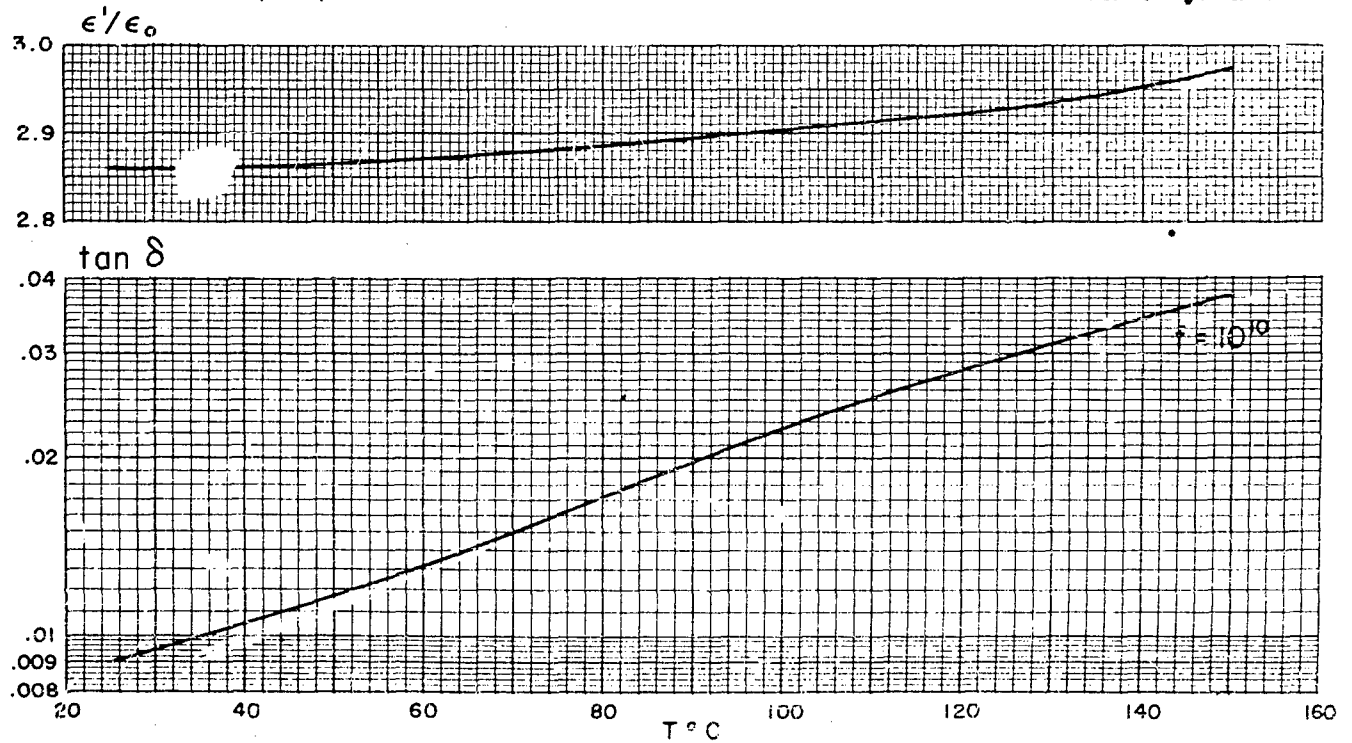
Laminac 4115

Amer. Cyanamid



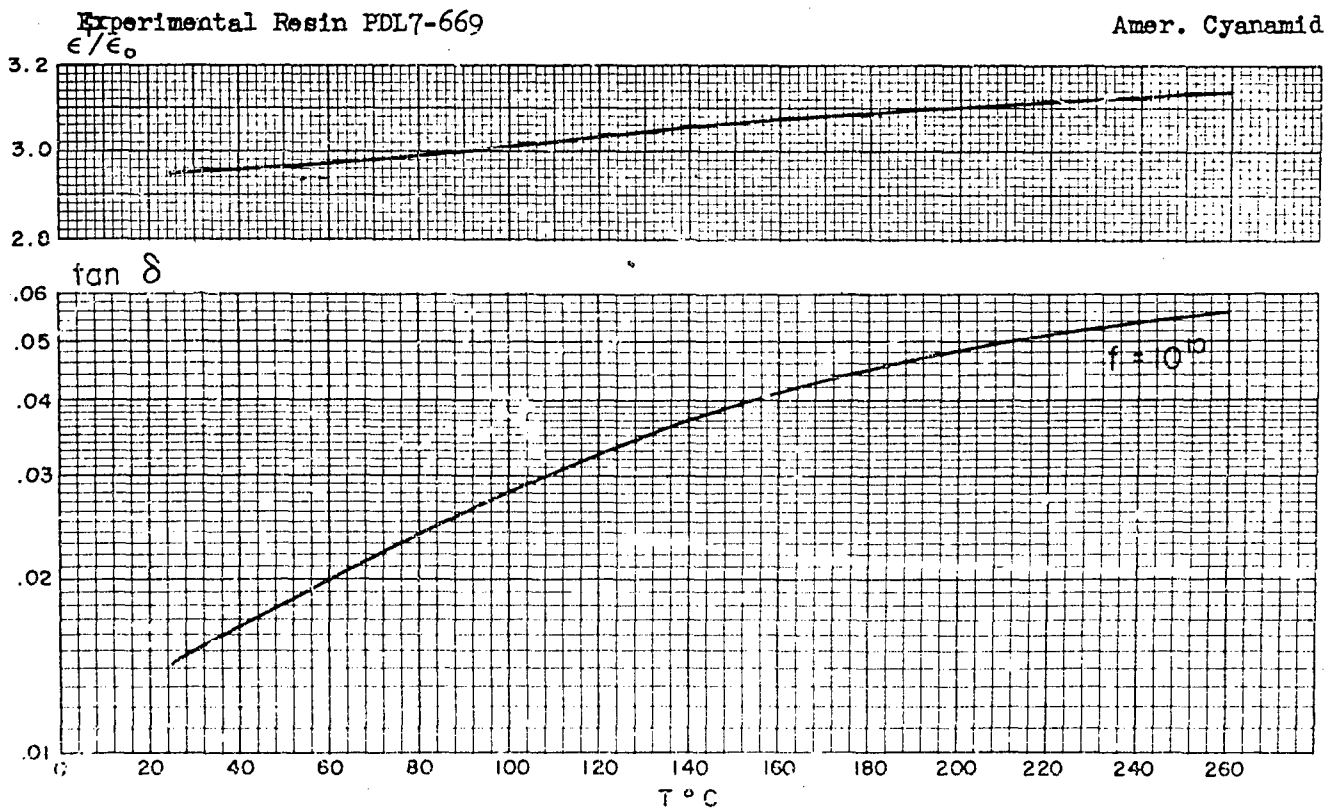
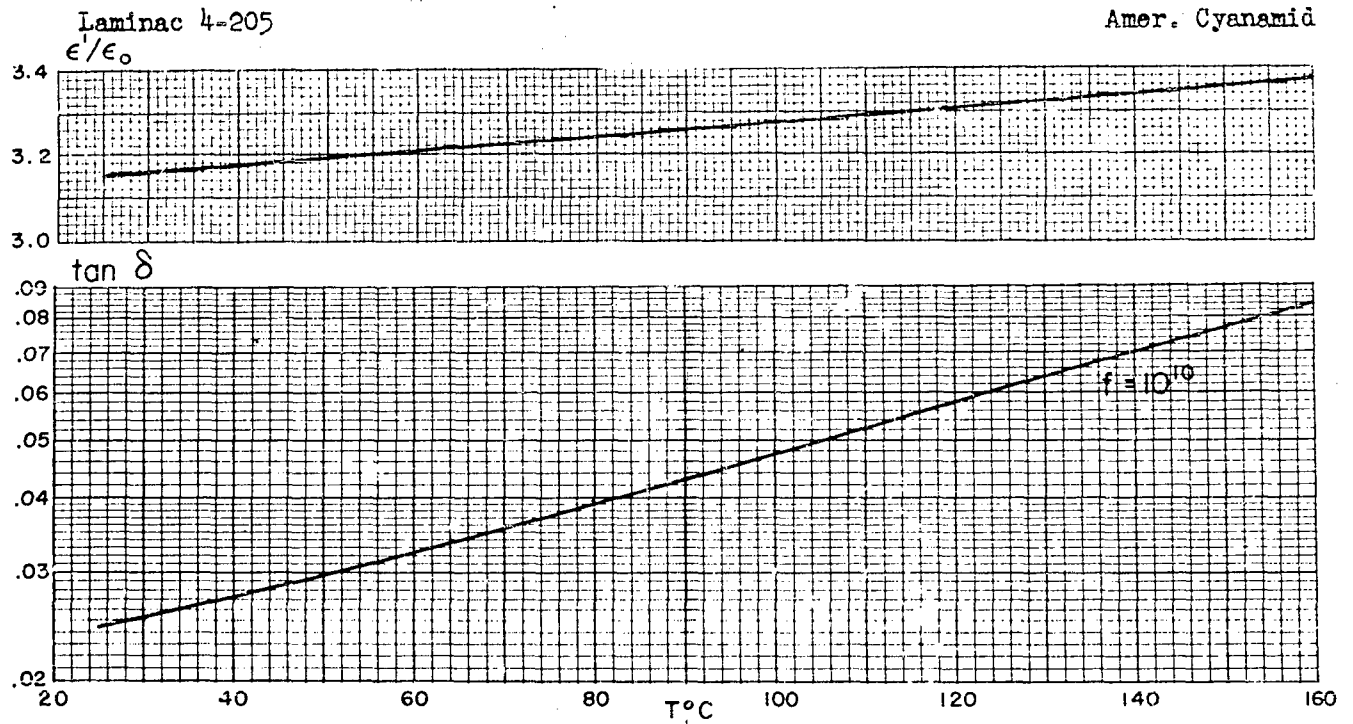
Laminac PDL7-627

Amer. Cyanamid





Polyesters (cont.)

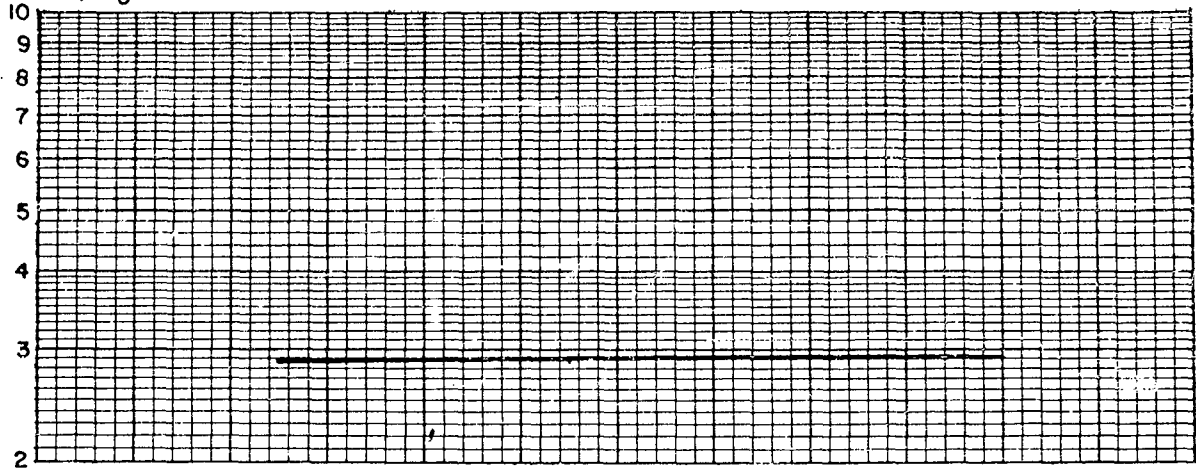


Polyesters (cont.)

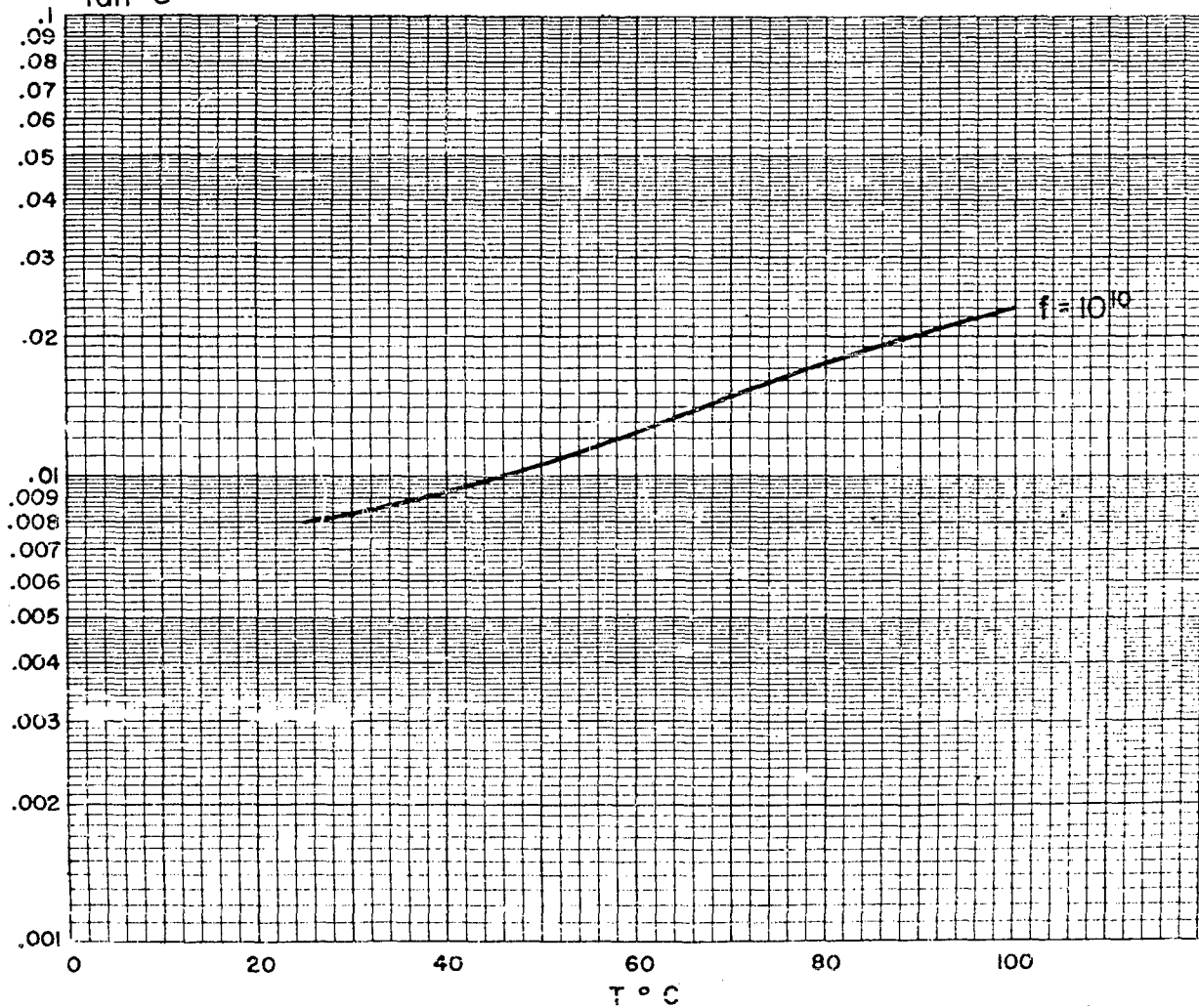
Paraplex P43

Rohm and Haas

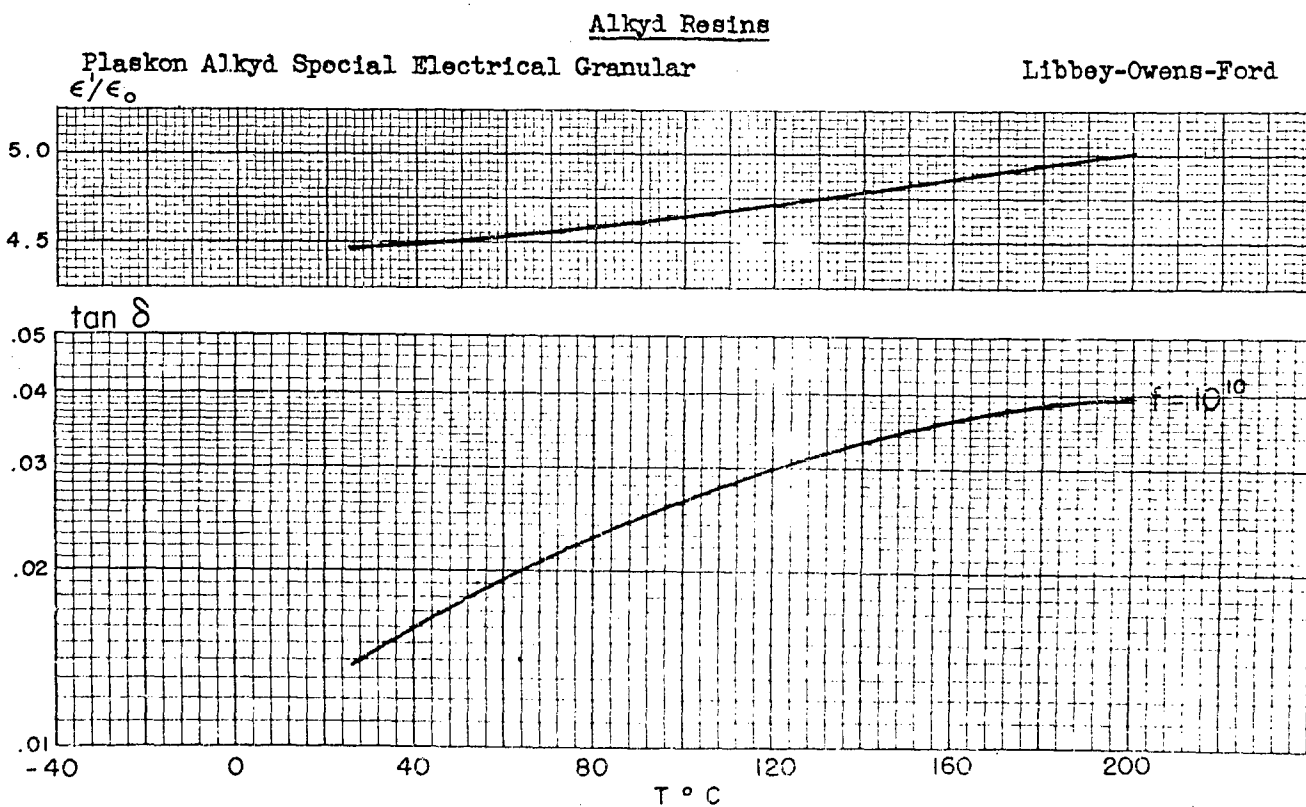
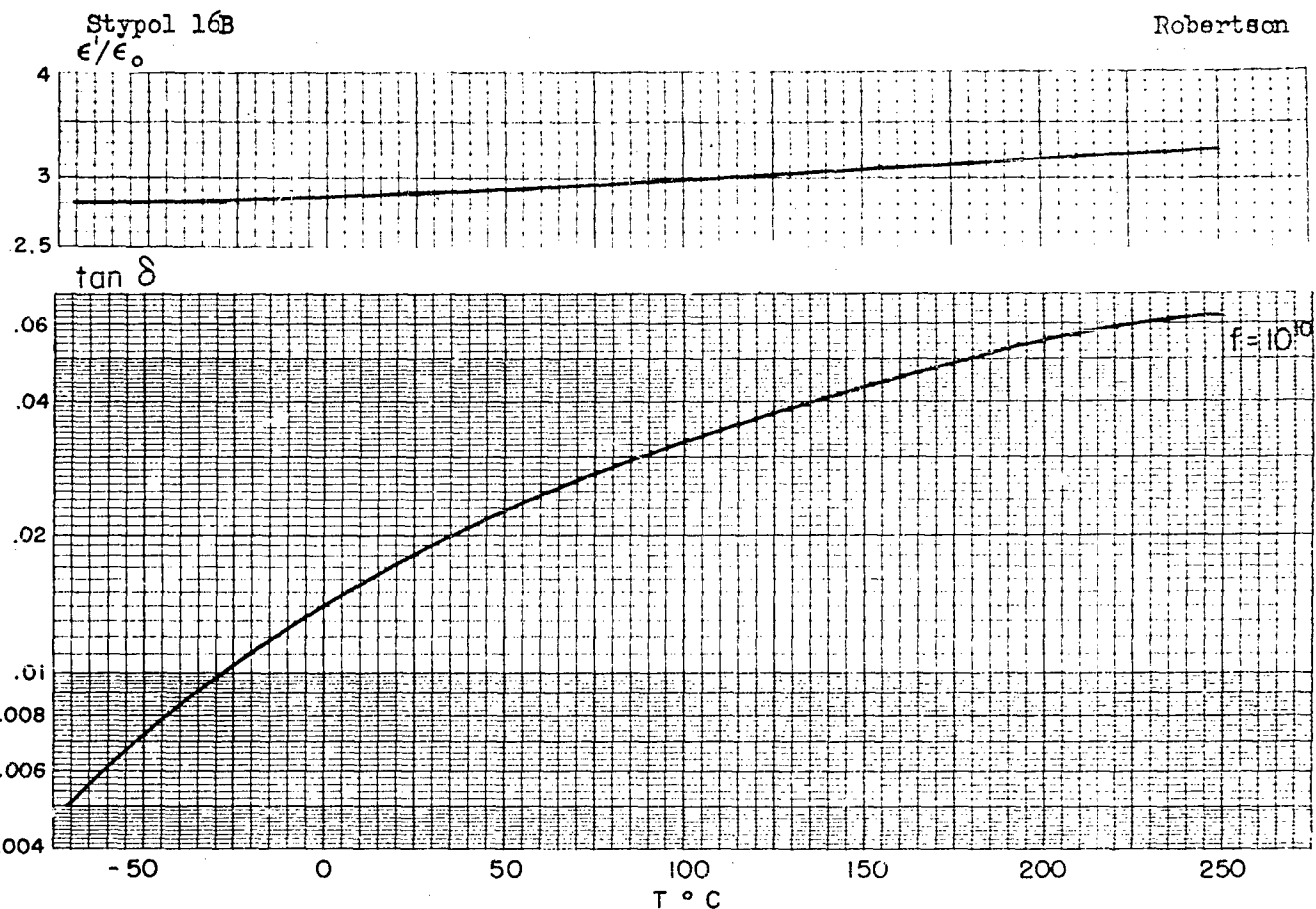
$\epsilon'/\epsilon_0$



$\tan \delta$



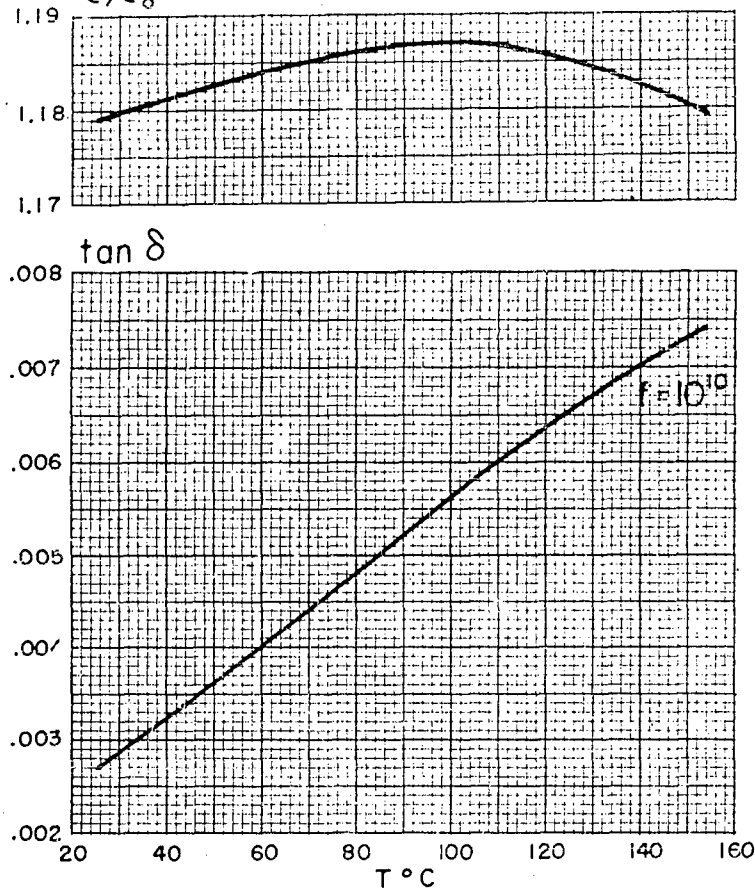
Polyesters (cont.)



Alkyd Resins (cont.)

Chlorinated alkyd  
diisocyanate, foamed  
 $\epsilon'/\epsilon_0$

Cornell Aero-  
nautical Labs.

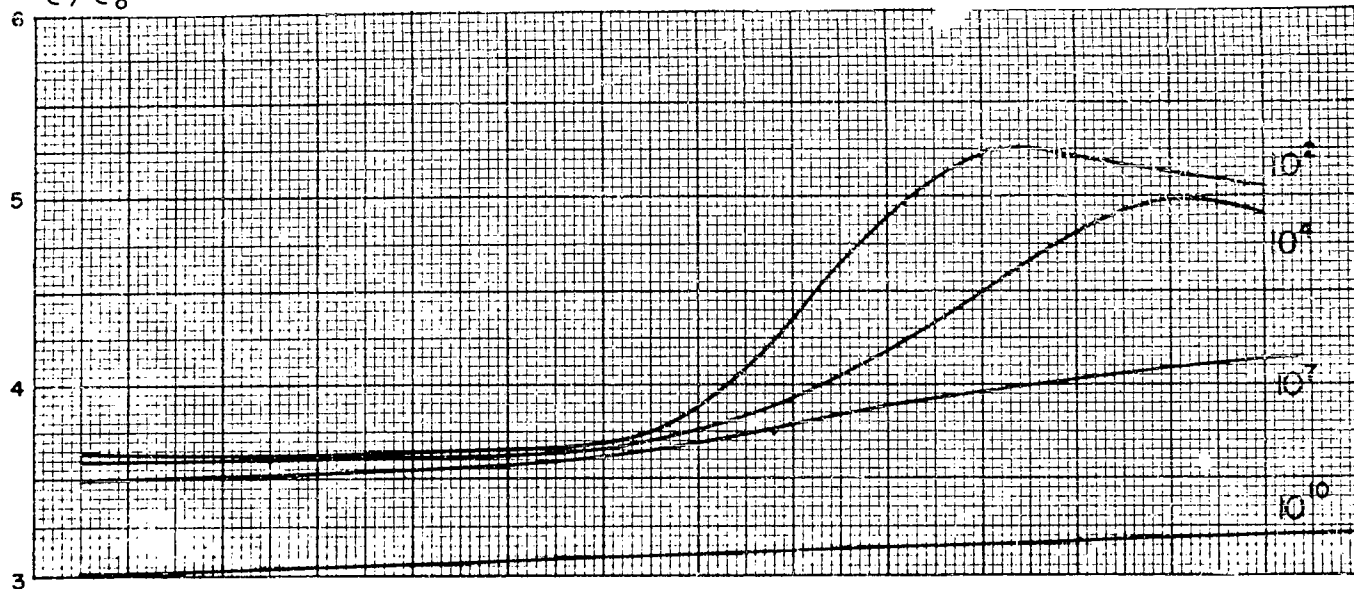


Epoxy Resin

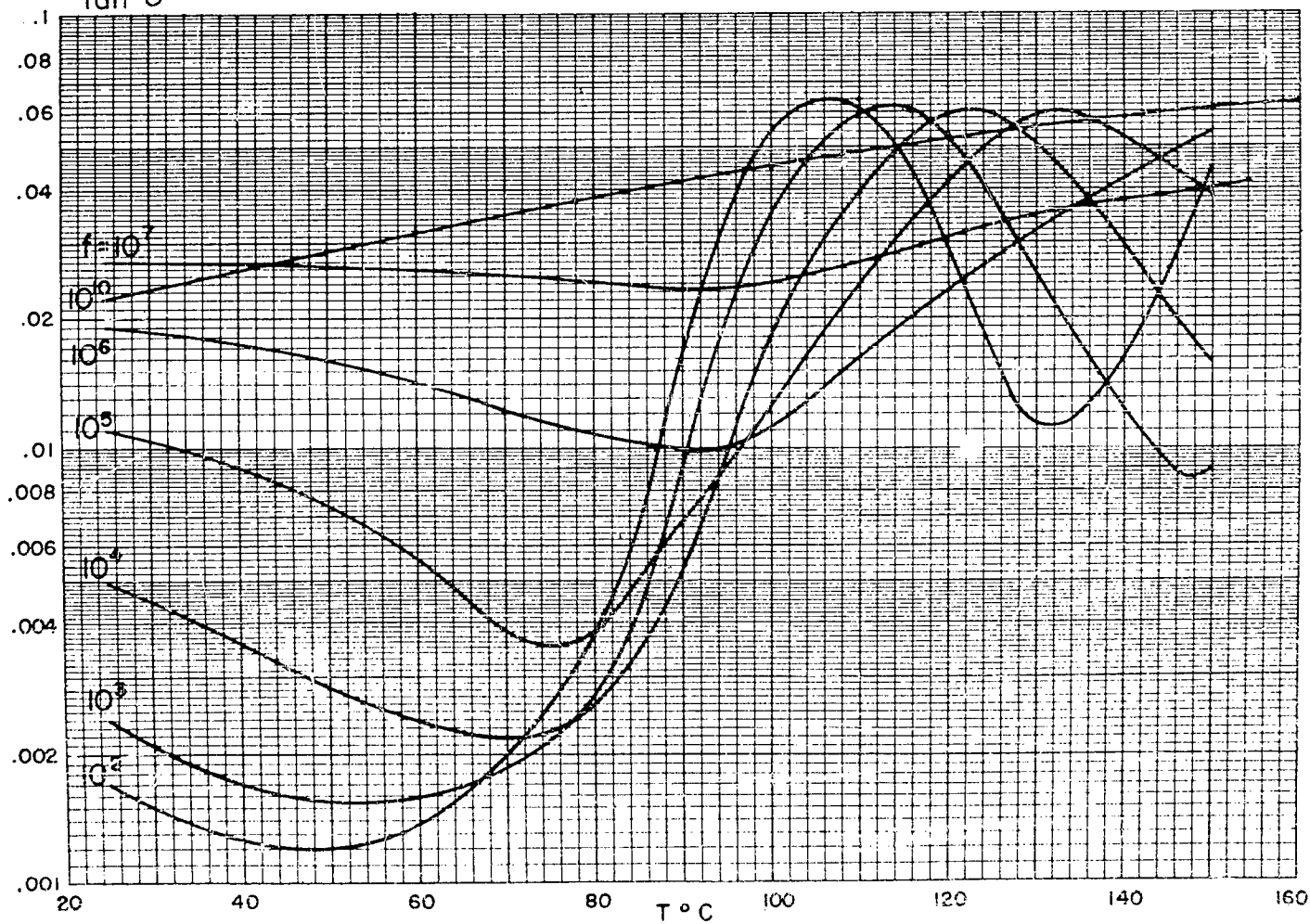
Araldite Casting Resin Type B

Ciba

$\epsilon/\epsilon_0$



$\tan \delta$

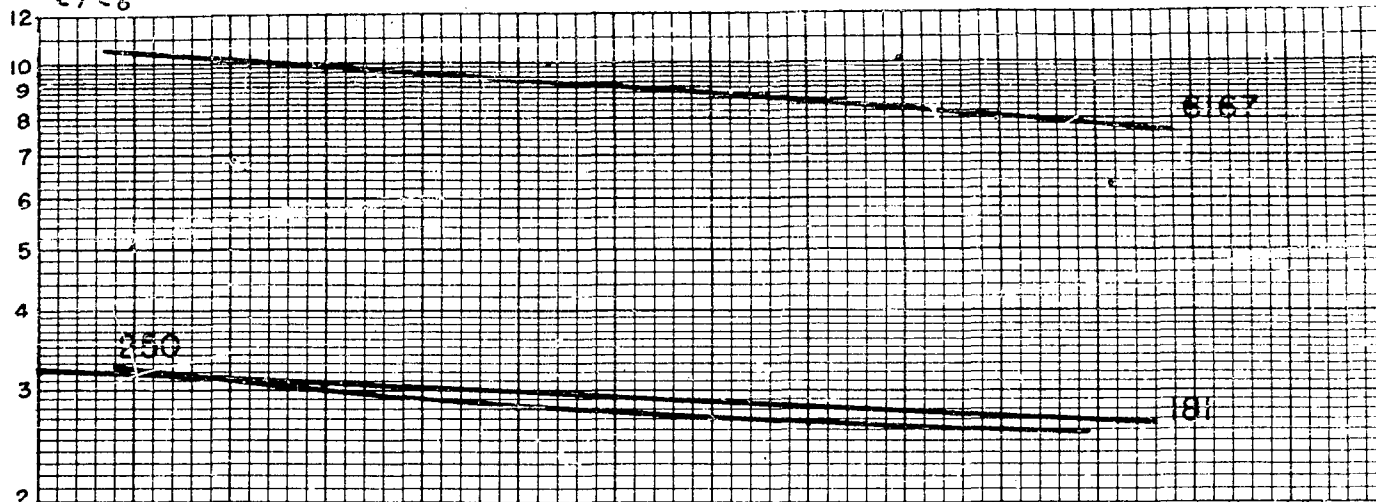


Silicone Rubbers

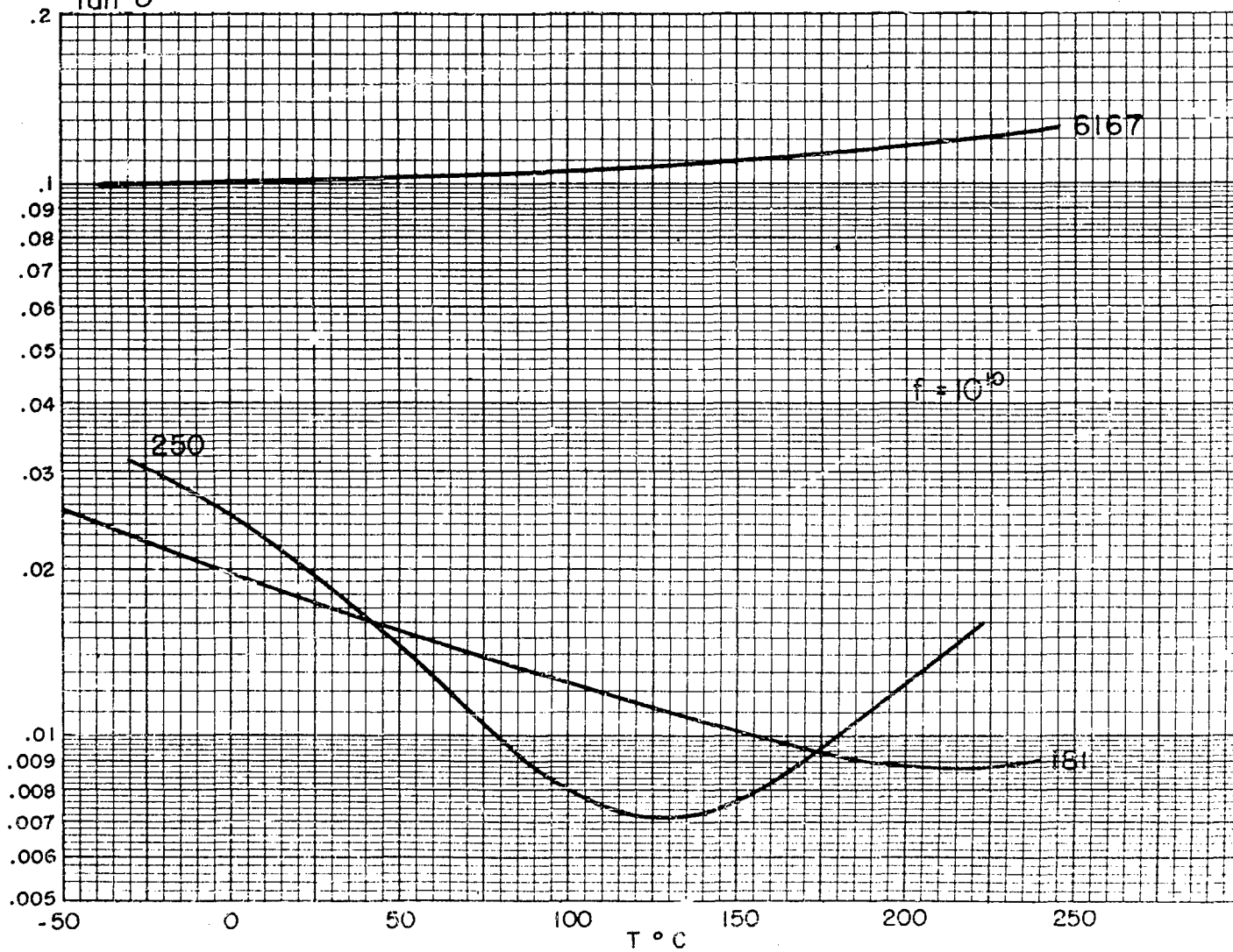
Silastic 181, 250, 6167

Dow Corning

$\epsilon'/\epsilon_0$



$\tan \delta$





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\* Now The Borden Co., Chemical Div., 350 Madison Ave., New York 17, N. Y.



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